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Small Aircraft CMS/IFE P/N: SAC0522-001-001

**Scope** (this document pertains to following)

<b>Description</b>	<b>Part Number</b>
Small Aircraft CMS/IFE	SAC0522-001-001

**Revision History**

Revision	Date	Reason for Revision
00	28 May 2024	Initial Release
01	05 Jun 2024	7.3.1: Steps revised 4.3.4: Figure 4-7 revised
02	08 Aug 2024	Implementation of change according to PCN C-ADE598-DES (PCN for implementation of caution label)
03	16 Sep 2024	7.5: Figure 7-1 not shown parts added 7.5: Figure 7-27 dimension corrected in Step 3 added

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## Production Manual

1628-000-314-06

avionic design

3. Install the FCC and ISED license label (560) on the Top Case of the unit as shown in Figure 7-29  
Bringe das FCC and ISED License Label (560) in gleicher Position und Ausrichtung wie in Figure 7-29 dargestellt, auf dem Top Case der Unit an.

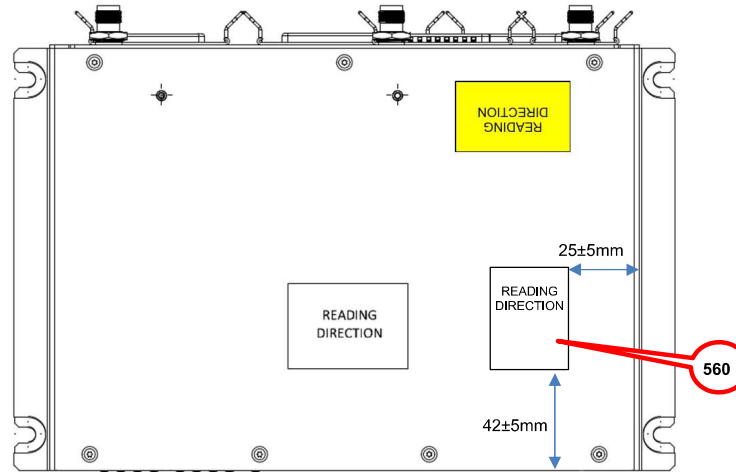


Figure 7-29

### 7.6 Final Assembly Check / Montage-End-Kontrolle

1. Clean up the outside of the unit.  
Reinige die Außenseiten des Gerätes.
2. Install the dust caps for connectors J1, J2, J3, J4, J5  
Installiere die Staubschutzkappen J1, J2, J3, J4, J5

	Date	Name	
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revised	2024-09-12	R. Müller	