# 产品型号

3.2

## 切膜机
### 产品手册

开启切膜机时，先将压杆放下来，将压轮下边的保护膜撕开

### 产品清单



手机膜切机主机

刀头　刀针　适配器　电源线

### 外观及功能

① 驱动模（小车）
控制刀头横向运动。
② 刀头
切膜防护罩，
详见11、12、13、14。
③ 压轮
固定保护膜竖向运动。
④ 侧板
辅助卡位保护膜摆放位置和运动方向。
⑤ 操作显示屏
触摸模拟控制设备工作。

⑥ 电源键
启动设备。
⑦ 电源接口
连接电源。
⑧ 一体式把手
按压以控制锁刀杆开关。
⑨ 刀头卡位
锁定刀头顶部刀头。
⑩ 数据接口接入
⑪ 自动感应器
⑫ 网口接口

### 使用说明

#### 一、安装膜切刀头



注意：刀针插槽使用须摆放在设备里，防幅切割超过刀针，建议及时更换。

⑪ 顶针：更换刀针。
⑫ 刀针调节旋钮：旋转旋钮控制刀针的长度。
⑬ 刀槽底座：与刀头卡位固定。
⑭ 刀针调节保护罩：内置装卸刀针刀片。

注：
调节刀针：
旋转旋钮控制刀片的长度，
"+"号方向可调长刀片，
"-"号方向为短刀片。
更换刀片：
按下顶针
取出需更换的刀片，
放入相应刀片，内置装卸刀片刀头。

| 刀片级别 | 级别2-4 | 级别4-5 | 级别5-7 | 级别7-8 | 级别9-10 |
|---|---|---|---|---|---|
| 刀压（压力） | 200-250 | 200-300 | 300-400 | 400-500 | 500 |
| 速度 | 100-200 | 100-200 | 100 | 50-100 | 50 |
| 材料（厚度） | 二层膜（0.3mm） | 二层膜（0.3mm） | 四层软膜（0.3mm） | 四层不锈钢背膜（0.45mm） | 四层不锈钢防指纹膜（0.65mm） |

### 二、电源连接、开机



请使用100-240伏特交流电电源：跨适配器和电源线连接，电源线另一端接入100-240伏特交流市电；适配器DX输出线插头接入切膜机输入端口：将刀头安装至切膜机小车的刀架位置上，确保固定，连接安装完毕后，按下电源键启动设备。

### 三、切膜操作

首次使用时，点击设置网络，完成wifi连接，点击下边右侧栏"我的"找到选择语言完成语言设置。

### 系统启动

系统正常启动后，进入主页

搜索框输入关键词，搜索您需要切割的产品型号，选择相应的型号。



### 四、蓝牙连接

二维码下载APP　　进入app后注册账号

输入手机号码，获取验证码，点击下一步
经销商是该公司代码，填好自己的注册账号、密码登录



登陆进入到app页面,app会提示你打开蓝牙,进入界面,点击能栏"我的"进入操作平台,点击我的设备进入链接蓝牙页面



### 五、切膜

1、如图所示，准备一张待裁切的保护膜。确认保护膜平整且膜层无弯曲、折叠或缺层现象。



2、不带自动进纸：
① 按下压杆，使压轮抬升，放置保护膜于显示屏区域。
② 缓慢抬起压杆，使压轮压紧保护膜。

3、带自动进纸：将保护膜顺畅至虚拟区域即松手。

4、检查正确放置保护膜后，在切膜机屏幕显示界面或通过蓝牙在APP界面内选择想要的保护膜型号，点击"确定"开始切膜



5、膜切割完切割完毕，保护膜会自动推出，取出保护膜，完成裁切。

六、说明书内容会根据产品升级不定期进行修订，可能会与实际产品略有出入，具体以实际产品为准，请您谅解！

### 注意事项



- 避免刀尖划伤手指
- 安装机器的工作环境必须整洁干净避免金属液体等掉进机器导致失火，且有足够的安装空间
- 禁止硬性或者损坏原电源线，切勿使电线通过过度弯曲、拉扯、侧弯压在重物等，以防电源线损坏造成点火
- 较长时间不使用机器，请断开电源插口，以防失火
- 放置机器的台面必须平整牢固，以防设备跌落
- 当您需要断电时，请握紧插头不要拉扯电源线，随意电线会导致点火失火
- 在雷雨闪电天气请勿使用，避免被雷击
- 禁止私自拆解

### 产品参数

| 控制面板 | 5.5英寸彩色液晶电容屏 |
|---|---|
| 网络接入 | 802.11n Wireless LAN |
| 电源适配器输入 | 100-240V 1.5A 50-60Hz |
| 电源适配器输出 | 24V 2A DC |
| 设备输入 | DC 24V 2A |
| 功率 | 48W |

扫一扫，请根据提示下载切膜机App

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## ISOD Cutting Machine
### Manual

When turning on the film cutter, first put the pinch roller down and tear off the protective film under the pinch roller

### Product List



Intelligent Film Cutter

Blade Holder　Blade　Power Adapter　Power Cable

### Appearance and function

① Carriage
Control the lateral move of the carriage
② Blade holder
Cutting Film
See11、12、13、14.
③ Pinch Roller Wheel
Fix film Vertical move
④ Side panel
Help to fix film position and move direction
⑤ Operation display
Touch to control device operate⑥

⑥ Power Switch
Start the device
⑦ Power Interface
Connect power
⑧ Power Interface
Connect power
⑨ Blade Holder Position
Lock the blade holder
⑩ USB Interface
⑪ Automatic paper feed sensor
⑫ LAN port interface

### Instructions

#### I Install the blade holder



Tips: The blade will gradually become dull when use a lot, which affects the cutting quality, it is recommended to replace it in time

- Thimble: replace blade
- Blade knob, turn the knob to control the length of the blade
- Blade holder base, fixed with blade holder position
- Blade, cutting film

#### Attention
Adjust blade
Switch the knob to control the blade length
"+" symbol direction lengthen blade
"-" symbol direction shorten blade
Replace blade
Press thimble
Take off the old blade
Put new blade

| Blade Holder (Level) | Level2-4 | Level4-5 | Level5-7 | Level7-8 | Level9-10 |
|---|---|---|---|---|---|
| Cutting Pressure | 200-250 | 200-300 | 300-400 | 400-500 | 500 |
| Speed | 100-200 | 100-200 | 100 | 50-100 | 50 |
| Material (Thickness) | Two Layers Back Film (0.3mm) | Two Layers Back Film (0.3mm) | Four Layers Soft Film (0.3mm) | Four Layers Stainless Film Anti-explosion Film (0.45mm) | Four Layers Soft Film Anti-explosion Film (0.65mm) |

#### II Power connection, Starting up



Please use AC 100-240V : connect the adapter and power cord, and connect the other end of the power cord to AC 100-240V; the adapter's DC output line plug is connected to the input port of the film cutter; install the blade holder to make sure it is fixed at the right position of the carriage head. After the connection and installation are completed, press the power button to start the device.

#### III Screen film cutter machine operation

When using it for the first time, click "Set Network" to complete the wifi connection, click "Mine" in the lower function bar, and find "Select Language" to complete the language setting.

After the system starts normally, enter the homepage

Enter keywords in the search box, search for the product model you need to cut, and select the corresponding model.



#### IV Bluetooth connection

Download the app with the QR code, and register an account after entering the app

- Enter the phone number, get the verification code, and click Next
- The dealer is the company code, fill in your registration password, and log in!



Log in to the app page, the app will prompt to turn on Bluetooth, enter the interface, click on the function bar "Mine" to enter the operating platform, click on "My device" to enter the link Bluetooth page.



#### V Cutting film

1.Please prepare a protective film to be cut as shown in the picture to ensure that the protective film is flat and the film layer is complete without bending, folding or missing layers.



2.Without automatic paper feeding:
① Press down the pressure bar to raise the pinch roller, put protective film in the dotted area.
② Raise the pressure bar to make the pinch roller press the protective film.

3. With automatic paper feeding: Push the protective film smoothly to the dotted area to let go.

4.After checking that the protective film is properly placed,select the desired protective film model in the disply screen of the film cutting machine or through Bluetooth in the APP interface, and click "start cutting" to cut.



5.After the cutting finished, the protective film will be automatically pushed out, take out the protective film, and complete the cutting.

VI The content of the manual will be revised irregularly according to product upgrades, which may be different fromthe actual product.Please refer to the actual product. Please forgive us for any inconvenience caused!

#### Notice



- Avoid scratching your fingers
- The working environment where the machine is placed must be clean and tidy to prevent metal liquids from falling into the machine and cause fires, and there must be enough installation space.
- It is forbidden to damage or replace the original power cord, Do not excessively bend, pull, tand, or press the power cord under heavy objects to prevent damage to the power supply and cause electric shock or fire.
- If you do not use the machine for a long time, please disconnect the power supply to prevent fire.
- The table where the machine is placed must be flat and stable to prevent the machine from falling.
- When you want to disconnect the power, please grip under the plug and pull it out, Do not pull the cable, Forcibly pulling the cable may cause electric shock or fire.
- Prohibited to use during thunderstorms to avoid being hit by lightning
- Prohibit unauthorized disassembly

### Product parameter

| Panel | 5.5" Colorfull HD screen |
|---|---|
| Internet access | 802.11n Wireless LAN |
| Power adapter input | 100-240V.1.5A 50-60Hz |
| Power adapter output | 24V 2A DC |
| Device input | DC 24V 2A |
| Power | 48W |

Scan the QR code, please download the film cutting machine App according to the prompts

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| 销售部 | 采购部 | 品质部 | 生产部 | 正反面印刷 142*684mm | 环盛智能（深圳）有限公司 |
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