



NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL: PC ; UL-94v0 REQUIREMENT  
COLOR: BLACK, PER COLOR CHIP.
2. THE 3D CAD PART MODELS, REFERENCE ON THE ENGINEERING PART LIST, WAS GENERATED FROM PRO/E, IT SHALL CONTROL ALL FEATURES OF THIS PART NOT DEFINED ON THIS DRAWING.
3. ALL UNSPECIFIED DRAFT ANGLE TO BE 0.5 DEGREE.
4. PARTING LINE MISMATCH NOT EXCEED 0.10MM.
5. LOCATIONS OF GATES, PARTING LINE AND EJECTION PINS MUST BE APPROVED BY SENAO.
6. THE VESTIGIAL GATE NOT TO EXCEED THE ASSIGNED SURFACE.
7. CAVITY NO. SHOULD BE MADE ON THE INTERNAL SURFACE OF THE PART, THE LOCATION MUST BE APPROVED BY SENAO.
8. DO NOT PERMIT OF REGRIND MATERIAL.
9. BURRS HEIGHT SHALL BE 0.05mm OR LESS ; NO DIRT, SCRATCHED, WARPAGE, SHRINKAGE
10. UNLESS OTHERWISE SPECIFIED, THE SHAPE AND DIMENSIONS ARE BASE ON 3D DATA
11. CRITICAL DIMENSION(CPK):  $\bigcirc$
12. INSPECTING DIMENSION(FAI):  $\otimes$
13. RoHS COMPLIANT
14. FLATNESS AND WRAPPING SHOULD BE LESS THAN 0.15mm

DIM	DEG				ANGLE
	A	B	C	D	
0-5	$\pm 0.02$	$\pm 0.05$	$\pm 0.10$		$0^\circ - 30^\circ \pm 0.1^\circ$
5-10	$\pm 0.05$	$\pm 0.10$	$\pm 0.15$		$31^\circ - 60^\circ \pm 0.3^\circ$
10-50	$\pm 0.10$	$\pm 0.15$	$\pm 0.20$		$61^\circ - 90^\circ \pm 0.5^\circ$
50-100	$\pm 0.15$	$\pm 0.20$	$\pm 0.25$		
100-	$\pm 0.15\%$	$\pm 0.20\%$	$\pm 0.25\%$		

A 2	UNIT	SCALE	SHEET	MODEL No.	EDS6131 (FCC)		
	MM	FREE	1/1	PART NAME	COV BOTTOM V1 LFP		
APPROVED	CHECKED	DESIGNED	PART No.	6002A7533020	REV	A	
TONY	Peter	Peter	神準科技股份有限公司 Senao Networks, Inc.				
2015.1.26	2015.1.26	2015.1.26					