

FCC Test Report

Test report
On Behalf of
Jiangsu Wiiboox Technology Co., Ltd.

For

3D printer
Model No.: TINA2S, TINA2Lite, TINA2mini, TINA2Plus,
StarryPlus, D120, StarryPro, TINA3

FCC ID: 2AY4A-TINA2S

Prepared For: Jiangsu Wiiboox Technology Co., Ltd.

Xingmin Industrial Park, No. 128 Keyuan Road, Jiangning District, Nanjing,

Jiangsu Province, China

Prepared By: Shenzhen HUAK Testing Technology Co., Ltd.

1-2/F., Building B2, Junfeng Zhongcheng Zhizao Innovation Park, Heping,

Fuhai Street, Bao'an District, Shenzhen, Guangdong, China

Date of Test: Jul. 09, 2024 ~ Jul. 24, 2024

Date of Report: Jul. 24, 2024

Report Number: HK2407093734-1E



Test Result Certification

Applicant's name	Jiangsu Wiiboox	Technology C	Co., Ltd.
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Address Xingmin Industrial Park, No. 128 Keyuan Road, Jiangning

District, Nanjing, Jiangsu Province, China

Manufacturer's Name: Jiangsu Wiiboox Technology Co., Ltd.

Xingmin Industrial Park, No. 128 Keyuan Road, Jiangning

District, Nanjing, Jiangsu Province, China

Product description

Trade Mark: N/A

Product name...... 3D printer

Model and/or type reference :: TINA2S, TINA2Lite, TINA2mini, TINA2Plus, StarryPlus, D120,

StarryPro, TINA3

Standards FCC Rules and Regulations Part 15 Subpart C Section 15.247

ANSI C63.10: 2013

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Date of Test

Date (s) of performance of tests Jul. 09, 2024 ~ Jul. 24, 2024

Test Result..... Pass

Testing Engineer :

(Len Liao)

Technical Manager :

(Sliver Wan)

Authorized Signatory:

(Jason Zhou)



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** Modified History **

Revision	Description	Issued Data	Remark
Revision 1.0	Initial Test Report Release	Jul. 24, 2024	Jason Zhou
-NG	ale Sin	.aliG	3 ans

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1. Test Result Summary

1.1. Test Procedures and Results

Requirement	CFR 47 Section	Result
Antenna requirement	§15.203/§15.247(b)(4)	PASS
AC Power Line Conducted Emission	§15.207	PASS
Conducted Peak Output Power	§15.247(b)(3)	PASS
6dB Emission Bandwidth	§15.247(a)(2)	PASS
Power Spectral Density	§15.247(e)	PASS
Band Edge	§15.247(d)	PASS
Spurious Emission	§15.205/§15.209	PASS

Note:

- 1. PASS: Test item meets the requirement.
- 2. Fail: Test item does not meet the requirement.
- 3. N/A: Test case does not apply to the test object.
- 4. The test result judgment is decided by the limit of test standard.

1.2. Information of the Test Laboratory

Shenzhen HUAK Testing Technology Co., Ltd. Add.: 1-2/F., Building B2, Junfeng Zhongcheng Zhizao Innovation Park, Heping, Fuhai Street, Bao'an District, Shenzhen, Guangdong, China

Testing Laboratory Authorization:

A2LA Accreditation Code is 4781.01. FCC Designation Number is CN1229. Canada IC CAB identifier is CN0045. CNAS Registration Number is L9589.

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1.3. Measurement Uncertainty

The reported uncertainty of measurement y ± U, where expended uncertainty U is based on a standard uncertainty multiplied by a coverage factor of k=2, providing a level of confidence of approximately 95 %.

No.	ltem	MU
1	Conducted Emission	±2.71dB
2	RF power, conducted	±0.37dB
3	Spurious emissions, conducted	±0.11dB
4	All emissions, radiated(<1G)	±3.90dB
5	All emissions, radiated(>1G)	±4.28dB
6	Temperature	±0.1°C
7	Humidity	±1.0%

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2. EUT Description

2.1. General Description of EUT

Equipment:	3D printer		
Model Name:	TINA2S	0	0
Series Model:	TINA2Lite, TINA2mini, TINA2 D120, StarryPro, TINA3	2S, TINA2Plus, S	StarryPlus,
Model Difference:	All model's the function, software, only with a product colorest sample mode: TINA2S.		
FCC ID:	2AY4A-TINA2S		
Antenna Type:	PCB Antenna	TESTING	ESTIN
Antenna Gain:	3.42dBi	MUAR.	O HUAN
Operation frequency:	802.11b/g/n (HT20):2412~24 802.11n (HT40): 2422~2452I		SING
Number of Channels:	802.11b/g/n(HT20): 11CH 802.11n (HT40): 7CH	-mic	HIAKIL
Modulation Type:	DSSS, OFDM		
Power Source:	DC 12V From Adapter	MAKTES.	MINNY IL
Power Rating:	DC 12V From Adapter		

Note:

- 1. For a more detailed features description, please refer to the manufacturer's specifications or the User's Manual.
- 2. Antenna gain Refer to the antenna specifications.
- 3. The cable loss data is obtained from the supplier.
- The test results in the report only apply to the tested sample.

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2.2. Carrier Frequency of Channels

Channel List For 802.11b/802.11g/802.11n (HT20)							
Channel	Frequency (MHz)	Channel	Frequency (MHz)	Channel	Frequency (MHz)	Channel	Frequency (MHz)
01	2412	04	2427	07	2442	10	2457
02	2417	05	2432	08	2447	11	2462
03	2422	06	2437	09	2452	-STING	

Channel List For 802.11n (HT40)							
Channel	Frequency (MHz)	Channel	Frequency (MHz)	Channel	Frequency (MHz)	Channel	Frequency (MHz)
TING	XTESTING (04	2427	07	2442	- TESTINI	NTE
@ '''		05	2432	08	2447	HUAK	Man Hom
03	2422	06	2437	09	2452		

Note:

In section 15.31(m), regards to the operating frequency range over 10 MHz, the Lowest frequency, the middle frequency, and the highest frequency of channel were selected to perform the test, and the selected channel see below:

2.3. Operation of EUT During Testing

Operating Mode

The mode is used: Transmitting mode for 802.11b/802.11g/802.11n (HT20)

Low Channel: 2412MHz Middle Channel: 2437MHz High Channel: 2462MHz

The mode is used: Transmitting mode for 802.11n (HT40)

Low Channel: 2422MHz Middle Channel: 2437MHz High Channel: 2452MHz

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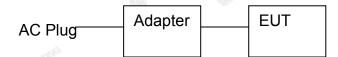


2.4. Description of Test Setup

Operation of EUT during conducted testing and below 1GHz radiation testing:



Operation of EUT during above1GHz radiation testing:



The sample was placed (0.8m below 1GHz, 1.5m above 1GHz) above the ground plane of 3m chamber. Measurements in both horizontal and vertical polarities were performed. During the test, each emission was maximized by: having the EUT continuously working, investigated all operating modes, rotated about all 3 axis (X, Y & Z) and considered typical configuration to obtain worst position, manipulating interconnecting cables, rotating the turntable, varying antenna height from 1m to 4m in both horizontal and vertical polarizations. The emissions worst-case are shown in Test Results of the following pages. The worst case is X position.



2.5. Description of Support Units

The EUT has been tested as an independent unit together with other necessary accessories or support units. The following support units or accessories were used to form a representative test configuration during the tests.

Item	Equipment	Trade Mark	Model/Type No.	Specification	Remark
1	3D printer	N/A	TINA2S	N/A	EUT
2	Adapter	N/A	GQ48-120500-AX	Input: 100-240V, 50/60Hz, 1.5A Max Output: 12V, 5A 60W	Accessory
3	Laptop	N/A	TP00096A	Input: DC 20V, 2.25A/3.25A	Peripheral

Note:

- 1. All the equipment/cables were placed in the worst-case configuration to maximize the emission during the test.
- 2. Grounding was established in accordance with the manufacturer's requirements and conditions for the intended use.
- 3. For conducted measurements (Output Power, 6dB Emission Bandwidth, Power Spectral Density, Spurious Emissions), the antenna of EUT is connected to the test equipment via temporary antenna connector, the antenna connector is soldered on the antenna port of EUT, and the temporary antenna connector is listed in the Test Instruments

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3. Genera Information

3.1. Test Environment and Mode

perating Environment:			
Temperature:	25.0 °C	WAK TEST	HUAKT
Humidity:	56 % RH	9	(1)
Atmospheric Pressure:	1010 mbar	AKTESTING	
est Mode:			
Engineering mode:	Keep the EUT in continuous transmitting by select channel and modulations		

The sample was placed (0.8m below 1GHz, 1.5m above 1GHz) above the ground plane of 3m chamber. Measurements in both horizontal and vertical polarities were performed. During the test, each emission was maximized by: having the EUT continuously working, investigated all operating modes, rotated about all 3 axis (X, Y & Z) and considered typical configuration to obtain worst position, manipulating interconnecting cables, rotating the turntable, varying antenna height from 1m to 4m in both horizontal and vertical polarizations. The emissions worst-case are shown in Test Results of the following pages. For the full battery state and The output power to the maximum state.

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We have verified the construction and function in typical operation. All the test modes were carried out with the EUT in transmitting operation, which was shown in this test report and defined as follows:

Per-scan all kind of data rate in lowest channel, and found the follow list which it was worst case.

Data rate
1Mbps
6Mbps
6.5Mbps
13.5Mbps

Final Test Mode:

Operation mode:

Keep the EUT in continuous transmitting with modulation

- 1. For WIFI function, the engineering test program was provided and enabled to make EUT continuous transmit/receive.
- 2.According to ANSI C63.10 standards, the test results are both the "worst case" and "worst setup" 1Mbps for 802.11b, 6Mbps for 802.11g, 6.5Mbps for 802.11n(HT20), 13.5Mbps for 802.11n(HT40).

3. Mode Test Duty Cycle

	and a
Duty Cycle	Duty Cycle Factor (dB)
0.90	-0.46
0.90	-0.46
0.90	-0.46
0.90	-0.46
	0.90 0.90 0.90

Test plots as follows:



802.11b

| Solid Control Contr



4. Test Results and Measurement Data

4.1. Conducted Emission

Test Specification

TING	TING	TING	TING	777
Test Requirement:	FCC Part15 C Sect	ion 15.207	AKTE	HUAKTES
Test Method:	ANSI C63.10:2013		TING	
Frequency Range:	150 kHz to 30 MHz	HUAKTE	· ox	ESTING
Receiver setup:	RBW=9 kHz, VBW=	30 kHz, Sweep	time=auto	
Limits:	Frequency range (MHz) 0.15-0.5 0.5-5 5-30	Limit (d Quasi-peak 66 to 56* 56 60	Average 56 to 46* 46 50	W.TESTING
Test Setup:	40cı	power 80cm LISN Fill plane EMI Receiver	ter — AC power	ANTESTA
Test Mode:	transmitting with mo	dulation	AK TESTING	MAKTESTI
Test Procedure:	1. The E.U.T is conline impedance in provides a 50 ohromeasuring equipmed. The peripheral depower through a coupling impedar refer to the bloophotographs). 3. Both sides of A conducted interferemission, the relation interface call ANSI C63.10: 20	stabilization networks. m/50uH couplingment. evices are also coupling the couplin	work (L.I.S.N g impedance onnected to the ides a 50ohr termination. (the test set to find the material anged according impediance)	ne main m/50uH (Please up and aximum aximum ad all of ding to
Test Result:	PASS	NYTE	TING	nIG.
75.	100 Lan	All to the same		257

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Test Instruments

Conducted Emission Shielding Room Test Site (843)								
Equipment	Manufacturer	Model	Serial Number	Calibration Date	Calibration Due			
Receiver	R&S	ESR	HKE-005	Feb. 20, 2024	Feb. 19, 2025			
LISN	R&S	ENV216	HKE-002	Feb. 20, 2024	Feb. 19, 2025			
LISN	R&S	ENV216	HKE-059	Feb. 20, 2024	Feb. 19, 2025			
Coax cable (9KHz-30MHz)	Times	381806-002	N/A	Feb. 20, 2024	Feb. 19, 2025			
EMI Test Software	Tonscend	JS32-CE 2.5.0.6	HKE-081	N/A	N/A			
10dB Attenuator	Schwarzbeck	VTSD9561F	HKE-153	Feb. 20, 2024	Feb. 19, 2025			

Note: The calibration interval of the above test instruments is 12 months and the calibrations are traceable to international system unit (SI).

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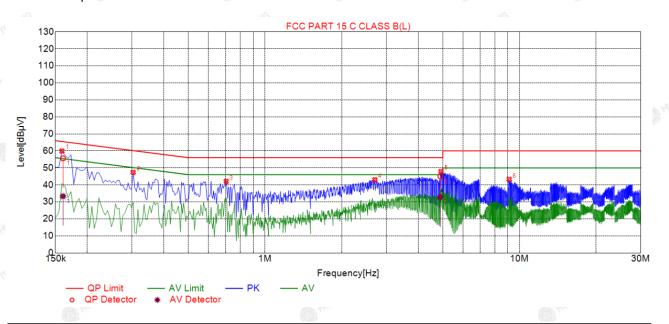
4.2. Test Result

Remark: All the test modes completed for test. only the worst result

Report No.: HK2407093734-1E

Of was reported as below: Conducted Emission on Line Terminal of the power line (150 kHz to 30MHz)

Test Specification: Line



	Suspected List										
500000	NO.	Freq. [MHz]	Level [dBµ∀]	Factor [dB]	Limit [dBµV]	Margin [dB]	Reading [dBµ∀]	Detector	Туре		
	1	0.1590	59.93	19.81	65.52	5.59	40.12	PK	L		
R	2	0.3030	47.38	19.85	60.16	12.78	27.53	PK	L		
	3	0.7035	42.07	19.86	56.00	13.93	22.21	PK	L		
7	4	2.7015	43.04	20.04	56.00	12.96	23.00	PK	L		
	5	4.9200	47.88	20.11	56.00	8.12	27.77	PK	L		
	6	9.1185	43.28	20.00	60.00	16.72	23.28	PK	L		

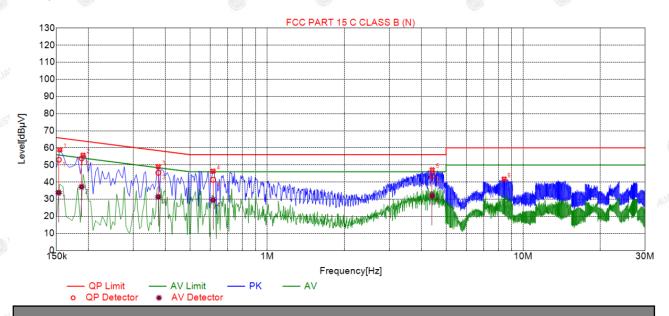
l	Final Data List											
982237	NO.	Freq. [MHz]	Correction factor[dB]	QP Value [dBµV]	QP Limit [dBµV]	QP Margin [dB]	QP Reading [dBµV]	AV Value [dBµV]	AV Limit [dBµV]	AV Margin [dB]	AV Reading [dBµV]	Туре
	1	0.1606	19.80	55.61	65.43	9.82	35.81	33.31	55.43	22.12	13.51	L
	2	4.8867	20.11	44.97	56.00	11.03	24.86	32.90	46.00	13.10	12.79	L

Remark: Margin = Limit - Level

Correction factor = Cable lose + LISN insertion loss Level=Test receiver reading + correction factor

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Test Specification: Neutral



*	Sus	spected	List								
Y.,	NO.	Freq. [MHz]	Level [dBµ∀]	Factor [dB]	Limit [dBµV]	Margin [dB]	Reading [dBµ∀]	Detector	Туре		
	1	0.1545	58.85	19.73	65.75	6.90	39.12	PK	N		
	2	0.1905	55.68	19.74	64.01	8.33	35.94	PK	N		
١	3	0.3750	49.01	19.74	58.39	9.38	29.27	PK	N		
	4	0.6135	46.34	19.74	56.00	9.66	26.60	PK	N		
	5	4.4115	47.11	19.98	56.00	8.89	27.13	PK	N		
777	6	8.4300	41.73	19.92	60.00	18.27	21.81	PK	N		

Final	Final Data List										
NO.	Freq. [MHz]	Correction factor[dB]	QP Value [dBµV]	QP Limit [dBµV]	QP Margin [dB]	QP Reading [dBµV]	AV Value [dBµV]	AV Limit [dBµV]	AV Margin [dB]	AV Reading [dBμV]	Туре
1	0.1531	19.73	53.05	65.83	12.78	33.31	33.81	55.83	22.02	14.07	N
2	0.1880	19.74	53.85	64.12	10.27	34.11	37.24	54.12	16.88	17.50	N
3	0.3751	19.74	45.43	58.39	12.96	25.70	31.44	48.39	16.95	11.71	N
4	0.6140	19.74	41.35	56.00	14.65	21.61	29.48	46.00	16.52	9.74	N
5	4.4093	19.98	43.53	56.00	12.47	23.55	32.00	46.00	14.00	12.02	N

Remark: Margin = Limit - Level

Correction factor = Cable lose + LISN insertion loss Level=Test receiver reading + correction factor

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4.3. Maximum Conducted Output Power

Test Specification

Test Requirement:	FCC Part15 C Section 15.247 (b)(3)
Test Method:	KDB 558074 D01 15.247 Meas Guidance v05r02
Limit:	30dBm
Test Setup:	HUM TESTING
	RF automatic control unit EUT
Test Mode:	Transmitting mode with modulation
Test Procedure:	 The testing follows the Measurement Procedure of FCC KDB 558074 D01 15.247 Meas Guidance v05r02. The RF output of EUT was connected to the RF automatic control unit by RF cable and attenuator. The path loss was compensated to the results for each measurement. Set to the maximum power setting and enable the EUT transmit continuously. Measure the Peak output power and record the results in the test report.
Test Result:	PASS

Test Instruments

		RF Te	est Room		
Equipment	Manufacturer	Model	Serial Number	Calibration Date	Calibration Due
Spectrum analyzer	Agilent	N9020A	HKE-025	Feb. 20, 2024	Feb. 19, 2025
Power meter	Agilent	E4419B	HKE-085	Feb. 20, 2024	Feb. 19, 2025
Power Sensor	Agilent	E9300A	HKE-086	Feb. 20, 2024	Feb. 19, 2025
RF cable	Times	1-40G	HKE-034	Feb. 20, 2024	Feb. 19, 2025
RF automatic control unit	Tonscend	JS0806-2	HKE-060	Feb. 20, 2024	Feb. 19, 2025
RF Test Software	Tonscend	JS1120-3 Version 3.3.23	HKE-083	N/A	N/A

Note: The calibration interval of the above test instruments is 12 months and the calibrations are traceable to international system unit (SI).

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Test Data

Mode	Test Channel	Frequency	Maximum Peak Conducted Output Power	LIMIT
	0110111101	(MHz)	(dBm)	dBm
802.11b	CH01	2412	12.91	30
802.11b	CH06	2437	12.58	30
802.11b	CH11	2462	13.66	30
802.11g	CH01	2412	12.99	30
802.11g	CH06	2437	12.99	30
802.11g	CH11	2462	12.08	30
802.11n(HT20)	CH01	2412	12.88	30
802.11n(HT20)	CH06	2437	12.88	30
802.11n(HT20)	CH11	2462	12.02	30
802.11n(HT40)	CH03	2422	12.75	30
802.11n(HT40)	CH06	2437	12.83	30
802.11n(HT40)	CH09	2452	12.35	30

Note: 1.The test results including the cable lose.



4.4. Emission Bandwidth

Test Specification

Test Requirement:	FCC Part15 C Section 15.247 (a)(2)							
Test Method:	KDB 558074 D01 15.247 Meas Guidance v05	KDB 558074 D01 15.247 Meas Guidance v05r02						
Limit:	>500kHz	e)G						
Test Setup:	Spectrum Analyzer EUT	HUAK TESTING						
Test Mode:	Transmitting mode with modulation							
Test Procedure:	 The testing follows FCC KDB Publication 5 15.247 Meas Guidance v05r02. Set to the maximum power setting and ena EUT transmit continuously. Make the measurement with the spectrum resolution bandwidth (RBW) = 100 kHz. S Video bandwidth (VBW) = 300 kHz. In ord an accurate measurement. The 6dB band be greater than 500 kHz. Measure and record the results in the test 	able the analyzer's et the ler to make width must						
Test Result:	PASS	0,10						

Test Instruments

	RF Test Room								
Equipment Manufacturer Model Serial Number Calibration Date Due									
Spectrum analyzer	Agilent	N9020A	HKE-025	Feb. 20, 2024	Feb. 19, 2025				
RF cable	Times	1-40G	HKE-034	Feb. 20, 2024	Feb. 19, 2025				
RF automatic control unit	Tonscend	JS0806-2	HKE-060	Feb. 20, 2024	Feb. 19, 2025				
RF Test Software	Tonscend	JS1120-3 Version 3.3.23	HKE-083	N/A	N/A				

Note: The calibration interval of the above test instruments is 12 months and the calibrations are traceable to international system unit (SI).

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Test data

Toot shannel	6dB Emission Bandwidth (MHz)							
Test channel	802.11b	802.11g	802.11n(HT20)	802.11n(HT40)				
Lowest	9.08	16.32	17.56	36.32				
Middle	10.00	16.32	17.52	35.76				
Highest	9.52	16.32	17.56	36.32				
Limit:	3 MAKTES	>	500kHz	- JG (M)				
Test Result:	Tak.	TESTING WUAKTESTI	PASS	THE WAR TESTING				

Test plots as follows:

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802.11b Modulation

Lowest channel



Middle channel



Highest channel



802.11g Modulation

Lowest channel



Middle channel



Highest channel



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802.11n (HT20) Modulation

Lowest channel



Middle channel



Highest channel



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802.11n (HT40) Modulation

Lowest channel

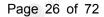


Middle channel



Highest channel







4.5. Power Spectral Density

Test Specification

Test Requirement:	FCC Part15 C Section 15.247 (e)				
Test Method:	KDB 558074 D01 15.247 Meas Guidance v05r02				
Limit:	The average power spectral density shall not be greater than 8dBm in any 3kHz band at any time interval of continuous transmission.				
Test Setup:	Spectrum Analyzer EUI				
Test Mode:	Transmitting mode with modulation				
Test Procedure:	 Transmitting mode with modulation The testing follows Measurement procedure 10.2 method PKPSD of FCC KDB Publication 558074 D01 15.247 Meas Guidance v05r02. The RF output of EUT was connected to the spectrum analyzer by RF cable and attenuator. The path loss was compensated to the results for each measurement. Set to the maximum power setting and enable the EUT transmit continuously. Make the measurement with the spectrum analyzer's resolution bandwidth (RBW): 3 kHz ≤ RBW ≤ 100 kHz. Video bandwidth VBW ≥ 3 x RBW. Set the span to at least 1.5 times the OBW. Detector = Peak, Sweep time = auto couple. Employ trace averaging (Peak) mode over a minimum of 100 traces. Use the peak marker function to determine the maximum power level. Measure and record the results in the test report. 				
Test Result:	PASS MAKETESTING				

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Test Instruments

RF Test Room						
Equipment	Manufacturer	Model	Serial Number	Calibration Date	Calibration Due	
Spectrum analyzer	Agilent	N9020A	HKE-025	Feb. 20, 2024	Feb. 19, 2025	
RF cable	Times	1-40G	HKE-034	Feb. 20, 2024	Feb. 19, 2025	
RF automatic control unit	Tonscend	JS0806-2	HKE-060	Feb. 20, 2024	Feb. 19, 2025	
RF Test Software	Tonscend	JS1120-3 Version 3.3.23	HKE-083	nx ^{TESTMG} N/A	N/A	

Note: The calibration interval of the above test instruments is 12 months and the calibrations are traceable to international system unit (SI).



Test data

EUT Set Mode	Channel	Test Result (dBm/30kHz)	Result (dBm/3kHz)	
802.11b	Lowest	0.40	-9.60	
	Middle	0.23	-9.77	
	Highest	-0.85	-10.85	
802.11g	Lowest	-2.62	-12.62	
	Middle	-1.85	-11.85	
	Highest	-2.70	-12.70	
802.11n(H20)	Lowest	-2.47	-12.47	
	Middle	-2.21	-12.21	
	Highest	-2.86	-12.86	
802.11n(H40)	Lowest	-4.41	-14.41	
	Middle	-3.97	-13.97	
	Highest	-4.66	-14.66	
PSD test result (dB	sm/3kHz)= PSD	test result (dBm/30k	Hz)-10	
Limit: 8dBm/3kHz				
Test Result:	PASS			
"Tho	NK TES	11/25	AK TEE MAN	

Test plots as follows:

802.11b Modulation

Lowest channel



Middle channel



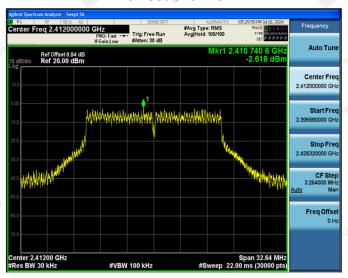
Highest channel



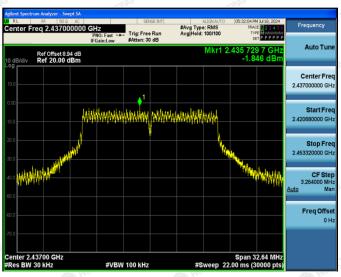


802.11g Modulation

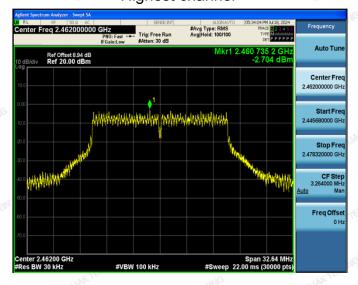
Lowest channel



Middle channel



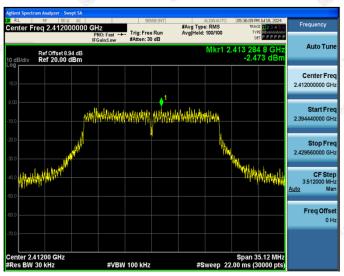
Highest channel



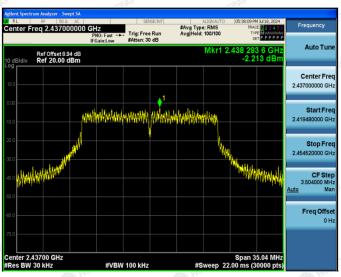


802.11n (HT20) Modulation

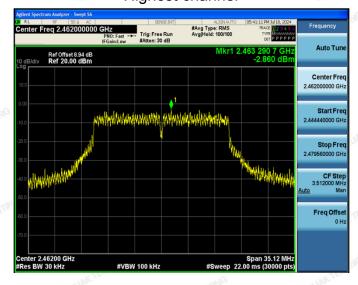
Lowest channel



Middle channel

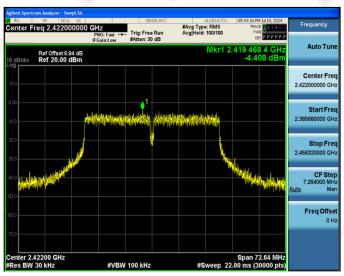


Highest channel



802.11n (HT40) Modulation

Lowest channel



Middle channel

