

# 承 認 書 SPECIFICATION FOR APPROVAL

客戶名稱 CUSTOMER	:	
客戶料號 CUSTOMER'S P/N	:	
料號 PART NUMBER	:	WAN1608H245H08
規格 DESCRIPTION	:	Chip Antenna 1608 MH-Ant 2.45G Type H08
版本 VERSION	:	V1.0
日期 ISSUE DATE	:	2021/03/03

客戶承認 CUSTOMER APPROVED
COSTONERINTROVED

	工 程 部 R&D CENTER	
承 認 APPROVAL	確 認 CHECKED	製 作 DRAWN
Ray	Tennyson	Snow



# 萬誠科技股份有限公司

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# OneWave Electronic Co., Ltd.

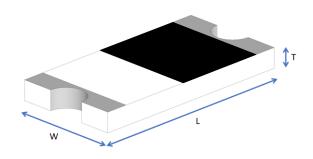
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# 1608 Chip antenna

# For Bluetooth / WLAN Applications



P/N: WAN1608H245H08

	Dimension (mm)
L	1.70 ± 0.20
W	0.93 ± 0.20
Т	0.75 ± 0.20



#### **Part Number Information**

WAN 1608 H 245 H 08
A B C D E F

A	Product Series	Antenna
В	Dimension L x W	1.6X0.8mm (+-0.2mm)
C	Material	High K material
D	Working Frequency	2.4 ~ 2.5GHz
E	Feeding mode	Monopole & Single Feeding
F	Antenna type	Type = 08

# 1. Electrical Specification

Specification						
Part Number	WAN1608H245H08					
Central Frequency	2450	MHz				
Bandwidth	120 (Min.)	MHz				
Return Loss	-10(Max)	dB				
Peak Gain	2.28	dBi				
Impedance	50	Ohm				
Operating Temperature	-40~+110	$^{\circ}\!\mathbb{C}$				
Maximum Power	4	W				
Resistance to Soldering Heats	10 ( @ 260°C )	sec.				
Polarization	Linear					
Azimuth Beamwidth	Omni-directional					
Termination	Cu / Sn (Leadless)					

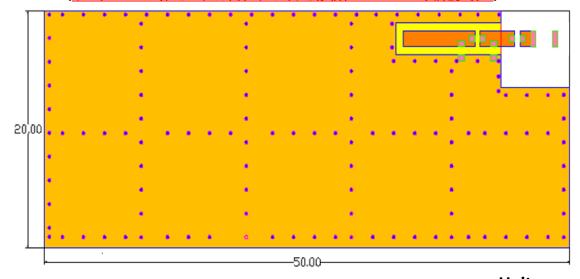
Remark : Bandwidth & Peak Gain was measured under evaluation board of next page



#### 2. Recommended PCB Pattern

#### 1. Evaluation Board Dimension

(若淨空區夠大,建議在天線尾段加 Trace,效能更佳)

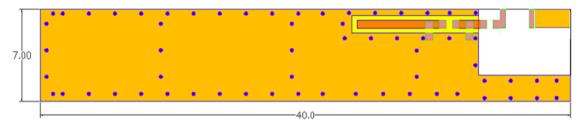


Unit : mm

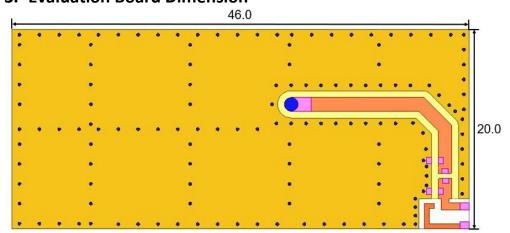
Feed Line TOP Copper VIA

#### 2. Evaluation Board Dimension

(若淨空區夠大,建議在天線尾段加 Trace,效能更佳)



#### 3. Evaluation Board Dimension

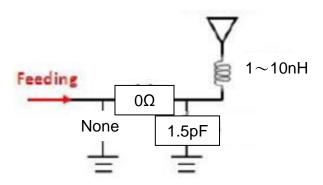




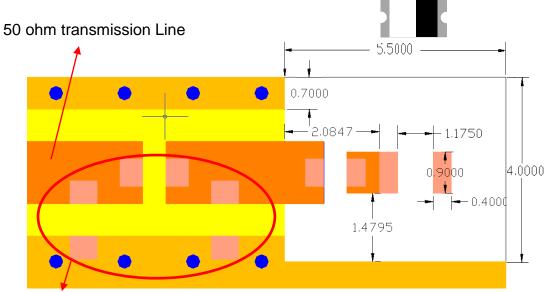
#### **Suggested Matching Circuit**

## 重要資訊:

# 匹配元件建議使用精準度高的電感±0.1~0.3nH、電容±0.1pF

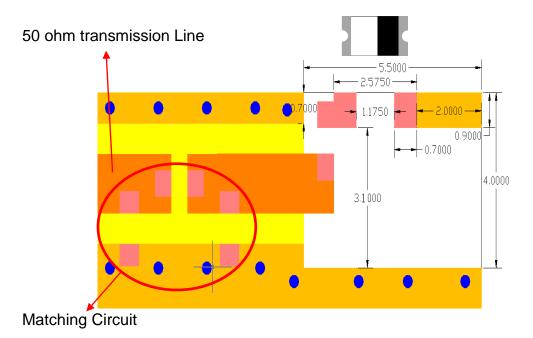


#### 1. Layout Dimensions in Clearance area(Size=5.5\*4mm)



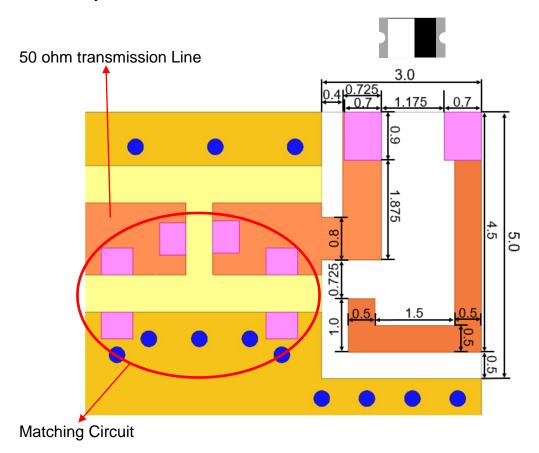
#### Matching Circuit

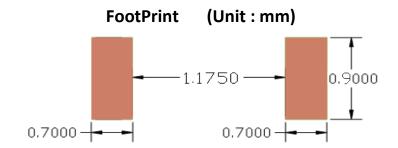
#### 2. Layout Dimensions in Clearance area(Size=5.5\*4mm)





# 3. Layout Dimensions in Clearance area(Size=5\*3mm)

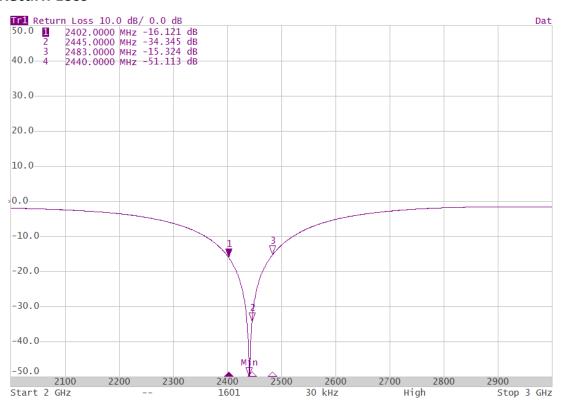






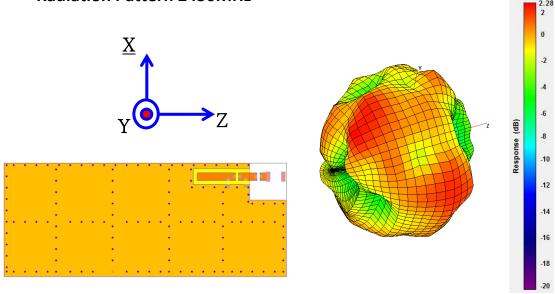
#### 3. Measurement Results

#### **Return Loss**



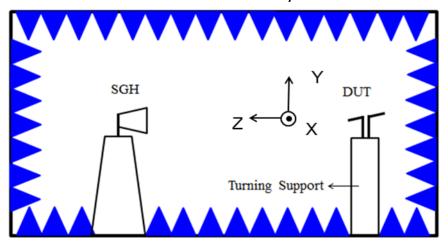


#### **Radiation Pattern 2450MHz**



	Efficiency	Peak Gain	Directivity	
2400MHz	50.65 %	1.80 dBi	3.95 dBi	
2450MHz	53.27 %	2.28 dBi	4.42 dBi	
2500MHz	50.32 %	1.77 dBi	4.15 dBi	

# **Chamber Coordinate System**





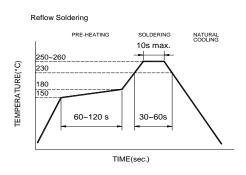
**4.Reliability and Test Condictions** 

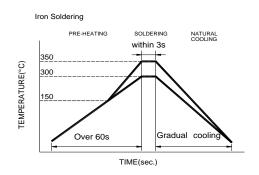
ITEM	REQUIREMENTS	TEST CONDITION			
Solderability	1. Wetting shall exceed 90% coverage 2. No visible mechanical damage  TEMP (°C)  230°C  4±1 sec.	Pre-heating temperature:150°C/60sec.  Solder temperature:230±5°C  Duration:4±1sec.  Solder:Sn-Ag3.0-Cu0.5  Flux for lead free: rosin			
	150°C 60sec				
Solder heat Resistance	1. No visible mechanical damage 2. Central Freq. change :within ± 6%  TEMP (°C)  260°C  150°C  10±0.5 sec.	Pre-heating temperature:150°C/60sec. Solder temperature:260±5°C Duration:10±0.5sec. Solder:Sn-Ag3.0-Cu0.5 Flux for lead free: rosin			
Component Adhesion (Push test)	1. No visible mechanical damage	The device should be reflow soldered(230±5°C for 10sec.) to a tinned copper substrate A dynometer force gauge should be applied the side of the component. The device must with-ST-F 0.5 Kg without failure of the termination attached to component.			
Component Adhesion (Pull test)	No visible mechanical damage	Insert 10cm wire into the remaining open eye bend ,the ends of even wire lengths upward and wind together.  Terminal shall not be remarkably damaged.			
Thermal shock	1. No visible mechanical damage 2. Central Freq. change :within ±6%  Phase Temperature(°C) Time(min)  1 +110±5°C 30±3  2 Room Within Temperature 3sec  3 -40±2°C 30±3  4 Room Within Temperature 3sec	+110°C=>30±3min -40°C=>30±3min  Test cycle:10 cycles  The chip shall be stabilized at normal condition for 2~3 hours before measuring.			
Resistance to High Temperature	No visible mechanical damage     Central Freq. change :within ±6%     No disconnection or short circuit.	Temperature: +110±5°C Duration: 1000±12hrs The chip shall be stabilized at normal condition for 2~3 hours before measuring.			
Resistance to Low Temperature	No visible mechanical damage     Central Freq. change :within ±6%     No disconnection or short circuit.	Temperature:-40±5°C Duration: 1000±12hrs The chip shall be stabilized at normal condition for 2~3 hours before measuring.			
Humidity	No visible mechanical damage     Central Freq. change :within ±6%     No disconnection or short circuit.	Temperature: $40\pm2^{\circ}$ C  Humidity: 90% to 95% RH  Duration: $1000\pm12$ hrs  The chip shall be stabilized at normal condition for 2~3 hours before measuring.			



#### 5. Soldering and Mounting

Mildly activated rosin fluxes are preferred. The minimum amount of solder can lead to damage from the stresses caused by the difference in coefficients of expansion between solder, chip and substrate. The terminations are suitable for all wave and re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.





Recommended temperature profiles for re-flow soldering in Figure 1.

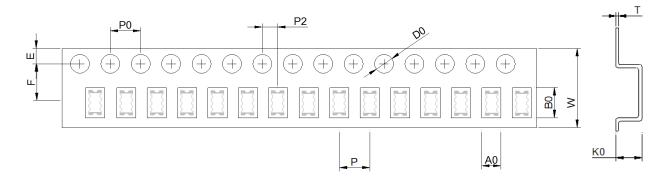
Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended.

- Preheat circuit and products to 150°C
- Never contact the ceramic with the iron tip
- Use a 20 watt soldering iron with tip diameter of 1.0mm
- 280°C tip temperature (max)
- 1.0mm tip diameter (max)
- · Limit soldering time to 3 sec.



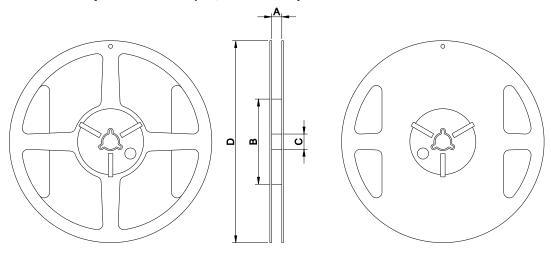
# **6.Packaging Information**

## **♦** Tape Specification:



W	Ao	Во	Ко	Р	F	Е	D	D1	Ро	P2	t
8.0	1.10±	1.90	1.10±	4.00	3.50	1.75	1.50	0.00	4.00	2.00	0.23
±0.30	0.05	±0.10	0.10	±0.05	±0.05	±0.10	±0.10	±0.10	±0.10	±0.05	±0.05

# • Reel Specification: (7", Φ180 mm)



7" x 8 mm

Tape Width(mm)	A(mm)	B(mm)	C(mm)	D(mm)	Chip/Reel(pcs)
8	9.0±0.5	60±2	13.5±0.5	178±2	3000



#### 7. Storage and Transportation Information

#### **Storage Conditions**

To maintain the solderability of terminal electrodes:

- 1. Temperature and humidity conditions: -10~ 40°C and 30~70% RH.
- 2. Recommended products should be used within 6 months from the time of delivery.
- 3. The packaging material should be kept where no chlorine or sulfur exists in the air.

#### **Transportation Conditions**

- 1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- 2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
- 3. Bulk handling should ensure that abrasion and mechanical shock are minimized.