

A

B

C

D

DRAWING NUMBER

5485842M

F

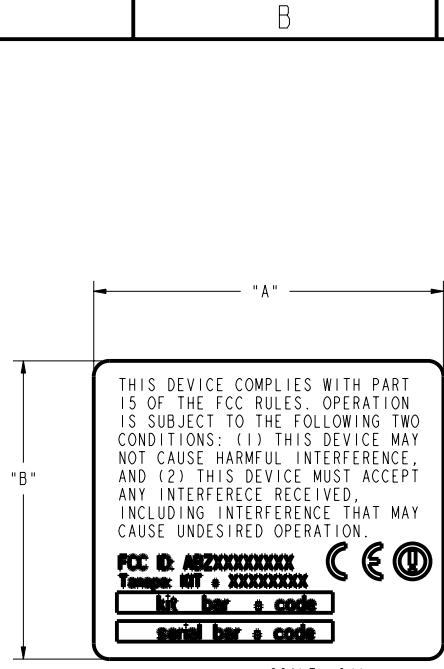


TABLE #1					
ITEM	PART NO.	REF. DIM "A"	REF. DIM "B"	KIT #	FCC ID #
I	5485842M_01	29.0	34.0	HHLN4125	ABZ99FT7002

1. DESCRIPTION AND APPLICATION: LABEL FOR USE IN PORTABLE COMMUNICATION EQUIPMENT.

2. APPLICABLE DOCUMENTS:

12M05022A33 MOTOROLA QUALIFICATION PROCEDURE
12M80967A78 MOTOROLA VENDOR MATERIAL QUALITY CONTROL
12S10301A MOTOROLA ADHESIVE BONDED MATERIAL
12S10334A MOTOROLA APPEARANCE STANDARD
12S10601A MOTOROLA PACKAGING RULES FOR VENDORS
ANSI Y14.5M-1982 DIMENSIONING AND TOLERANCING FOR ENGRG DWGS

3. REQUIREMENTS:

3.1. GENERAL:

- 3.1.1. PARTS SHALL BE CLEAN AND FREE OF ALL FOREIGN MATTER.
- 3.1.2. PARTS SHALL BE FREE OF FRAYED AND RAGGED EDGES.
- 3.1.3. SAMPLE PARTS SHALL BE SUBMITTED TO MOTOROLA FOR APPROVAL BEFORE PROCEEDING WITH PRODUCTION RUN.
- 3.1.4. PURCHASING CYCLE SHALL NOT EXCEED (6) MONTHS SUPPLY TO AVOID ADHESIVE CURE IN STORAGE BEFORE USE.
- 3.1.5. VENDOR SHALL SUPPLY WRITTEN CERTIFICATION (WITH EACH PACKAGE) OF DATE OF PURCHASE OF SHEET STOCK. CERTIFICATE DATE SHALL BE NO MORE THAN (6) MONTHS PRIOR TO RECEIPT OF PARTS.
- 3.1.6. DIMENSIONING AND TOLERANCING PER ANSI Y14.5.
- 3.1.7. PACKAGING FOR SHIPMENT: 12S10601A AND EIA556-A.
- 3.1.7.1. PARTS SUPPLIED ON ROLLS 1000-2000 PARTS PER ROLL (MANUAL PLACEMENT). DATE CODE, PART NUMBER AND ISSUE LETTER SHALL BE MARKED ON PACKAGE (HUMAN READABLE AND BAR CODED).
- 3.1.7.2. SPECIAL PACKAGING REQUIREMENTS PER 12M05041A53 FOR PARTS ORDERED BY A 13 DIGIT PART NUMBER.
- 3.1.8. LETTERING AND BORDER TO BE BLACK ON WHITE BACKGROUND.
- 3.1.8.1. LETTERING TO BE 3.2MM TALL X 1.5MM WIDE.

3.2. MATERIALS:

- 3.2.1. MATERIAL: UARCO 1242 OR EQUIVALENT, RAW MATERIAL FROM P/N 5480948X01, ROLLED WITH CARDBOARD CENTER.
- 3.2.2. ADHESIVE MATERIAL: PERMANENT SENSITIVE TYPE WITH PEEL OFF BACK PER 12S1031A METHOD 3C.
- 3.2.2.1. ADHESIVE STRENGTH: TEST PARA. 3E, 3F AND 3G.
(2.0 LBS/IN. MIN.)
- 3.2.2.2. SHALL NOT ATTACK POLYCARBONATE.
- 3.2.2.3. MINIMUM SHELF-LIFE BEFORE CURING OCCURS: (1) YEAR FROM DATE OF CERTIFICATION.
- 3.2.2.4. RATE OF FORCE APPLICATION: 1 LB/SEC MAXIMUM.
- 3.2.3. BACKING MATERIAL: PAPER, TREATED FOR EASY PEEL-OFF FROM ADHESIVE.

4. VENDOR QUALITY ASSURANCE PROVISIONS: PER 12M80967A78 AND 12M05022A33.

- 4.1. PART QUALIFICATION: VENDOR SHALL MEASURE DATA ON (5) RANDOMLY SELECTED PIECES, PER CAVITY IF MULTIPLE, FOR ALL DIMENSIONS OR PARAMETERS. DATA SHALL BE SUBMITTED IN PLOTTED DISTRIBUTION FORM TO RADIUS ENGINEERING AND/OR PURCHASING DEPARTMENT.
- 4.2. PRODUCTION LOTS: VENDOR SHALL MEASURE DIMENSIONS OR PARAMETERS ON A MINIMUM OF (5) RANDOMLY SELECTED PARTS FROM THE LOT FOR DIMENSIONS OR PARAMETERS MARKED AS CRITICAL CHARACTERISTICS. DATA MUST BE INCLUDED AND PARTS MEASURED IDENTIFIED WITH THE LOT SHIPPED TO MOTOROLA.

5. EXCEPTIONS: NO CHANGE SHALL BE ALLOWED ON PRODUCTION MATERIAL, REGARDLESS OF WHETHER SUCH CHANGE AFFECTS REQUIREMENTS SPECIFIED, WITHOUT PRIOR EXPLICIT WRITTEN APPROVAL BY MOTOROLA ENGINEERING AND PURCHASING DEPARTMENTS.

 3rd ANGLE PROJECTION		
REV	DESCRIPTION	MEMO
0 RELEASED FOR PRODUCTION EV 11/93 05/01		
PART NUMBERS		
SEE TABLE #1		
DEVELOPMENT IDENTIFICATION CODE		
p1accessories 5485842M_01-LABEL-ADAPTER		
APC	INPR	UNITS
742	N/A	MM
DRAWN BY	DATE	DESIGNED BY DATE
DIAZ A.	05/08/01	R. GRANT
APPROVED BY	DATE	TOOLING ENGINEER
J. ST. PIERRE		
SCALE	SHEET	I OF 1
DO NOT SCALE DRAWING		
DRAWING DESCRIPTION		

LABEL
ADAPTER

<input checked="" type="checkbox"/> X-BAR-R PROCESS CONTROL CHARTS REQUIRED WITH EACH SHIPMENT	 MOTOROLA
<input type="checkbox"/> CRITICAL DIMENSIONS THAT AFFECT FORM, FIT OR FUNCTION	THE DRAWING ON THIS PRINT AND ALL INFORMATION THEREIN ARE PROPRIETARY TO MOTOROLA INC., AND SHALL NOT BE USED IN WHOLE OR IN PART WITHOUT MOTOROLA'S CONSENT.
TOLERANCES UNLESS OTHERWISE SPECIFIED	
ONE PLACE DECIMAL	.X ± 3.2
TWO PLACE DECIMAL	.XX ± 1.5
HOLE DIA. VARIATION	.XX ± .08
ANGULAR DIMENSION (DEG)	± 1°

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DRAWING NUMBER
5485842M

COMPUTER GENERATED
DO NOT REVISE MANUALLY
JAN 97

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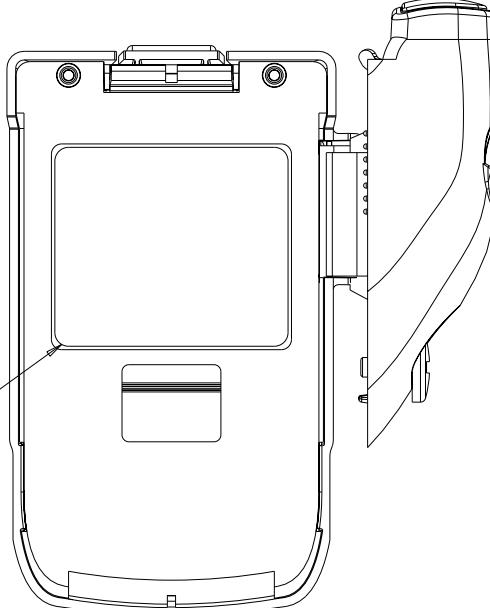
C

D

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DRAWING NUMBER

REV	DESCRIPTION	MEMO	3rd ANGLE PROJECTION

1	2	 <p>SCALE 2.000</p>	3	4
A	B	<p style="text-align: center;">C</p> <p style="text-align: center;">D</p>	E	F

FCC LABEL 5485842M01

QUALITY ASSURANCE SAMPLE PLAN PER 12M80967A78

<input checked="" type="checkbox"/> X-BAR-R PROCESS CONTROL CHARTS REQUIRED WITH EACH SHIPMENT	<input type="checkbox"/> CRITICAL DIMENSIONS THAT AFFECT FORM, FIT OR FUNCTION
TOLERANCES UNLESS OTHERWISE SPECIFIED	
TWO PLACE DECIMAL .XX \pm	
THREE PLACE DECIMAL .XXX \pm	
HOLE DIA. VARIATION .XXX \pm	
ANGULAR DIMENSION (DEG) \pm °	

MOTOROLA

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DO NOT SCALE DRAWING

SCALE 1.000 SHEET 1 OF 1

DRAWING DESCRIPTION

FCC LABEL PLACEMENT

DRAWING NUMBER

COMPUTER GENERATED
DO NOT REVISE MANUALLY
JAN 01