Test Report TR3664B BL654

Equipment Under Test:	BL654 - Zigbee
Requirement(s):	FCC 15.247 RSS-247
Test Date(s):	3/9/2023 – 3/20/2023
Prepared for:	Laird Connectivity Attn: Jonathan Kaye W66 N220 Commerce Ct. Cedarburg, WI 53012

Report Issued by: Anthony Smith, EMC Engineering Specialist

Signature:  Date: 02/29/2024

Report Reviewed by: Adam Alger, Laboratory Manager

Signature:  Date: 02/29/2024

Report Constructed by: Anthony Smith, EMC Engineering Specialist

Signature:  Date: 10/20/2023

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Laird Connectivity Test Services in Review

The Laird Connectivity LLC laboratory located at W66 N220 Commerce Court Cedarburg, Wisconsin, 53012 USA is recognized through the following organizations:

Certificate #1255.01

A2LA – American Association for Laboratory Accreditation

Accreditation based on ISO/IEC 17025:2017 with Electrical (EMC) Scope

A2LA Certificate Number: 1255.01

Scope of accreditation includes all test methods listed herein unless otherwise noted

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Federal Communications Commission (FCC) – USA

Accredited Test Firm Registration Number: 953492

Recognition of two 3 meter Semi-Anechoic Chambers

Innovation, Science and Economic Development Canada

Accredited U.S. Identification Number: US0218

Recognition of two 3 meter Semi-Anechoic Chambers

1 TEST REPORT SUMMARY

During **March 9th, 2023 to March 20th, 2023** the Equipment Under Test (EUT), **BL654**, as provided by **Laird Connectivity** was tested to the following requirements:

FCC 15.247 / RSS-247

Requirements	Description		Method	Compliant
FCC: 15.247 (b)(3) ISED: RSS-247 5.4 (d)	Maximum Output Power	< 30 dBm	ANSI C63.10	Yes
FCC: 15.247 (d) ISED: RSS-GEN 8.10	Spurious Emissions in Restricted Frequency Bands	FCC 15.209 RSS-GEN 8.9	ANSI C63.10	Yes

Notice:

The results relate only to the item tested as configured and described in this report. Any additional configurations, modes of operation, or modifications made to the equipment under test after the specified test date(s) are at the decision of the client and may not apply to the data seen in this test report.

The decision rule for Pass / Fail assessment to the specification or standard listed in this test report has been agreed upon by the client and laboratory to be as follows:

Measurement Type	Rule
Emissions – Amplitude	1 dB below specified limit
Emissions – Frequency	1% less than the specification
Immunity	Tested at specified level

2 CLIENT INFORMATION

Company Name	Laird Connectivity
Contact Person	Jonathan Kaye
Address	W66N220 Commerce Court Cedarburg, WI, 53012

2.1 Equipment Under Test (EUT) Information

The following information has been supplied by the client

Product Name	BL654
Model Number	BL654
Serial Number	Engineering Sample
FCC ID	SQGBL654
IC ID	3147A-BL654

2.2 Product Description

802.15.4 Data Module

2.3 Modifications Incorporated for Compliance

None noted at time of test

2.4 Deviations and Exclusions from Test Specifications

None noted at time of test

2.5 Additional Information

USB to Serial connection to program radio utilizing Tera Term v4.105 terminal simulation software. Zigbee 802.15.4 250kbit signal utilizing channels 11 (2405 MHz), 18 (2440 MHz), 25 (2475 MHz), and 26 (2480 MHz).

2.6 Additional Information

This testing is for a permissive change to add the iFlex-Pifa Antenna, with an antenna gain of 3.1 dBi, to the list of antennas usable by the BL654. EUT tested via Cabinet Radiation method.

3 REFERENCES

Publication	Edition	Date	AMD 1
eCFR	-	2023	-
RSS-247	3	2023	-
RSS-GEN	5	2018	2019
ANSI C63.10	-	2013	-
KDB 178919 D01	6	2015	-

4 UNCERTAINTY SUMMARY

Using the guidance of the following publications the calculated measurement uncertainty represents an expanded uncertainty expressed at approximately the 95 % confidence level, using a coverage factor of k = 2.

References
CISPR 16-4-1
CISPR 16-4-2
CISPR 32
ANSI C63.23
A2LA P103
A2LA P103c
ETSI TR 100-028

Measurement Type	Configuration	Uncertainty ±
Radiated Emissions	Biconical Antenna	5.0 dB
Radiated Emissions	Log Periodic Antenna	5.3 dB
Radiated Emissions	Horn Antenna	4.7 dB
AC Line Conducted Emissions	Artificial Mains Network	3.4 dB
Telecom Conducted Emissions	Asymmetric Artificial Network	4.9 dB
Disturbance Power Emissions	Absorbing Clamp	4.1 dB
Radiated Immunity	3 Volts/meter	2.2 dB
Conducted Immunity	CDN/EM/BCI	2.4/3.5/3.4 dB
EFT Burst/Surge	Peak pulse voltage	164 volts
ESD Immunity	15 kV level	1377 Volts

Parameter	ETSI U.C. ±	U.C. ±
Radio Frequency, from F0	$1x10^{-7}$	$0.55x10^{-7}$
Occupied Channel Bandwidth	5 %	2 %
RF conducted Power (Power Meter)	1.5 dB	1.2 dB
RF conducted emissions (Spectrum Analyzer)	3.0 dB	1.7 dB
All emissions, radiated	6.0 dB	5.3 dB
Temperature	1° C	0.65° C
Humidity	5 %	2.9 %
Supply voltages	3 %	1 %

5 TEST DATA

5.1 Antenna Port Conducted Emissions

Description of Measurement	The direct measurement of emissions at the antenna port of the EUT is achieved by use of a RF connection to a spectrum analyzer or power meter. The cable and attenuator factors are loaded into the analyzer or power meter allowing for direct measurement readings without the need for further corrections.
Example Calculations	Measurement (dBm) + Cable factor (dB) + External Attenuator (dB) = Corrected Reading (dBm) Margin (dB) = Limit (dBm) – Corrected Reading (dBm)

Block Diagram