

ZETA®Low-Power Wide Area Networks

Edge-AI Vibration Sensor

Copyright Statement

ZiFiSense owns the copyright on this specification. No part of this specification may be reproduced in any form or means, without the prior written consent of ZiFiSense.

Disclaimer

This specification is preliminary and is subject to change at any time without prior notice. ZiFiSense assumes no responsibility for any errors contained herein. ZiFiSense is not responsible for any patent infringement of third party on its use or as a result of its uses. Other products/services not certified by the patent license, shall be deemed within patent ownership of ZiFiSense.

Table of Contents

1. Product Description	4
2. Product Specification	5
3. Installation	6
4. Sensor function	7
4.1. Machine operating status detection	7
4.2. Characteristic value reporting	7
5. Use of Device	8
5.1. Steps for usage	8
5.2. Setting detection cycle	10
5.3. Setting diagnostic parameters	
5.4. Query function	11
5.5. Query device status	12
5.6. Power button and status indicator	13
6. Sensor detection flow chart	14
7. Common faults and handling	14

1. Product Description

Edge-AI vibration intelligent terminal is a plug-and-play, wirelessly deployed vibration monitoring product for general rotating equipment. It has high-performance of vibration performance testing and fault diagnosis functions, and is especially suitable for replacing equipment inspection work and equipment status measurement , Recording and tracking, providing basic data support and insightful decision support for equipment condition monitoring and intelligent operation and maintenance.

- Covering general rotating equipment application scenarios: motors, bearings, pumps, fans, air compressors, gear boxes...
- Supports multiple installation methods, plug and play, and rapid deployment
- ZETA network wireless transmission and deployment, low cost, wide coverage, stable connection, and localized deployment
- Low-power design, battery life of about 3 years (default configuration)
- Integrated high-frequency response single-axis MEMS acceleration sensor, 3 to 6 months in advance to find fault signs
- Built-in signal processing algorithms such as FFT and envelope analysis, and return a variety of time and frequency domain vibration characteristic parameters
- Built-in Near-Sensor Computing (near sensor computing) AI algorithm, end-side directly output diagnosis conclusions, without the need for edge gateways and background manual analysis
- Web platform and mobile client APP support, view data and track device status anytime, anywhere



2. Product Specification

Hardware Specification	1
Frequency response	Single axis 0Hz-10kHz (1dB point)
Sampling frequency	25.6kHz (configurable)
Frequency resolution	1/1.28 Hz
Measuring range	$\pm 33 g$
Working temperature	-30~85℃
Ingress level	IP66
Mounting	Magnetic, adhesive, M5 stud
Size	50*50*87mm
Weight	~400g (With battery)
Battery capacity	9600mAh (Replaceable)
Battery life	~3 years (default setting)
Wireless Specification	
Wireless Protocol	ZETA P
Frequency band	920~925MHz
Gateway coverage	2~15km
Antenna type	PCB Antenna
Functional Specification	n
Index value report	Operating status, vibration velocity rms (10Hz~1kHz), vibration acceleration rms (10Hz~10kHz), low frequency rms (10Hz~500Hz), high frequency rms (500Hz~5kHz), maximum acceleration, minimum acceleration, peak-to-peak, effective, Kurtosis, skewness,
	crest factor, pulse factor, margin factor, form factor, surface temperature
Initialization	Acquire the waveform and spectrum characteristics of the device during normal operation, and activate the fault diagnosis function after initialization
Fault diagnosis	Imbalance, misalignment, looseness, bearing failure (inner ring, outer ring, ball damage), gear failure (pitting, wear, broken teeth, gear bearing failure)

3. Installation

The sensor supports three installation methods: magnet, glue, M8 stud Installation Precautions:

1. The sensor should be installed as close to the bearing as possible, or other location that can effectively reflect the vibration of the equipment.

2. Different sensor installation methods have different effects on the frequency response curve. See the figure below for details:



⁽The picture is taken from the Internet, if there is any infringement, please contact us)

Note: Mechanical equipment is usually well insulated. If the mechanical equipment is poorly insulated, it will affect the signal detected by the sensor. At this point, the sensor can be insulated from the mechanical equipment by pasting insulating tape or insulating glue before installing the sensor.

4. Sensor function

4.1. Machine operating status detection

- Start & Stop detection
- Bearing failure: inner ring, outer ring, rolling element
- Rotor failure: misalignment, unbalance
- Gear failure
- Looseness

4.2. Characteristic value reporting

- Velocity RMS (10Hz~1kHz), unit mm/s
- Acceleration RMS (10Hz~10kHz), unit m/s2
- Low frequency rms (10Hz~500Hz), unit m/s2
- High frequency rms (500Hz~5kHz), unit m/s2
- Maximum value, unit m/s2
- Minimum value, unit m/s2
- Peak-to-peak value, unit m/s2
- Effective value, unit m/s2
- Kurtosis, unit 1
- Skewness, unit 1
- Crest factor, unit 1
- Pulse factor, unit 1
- Margin factor, unit 1
- Form factor, unit 1
- Surface temperature of measuring point, unit °C

5. Use of Device

5.1. Steps for usage

- 1) The installation environment is well covered by ZETA network in advance, so that the equipment can enter the network smoothly afterwards;
- 2) Before powering on the device, first add the device to the FM Platform, as shown in the figure:

								He	llo , ouyi 🔔	• k 0
Tel sur	T Ramour	Instant D Evenuet		Ne	ew ×					
		Excepter	* Device ID		* Name	-				
Model Please		Project Please select	Please enter		Please enter	ect.	Location Pl			
Status Please		9.5	* Model		* Alarm type					
Devic	ID Name	Modei	VBZ5ZT		Warning \vee	(V) Sig	nal strength(dBm)	Report time	Setting time	Operation
4100e	ea 58	V8Z5ZT-1.5	* Machine stopped		* Project		dh.	2020-08-30 14:55:55	2020-08-28 15:19:53	
41006	xe9 4@	V8ZSZT-1.5	Assets		Install location		ailo	2020-08-30 14:44:55	2020-08-28 15:17:57	
4f00e	v8 3 9	VBZ5ZT-1.5	200827	×	1.95		.ib	2020-08-30	2020-08-28	
	-7 38		* Version				4	2020-08-30	2020-08-28	
41000	29		1	~			OK.	14:54:55		
4100e	e6 10	V8Z5ZT-1.5		Cont	firm		di.	2020-08-30 14:37:55	2020-08-28 15:20:05	

- 3) Power on the equipment and wait for the equipment to go online, and at the same time install the equipment to the selected installation point of the rotating machinery to be tested;
- 4) After the device is online, you need to enable the required functions (default is off), such as bearing, rotor, gear fault detection, etc.;

📑 New	/ <mark>,</mark> ⊈] Remo	ve [🔁 In	nport		Opera	ation confir	m	×			
Model			Project Please select	Bearing	On			ect	Location		
Status			۹ 5	Gear				_			
Get s	tatus Get		 ✓ Set 	Dia Off 🧿	On			_			
	Device ID	Name	Model	s Rotor				0	Signal strength(dBm)	Report time	Setting time
	4F00E279	demo	VBZ5ZT-1	∩ Off ●	On	Confirm			al	2020-09-01 15:48:28	
	4f00ecea	5룩	VBZ5ZT-1.5	N running normally	50¥1∓aa⊥	200027	1/4	-	dh	2020-08-30 14:55:55	2020-08-28 15:19:53
	4f00ece9	4뿔	VBZ5ZT-1.5	Monitoring object running normally	scg样品上…	200827	上海		alb	2020-08-30 14:44:55	2020-08-28 15:17:57

5) Diagnostic parameter settings. For different mechanical equipment, different parameter information needs to be set according to the conditions of the mechanical equipment. For the setting guidelines, please refer to Chapter 3.3.

2020-08-28 15:20:23

2020-08-28

2020-08-30 14:54:55

2020-08-30 14:37:55

.ik

di.

6) The sensor needs to be initialized the first time it is used. Please turn on the mechanical equipment and wait for it to warm up. After confirming that the machine is running in a stable state, issue the "start initialization" command through the platform command. The initialization process usually takes 1-3 minutes. After the initialization is successful, you can view it from the uplink data return status

			B (1) (2)		8	(\$		() ()			
∐ [†] New	<mark>x</mark> ⊐ Remo	ove 💽 🛃	Import 📑 Export	Batch setup							
Model	Please select	~	Project Please select	→ De	vice ID Pleas	se enter	Asset	Please select	Location	Please enter	
Status	Please select		۹ (۲								
Get sta	tus Get	Please select	Set F	Please select	No	alarm period					
	Device ID	Name	Model	Diagnostic cycle	ect	Asset	Location	Voltage(V)	Signal strength(dBm)	Report time	Setting ti
	4F00E279	demo	VBZ5ZT-1	Diagnostic paramete	ers land	pump001	FL 1		al	2020-09-01 15:48:28	
	4f00ecea	5号	VBZ5ZT-1.5	Monitoring object running normally	scg样品上…	200827	上海		di.	2020-08-30 14:55:55	2020-08-2 15:19:53
	4f00ece9	4특	VBZ5ZT-1.5	Monitoring object running normally	scg样品上…	200827	上海		.i b	2020-08-30 14:44:55	2020-08-2 15:17:57
	4f00ece8	3등	VBZ5ZT-1.5	Monitoring object running normally	scg样品上…	200827	上海		.ık	2020-08-30 14:59:03	2020-08-2 15:20:23
₩	nove	🕤 🗊 Import	A & Ø		(\$) (E		1	×)		
		Project	Raw data	Data content		Report tin	1e	Locat	ion Please enter		
		۹ ۵		Operating no MS):20mm/s2 MS)26m/s2,Lu	rmally,Speed (R 2,Acceleration (R ow frequency11						
Device ID	Name	Mode	010000020014001a000b0 000000000000000000000000000000	m/s2,High frequency38m/s2,R 0026 otor first-order eigenvalue:0.0 0.Rotor second-order eigenvalue: 0.00,Outer ring eigenvalue: 0.0,Outer ring eigenvalue:0.0 0,rolling element eigenvalue:0.0		R) 2020-08-2 al	2020-08-27 17:28:28		Bm) Report time	Setting time	Operation
4F00E279	demo	VBZ5)).			2020-09-01 15:48:28		
4f00ecea	5号	VBZ52		00,Gear eiger	ivalue:0.00			alb	2020-08-30 14:55:55	2020-08-28 15:19:53	
4f00ece9	4릉	VBZ5		Operating no MS):72mm/s2 MS)63m/s2,Li m/s2 High fre	rmally,Speed (R 2,Acceleration (R ow frequency18 ouency96m/s21	3		dia	2020-08-30 14:44:55	2020-08-28 15:17:57	
4f00ece8	35	VBZ5	010000020048003f00120 000000000000000000000000000000000	0600 otor first-orde 000 0,Rotor secon ue:0.00,Jnner	er eigenvalue:0.0 id-order eigenva ring eigenvalue:) 2020-08-2	7 17:27:32	ak.	2020-08-30 14:59:03	2020-08-28 15:20:23	0

0.00,Outer ring eigenvalue: 0.00,Outer ring eigenvalue:0.0 0,rolling element eigenvalue:0. 00,Gear eigenvalue:0.00

Abnormal bearing outer ring, Gear abnormal,Speed (RMS):7 0mm/s2,Acceleration (RMS)57

initiali

2020-08-27 17:27:25

6001

5.2. Setting detection cycle

Through the FM platform, the sensor detection cycle can be set, as shown below:

Remov	e [📮 Imp	ort 📑 Export		Opera	ation confir	m	×			
Please select	Pr	oject Please select	* Heartbeat cy	cle(min)			ect	Location		
Please select	~ C	2 5	<u> </u>		Confirm	i.				
atus Get		Set	Dia				-			
Device ID	Name	Model	Sensor status	Project	Asset	Location	Voltage(V)	Signal strength(dBm)	Report time	Setting tim
4F00E279	demo	VBZ5ZT-1	Monitoring object running normally	scg样品上…	200827	上海		al	2020-09-01 15:48:28	
4f00ecea	5룩	VBZ5ZT-1.5	Monitoring object	sca样品上	200827	上海		.de	2020-08-30	2020-08-28

Note: The detection cycle is related to the battery life. The more frequent the detection cycle, the faster the battery consumption and the shorter the service life.

5.3. Setting diagnostic parameters

Among them, the following parameters need to be set according to the models of different rotating machinery and equipment¹:

- Rotation speed: fill in according to the actual parameters of the mechanical equipment installed, range: 1-6000 rpm
- Inner ring failure frequency coefficient: Query according to the bearing model of mechanical equipment, and fill in the corresponding coefficient value
- Outer ring failure frequency coefficient: Query according to the mechanical equipment bearing model, and fill in the corresponding coefficient value
- Frequency coefficient of rolling element failure: Query according to the bearing model of mechanical equipment, and fill in the corresponding coefficient value

¹ The failure coefficient of the inner ring, outer ring and rolling bar can be queried in the database through the bearing model. If you need help with database query, please contact us

Other parameter settings have been set to default values:

- Sampling rate: default value: 25600, unit hz
- Shutdown threshold: default value: 30, unit 0.01
- Low frequency anomaly threshold: Default value: 130, unit 0.01
- High frequency anomaly threshold: Default value: 120, unit 0.01
- Unbalance threshold 1: Default value: 162, unit 0.01
- Unbalance threshold 2: Default value: 190, unit 0.01
- Looseness threshold: Default value: 400, unit 0.01
- Misalignment fault threshold: default value: 140, unit 0.01
- Gear failure threshold: Default value: 150, unit 0.01

∑ ⊐ Rem	ove [🔁 Im	port 📑 🕃 Export	Operatio	on confirm X			
	~	Project Please select	* Rotation speed	* Sampling rate(hz)	elect	Location	
	~	9.5	* shutdown threshold(0.01)	* Low frequency anomaly			
tus Get		∽ Set D					
Device ID	Name	Model	* High frequency anomaly	* Imbalance threshold 1(0.01)	V)	Signal strength(dBm)	Report tir
4F00E279	demo	VBZ5ZT-1	* Imbalance threshold 2(0.01)	* Loosening threshold(0.01)		al	2020-09-0 15:48:28
4f00ecea	5号	VBZ5ZT-1.5				alb	2020-08-3 14:55:55
4f00ece9	4号	VBZ5ZT-1.5	* Misalignment	* Inner ring failure frequency		alb	2020-08-3 14:44:55
4f00ece8	35	VBZ5ZT-1.5	* Outer ring failure frequency	* Rolling element failure		alb	2020-08-3 14:59:03
4f00ece7	2号	VBZ5ZT-1.5	* Gear failure threshold(0.01)			alb	2020-08-3 14:54:55
4f00ece6	15	VBZ5ZT-1.5				alb	2020-08-3 14:37:55

5.4. Query function

Through platform commands, the device parameter setting information can be queried:

- Query detection cycle
- Query enable switch
- Query detection parameter
- Query software version

Device ID Diagnostic cycle Sensor status Project Asset Lo Diagnostic switch Diagnostic parameters 1 Monitoring object running normally scg样品上 200827 上	Get s	tatus Get	Please select	Set	Please select	~ No	alarm perio	d
■ 4F00E279 Diagnostic parameters 1 Monitoring object running normally scg样品上 200827 上〉		Device ID	Diagnostic cycle		Sensor status	Project	Asset	Lo
		4F00E279	Diagnostic parameters Version	1	Monitoring object running normally	scg样品上…	200827	上》

5.5. Query device status

Proactively initiate a diagnosis of mechanical equipment through platform instructions without waiting for the diagnosis cycle.²

Model	Pleas	Please select V Pro		Project	roject Please select			t v De	
Status	Please	e select	~	Q _					
Get st	tatus	Get	Please select		~	Set	Please s	elect	
	Device ID		Name	Name Mode			Senso	or statu:	5
	4F00E279		demo	emo VBZ5ZT		L	Monit runnir	oring o ng norm	bject nally
	4f00e	rea	5 早	V/875	7T-1	5	Monit	oring o	bject

 $^{^2}$ The query delay is related to the ZETA protocol. If it is in real-time downlink mode, it can be inquired in real time. If it is in ACK downlink mode, it needs to wait for the uplink cycle.

5.6. Power button and status indicator

Power button

- ♦ Plug in the battery, the default power is on
- ♦ Long press for 5 seconds to turn off the power
- ♦ Long press for 3 seconds to turn on the power

Indicator light

♦ Module registration

It will be on for 2ms every 2s until the registration is successful and the device enters sleep or long sleep, the light is off.

- When the device is successfully registered
 Every 500ms, it lights for 2ms and lasts for 5s.
- During normal work
 2ms on every 1 minute



6. Sensor detection flow chart

7. Common faults and handling

- Ensure ZETA signal coverage
- Ensure that the device is powered on, and the ZETA network device management platform can observe that the ZETA module is on line
- Check the battery usage of the device. When the battery is low, replace the battery in time.

FCC Statement

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- -- Reorient or relocate the receiving antenna.
- -- Increase the separation between the equipment and receiver.
- -- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- -- Consult the dealer or an experienced radio/TV technician for help.

This device complies with FCC PART15 Rules. Operation is subject to the following two conditions:(1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

Shanghai, China

Room G, 20th Floor, No. 1098 Dongdaming Road (Pujiang International Financial Plaza), Hongkou District, Shanghai +86 (0) 21-61320820

Xiamen, China

Room 803, Building A-05, Software Park Phase III, Jimei Distric, Xiamen, P.R. China

+86 (0) 592 6070310

Cambridge, UK

3 Charles Babbage Road, Cambridge, CB3 0GT United Kingdom

+44(0) 1223 491 099

Connected Intelligence, Anytime Anywhere