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受控

Confidential

STAGE	CONFIRM	REVISIONS		
VC		REV	CHANGE DETAIL	ECR NO
PP				
MP	✓			

丝印图:

丝印颜色: 白色

尺寸图:

对于丝印，除图纸里的相关要求，需同步参考下述打钩的SQE检验标准			ITEM	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	QTY REQD	COMMENT		
物料类型	检验标准	打钩	PART LIST						
小塑胶、小橡胶件物料	HS/IS-SQE-01		Material		CAD generated drawing Don't manually update	HANSONG(NANJING) TECHNOLOGY CO.,LTD NO.HS/QR-RD-26			
亚克力、镜片、视窗物料	HS/IS-SQE-02								
普通漆塑料件	HS/IS-SQE-03								
橡胶漆塑料件	HS/IS-SQE-04								
高光塑料件	HS/IS-SQE-05		Finish		APPROVALS	DATE	PART NAME		
蚀纹塑料件	HS/IS-SQE-06				Drawn by ME	2024.3.18		后背板	
电镀塑料件	HS/IS-SQE-07				Checked by Group Leader				61-3-115902-0A
金属面板、端盖类	HS/IS-SQE-08				Lydia				
金属烤漆、丝印的底座、后背板、支架	HS/IS-SQE-10	✓			Checked by Team leader		DWG NO	HS40-1159-B12V1-SR01	
玻璃件/透明塑料平板件	HS/IS-SQE-21				Checked Compliance/ME Manager		SCALE	1:1	REV A
金属铁网	HS/IS-SQE-22						A3 SIZE		SHEET1 OF 1

丝印定位公差表

	整体左右偏移 LOGO	整体上下偏移 LOGO	整体倾斜偏移 LOGO
塑料件/铝件/钣金件/硅胶件	± 0.2mm	± 0.2mm	0.2mm
木箱	± 1mm ± 0.2mm(孔中心对齐)	± 1mm ± 0.2mm(孔中心对齐)	0.2mm
玻璃件/透明塑料平板件	± 0.15mm	± 0.15mm	0.2mm

材质	型号	初粘力	持粘力
铜版纸	AW3288	870g	855g
合成纸	BW0380	760g	730g
PET	QS8861R	820g	825g
牛皮纸		870g	855g