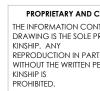




COVER (112-30184-00-02).

3

- THE PROVIDED 2D FILE.
- 3. COLOR: PANTONE WARM GRAY 2C
- 4. QUALITY ASSURANCE REQUIREMENTS: 1.33 OR HIGHER.
- 5. PART COSMETICS AND CLEANLINESS: BOTH BEFORE AND AFTER SHIPPING. 6.3. EXTERNAL COSMETIC SURFACE



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2

1. SCREEN PRINT TO BE DONE ON THE COSMETIC SURFACE OF WHISTLE HEALTH LIMITED BOTTOM

2. ALL UNSPECIFIED TOLERANCES SHOULD FOLLOW THE DOCUMENT TOLERANCE GUIDLINE MATCHING

5.1. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994. 5.2. THE SUPPLIER MUST DEVELOP A QUALITY ASSURANCE PLAN TO ENSURE CRITICAL PARAMETER COMPLIANCE, AND THE PLAN MUST BE APPROVED. 5.3. THE SUPPLIER MUST MAINTAIN STATISTICAL PROCESS CONTROL (SPC) OR 100% INSPECTION ON ALL OVAL DIMENSIONS AND MAINTAIN A Cpk OF

5.4. FIRST ARTICLE INSPECTION OF ALL DIMENSIONS ON AT LEAST 30 PARTS IS REQUIRED PRIOR TO INITIAL TOOL OR PROCESS APPROVAL, OR APPROVAL OF A TOOLING CHANGE. A DIMENSIONAL REPORT MUST BE SUBMITTED ALONG WITH THE MEASURED PARTS. 5.5. DURING IQC, THE CM MUST SPC OR 100% INSPECT ALL OVAL DIMENSIONS.

6.1. FINISHED PARTS MUST BE FREE OF OBVIOUS DEBRIS, DIRT, DUST, LINT, FIBERS, STAINS, FINGER OILS, WAX, AND CHEMICAL FILMS. 6.2. PARTS MUST NOT BE SCRATCHED, DENTED, OR OTHERWISE DAMAGED

			UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN mm TOLERANCES: .x ± 0.10, .xx ± 0.100, Angels: ±0.5 INTERPRET GEOMETRIC TOLERANCING PER:		NAME DATE	DATE	Kinship		
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				CHECKED			TITLE: Whistle Health Limited Completed Frame_ Screen Print		
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				MFG APPR.					
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	APPLICATION		DO NOT SCALE DRAWING				SCALE: 10:1 WEIGHT:	Sheet 1 of 1	

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