

39.00

32.00

**WHIRLPOOL CORPORATION**  
**MODEL: XPSG**  
**FCC ID: A5UXPSG**  
**IC ID: 10248A-XPSG**  
**This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:**  
**1) this device may not cause harmful interference, and**  
**2) this device must accept any interference received, including interference that may cause undesired operation.**

4x R2.00

NOTES:

- 1 -) FONT SIZE MUST BE 6PT OR HIGHER FOR ALL TEXT IN THE LABEL
- 2 -) GENERAL TOLERANCES  $\pm 0.50\text{mm}$
- 3 -) MATERIAL: BRADYBONDZ(TM) B-423 THERMAL TRANSFER PRINTABLE GLOSSY WHITE POLYESTER LABEL STOCK OR SIMILAR APPROVED
- 4 -) THICKNESS: ASTM D 1000, substrate 0.002 inch (0.0508 mm), adhesive 0.001 inch (0.0254 mm), total 0.003 inch (0.0762 mm  $\pm 0.02$ )
- 5 -) TACK: ASTM D 2979, Polyken(TM) Probe Tack, 1 second dwell, 26 oz (800 g)
- 6 -) DIELECTRIC STRENGTH: ASTM D 1000, 8400 VOLTS
- 7 -) HIGH SERVICE TEMPERATURE 30 DAYS AT VARIOUS TEMPERATURES NO VISIBLE EFFECT TO LABEL AT 110°C.
- 8 -) SLIGHT DISCOLORATION AT 120°C; MODERATE DISCOLORATION AT 145°C BUT LABEL IS STILL FUNCTIONAL.
- 9 -) LOW SERVICE TEMPERATURE 30 DAYS AT -70°C NO VISIBLE EFFECT
- 10 -) SHORT TERM HIGH SERVICE TEMPERATURE 5 MINUTES AT VARIOUS TEMPERATURES NO VISIBLE EFFECT TO LABEL AT 180°C.
- 11 -) SLIGHT DISCOLORATION AND LABEL SHRINKAGE AT 200°C; LABEL IS FUNCTIONAL.
- 12 -) LABEL BECOMES NONFUNCTIONAL AT 210°C DUE TO LABEL SHRINKAGE.
- 13 -) HUMIDITY RESISTANCE 30 DAYS AT 100°F (37°C) AND 95% RELATIVE HUMIDITY. NO VISIBLE EFFECT
- 14 -) UV LIGHT RESISTANCE 30 DAYS IN UV SUNLIGHTER(TM) 100 SLIGHT DISCOLORATION
- 15 -) WEATHERABILITY ASTM G155, CYCLE 130 DAYS IN XENON ARC WEATHEROMETER NO VISIBLE EFFECT
- 16 -) SALT FOG RESISTANCE ASTM B 117
- 17 -) 30 DAYS IN 5% SALT FOG SOLUTION CHAMBER NO VISIBLE EFFECT
- 18 -) BRADYBONDZ IS A TRADEMARK OF Brady Worldwide, Inc.
- 19 -) POLYKEN IS A TRADEMARK OF Berry Plastics Corporation
- 20 -) SUNLIGHTER IS A TRADEMARK OF Test Lab Apparatus Company