



Appendix A

RF Test Data for 2.4GWIFI (Conducted Measurement)

Product Name: ISOD Cutting Machine

Test Model: X6

Environmental Conditions

Temperature:	23.8° C
Relative Humidity:	52.1%
ATM Pressure:	100.0 kPa
Test Engineer:	Mening Su
Supervised by:	Ling Zhu





A.1 -6dB Bandwidth

Condition	Mode	Frequency (MHz)	Antenna	-6 dB Bandwidth (MHz)	Limit -6 dB Bandwidth (MHz)	Verdict
NVNT	b	2412	Ant1	8.286	>=0.5	Pass
NVNT	b	2437	Ant1	7.367	>=0.5	Pass
NVNT	b	2462	Ant1	9.058	>=0.5	Pass
NVNT	g	2412	Ant1	16.31	>=0.5	Pass
NVNT	g	2437	Ant1	15.671	>=0.5	Pass
NVNT	g	2462	Ant1	15.984	>=0.5	Pass
NVNT	n20	2412	Ant1	17.56	>=0.5	Pass
NVNT	n20	2437	Ant1	9.634	>=0.5	Pass
NVNT	n20	2462	Ant1	11.153	>=0.5	Pass
NVNT	n40	2422	Ant1	35.105	>=0.5	Pass
NVNT	n40	2437	Ant1	33.84	>=0.5	Pass
NVNT	n40	2452	Ant1	35.085	>=0.5	Pass

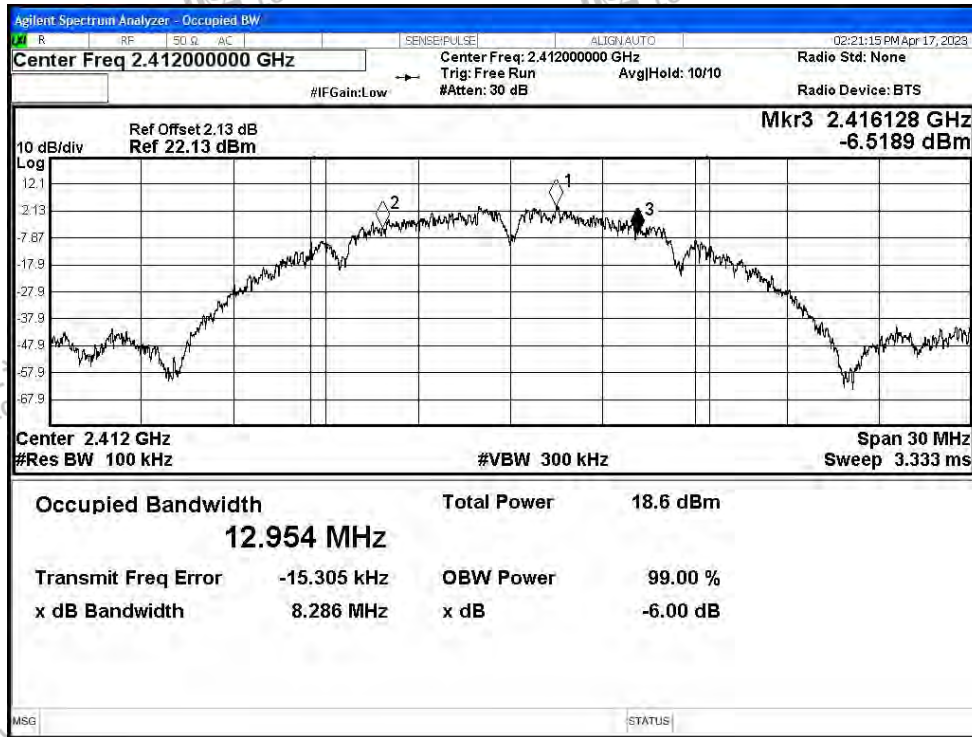


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Test Graphs

-6dB Bandwidth NVNT b 2412MHz Ant1

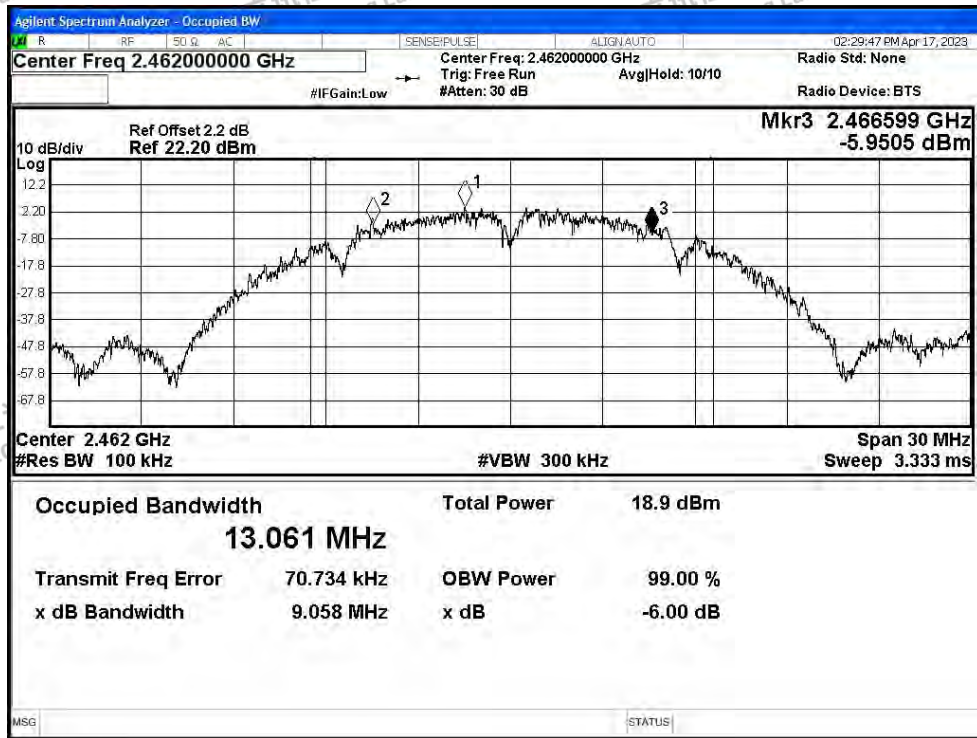


-6dB Bandwidth NVNT b 2437MHz Ant1

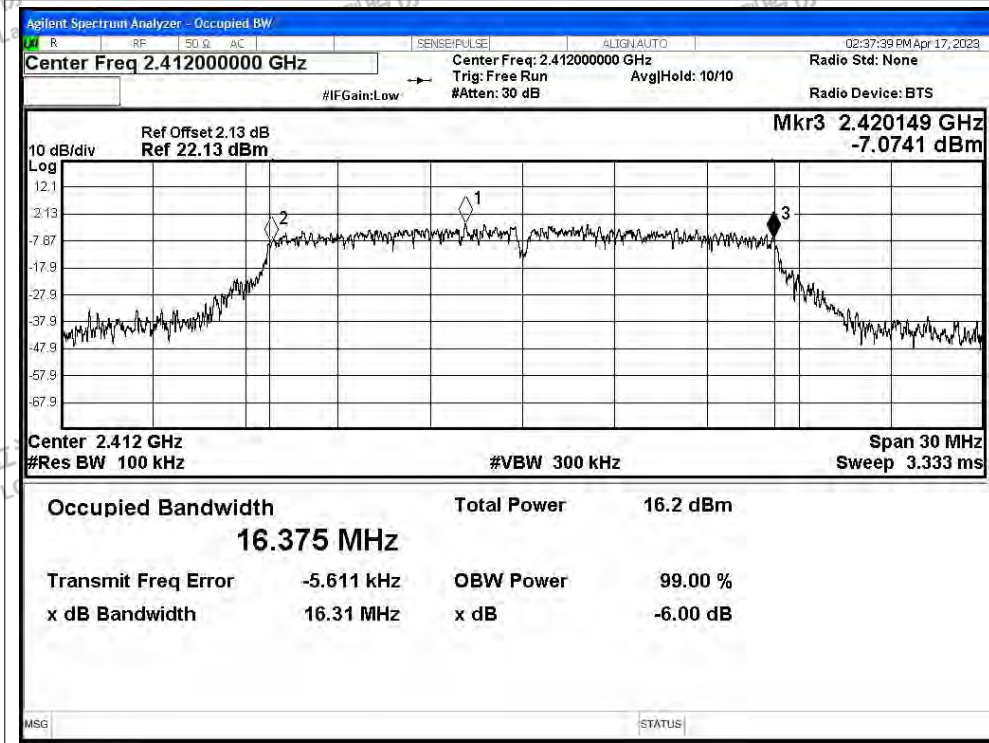




-6dB Bandwidth NVNT b 2462MHz Ant1

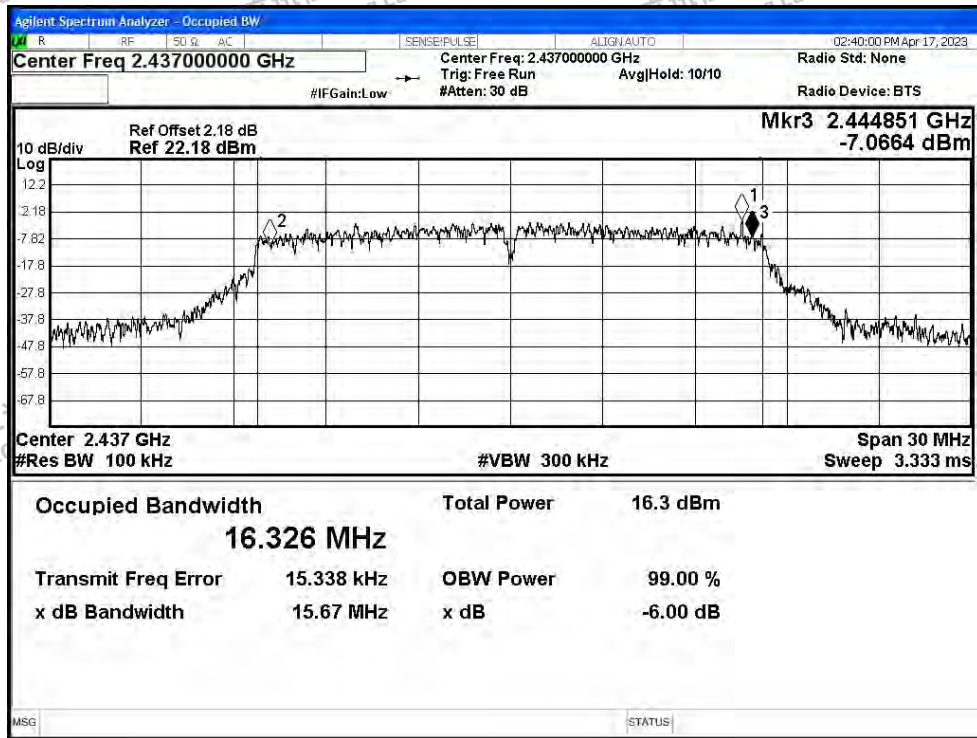


-6dB Bandwidth NVNT g 2412MHz Ant1

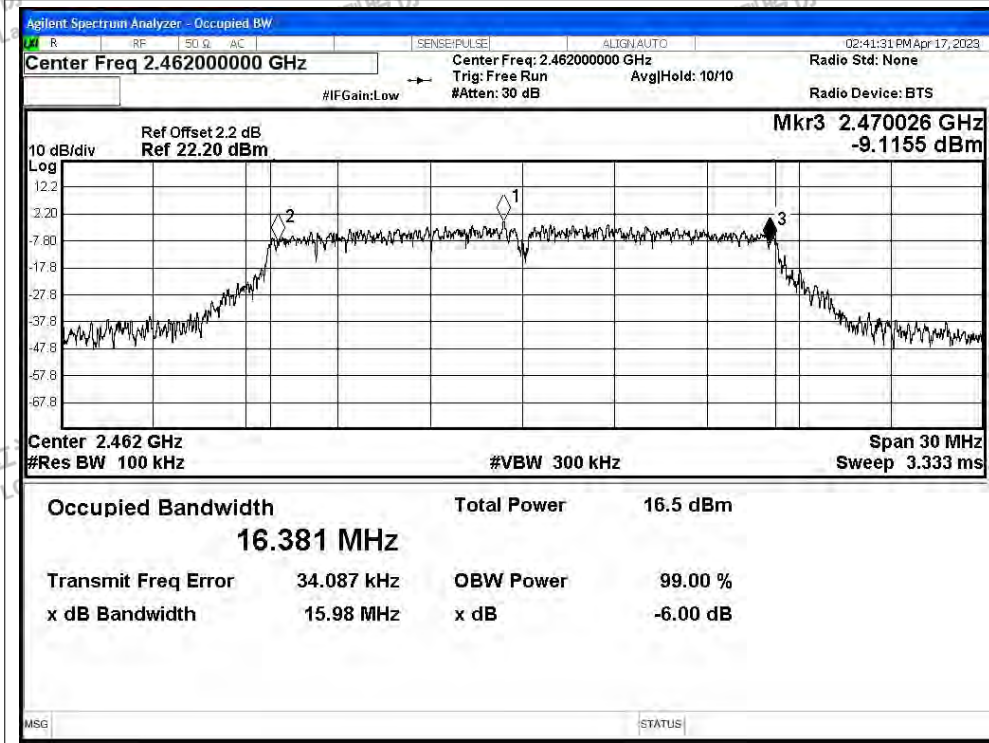




-6dB Bandwidth NVNT g 2437MHz Ant1

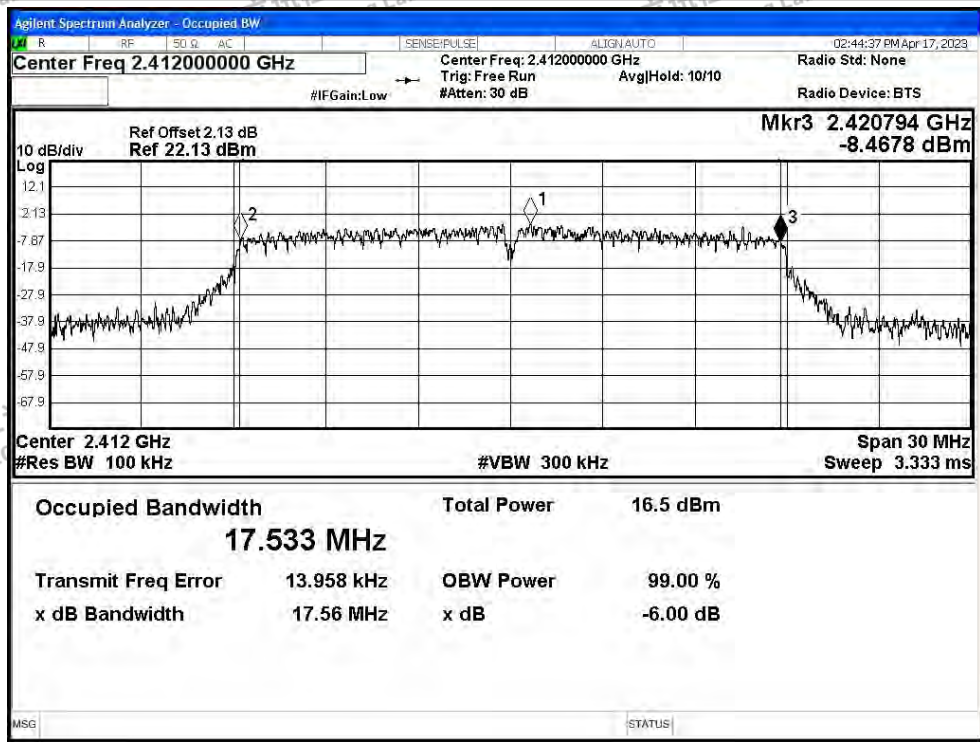


-6dB Bandwidth NVNT g 2462MHz Ant1

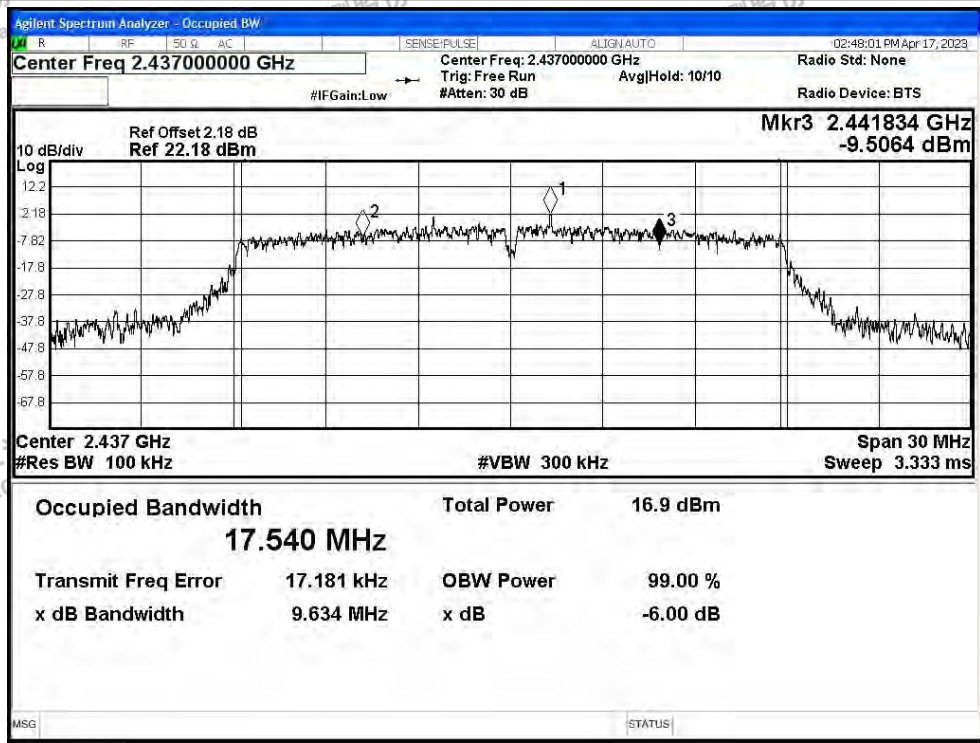




-6dB Bandwidth NVNT n20 2412MHz Ant1

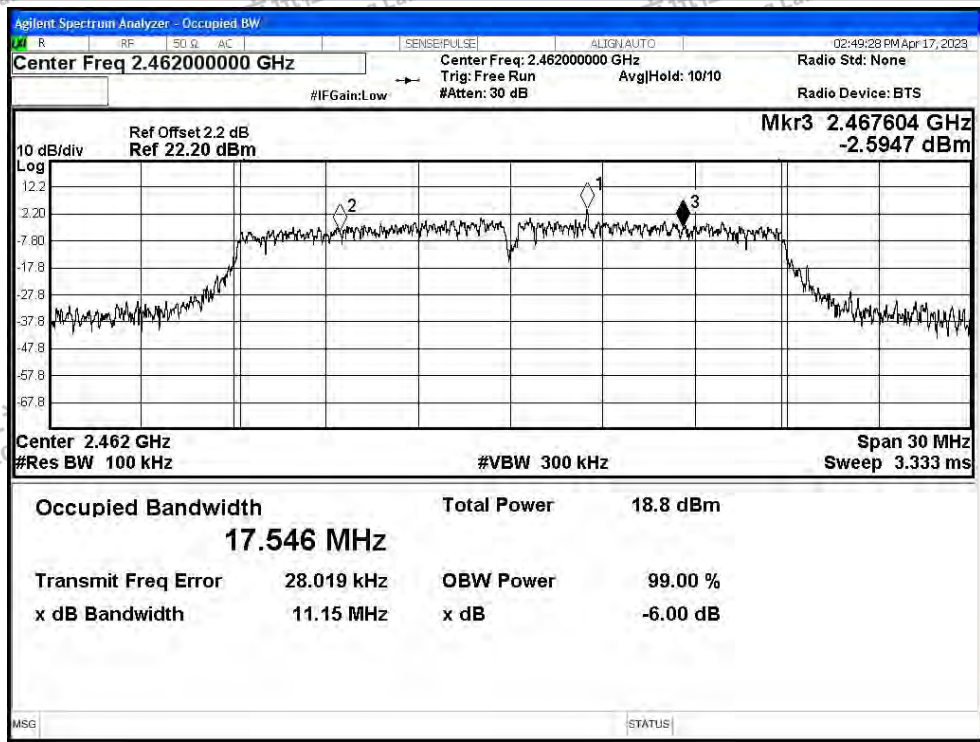


-6dB Bandwidth NVNT n20 2437MHz Ant1

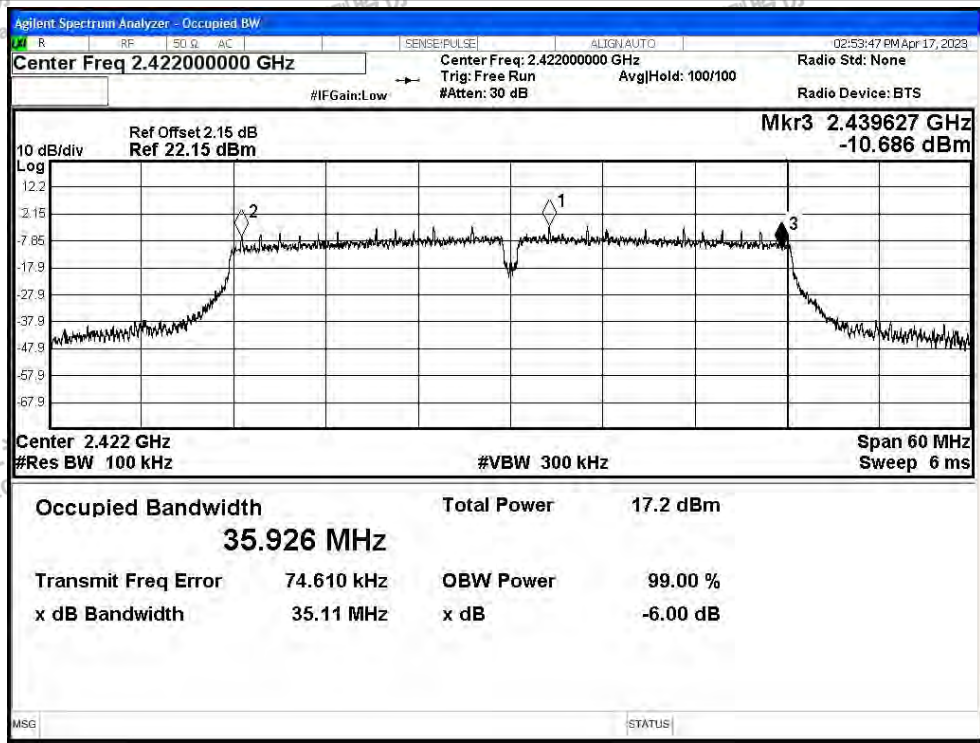




-6dB Bandwidth NVNT n20 2462MHz Ant1

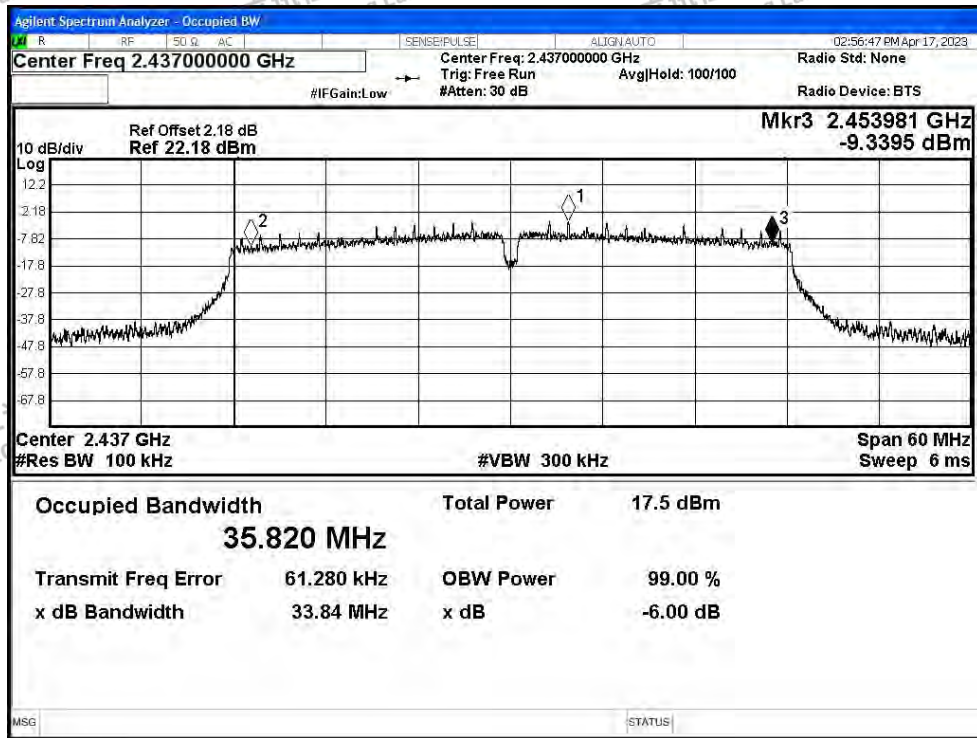


-6dB Bandwidth NVNT n40 2422MHz Ant1

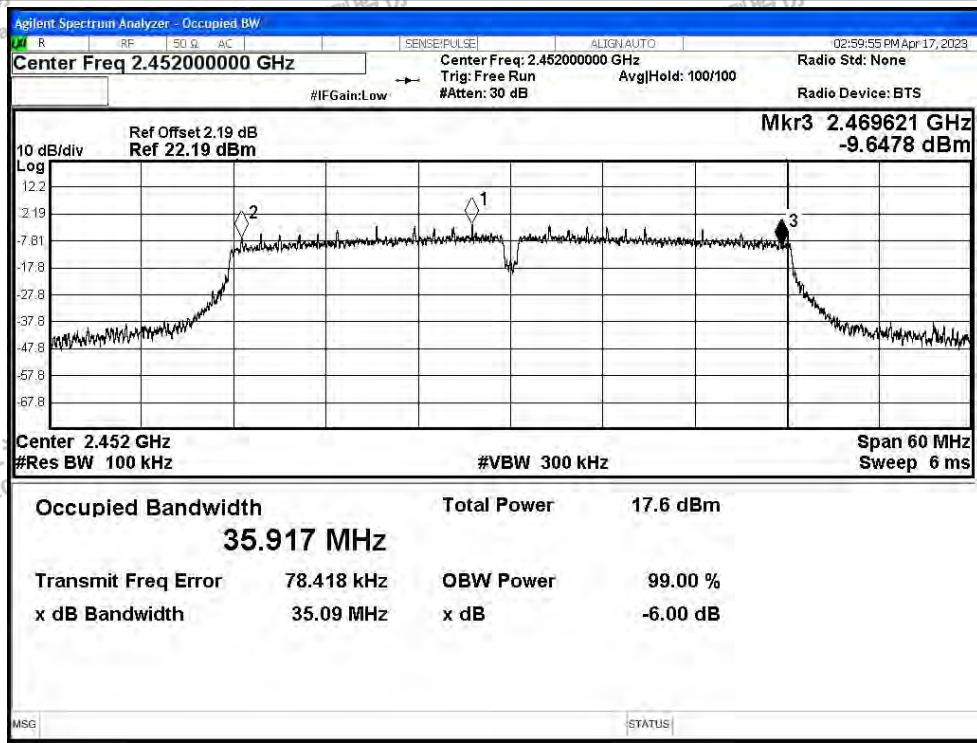




-6dB Bandwidth NVNT n40 2437MHz Ant1



-6dB Bandwidth NVNT n40 2452MHz Ant1





A.2 Maximum Conducted Output Power

Condition	Mode	Frequency (MHz)	Antenna	Conducted Power (dBm)	Limit (dBm)	Verdict
NVNT	b	2412	Ant1	15.17	30	Pass
NVNT	b	2437	Ant1	15.51	30	Pass
NVNT	b	2462	Ant1	15.70	30	Pass
NVNT	g	2412	Ant1	14.90	30	Pass
NVNT	g	2437	Ant1	15.16	30	Pass
NVNT	g	2462	Ant1	15.25	30	Pass
NVNT	n20	2412	Ant1	15.32	30	Pass
NVNT	n20	2437	Ant1	15.42	30	Pass
NVNT	n20	2462	Ant1	15.71	30	Pass
NVNT	n40	2422	Ant1	15.63	30	Pass
NVNT	n40	2437	Ant1	15.97	30	Pass
NVNT	n40	2452	Ant1	16.04	30	Pass



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A.3 Maximum Power Spectral Density Level

Condition	Mode	Frequency (MHz)	Antenna	Conducted PSD (dBm/3kHz)	Limit (dBm/3kHz)	Verdict
NVNT	b	2412	Ant1	-8.91	8	Pass
NVNT	b	2437	Ant1	-8.32	8	Pass
NVNT	b	2462	Ant1	-8.02	8	Pass
NVNT	g	2412	Ant1	-13.53	8	Pass
NVNT	g	2437	Ant1	-11.35	8	Pass
NVNT	g	2462	Ant1	-11.66	8	Pass
NVNT	n20	2412	Ant1	-12.76	8	Pass
NVNT	n20	2437	Ant1	-10.37	8	Pass
NVNT	n20	2462	Ant1	-10.84	8	Pass
NVNT	n40	2422	Ant1	-17.22	8	Pass
NVNT	n40	2437	Ant1	-16.13	8	Pass
NVNT	n40	2452	Ant1	-16.75	8	Pass

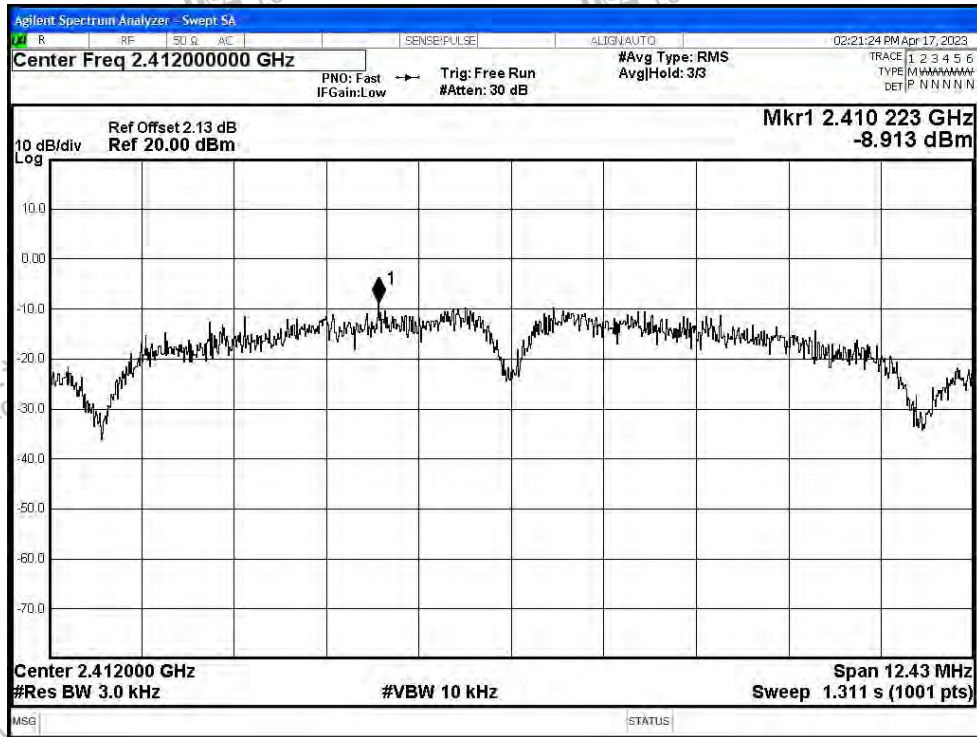


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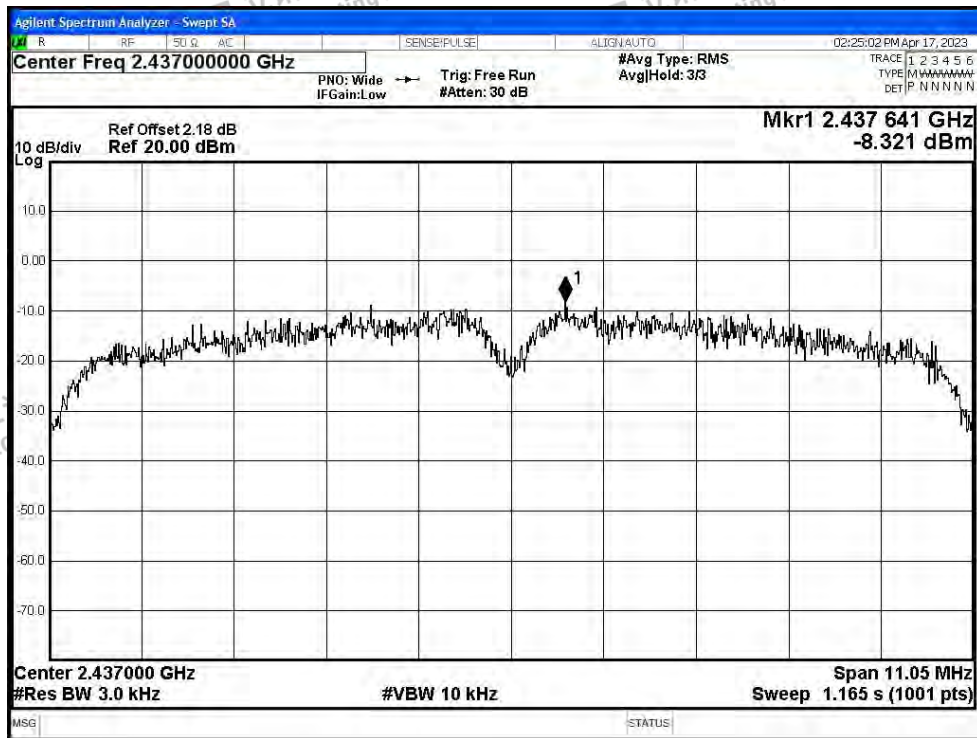


Test Graphs

PSD NVNT b 2412MHz Ant1

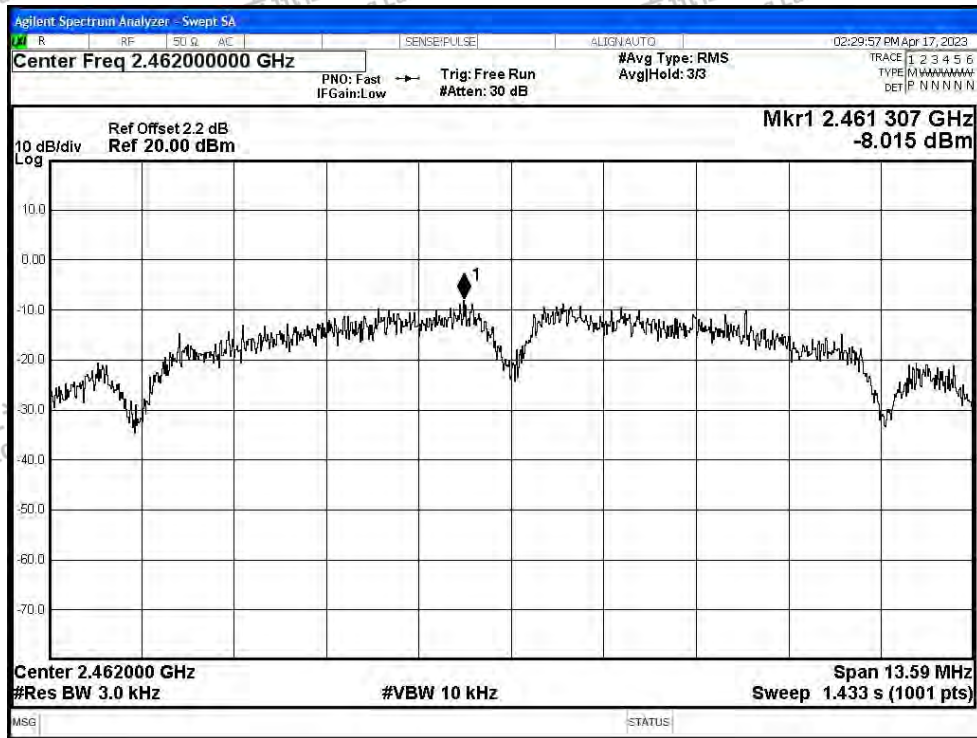


PSD NVNT b 2437MHz Ant1

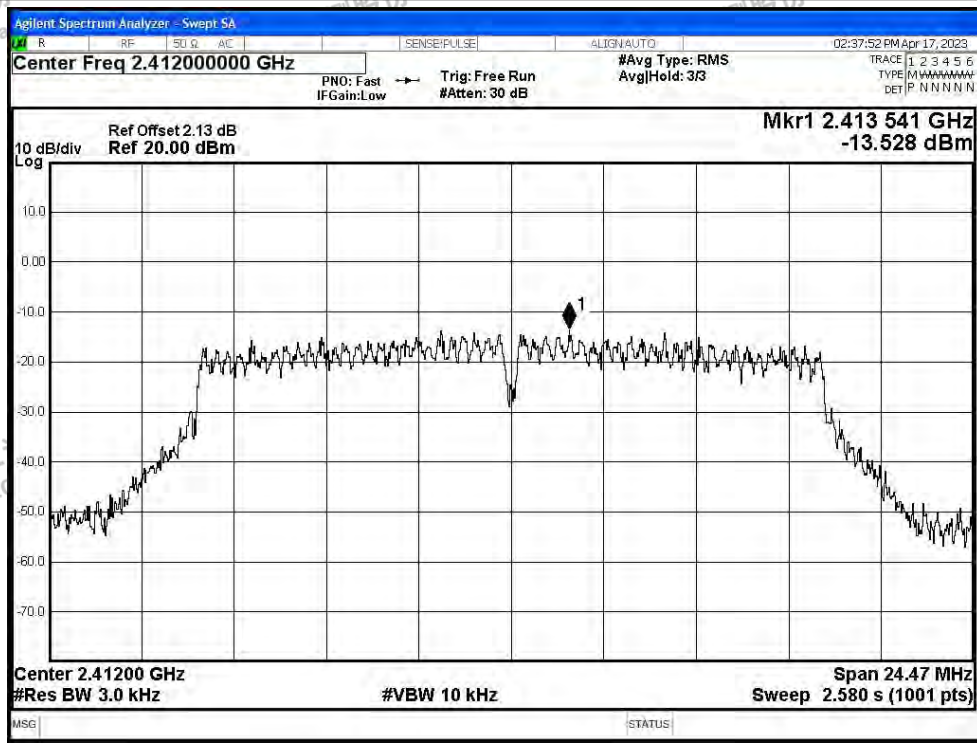




PSD NVNT b 2462MHz Ant1

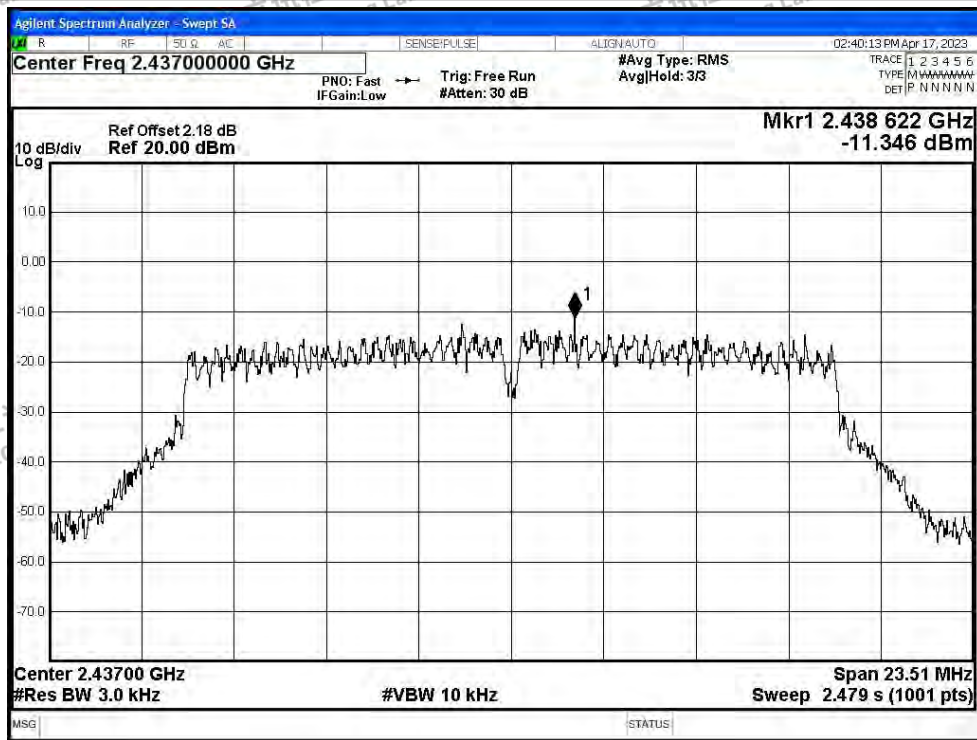


PSD NVNT g 2412MHz Ant1

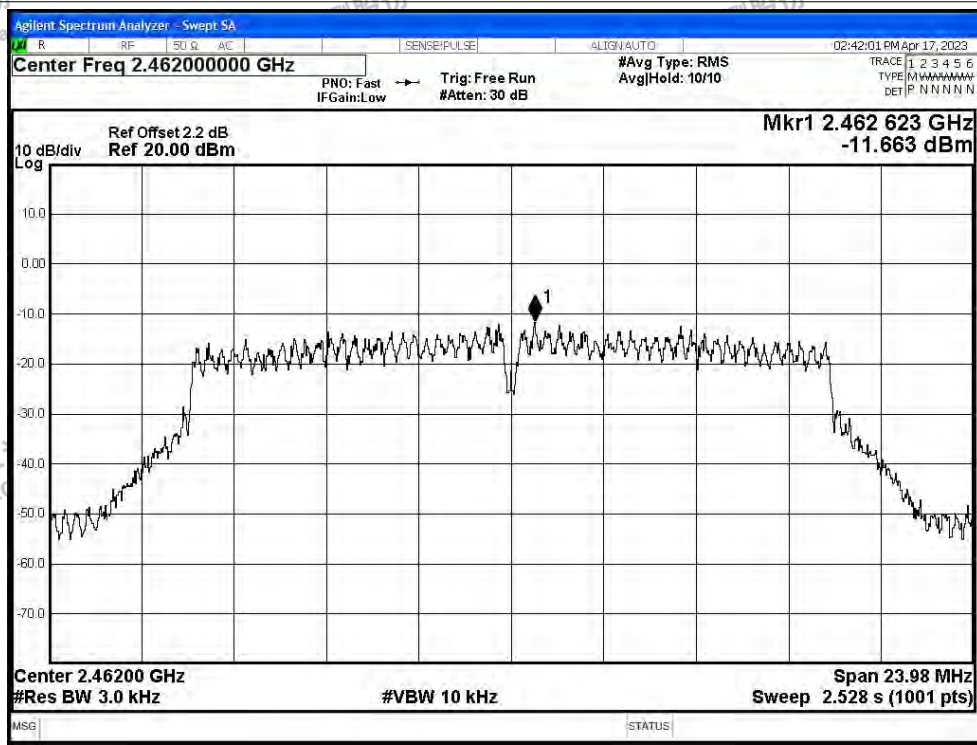




PSD NVNT g 2437MHz Ant1

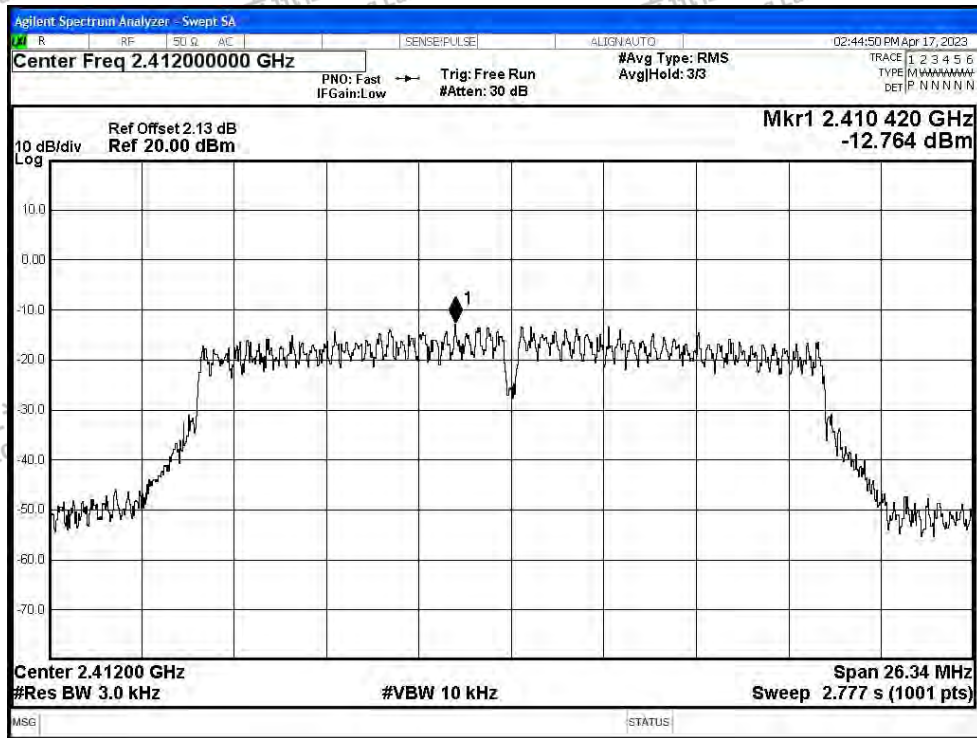


PSD NVNT g 2462MHz Ant1

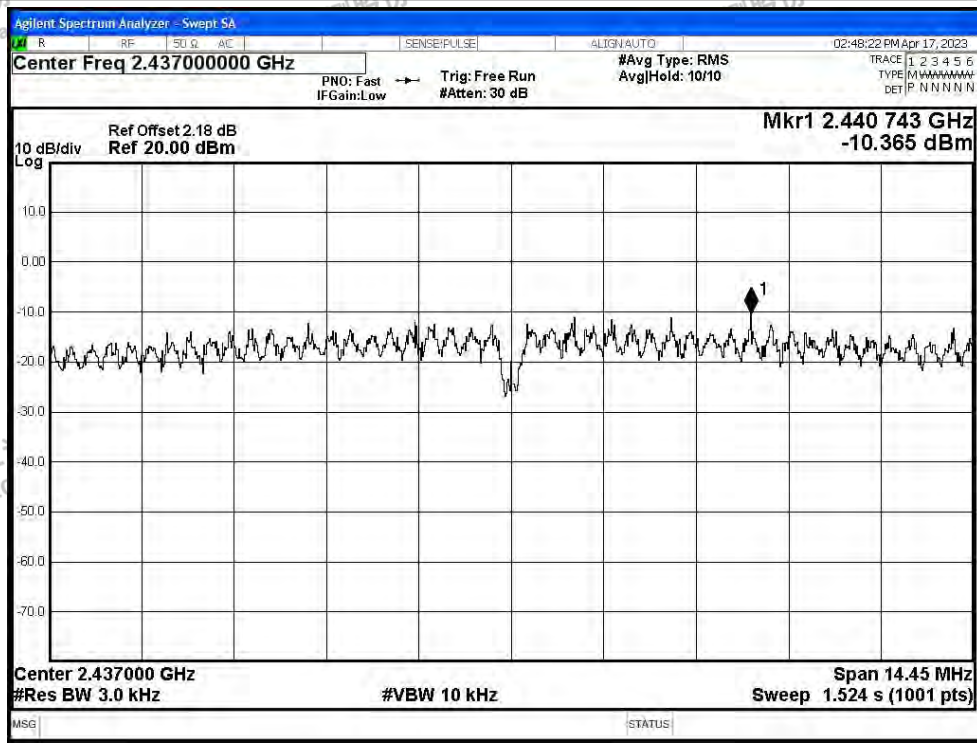




PSD NVNT n20 2412MHz Ant1

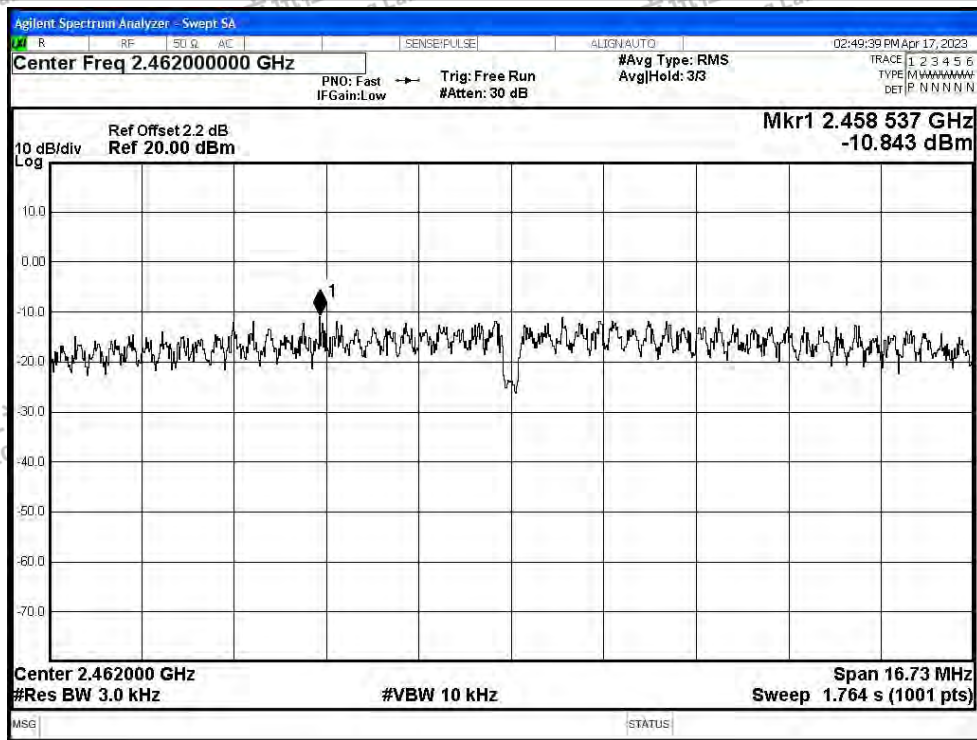


PSD NVNT n20 2437MHz Ant1

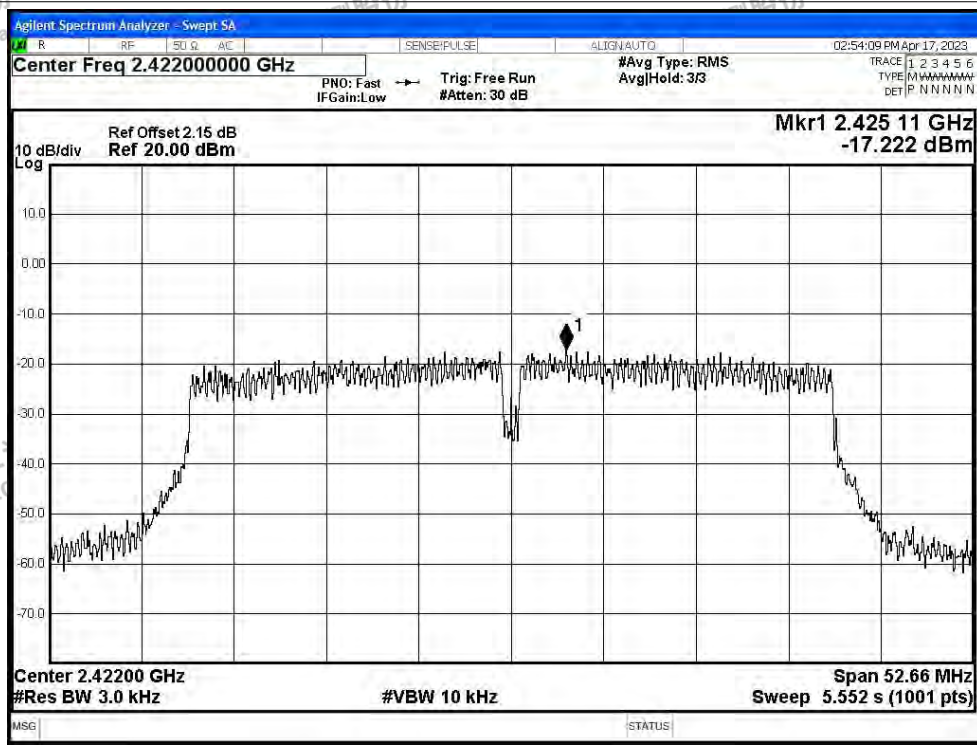




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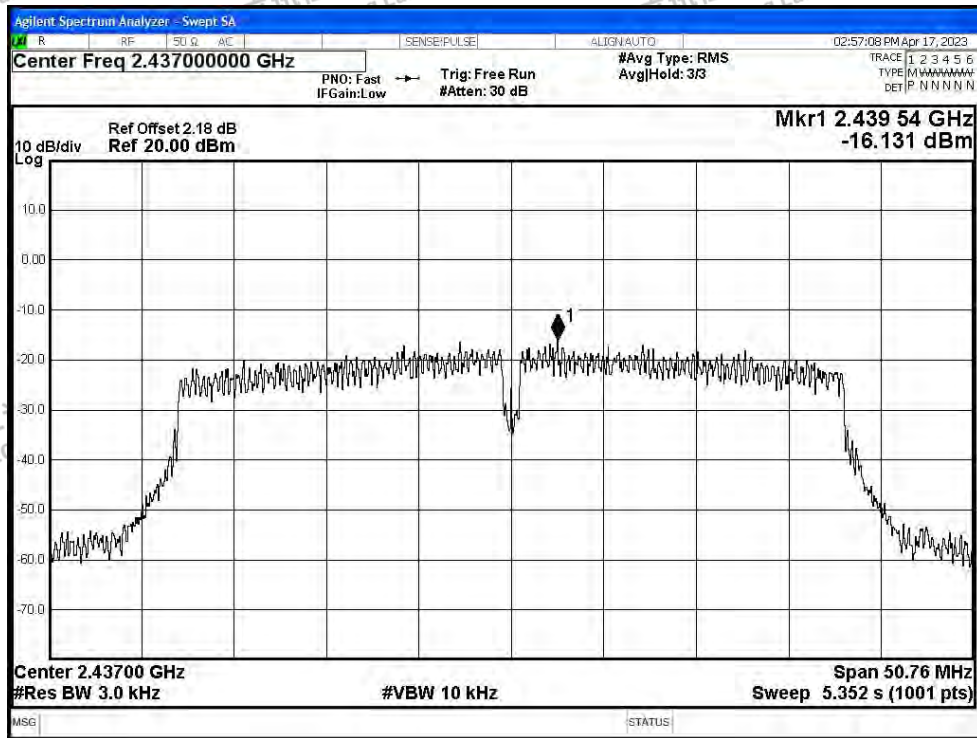


PSD NVNT n40 2422MHz Ant1

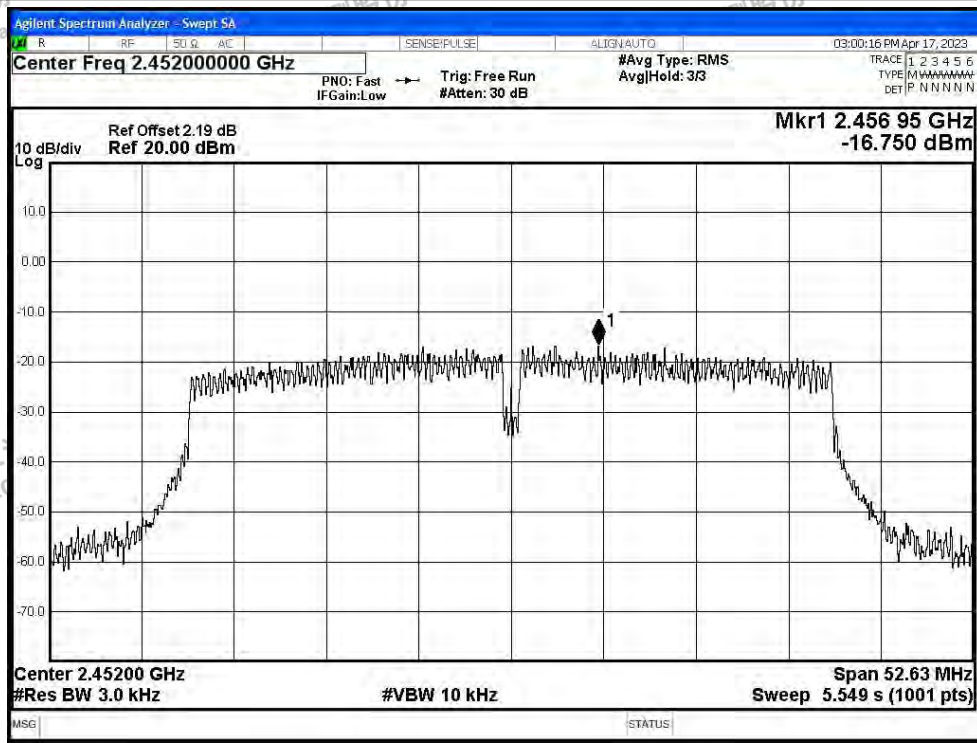




PSD NVNT n40 2437MHz Ant1



PSD NVNT n40 2452MHz Ant1





A.4 Band Edge

Condition	Mode	Frequency (MHz)	Antenna	Max Value (dBc)	Limit (dBc)	Verdict
NVNT	b	2412	Ant1	-46.4	-20	Pass
NVNT	b	2462	Ant1	-60.11	-20	Pass
NVNT	g	2412	Ant1	-36.26	-20	Pass
NVNT	g	2462	Ant1	-54	-20	Pass
NVNT	n20	2412	Ant1	-33.23	-20	Pass
NVNT	n20	2462	Ant1	-46.99	-20	Pass
NVNT	n40	2422	Ant1	-35.89	-20	Pass
NVNT	n40	2452	Ant1	-39.36	-20	Pass

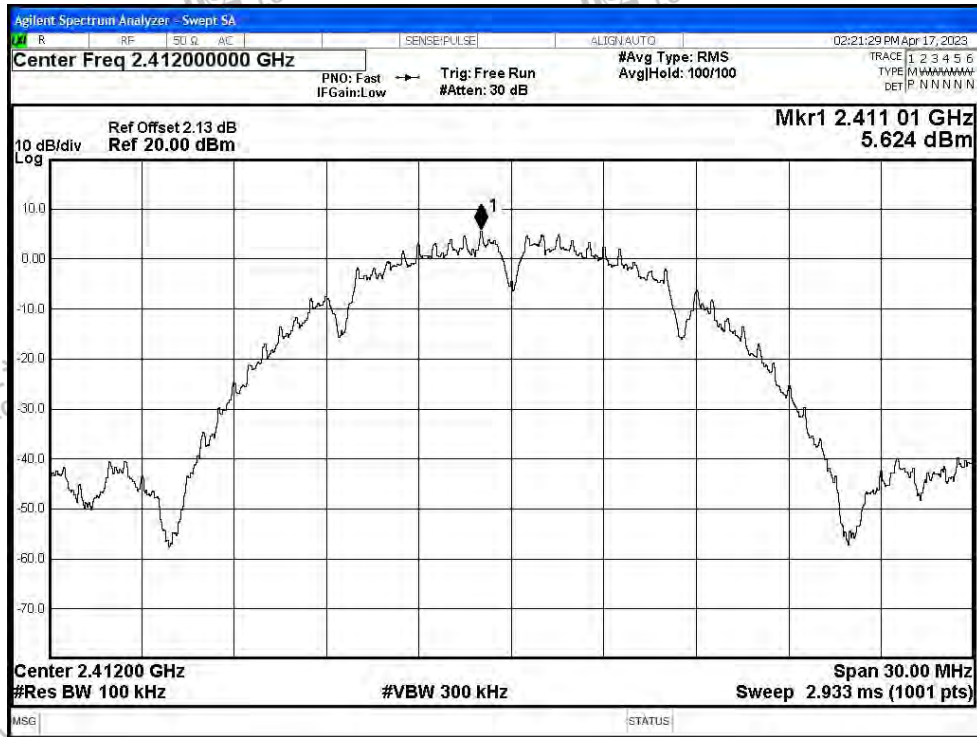


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Test Graphs

Band Edge NVNT b 2412MHz Ant1 Ref

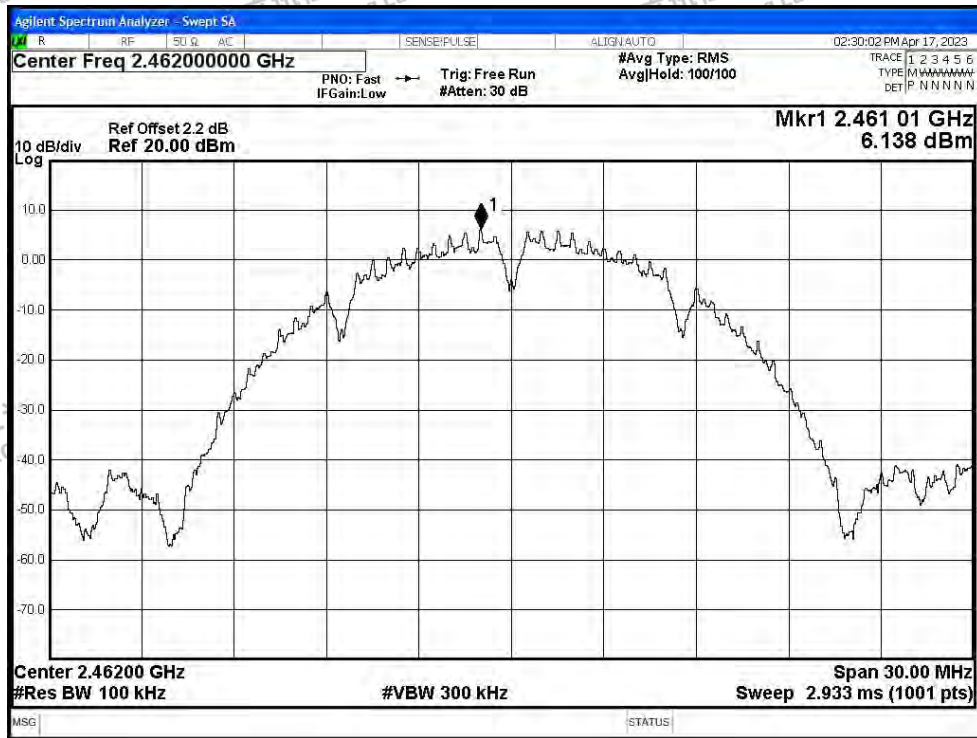


Band Edge NVNT b 2412MHz Ant1 Emission

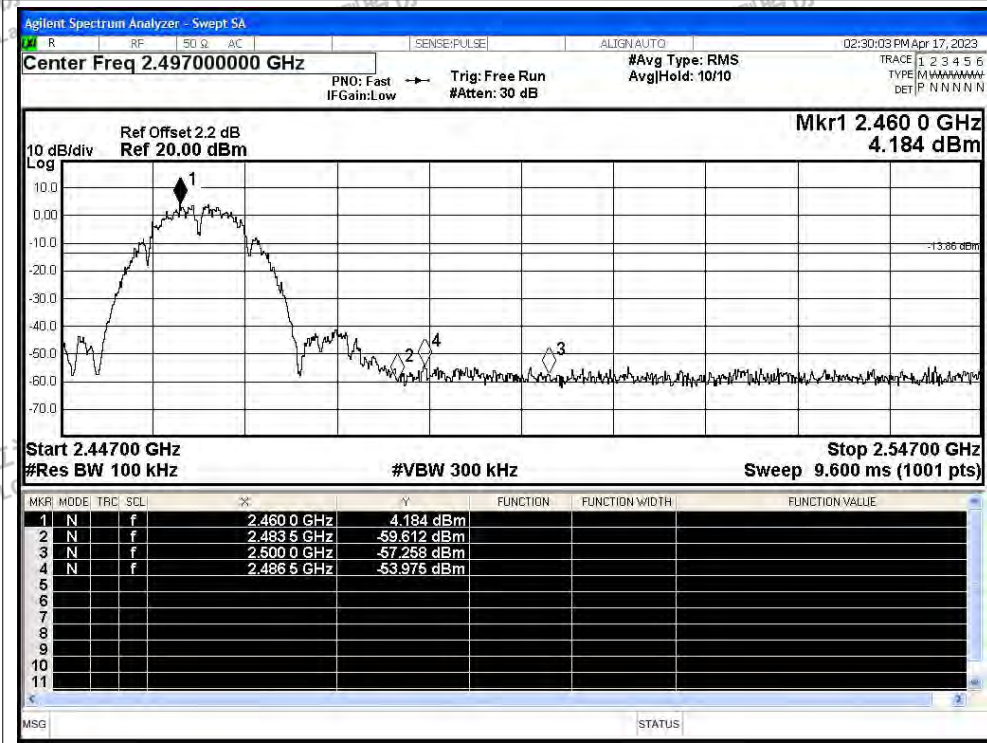




Band Edge NVNT b 2462MHz Ant1 Ref

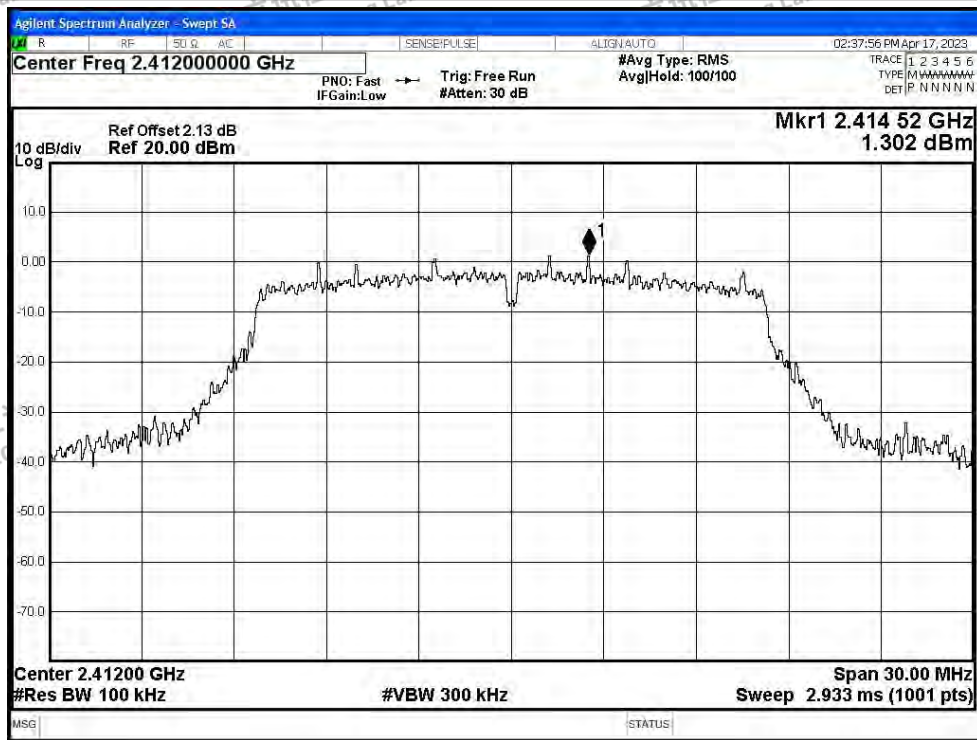


Band Edge NVNT b 2462MHz Ant1 Emission

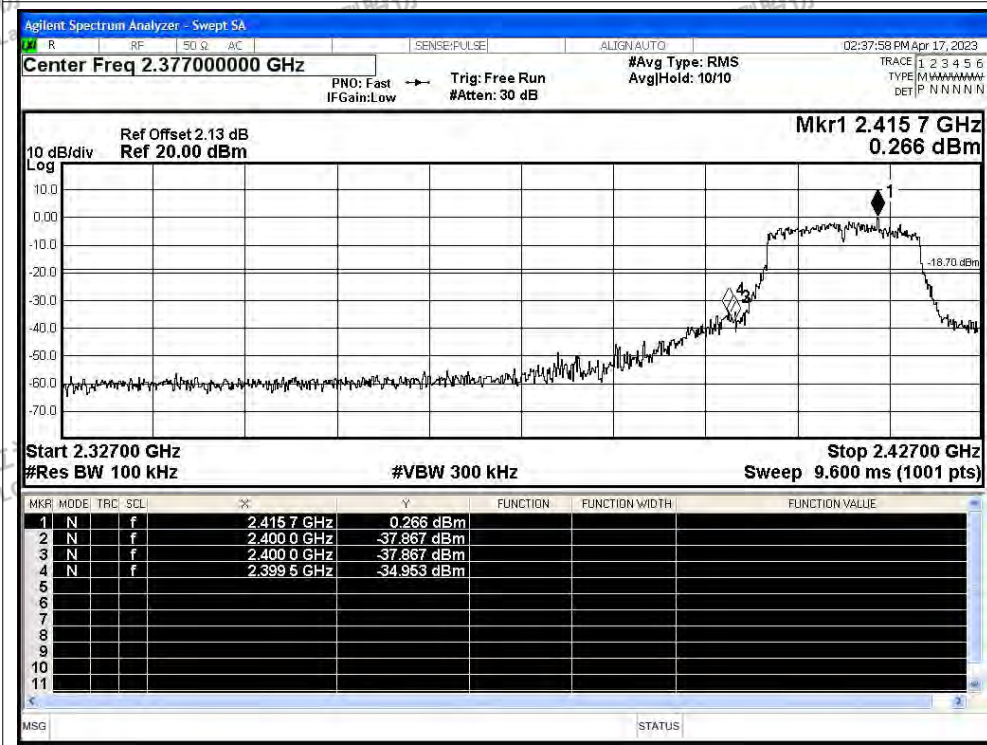




Band Edge NVNT g 2412MHz Ant1 Ref

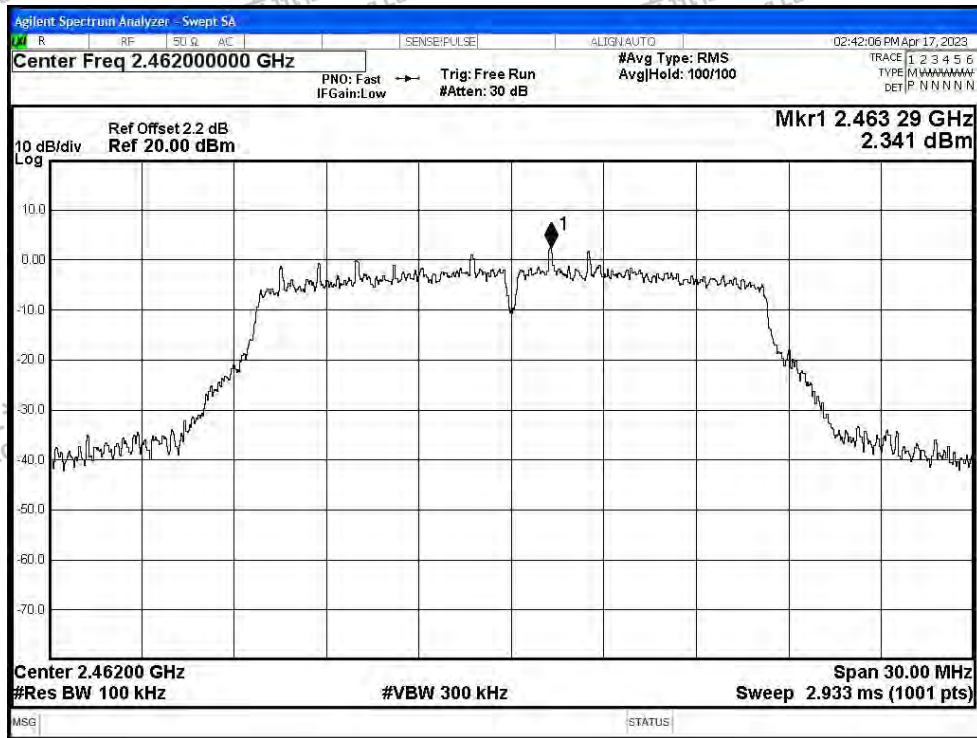


Band Edge NVNT g 2412MHz Ant1 Emission

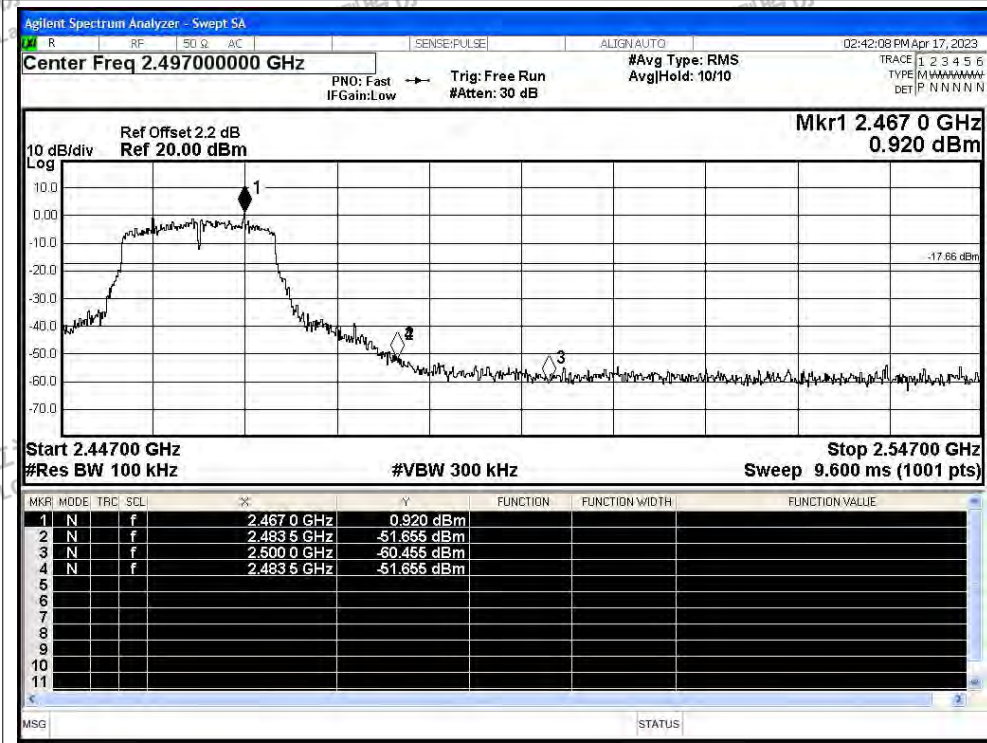




Band Edge NVNT g 2462MHz Ant1 Ref

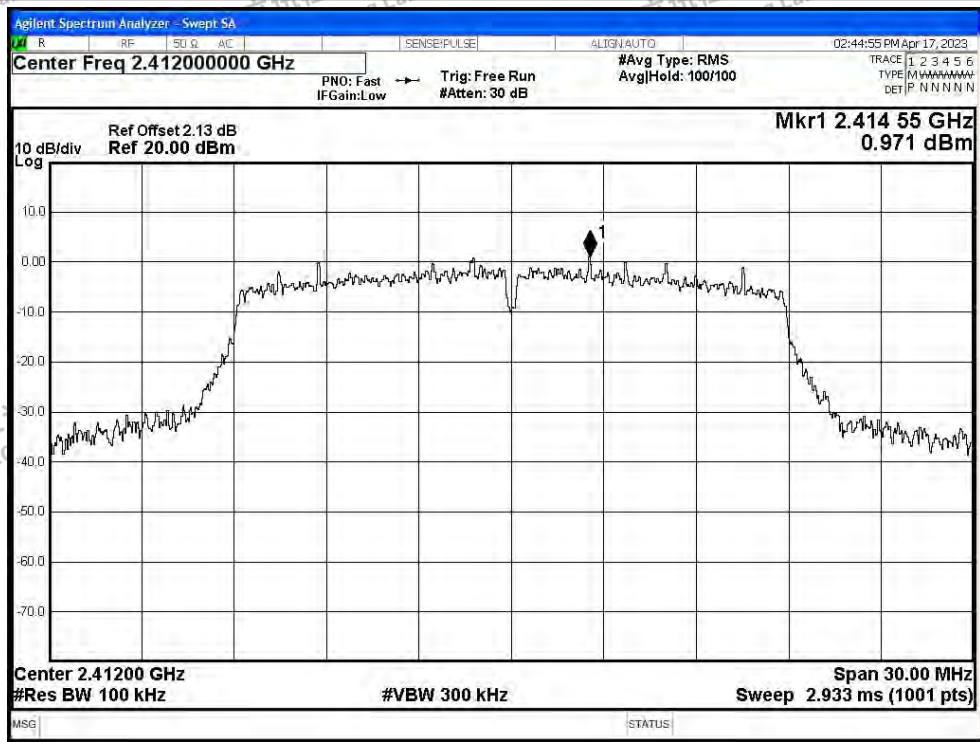


Band Edge NVNT g 2462MHz Ant1 Emission

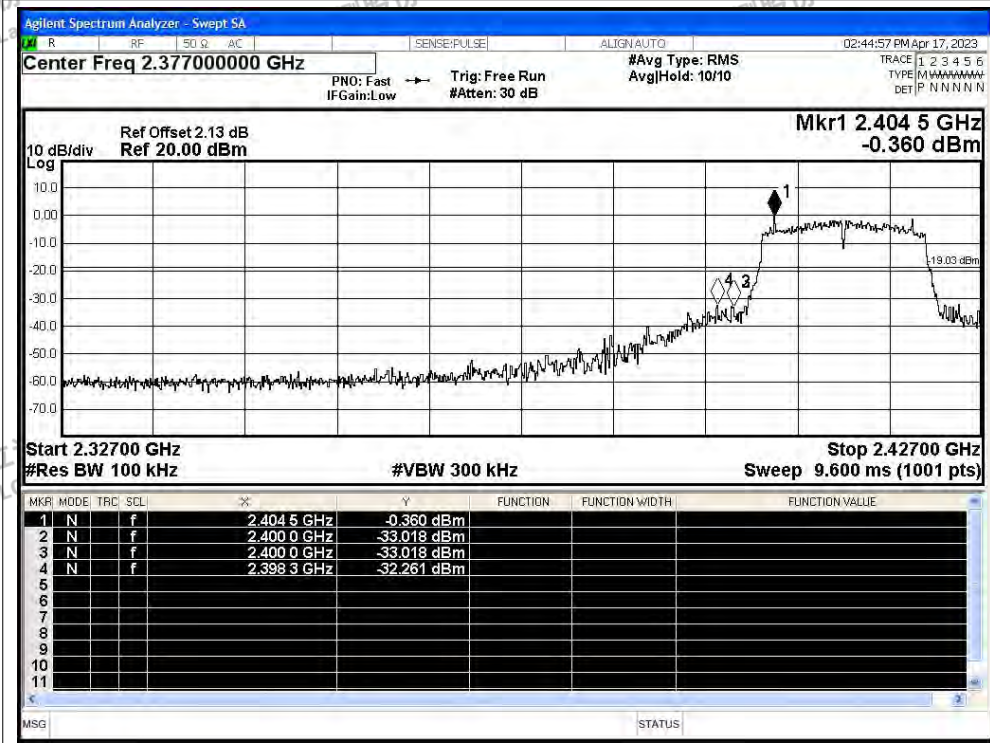




Band Edge NVNT n20 2412MHz Ant1 Ref

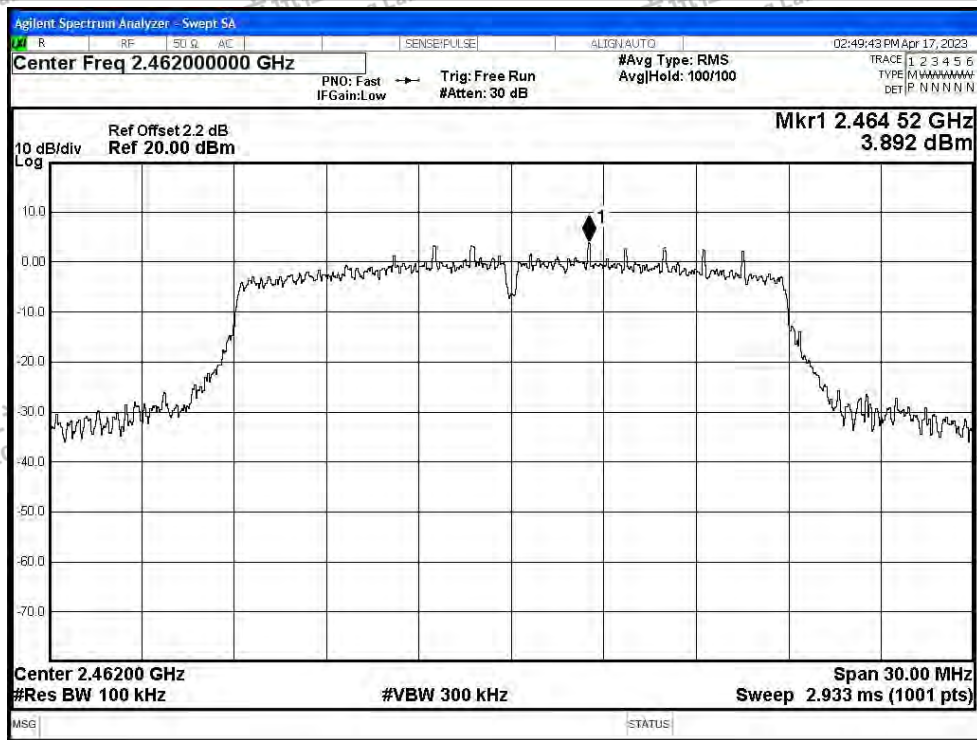


Band Edge NVNT n20 2412MHz Ant1 Emission

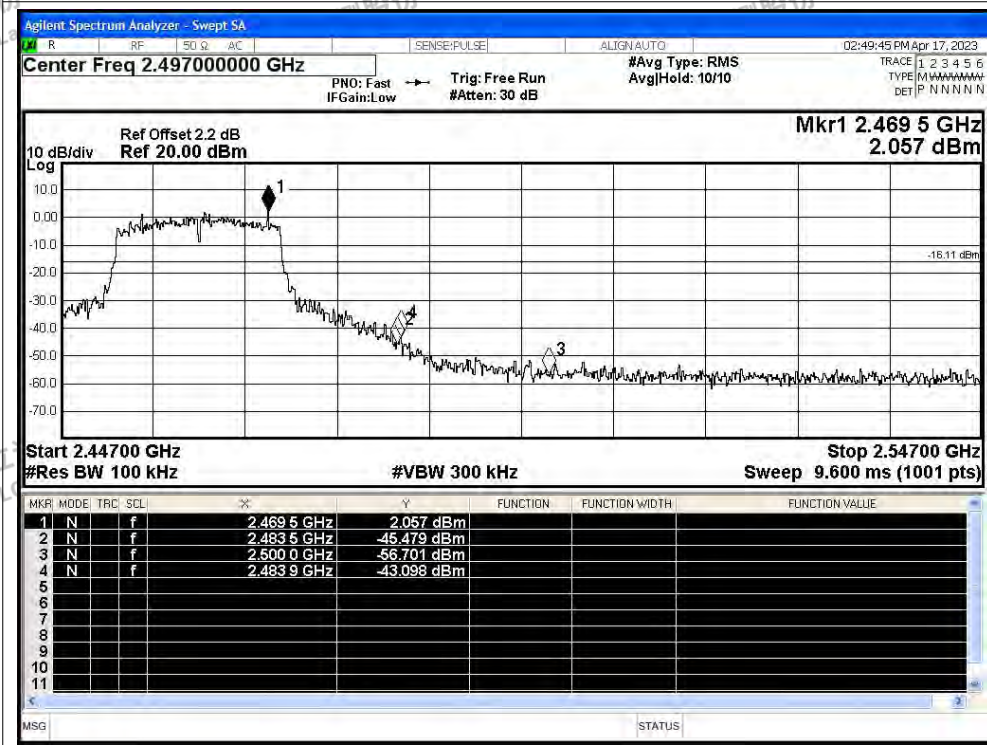




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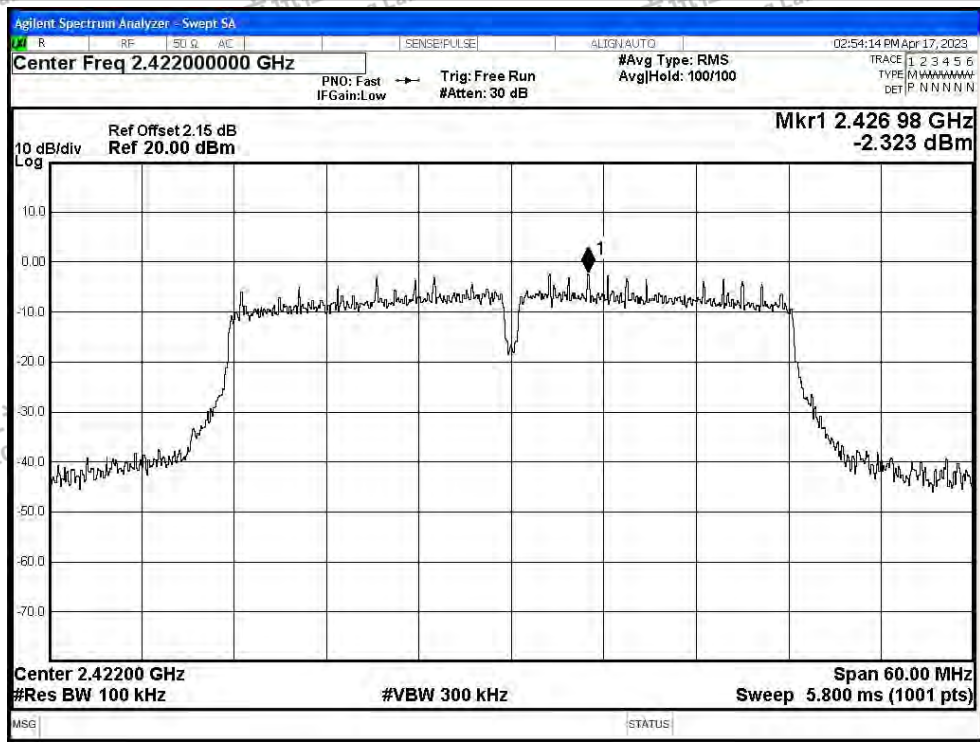


Band Edge NVNT n20 2462MHz Ant1 Emission

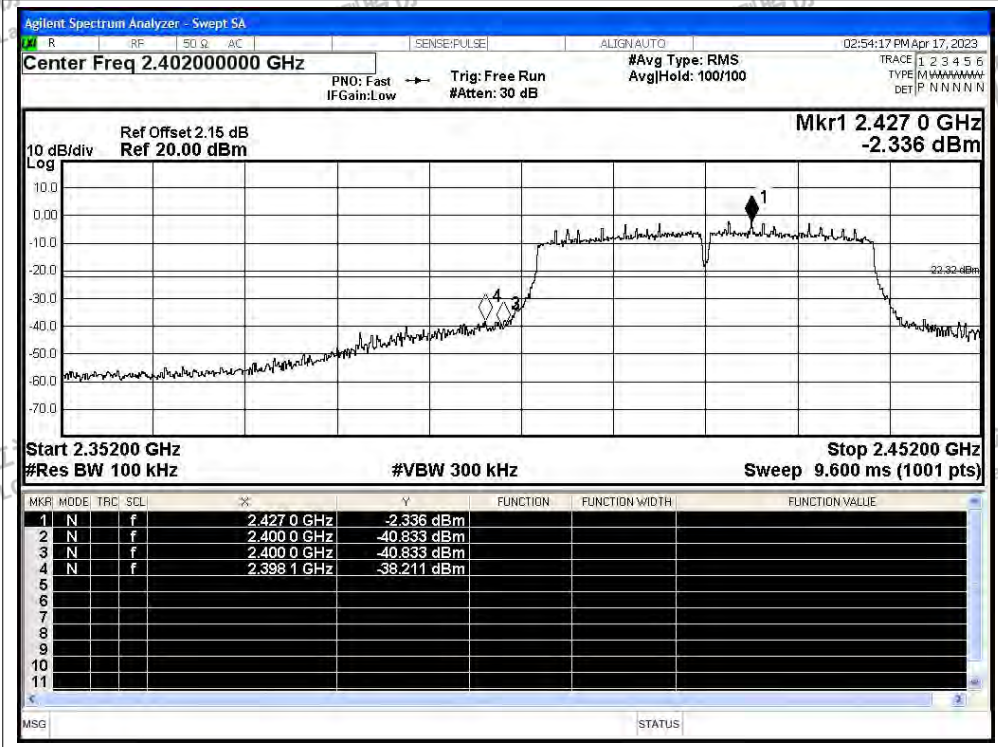




Band Edge NVNT n40 2422MHz Ant1 Ref

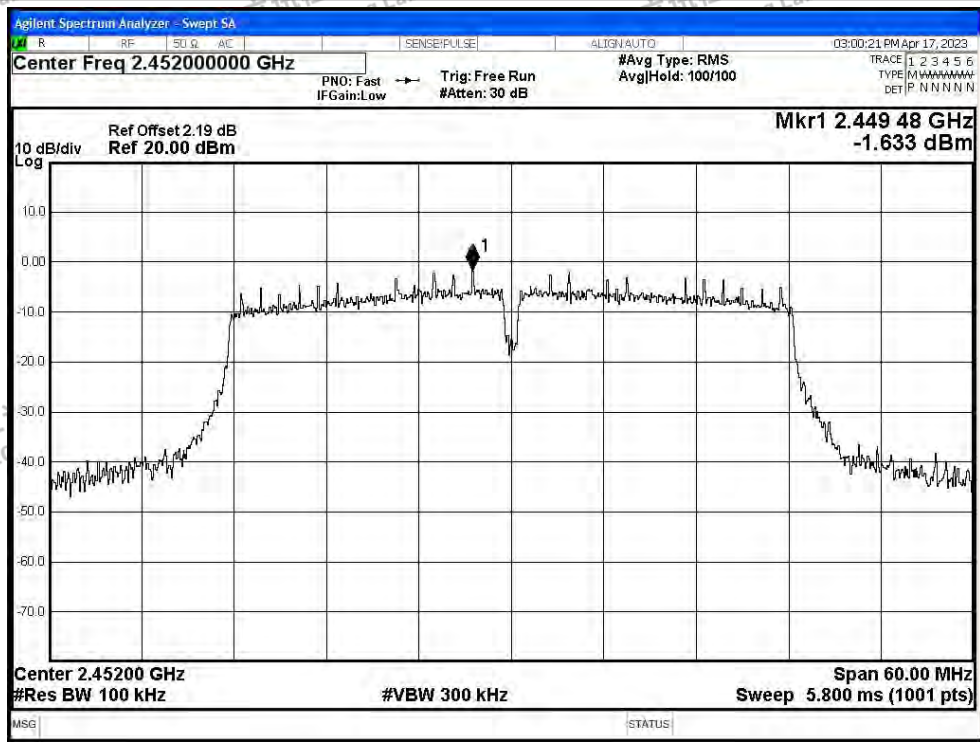


Band Edge NVNT n40 2422MHz Ant1 Emission

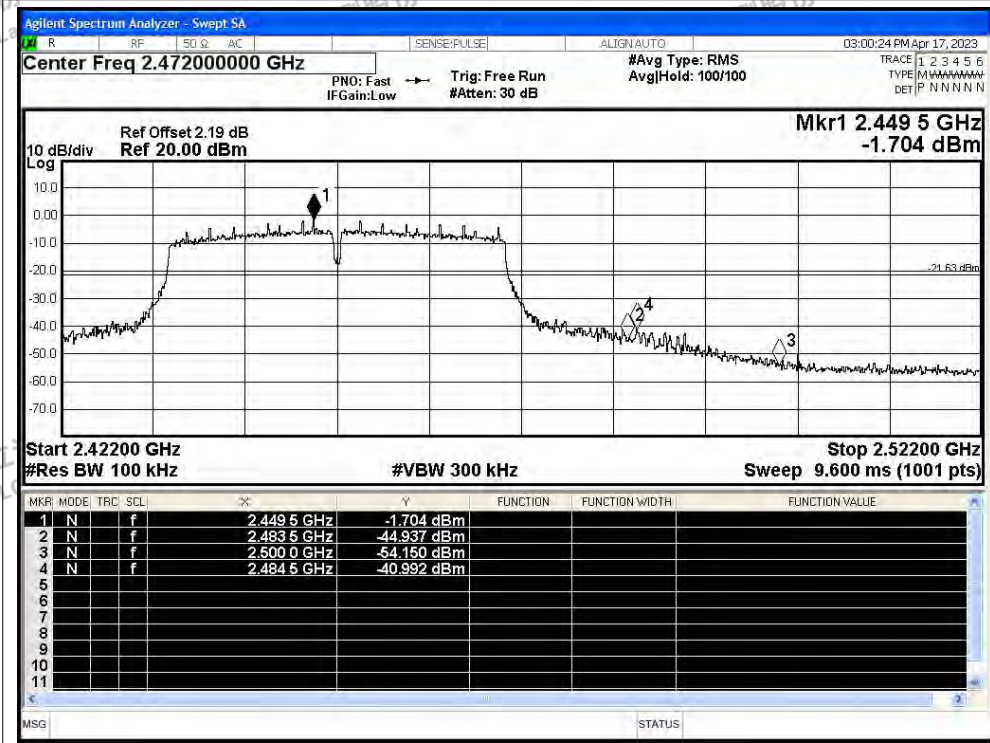




Band Edge NVNT n40 2452MHz Ant1 Ref



Band Edge NVNT n40 2452MHz Ant1 Emission





A.5 Conducted RF Spurious Emission

Condition	Mode	Frequency (MHz)	Antenna	Max Value (dBc)	Limit (dBc)	Verdict
NVNT	b	2412	Ant1	-49.98	-20	Pass
NVNT	b	2437	Ant1	-50.9	-20	Pass
NVNT	b	2462	Ant1	-51.44	-20	Pass
NVNT	g	2412	Ant1	-47.37	-20	Pass
NVNT	g	2437	Ant1	-46.24	-20	Pass
NVNT	g	2462	Ant1	-46.64	-20	Pass
NVNT	n20	2412	Ant1	-47.42	-20	Pass
NVNT	n20	2437	Ant1	-47.37	-20	Pass
NVNT	n20	2462	Ant1	-49.57	-20	Pass
NVNT	n40	2422	Ant1	-43.11	-20	Pass
NVNT	n40	2437	Ant1	-44.37	-20	Pass
NVNT	n40	2452	Ant1	-43.7	-20	Pass

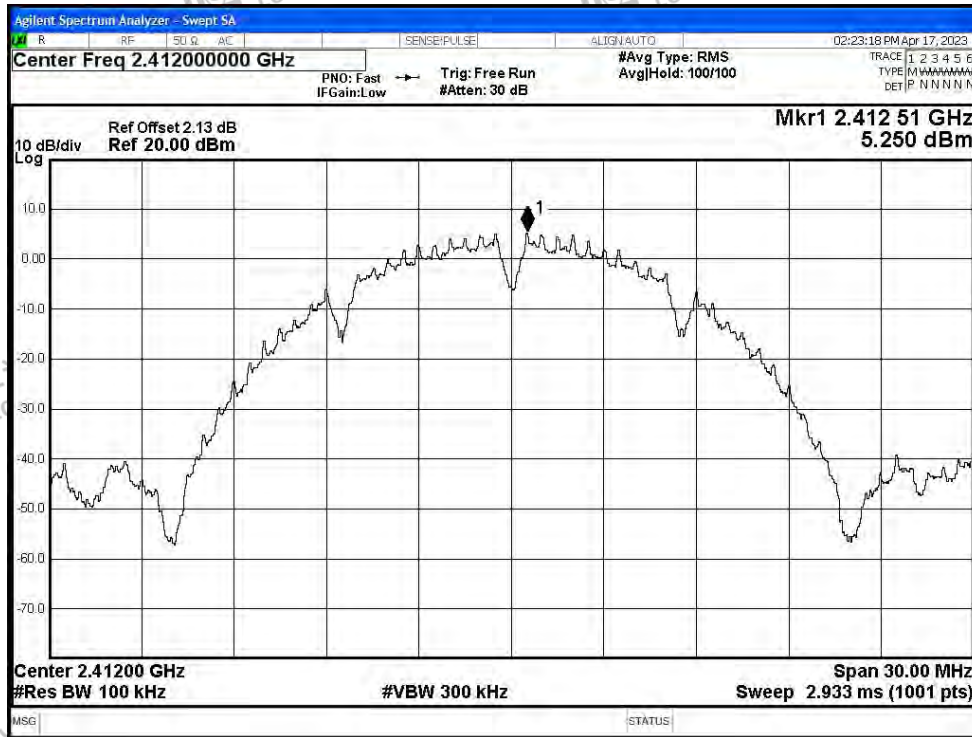


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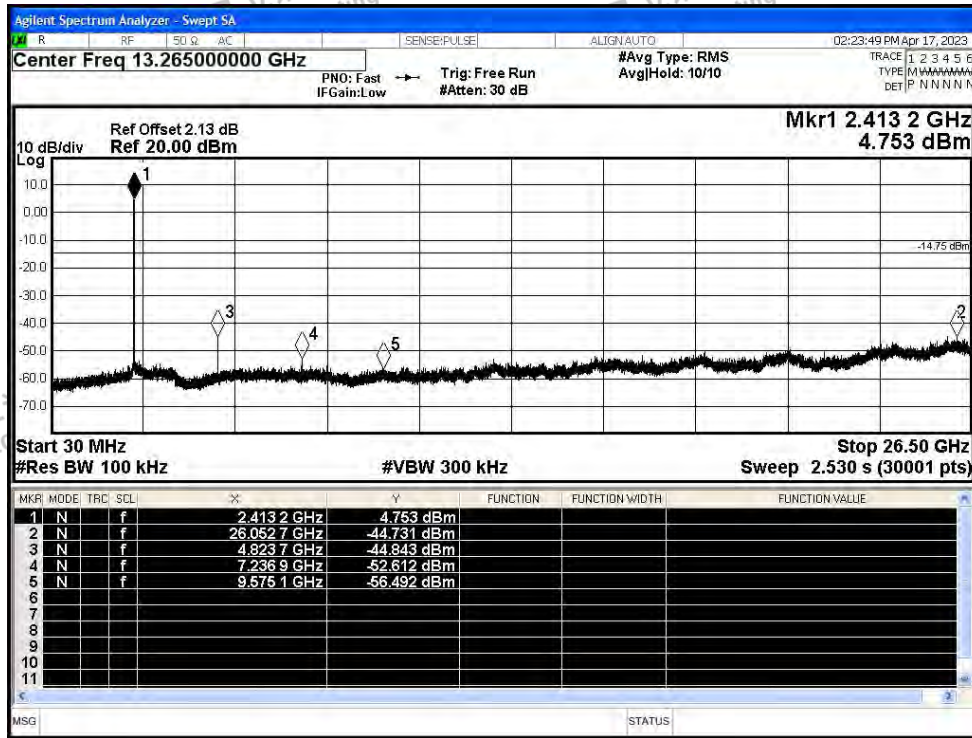


Test Graphs

Tx: Spurious NVNT b 2412MHz Ant1 Ref

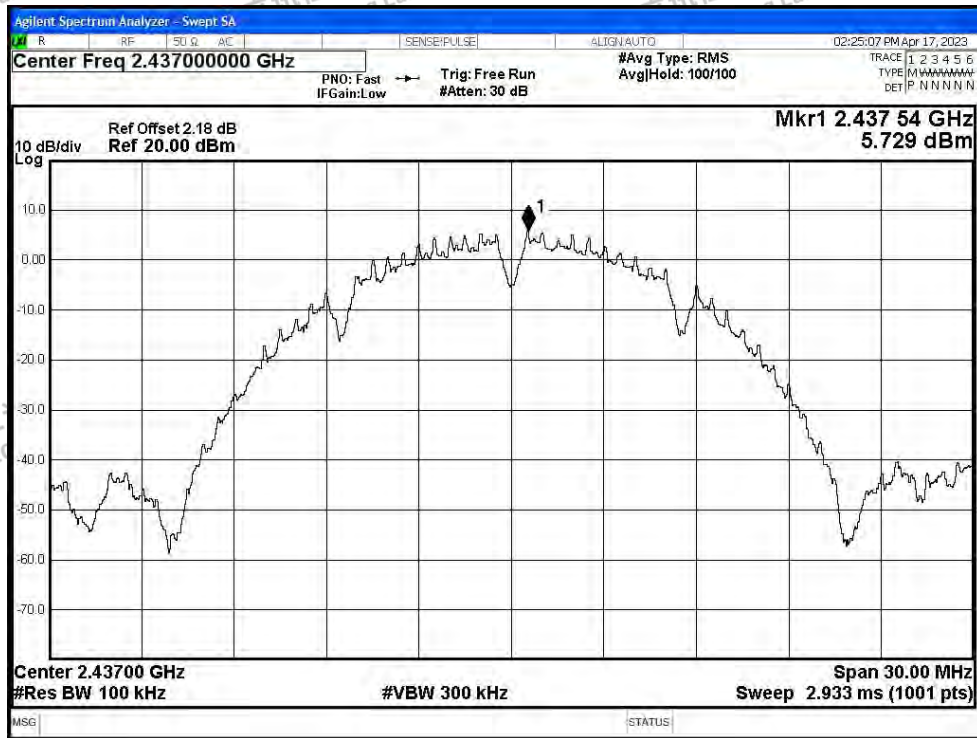


Tx: Spurious NVNT b 2412MHz Ant1 Emission

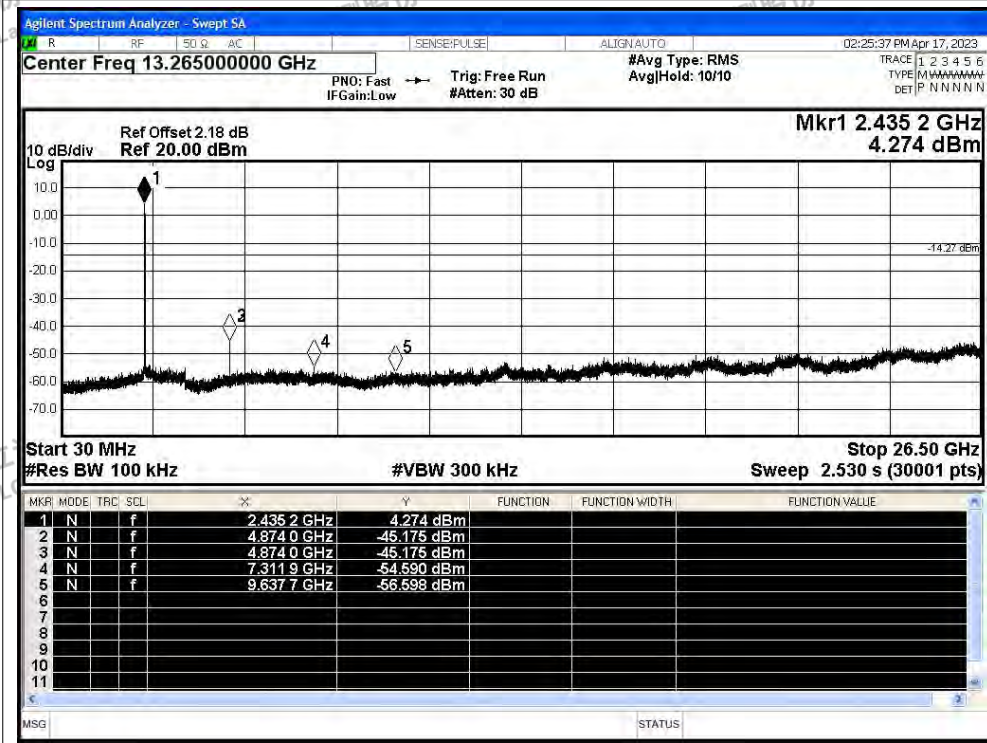




Tx. Spurious NVNT b 2437MHz Ant1 Ref

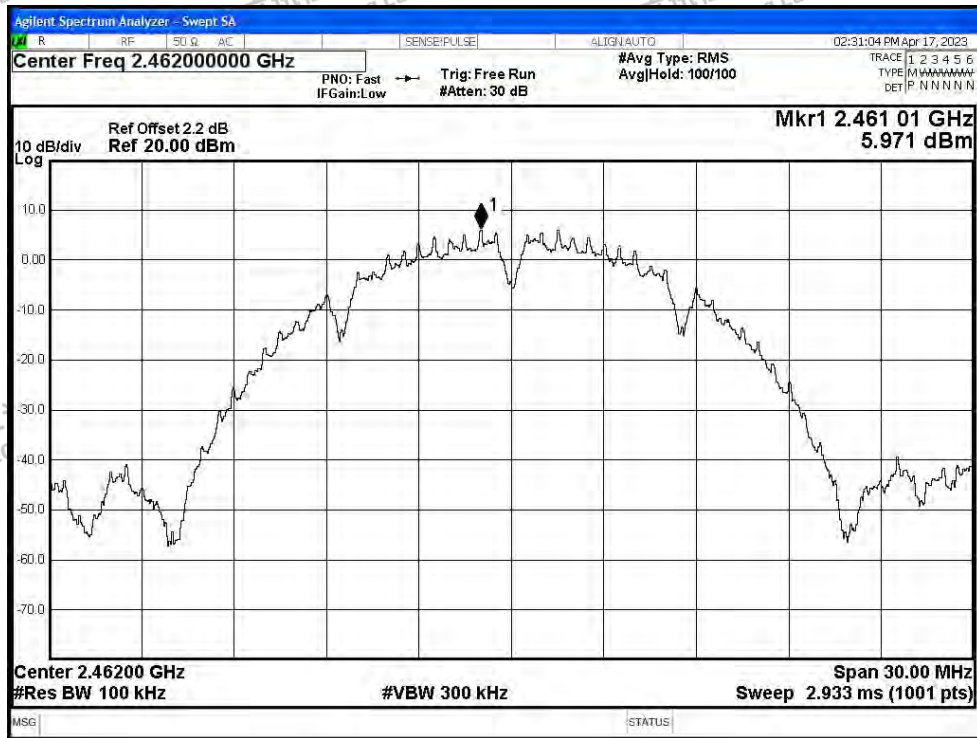


Tx. Spurious NVNT b 2437MHz Ant1 Emission

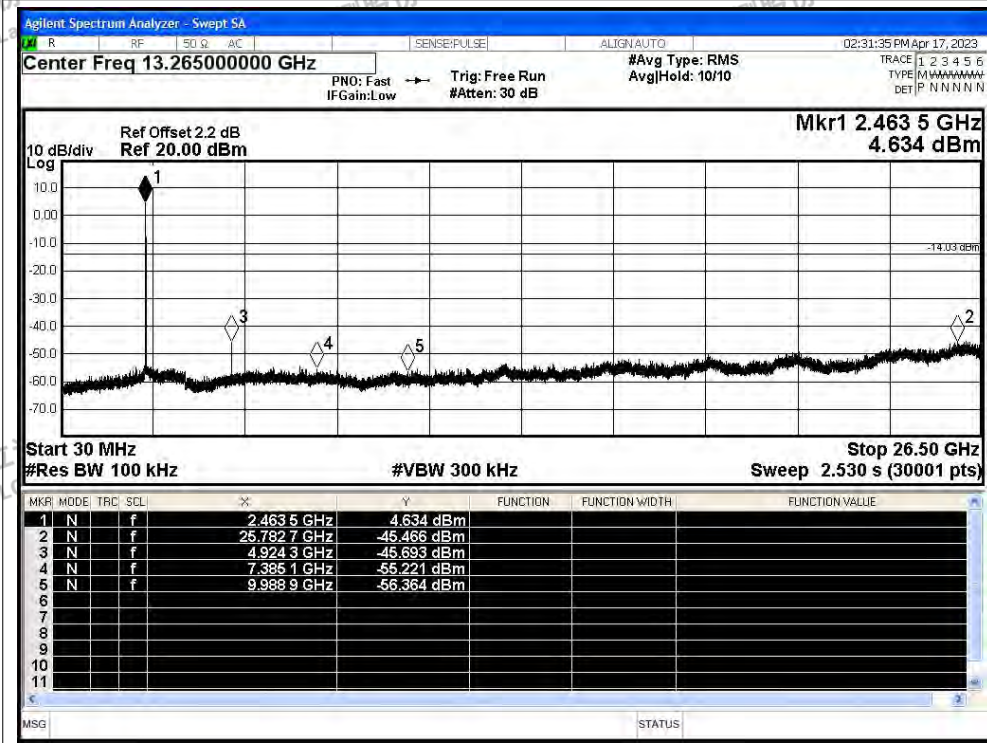




Tx. Spurious NVNT b 2462MHz Ant1 Ref

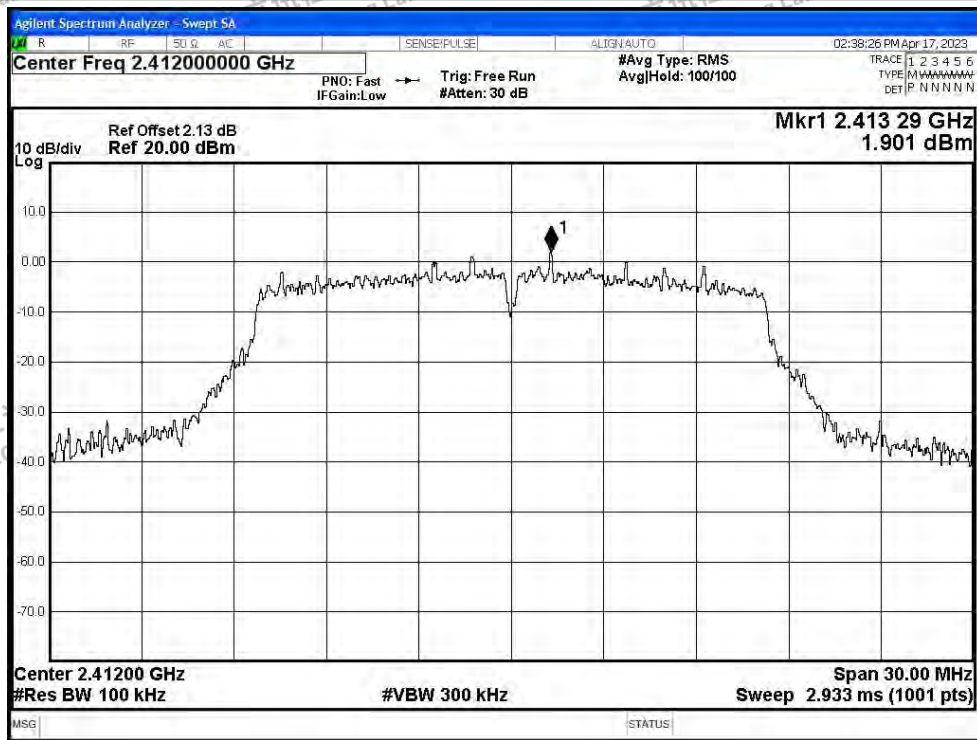


Tx. Spurious NVNT b 2462MHz Ant1 Emission

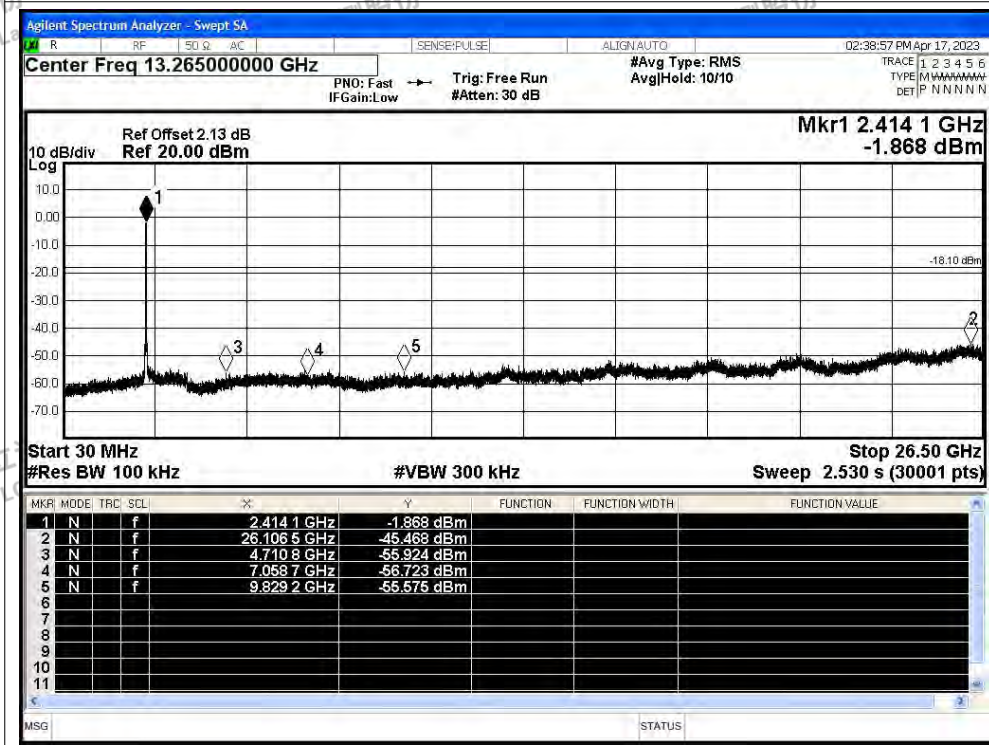




Tx. Spurious NVNT g 2412MHz Ant1 Ref

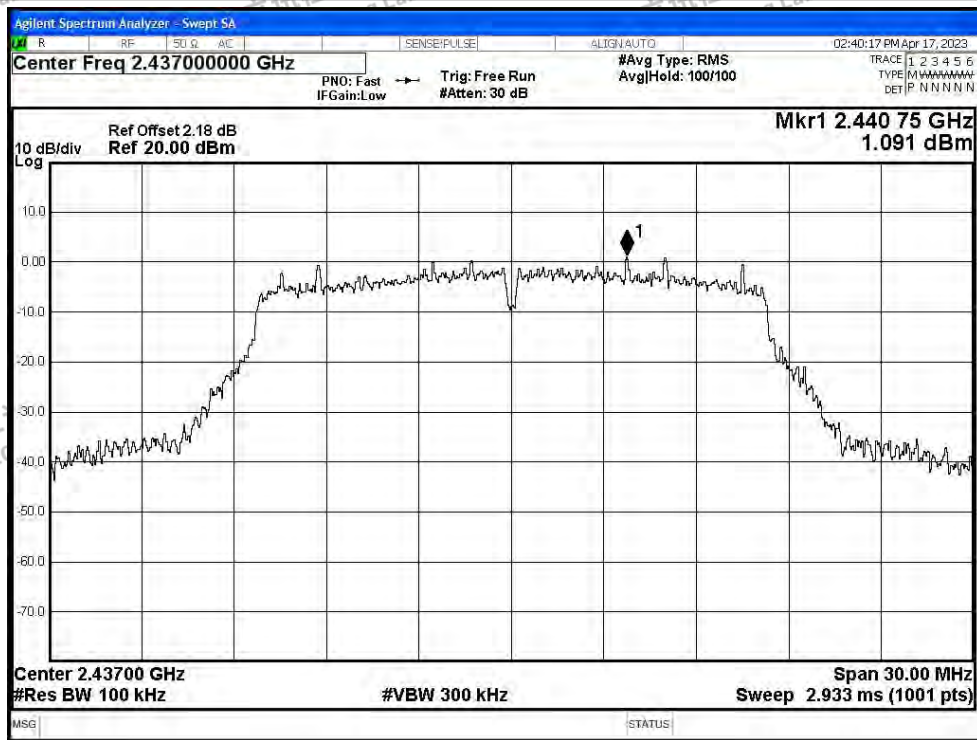


Tx. Spurious NVNT g 2412MHz Ant1 Emission

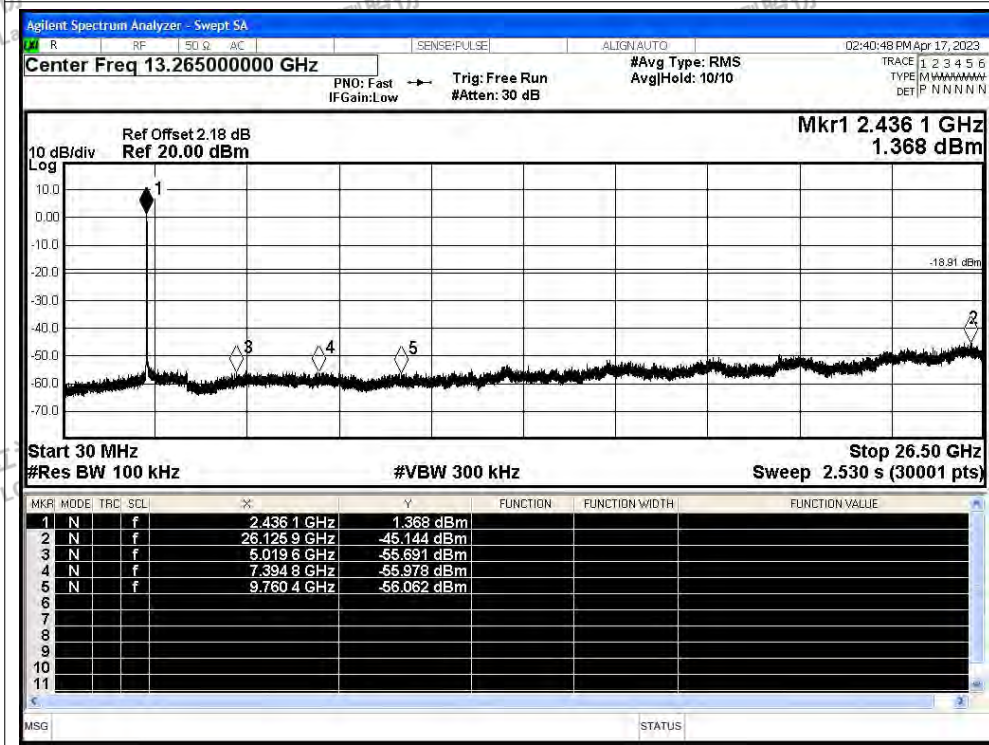




Tx. Spurious NVNT g 2437MHz Ant1 Ref

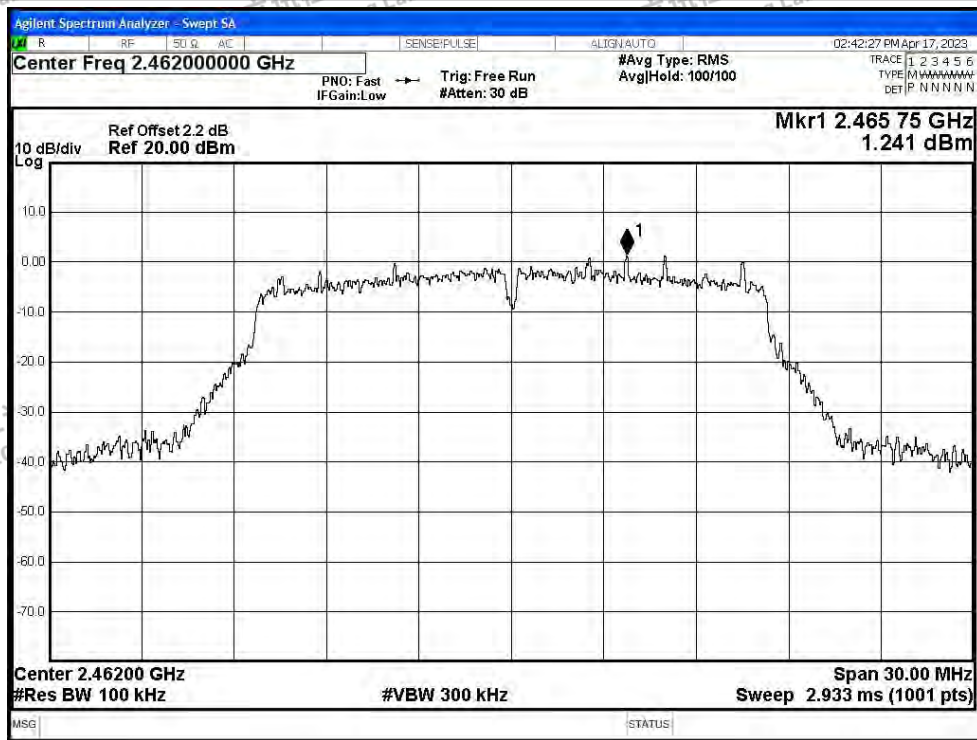


Tx. Spurious NVNT g 2437MHz Ant1 Emission

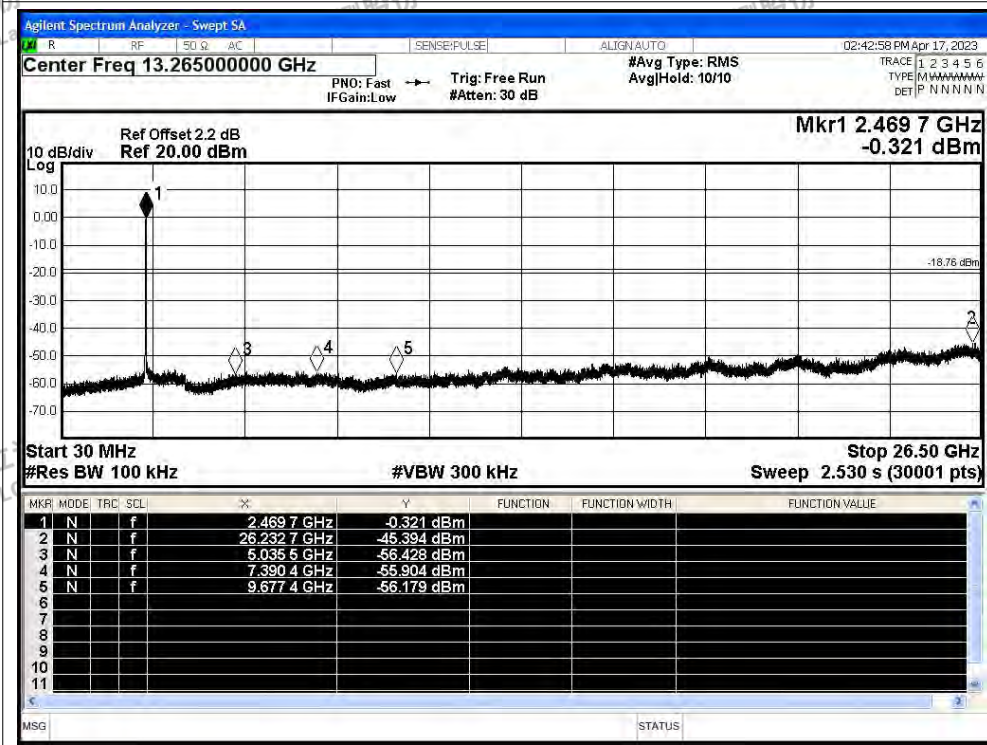




Tx. Spurious NVNT g 2462MHz Ant1 Ref

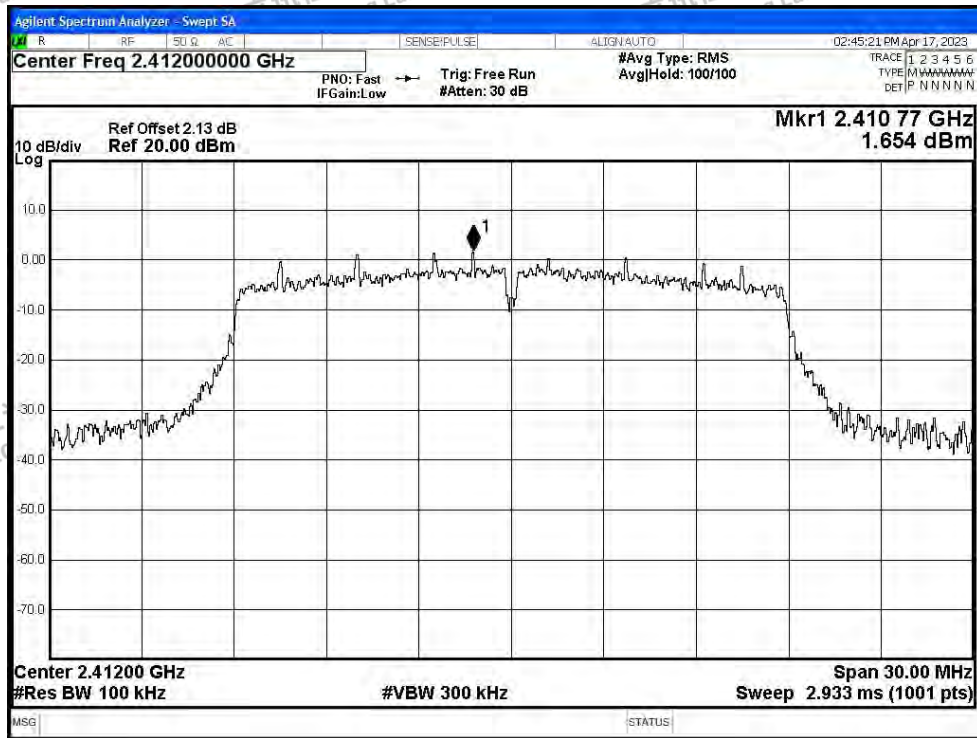


Tx. Spurious NVNT g 2462MHz Ant1 Emission

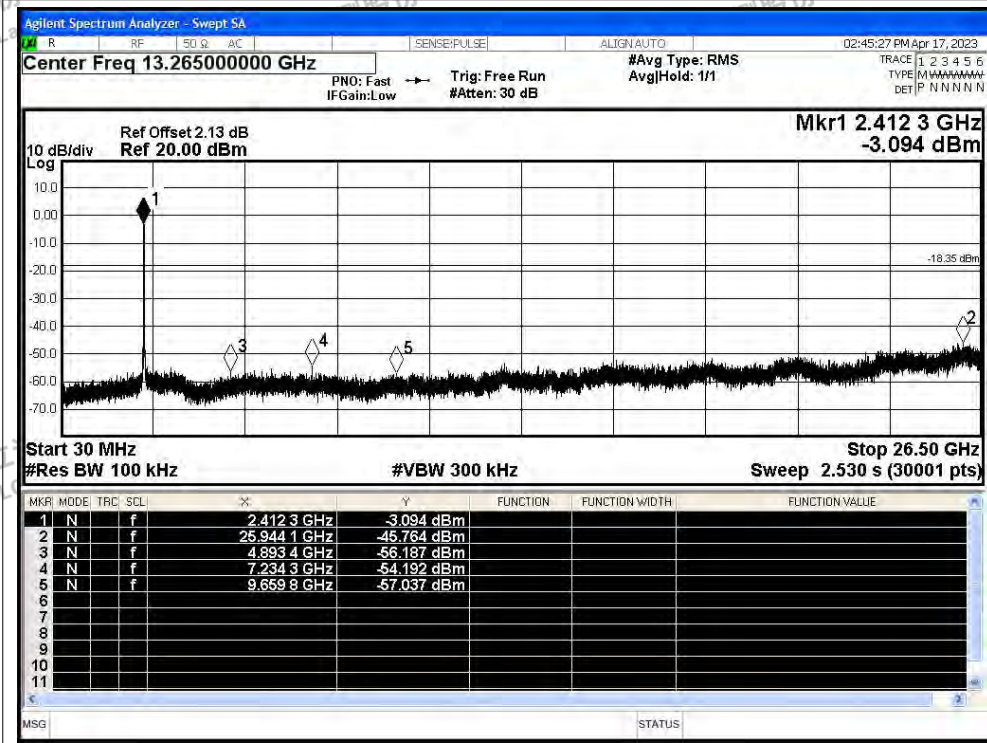




Tx. Spurious NVNT n20 2412MHz Ant1 Ref

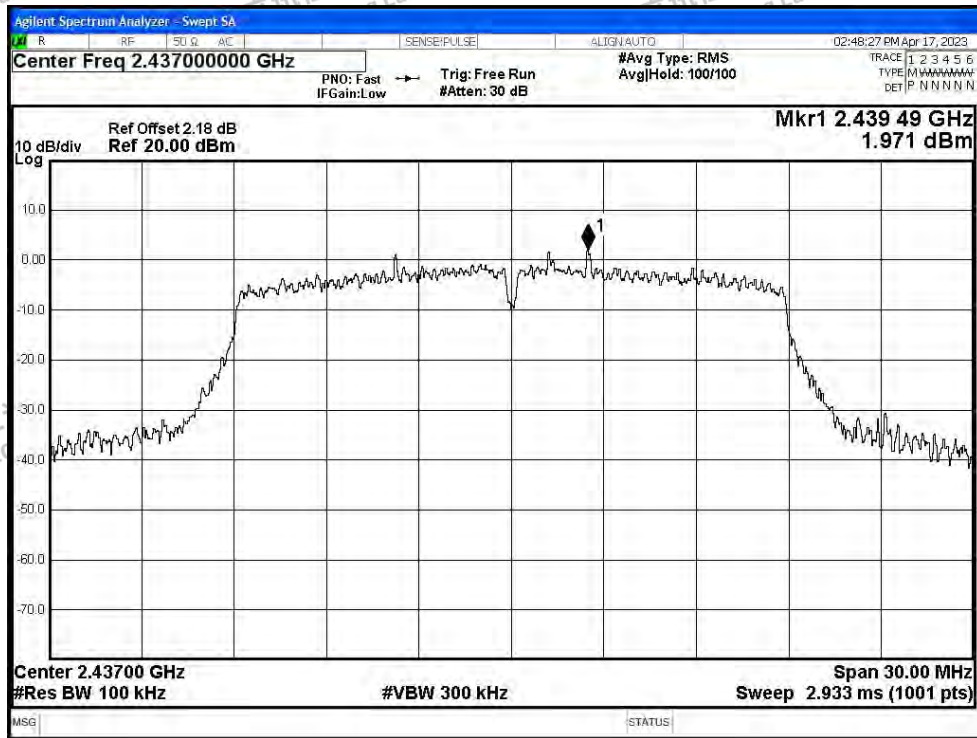


Tx. Spurious NVNT n20 2412MHz Ant1 Emission

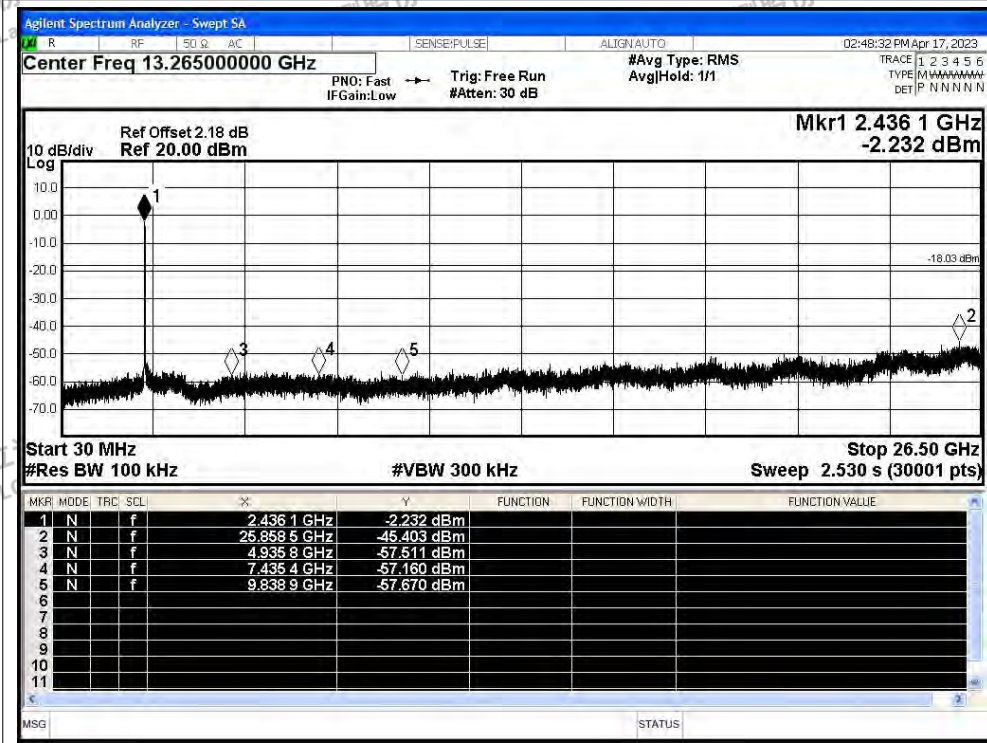




Tx. Spurious NVNT n20 2437MHz Ant1 Ref

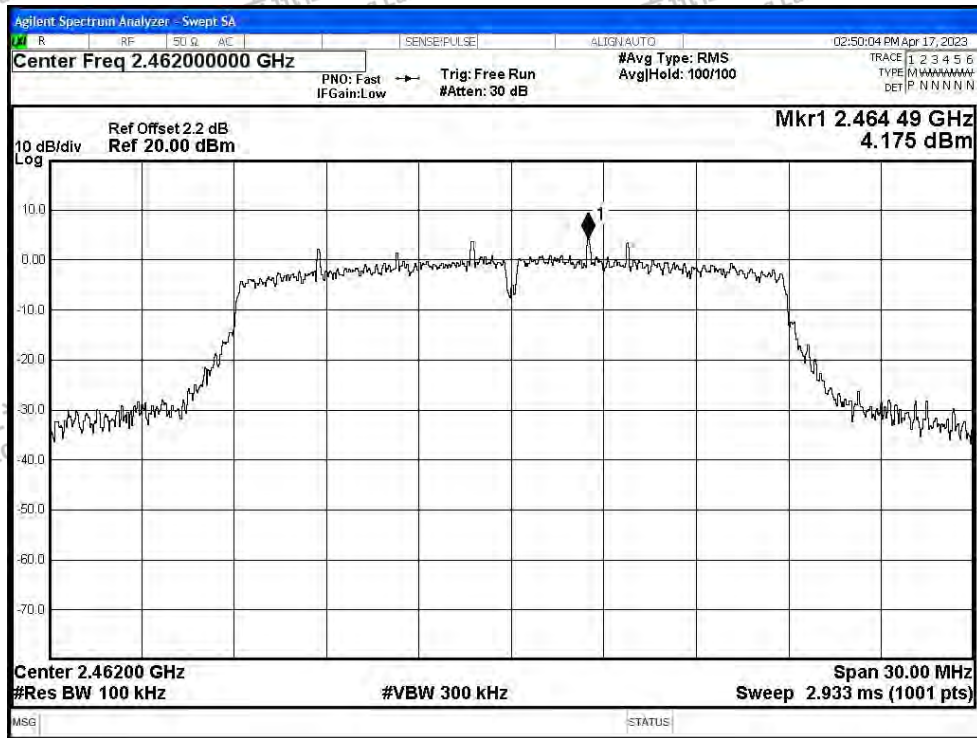


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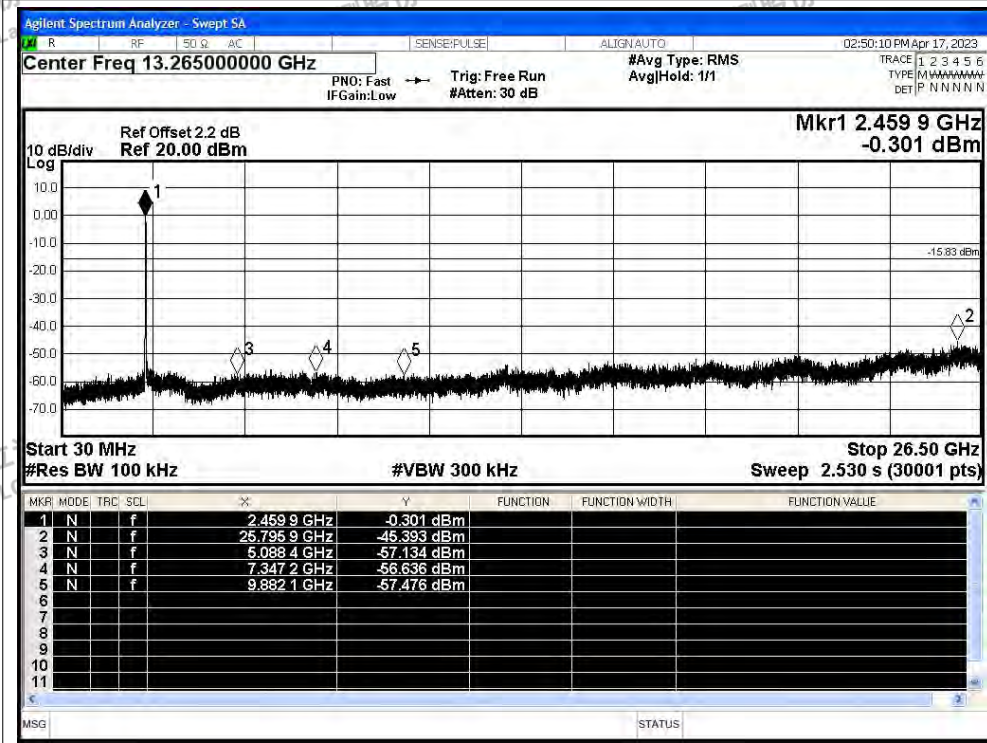




Tx. Spurious NVNT n20 2462MHz Ant1 Ref

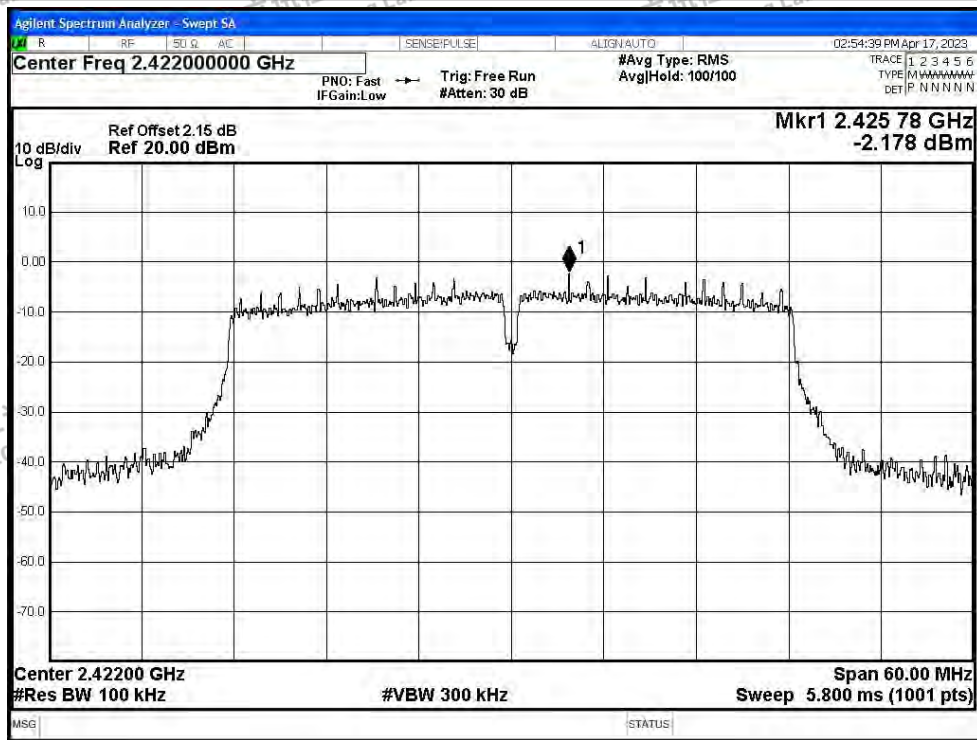


Tx. Spurious NVNT n20 2462MHz Ant1 Emission

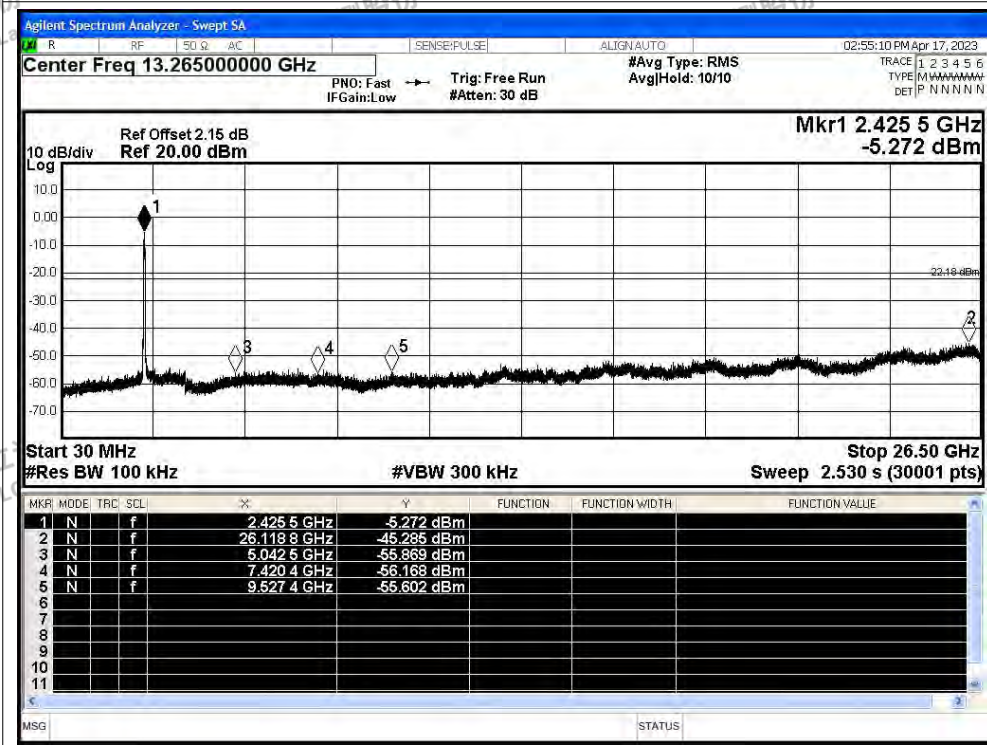




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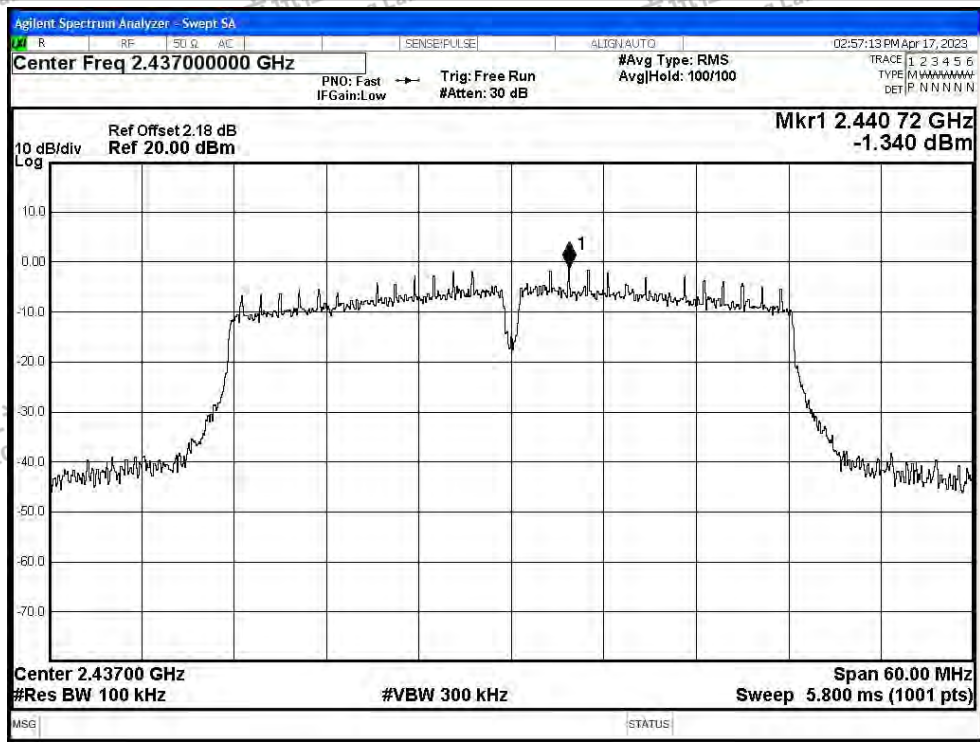


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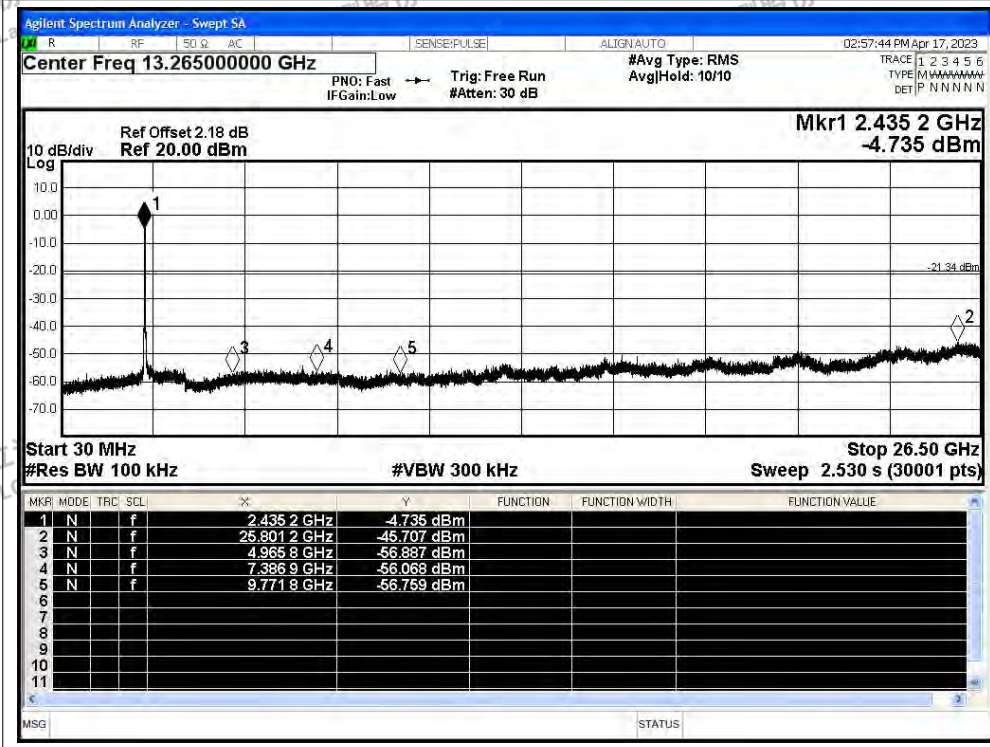




Tx. Spurious NVNT n40 2437MHz Ant1 Ref

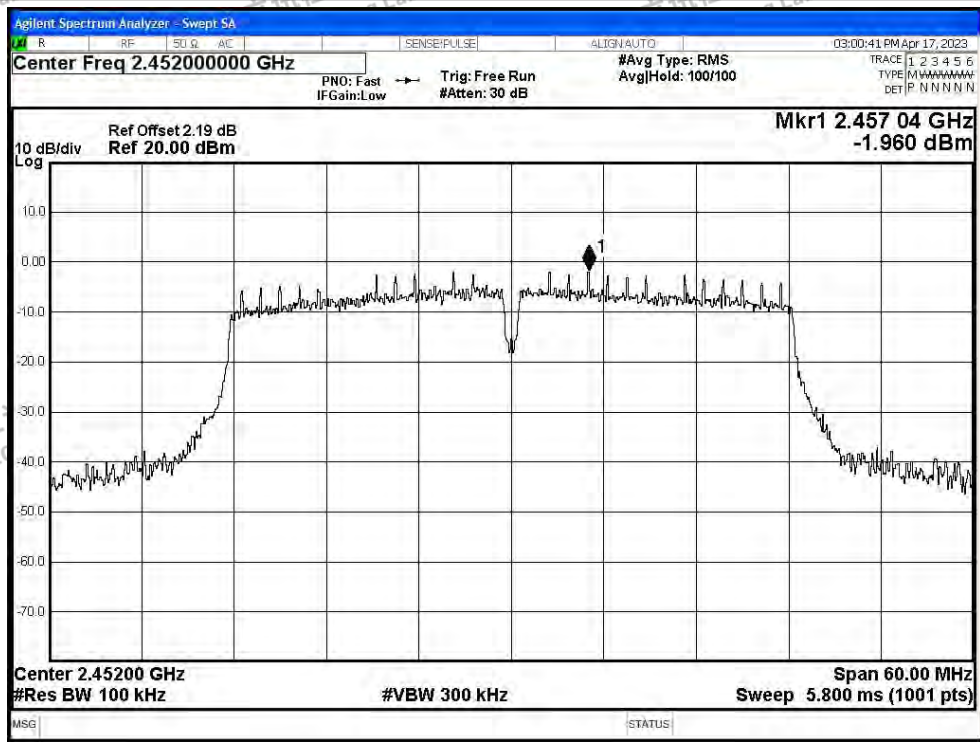


Tx. Spurious NVNT n40 2437MHz Ant1 Emission

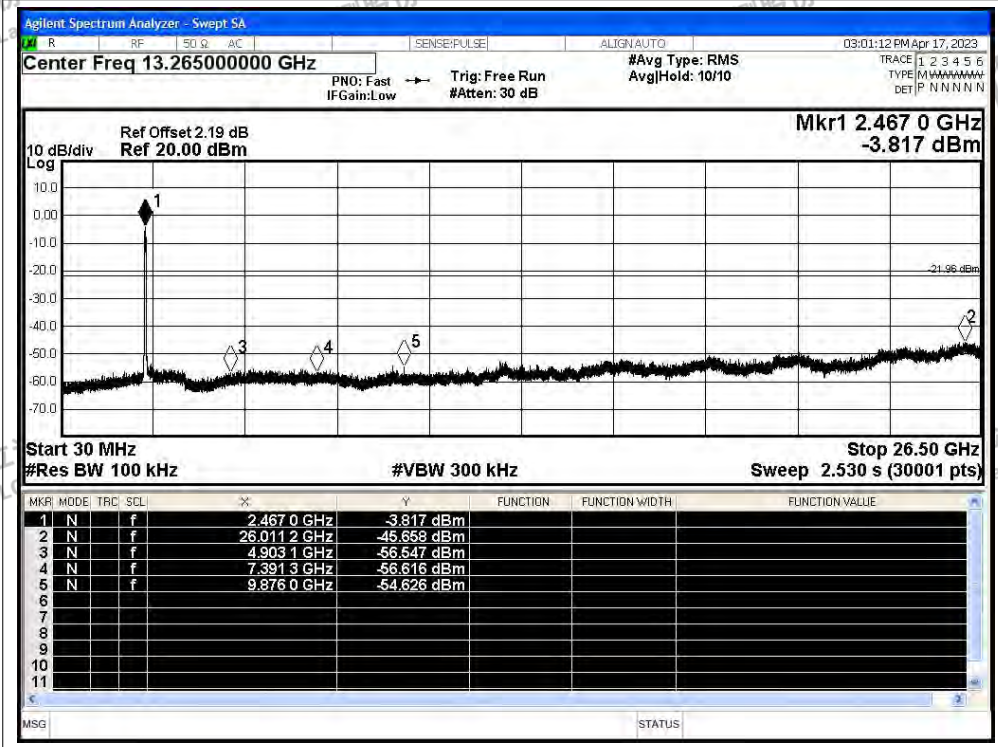




Tx. Spurious NVNT n40 2452MHz Ant1 Ref



Tx. Spurious NVNT n40 2452MHz Ant1 Emission





A.6 Duty Cycle

Condition	Mode	Frequency (MHz)	Antenna	Duty Cycle (%)	Correction Factor (dB)	1/T (kHz)
NVNT	b	2412	Ant1	99.55	0	0.12
NVNT	b	2437	Ant1	99.55	0	0.12
NVNT	b	2462	Ant1	99.55	0	0.12
NVNT	g	2412	Ant1	96.94	0.13	0.72
NVNT	g	2437	Ant1	96.94	0.13	0.72
NVNT	g	2462	Ant1	97.08	0.13	0.72
NVNT	n20	2412	Ant1	96.7	0.15	0.78
NVNT	n20	2437	Ant1	96.7	0.15	0.78
NVNT	n20	2462	Ant1	96.7	0.15	0.78
NVNT	n40	2422	Ant1	93.82	0.28	1.57
NVNT	n40	2437	Ant1	93.53	0.29	1.57
NVNT	n40	2452	Ant1	93.82	0.28	1.57

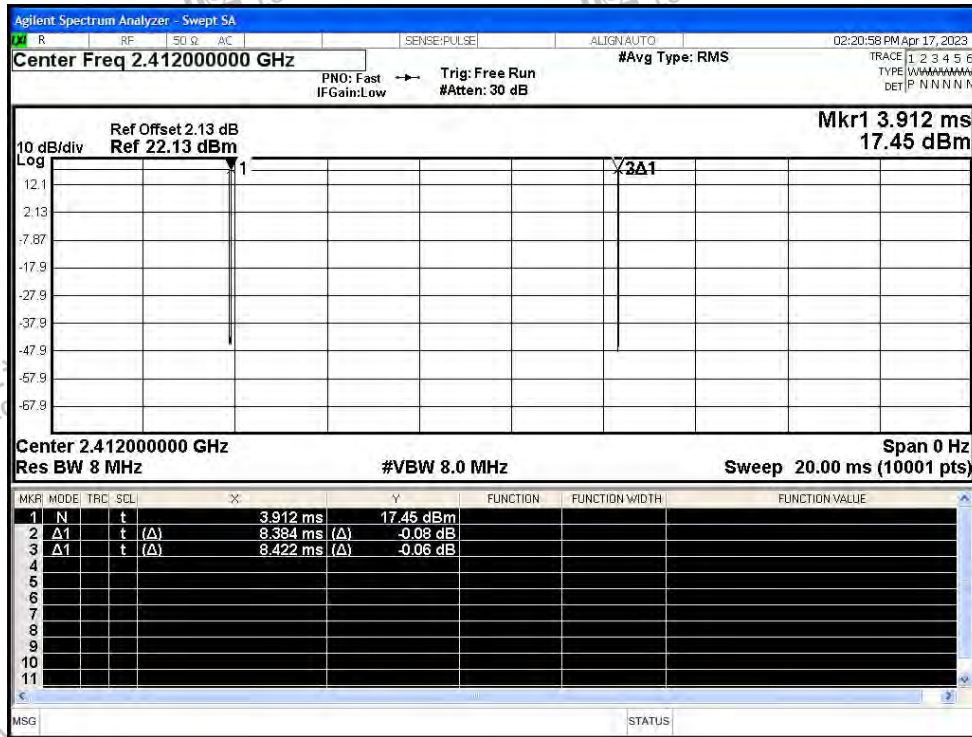


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Test Graphs

Duty Cycle NVNT b 2412MHz Ant1

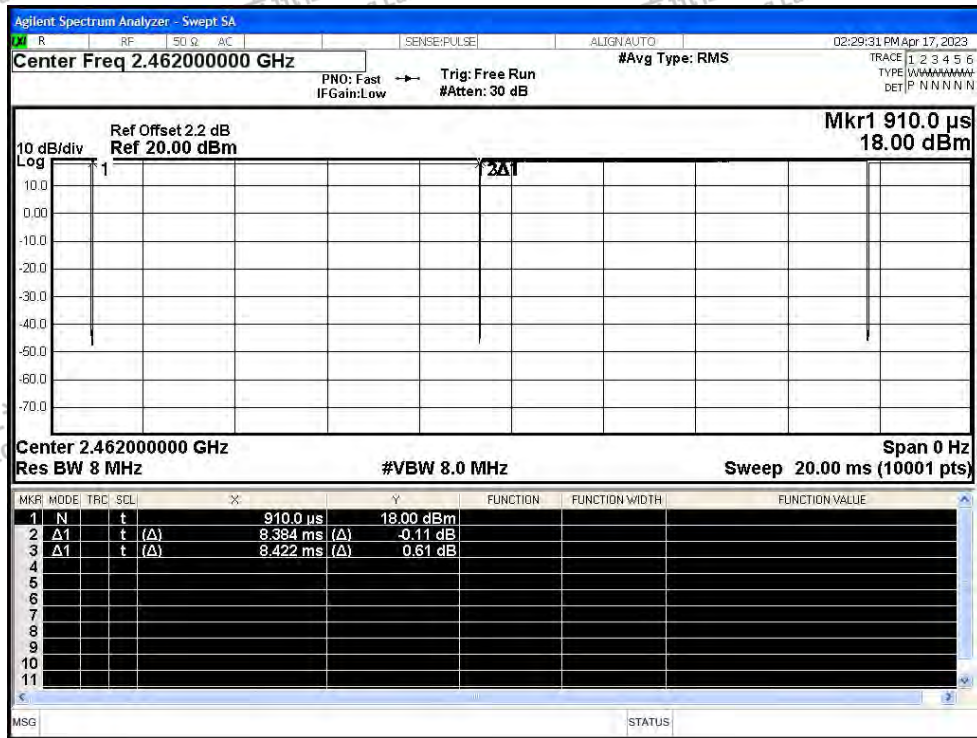


Duty Cycle NVNT b 2437MHz Ant1

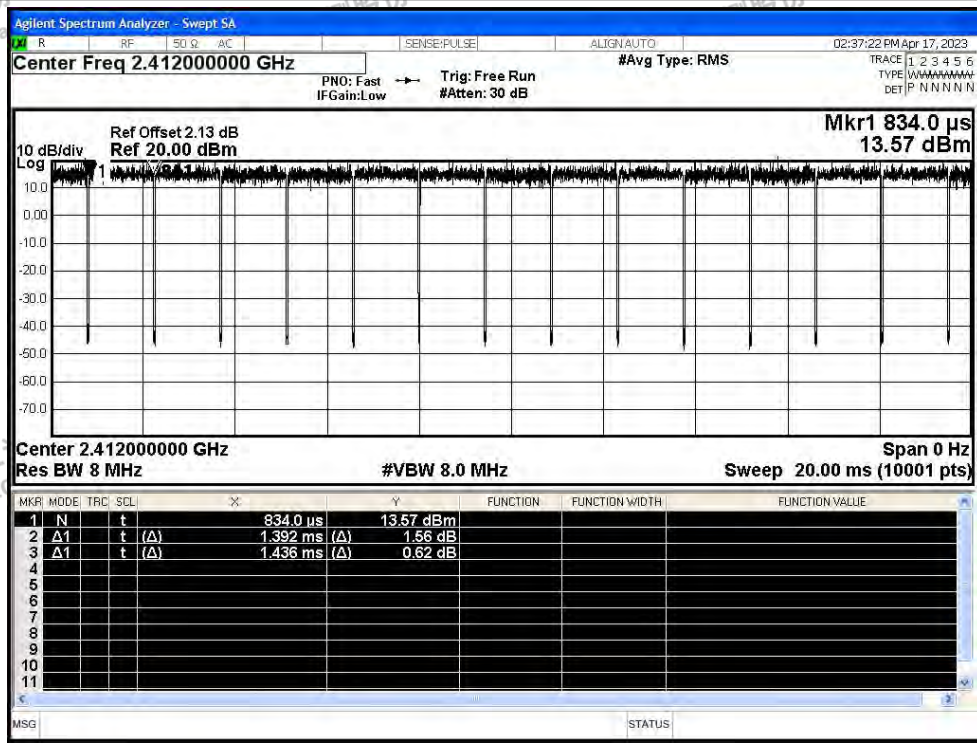




Duty Cycle NVNT b 2462MHz Ant1

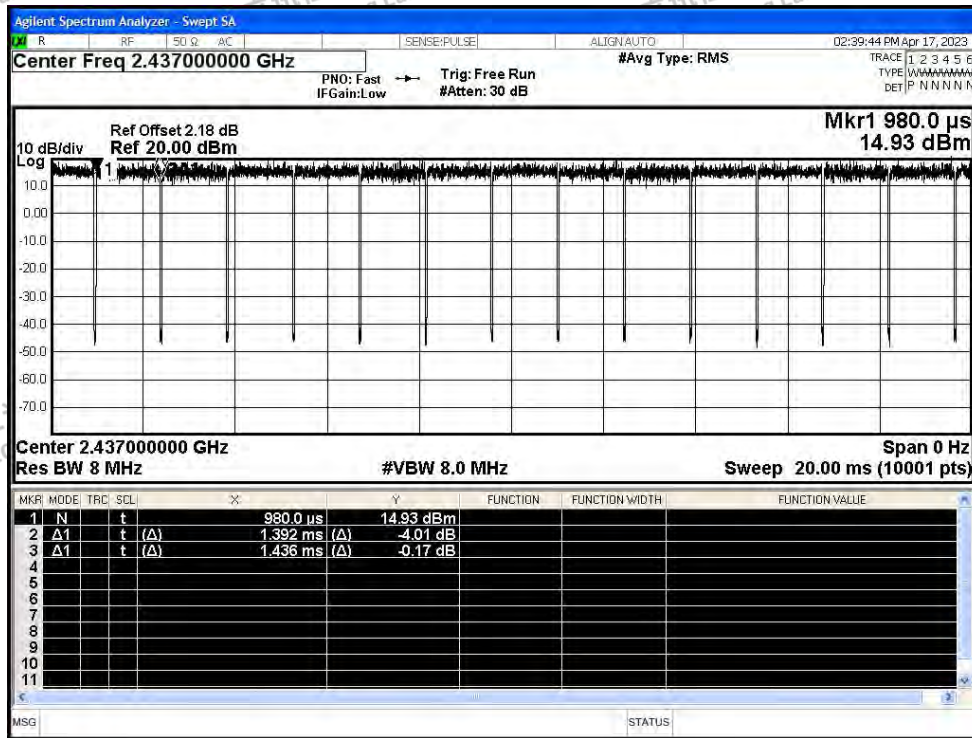


Duty Cycle NVNT g 2412MHz Ant1

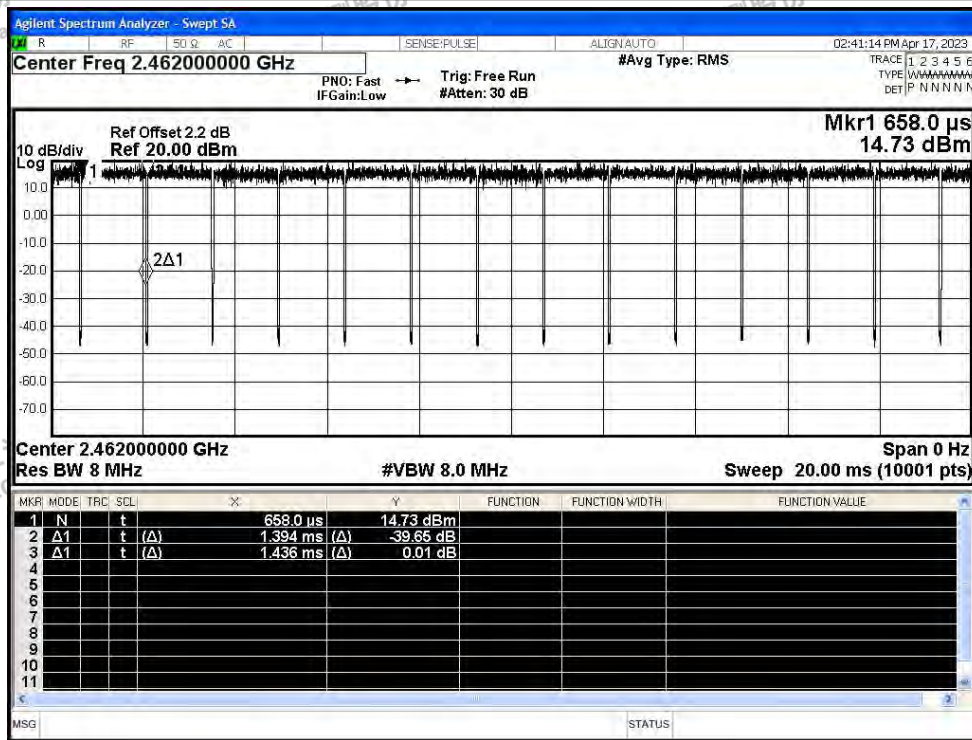




Duty Cycle NVNT g 2437MHz Ant1

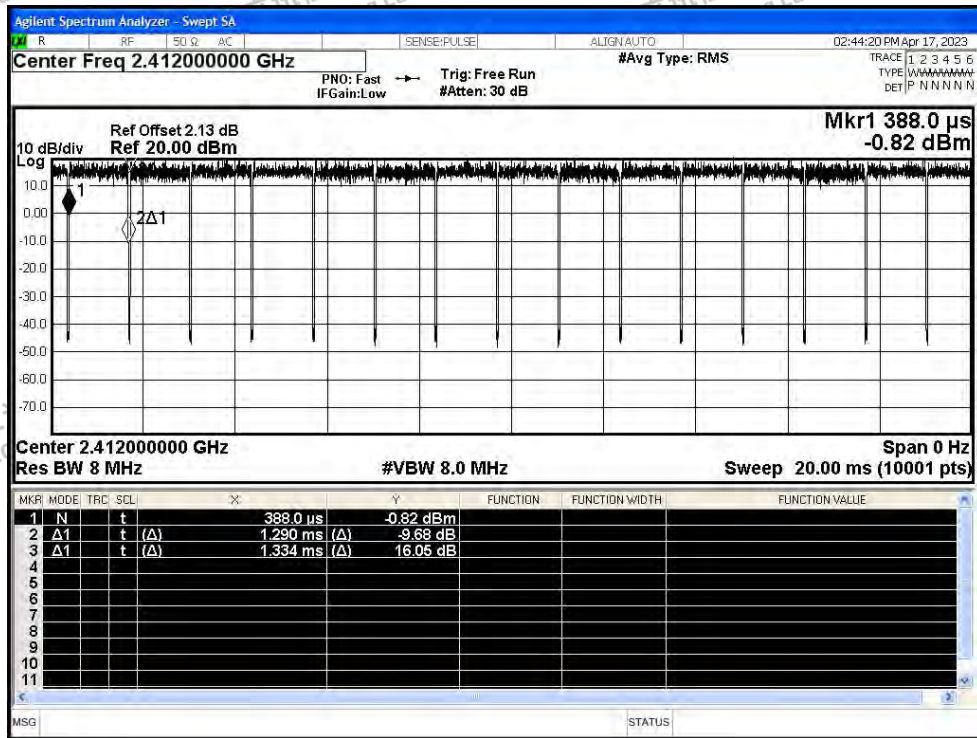


Duty Cycle NVNT g 2462MHz Ant1

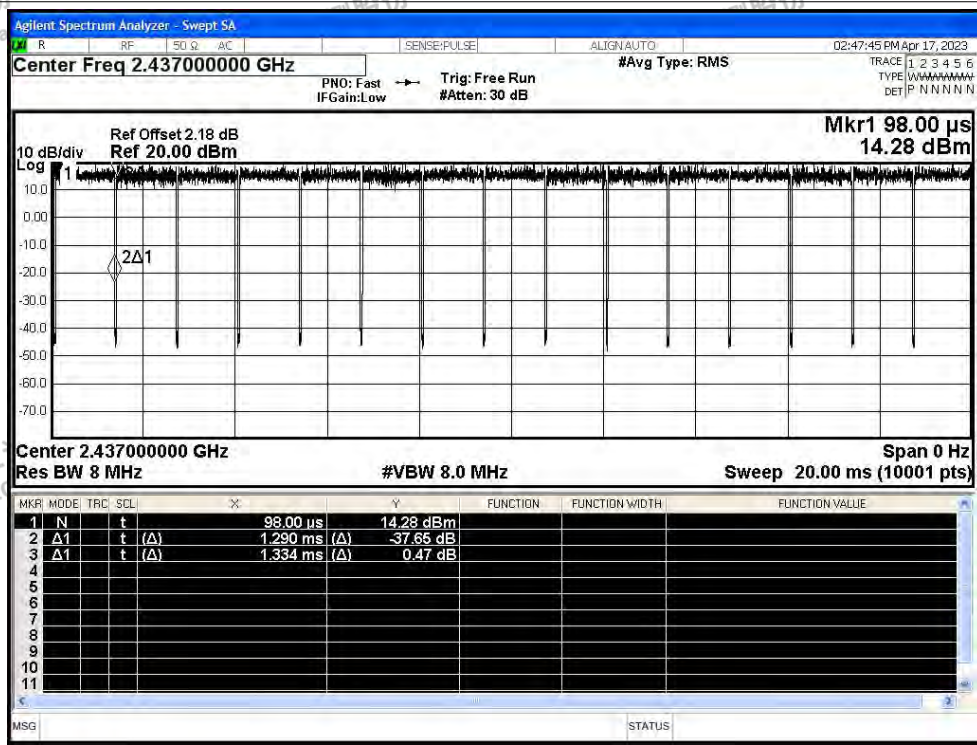




Duty Cycle NVNT n20 2412MHz Ant1

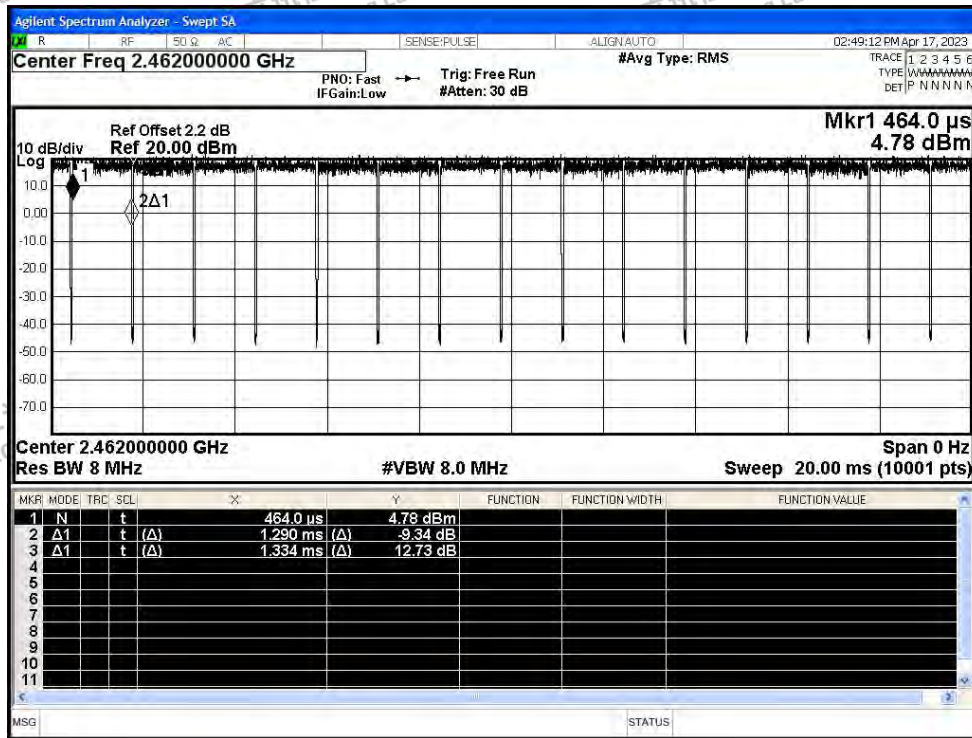


Duty Cycle NVNT n20 2437MHz Ant1

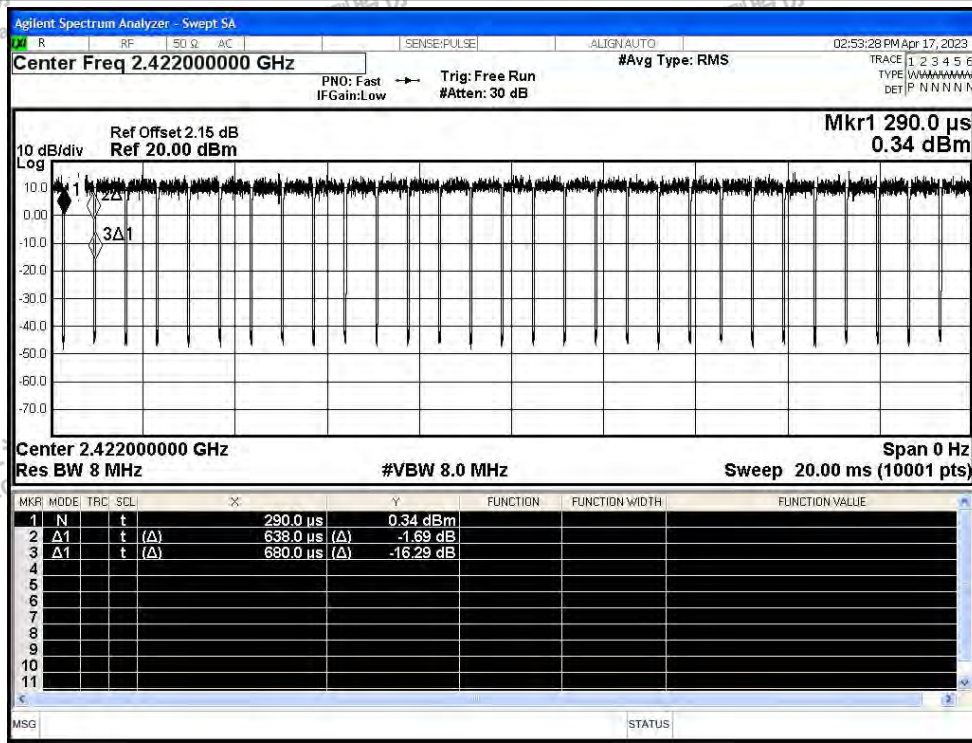




Duty Cycle NVNT n20 2462MHz Ant1

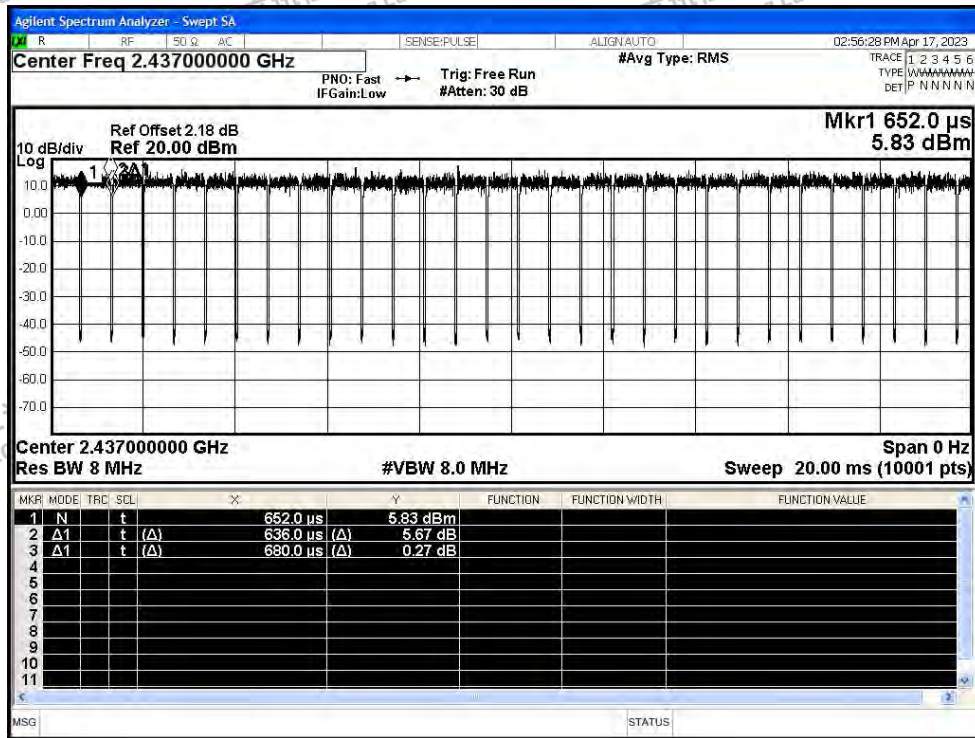


Duty Cycle NVNT n40 2422MHz Ant1

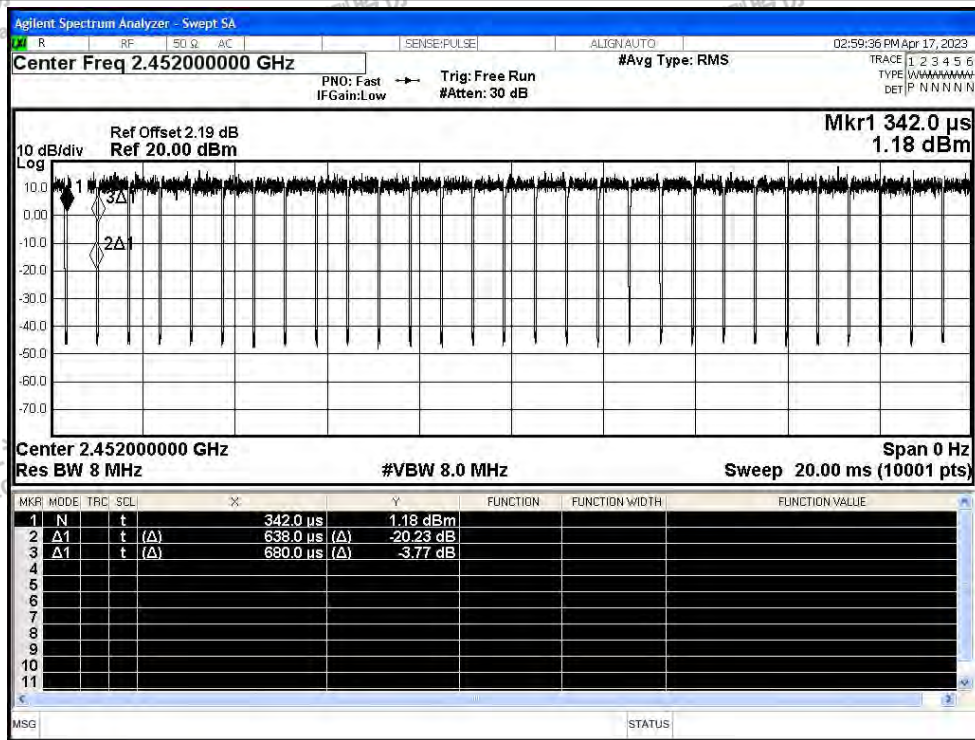




Duty Cycle NVNT n40 2437MHz Ant1



Duty Cycle NVNT n40 2452MHz Ant1





A.7 Restrict Band

Condition	Mode	Frequency (MHz)	Antenna	Spur Freq (MHz)	Power (dBm)	Gain (dBi)	E (dBuV/m)	Detector	Limit (dBuV/m)	Verdict
NVNT	b	2412	Ant1	2310	-49.09	2.78	48.92	Peak	74	Pass
NVNT	b	2412	Ant1	2310	-57.39	2.78	40.62	Average	54	Pass
NVNT	b	2412	Ant1	2386.518	-43.66	2.78	54.35	Peak	74	Pass
NVNT	b	2412	Ant1	2386.05	-52.42	2.78	45.59	Average	54	Pass
NVNT	b	2412	Ant1	2390	-48.48	2.78	49.53	Peak	74	Pass
NVNT	b	2412	Ant1	2390	-55.75	2.78	42.26	Average	54	Pass
NVNT	b	2462	Ant1	2483.5	-44.93	2.78	53.08	Peak	74	Pass
NVNT	b	2462	Ant1	2483.5	-53.7	2.78	44.31	Average	54	Pass
NVNT	b	2462	Ant1	2490.46	-42.88	2.78	55.13	Peak	74	Pass
NVNT	b	2462	Ant1	2487.121	-52.62	2.78	45.39	Average	54	Pass
NVNT	b	2462	Ant1	2500	-45.68	2.78	52.33	Peak	74	Pass
NVNT	b	2462	Ant1	2500	-54.55	2.78	43.46	Average	54	Pass
NVNT	g	2412	Ant1	2310	-50.04	2.78	47.97	Peak	74	Pass
NVNT	g	2412	Ant1	2310	-56.64	2.78	41.37	Average	54	Pass
NVNT	g	2412	Ant1	2388.039	-31.45	2.78	66.56	Peak	74	Pass
NVNT	g	2412	Ant1	2389.911	-45.32	2.78	52.69	Average	54	Pass
NVNT	g	2412	Ant1	2390	-34.73	2.78	63.28	Peak	74	Pass
NVNT	g	2412	Ant1	2390	-45.6	2.78	52.41	Average	54	Pass
NVNT	g	2462	Ant1	2483.5	-39.05	2.78	58.96	Peak	74	Pass
NVNT	g	2462	Ant1	2483.5	-47.64	2.78	50.37	Average	54	Pass
NVNT	g	2462	Ant1	2483.57	-35.63	2.78	62.38	Peak	74	Pass
NVNT	g	2462	Ant1	2483.517	-47.64	2.78	50.37	Average	54	Pass
NVNT	g	2462	Ant1	2500	-46.72	2.78	51.29	Peak	74	Pass
NVNT	g	2462	Ant1	2500	-53.21	2.78	44.80	Average	54	Pass
NVNT	n20	2412	Ant1	2310	-49.63	2.78	48.38	Peak	74	Pass
NVNT	n20	2412	Ant1	2310	-57.01	2.78	41.00	Average	54	Pass
NVNT	n20	2412	Ant1	2388.624	-34.7	2.78	63.31	Peak	74	Pass
NVNT	n20	2412	Ant1	2389.911	-51.02	2.78	46.99	Average	54	Pass
NVNT	n20	2412	Ant1	2390	-42.99	2.78	55.02	Peak	74	Pass
NVNT	n20	2412	Ant1	2390	-51.06	2.78	46.95	Average	54	Pass
NVNT	n20	2462	Ant1	2483.5	-37.48	2.78	60.53	Peak	74	Pass
NVNT	n20	2462	Ant1	2483.5	-48.18	2.78	49.83	Average	54	Pass
NVNT	n20	2462	Ant1	2483.517	-37.48	2.78	60.53	Peak	74	Pass
NVNT	n20	2462	Ant1	2483.729	-47.91	2.78	50.10	Average	54	Pass
NVNT	n20	2462	Ant1	2500	-45.23	2.78	52.78	Peak	74	Pass
NVNT	n20	2462	Ant1	2500	-53.82	2.78	44.19	Average	54	Pass
NVNT	n40	2422	Ant1	2310	-49.88	2.78	48.13	Peak	74	Pass



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NVNT	n40	2422	Ant1	2310	-56.55	2.78	41.46	Average	54	Pass
NVNT	n40	2422	Ant1	2386.822	-37.91	2.78	60.10	Peak	74	Pass
NVNT	n40	2422	Ant1	2389.662	-51.3	2.78	46.71	Average	54	Pass
NVNT	n40	2422	Ant1	2390	-43.93	2.78	54.08	Peak	74	Pass
NVNT	n40	2422	Ant1	2390	-51.7	2.78	46.31	Average	54	Pass
NVNT	n40	2452	Ant1	2483.5	-32.53	2.78	65.48	Peak	74	Pass
NVNT	n40	2452	Ant1	2483.5	-45.16	2.78	52.85	Average	54	Pass
NVNT	n40	2452	Ant1	2483.542	-32.86	2.78	65.15	Peak	74	Pass
NVNT	n40	2452	Ant1	2483.542	-45.51	2.78	52.50	Average	54	Pass
NVNT	n40	2452	Ant1	2500	-48.78	2.78	49.23	Peak	74	Pass
NVNT	n40	2452	Ant1	2500	-55.19	2.78	42.82	Average	54	Pass

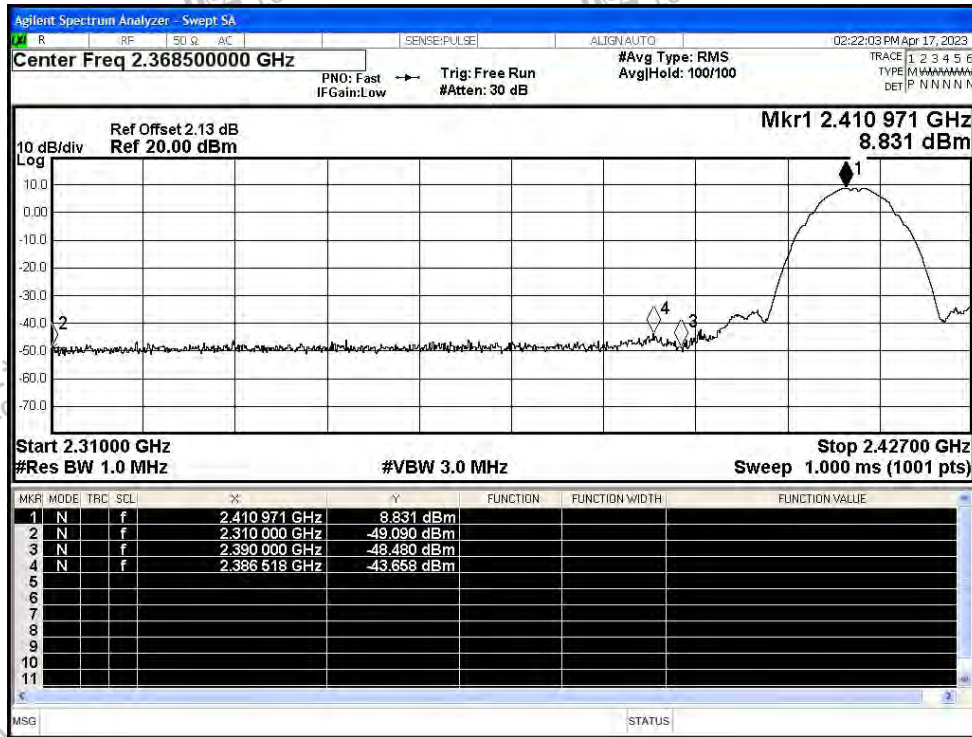


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Test Graphs

Restrict Band NVNT b 2412MHz Ant1 Peak

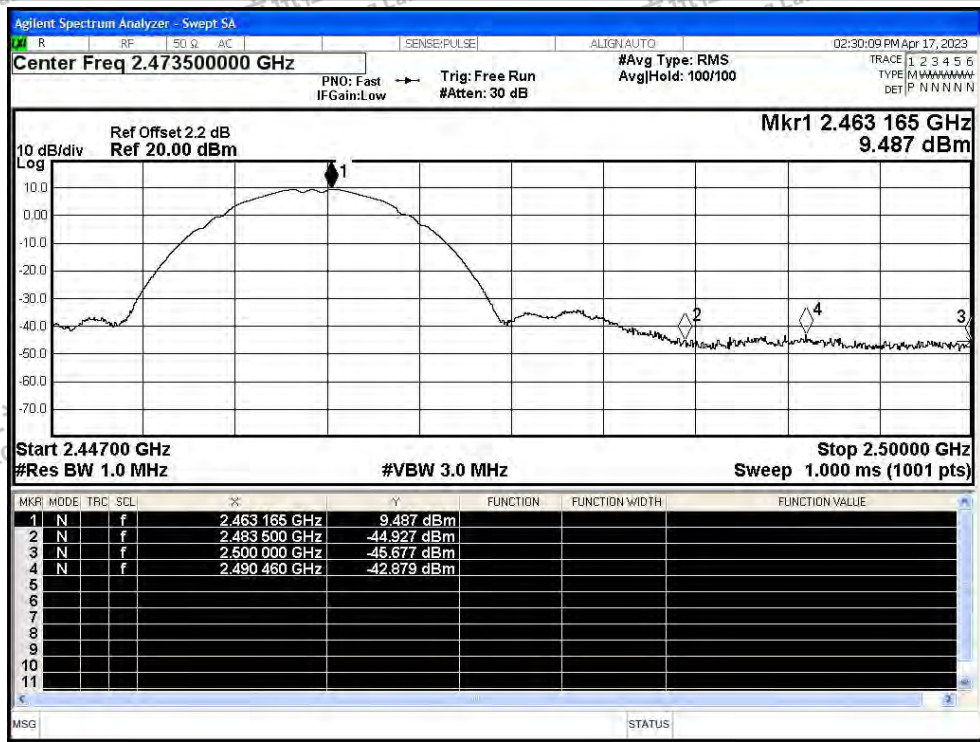


Restrict Band NVNT b 2412MHz Ant1 Average

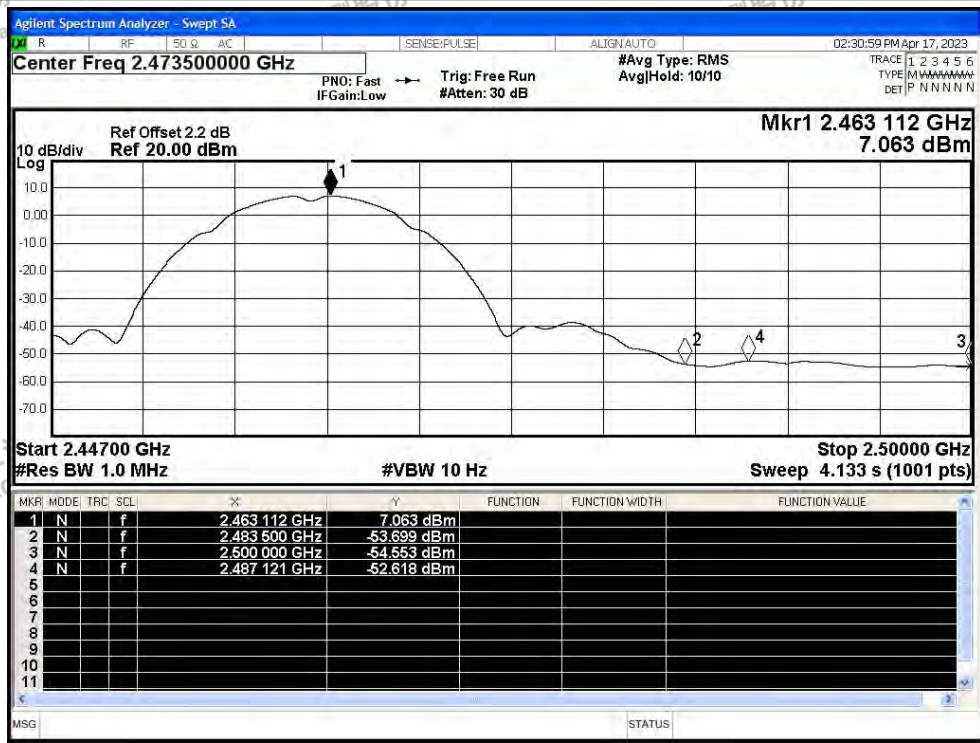




Restrict Band NVNT b 2462MHz Ant1 Peak

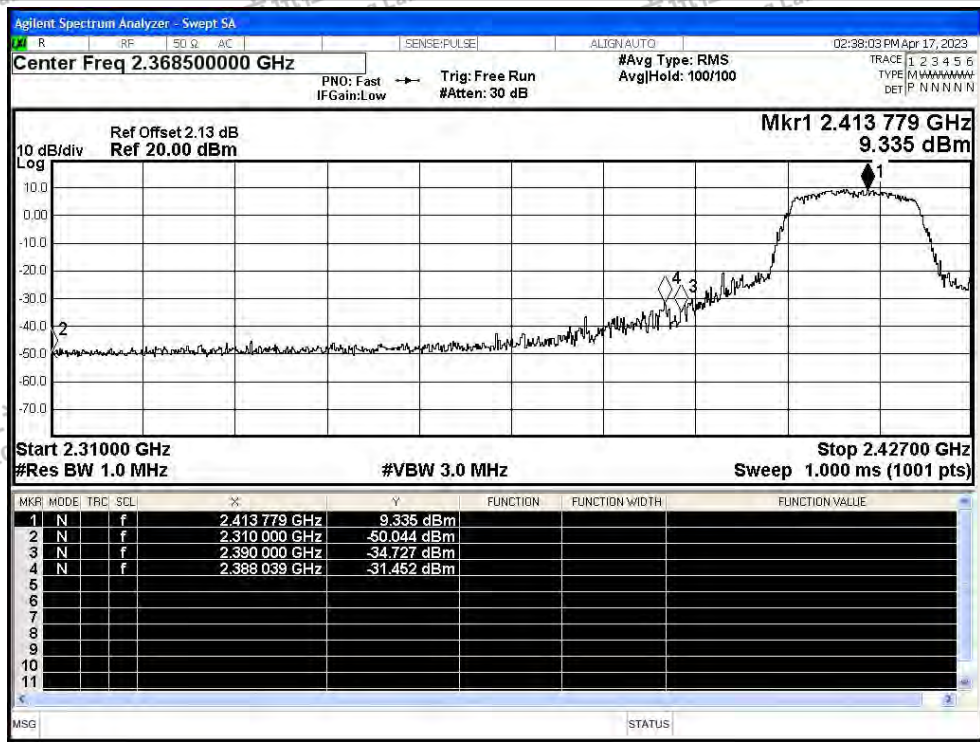


Restrict Band NVNT b 2462MHz Ant1 Average

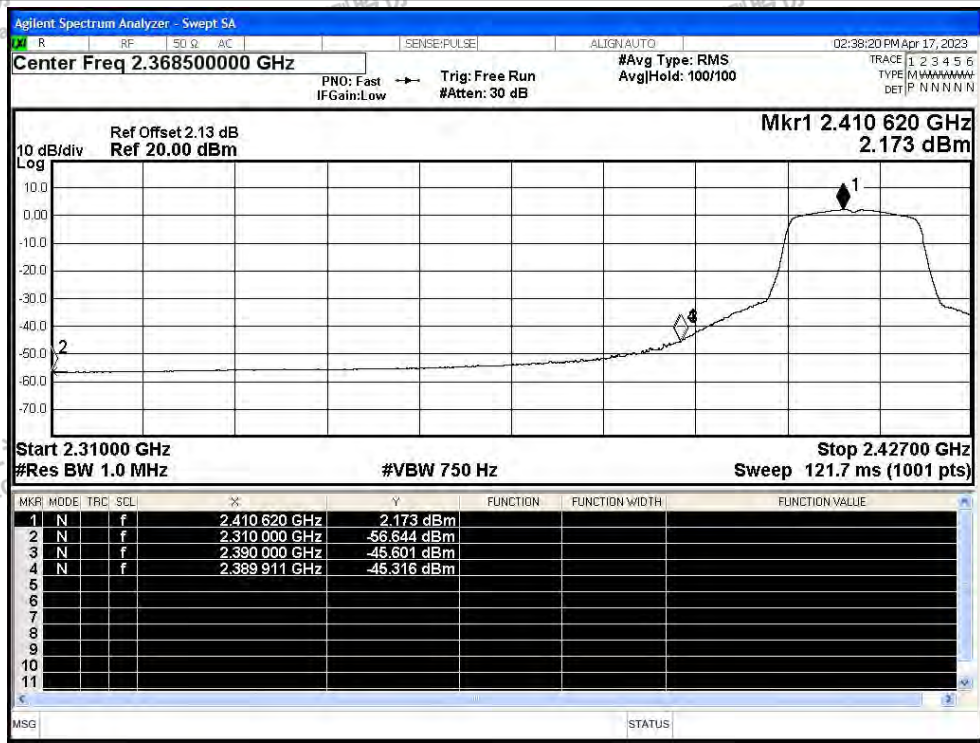




Restrict Band NVNT g 2412MHz Ant1 Peak

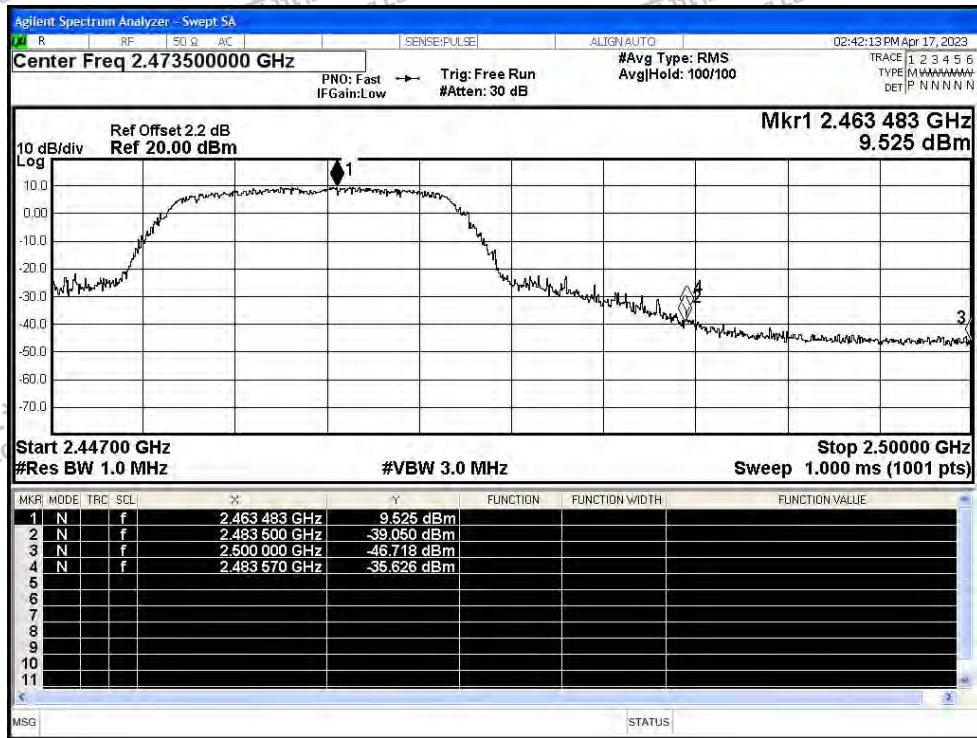


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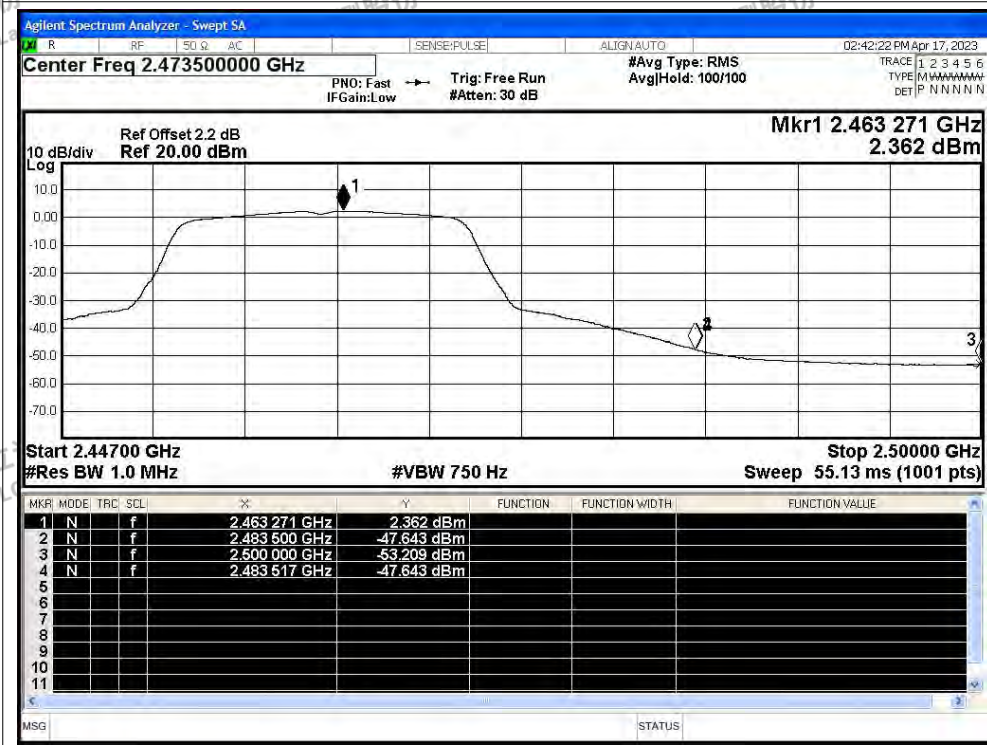




Restrict Band NVNT g 2462MHz Ant1 Peak

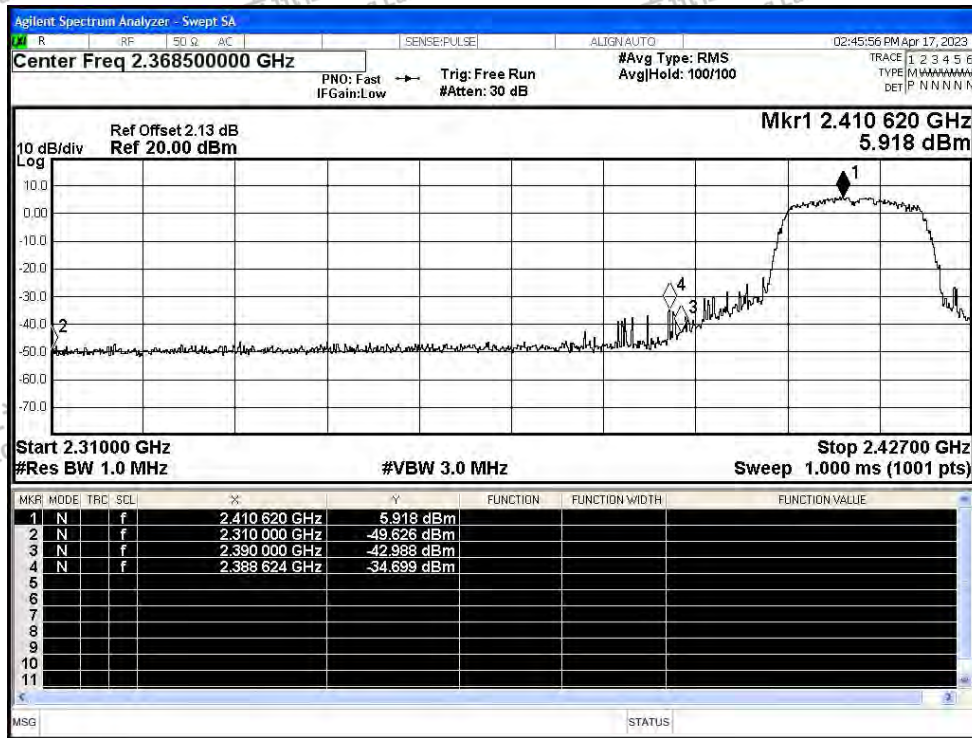


Restrict Band NVNT g 2462MHz Ant1 Average

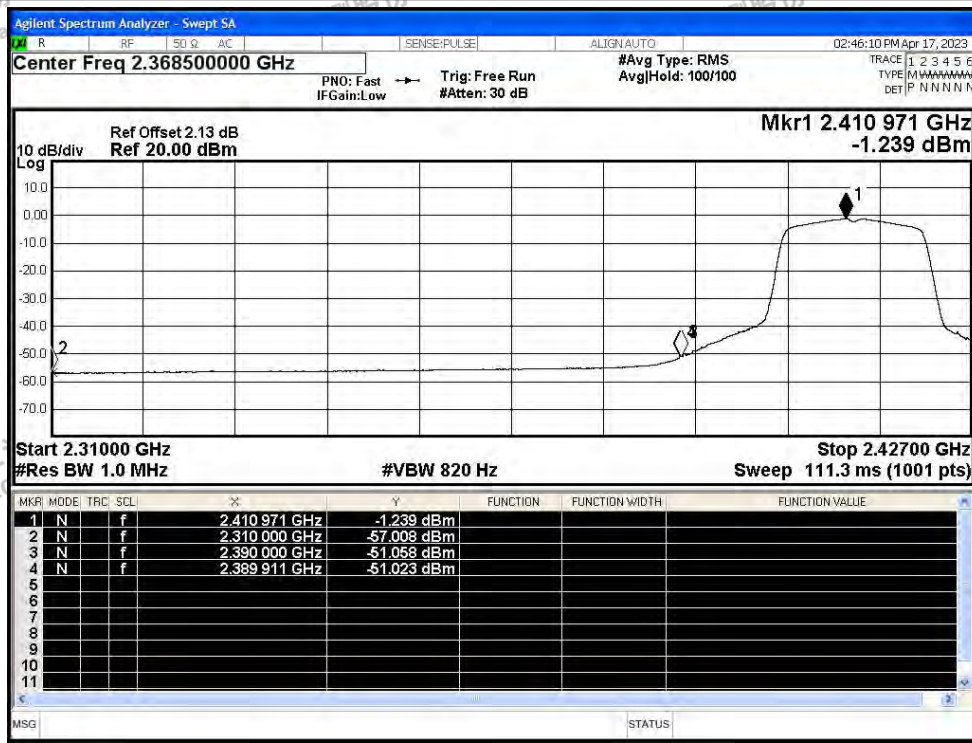




Restrict Band NVNT n20 2412MHz Ant1 Peak

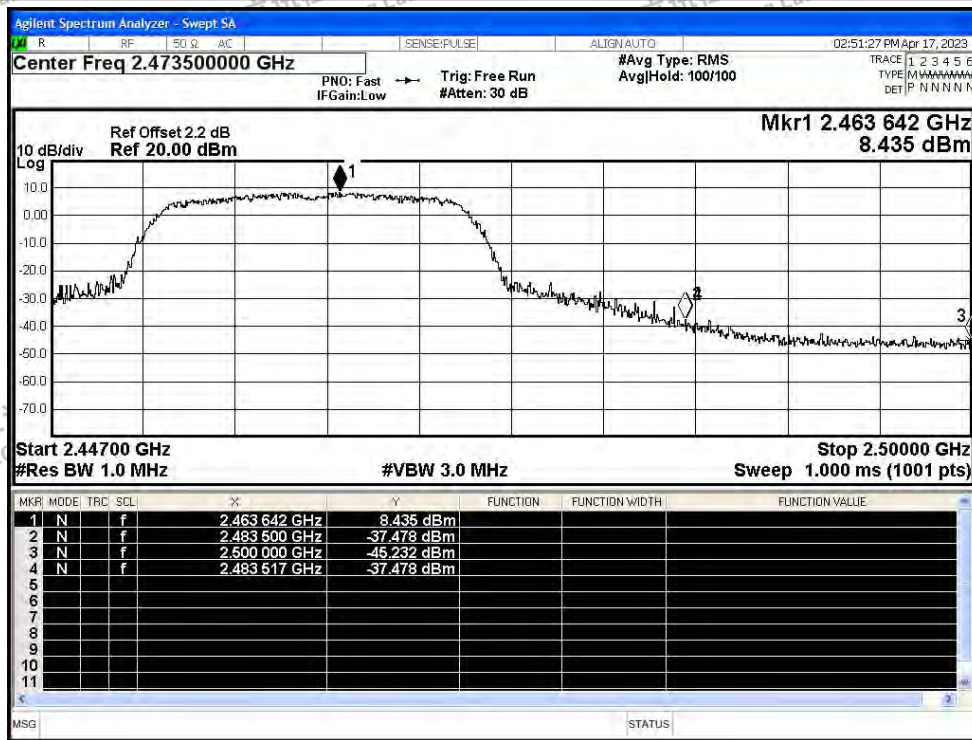


Restrict Band NVNT n20 2412MHz Ant1 Average

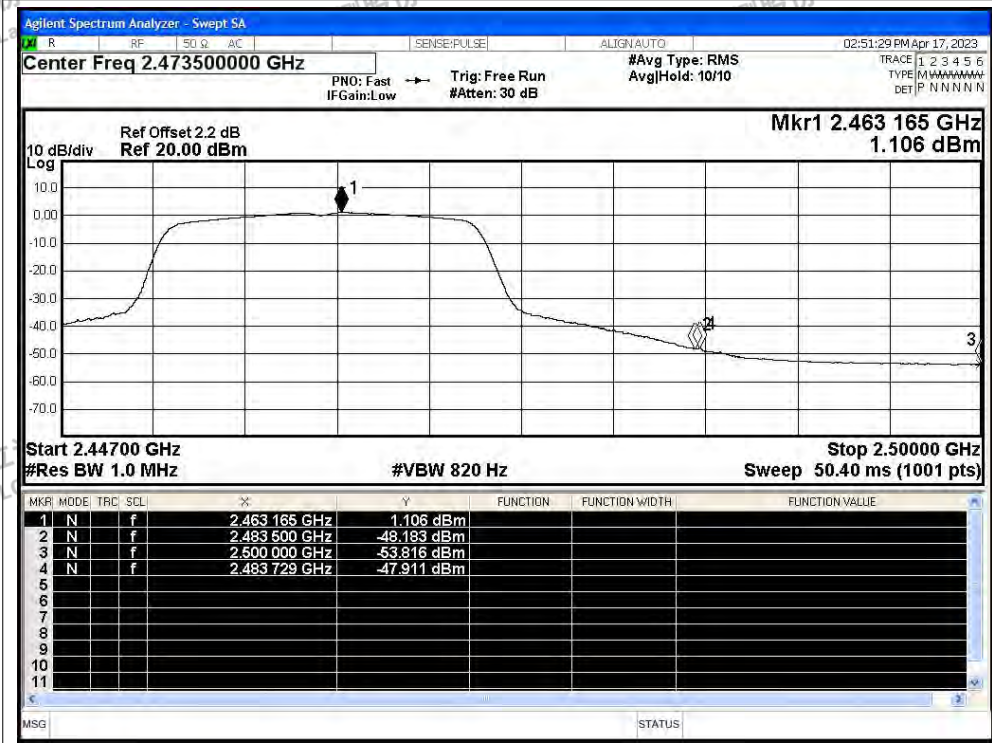




Restrict Band NVNT n20 2462MHz Ant1 Peak

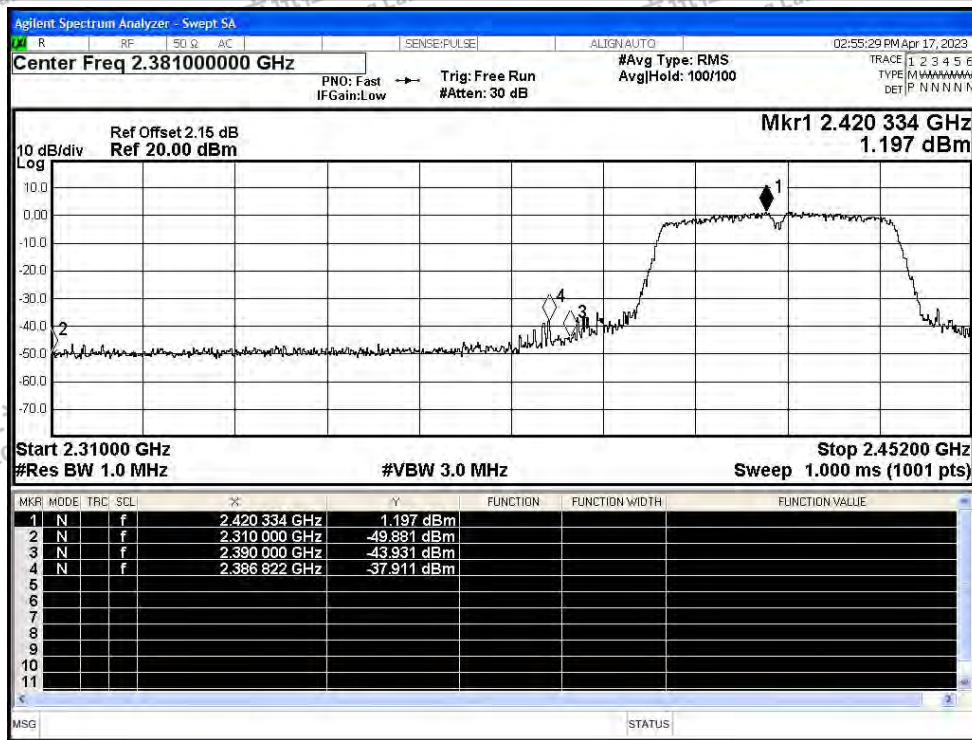


Restrict Band NVNT n20 2462MHz Ant1 Average

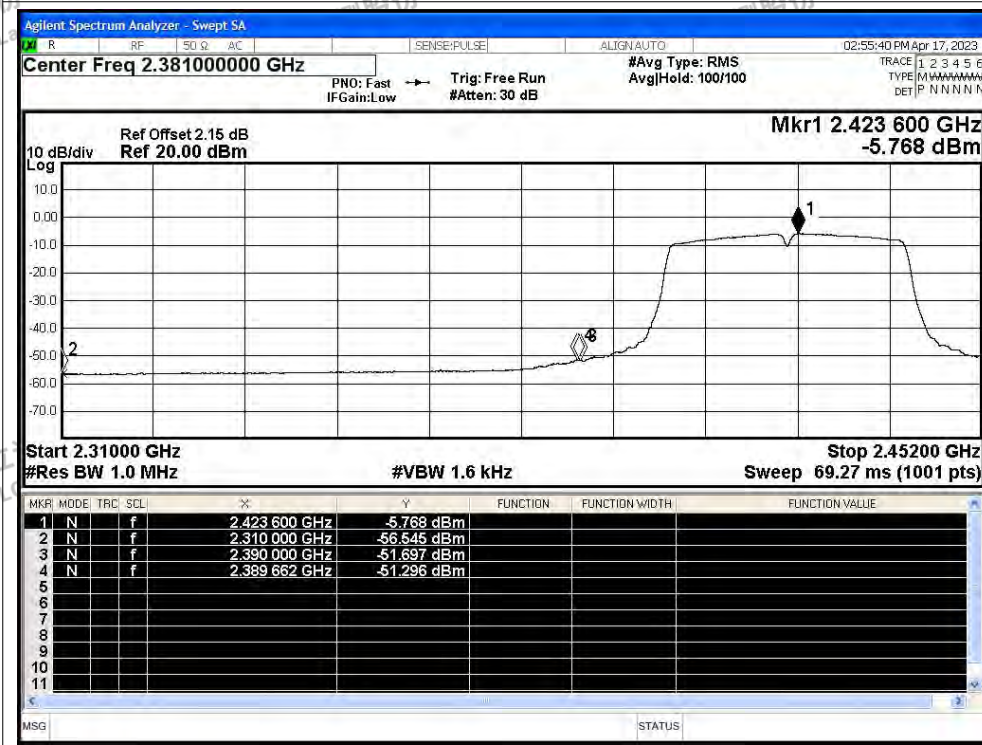




Restrict Band NVNT n40 2422MHz Ant1 Peak

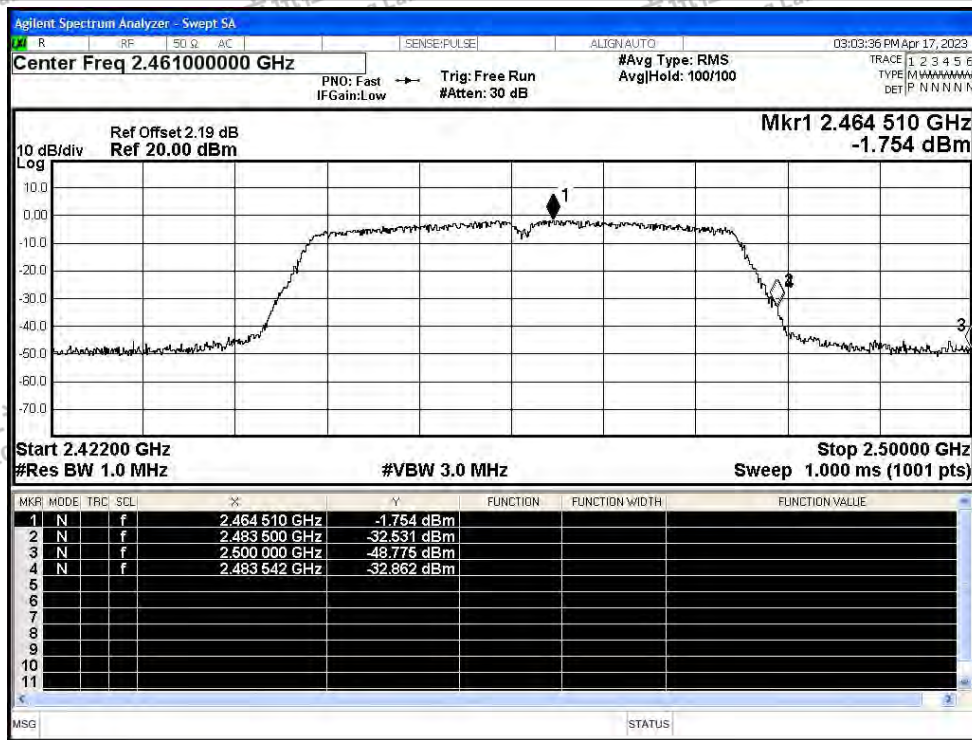


Restrict Band NVNT n40 2422MHz Ant1 Average





Restrict Band NVNT n40 2452MHz Ant1 Peak



Restrict Band NVNT n40 2452MHz Ant1 Average

