



FCC RF Exposure Evaluation

1. Product Information

FCC ID	: 2AXYK-K2PLUS
Product name	: 3D Printer
Test Model	: Anycubic Kobra 2 Plus
Additional Model No.	: Kobra 2 Plus
Model Declaration	: PCB board, structure and internal of these model(s) are the same, So no additional models were tested
Power supply	: Input: 100-120V/200-240V~, 50/60Hz, 8.5A Max
Hardware Version	: V1.0.0
Software Version	: V1.9.1
Bluetooth Frequency Range	: 2402MHz~2480MHz
Channel Number	: 79 channels for Bluetooth V4.2(DSS) 40 channels for Bluetooth V4.2 (DTS)
Channel Spacing	: 1MHz for Bluetooth V4.2 (DSS) 2MHz for Bluetooth V4.2 (DTS)
Modulation Type	: GFSK, $\pi/4$ -DQPSK, 8-DPSK for Bluetooth V4.2(DSS) GFSK for Bluetooth V4.2 (DTS)
Bluetooth Version	: V4.2
Antenna Description	: Internal Antenna, 1.92dBi(Max.)
WIFI(2.4G Band) Frequency Range	: 2412MHz~2462MHz
Channel Number	: 11 Channels for 20MHz bandwidth(2412~2462MHz) 7 Channels for 40MHz bandwidth(2422~2452MHz)
Channel Spacing	: 5MHz
Modulation Type	: IEEE 802.11b: DSSS (CCK, DQPSK, DBPSK) IEEE 802.11g: OFDM (64QAM, 16QAM, QPSK, BPSK) IEEE 802.11n: OFDM (64QAM, 16QAM, QPSK, BPSK)
Antenna Description	: Internal Antenna, 1.92dBi(Max.)
Exposure category	: General population/uncontrolled environment
EUT Type	: Production Unit
Device Type	: Mobile Device

2. Evaluation Method

Systems operating under the provisions of FCC 47 CFR section shall be operated in a manner that ensures that the public is not exposed to radio frequency energy level in excess of the Commission's guidelines.

In accordance with 47 CFR FCC Part 2 Subpart J, section 2.1091 this device has been defined as mobile device whereby a distance of 0.2m normally can be maintained between the user and the device, and below RF Permissible Exposure limit shall comply with.

In accordance with KDB447498D01 for Simultaneous transmission MPE test exclusion applies when the sum of





the MPE ratios for all simultaneous transmitting antennas incorporated in a host device, based on the calculated/estimated, numerically modelled or measured field strengths or power density, is ≤ 1.0 . The MPE ratio of each antenna is determined at the minimum test separation distance required by the operating configurations and exposure conditions of the host device, according to the ratio of field strengths or power density to MPE limit, at the test frequency. Either the maximum peak or spatially averaged results from measurements or numerical simulations may be used to determine the MPE ratios. Spatial averaging does not apply when MPE is estimated using simple calculations based on far-field plane-wave equivalent conditions. The antenna installation and operating requirements for the host device must meet the minimum test separation distances required by all antennas, in both standalone and simultaneous transmission operations, to satisfy compliance.

3. Limit

3.1 Refer Evaluation Method

[ANSI C95.1–2019](#): IEEE Standard for Safety Levels with Respect to Human Exposure to Electric, Magnetic, and Electromagnetic Fields, 0 Hz to 300 GHz

[FCC KDB publication 447498 D01 General 1 RF Exposure Guidance v06](#): Mobile and Portable Devices RF Exposure Procedures and Equipment Authorization Policies.

[FCC CFR 47 part1 1.1310](#): Radiofrequency radiation exposure limits.

[FCC CFR 47 part2 2.1091](#): Radiofrequency radiation exposure evaluation: mobile devices.

3.2 Limit

Limits for Maximum Permissible Exposure (MPE)/Controlled Exposure

Frequency Range(MHz)	Electric Field Strength(V/m)	Magnetic Field Strength(A/m)	Power Density (mW/cm ²)	Averaging Time (minute)
Limits for Occupational/Controlled Exposure				
0.3 – 3.0	614	1.63	(100) *	6
3.0 – 30	1842/f	4.89/f	(900/f ²)*	6
30 – 300	61.4	0.163	1.0	6
300 – 1500	/	/	f/300	6
1500 – 100,000	/	/	5	6

Limits for Maximum Permissible Exposure (MPE)/Uncontrolled Exposure

Frequency Range(MHz)	Electric Field Strength(V/m)	Magnetic Field Strength(A/m)	Power Density (mW/cm ²)	Averaging Time (minute)
Limits for Occupational/Uncontrolled Exposure				
0.3 – 3.0	614	1.63	(100) *	30
3.0 – 30	824/f	2.19/f	(180/f ²)*	30
30 – 300	27.5	0.073	0.2	30
300 – 1500	/	/	f/1500	30
1500 – 100,000	/	/	1.0	30

F=frequency in MHz

*=Plane-wave equivalent power density





4. MPE Calculation Method

Predication of MPE limit at a given distance

Equation from page 18 of OET Bulletin 65, Edition 97-01

$$S=PG/4\pi R^2$$

Where: S=power density

P=power input to antenna

G=power gain of the antenna in the direction of interest relative to an isotropic radiator

R=distance to the center of radiation of the antenna

5. Antenna Information

EUT can only use antennas certificated as follows provided by manufacturer;

Internal/External Identification	Antenna type and antenna number	Operate frequency band	Maximum antenna gain	Notes
Antenna	Internal Antenna	2400-2500 MHz	1.92 dBi	Bluetooth Antenna / WIFI Antenna

6. Conducted Power Results

[BT]

Mode	Channel	Frequency (MHz)	Peak Conducted Output Power (dBm)
GFSK	0	2402	2.68
	39	2441	3.24
	78	2480	2.78
$\pi/4$ DQPSK	0	2402	3.41
	39	2441	3.15
	78	2480	2.91
8DPSK	0	2402	5.62
	19	2441	5.47
	39	2480	5.17

[BLE]

Mode	Channel	Frequency (MHz)	Peak Conducted Output Power (dBm)
BLE_1M	0	2402	4.24
	19	2440	4.03
	39	2480	3.74





[2.4G WIFI]

Mode	Channel	Frequency (MHz)	Max Conducted Power(dBm)
11B	1	2412	19.22
	6	2437	19.41
	11	2462	19.57
11G	1	2412	15.13
	6	2437	16.93
	11	2462	17.03
11N20 SISO	1	2412	16.33
	6	2437	15.75
	11	2462	18.07
11N40 SISO	3	2422	15.03
	6	2437	15.12
	9	2452	15.32

7.Manufacturing Tolerance

[BT]

GFSK (Peak)			
Channel	Channel 0	Channel 39	Channel 78
Target (dBm)	2.0	3.0	2.0
Tolerance \pm (dB)	1.0	1.0	1.0
$\pi/4$ DQPSK (Peak)			
Channel	Channel 0	Channel 39	Channel 78
Target (dBm)	3.0	3.0	2.0
Tolerance \pm (dB)	1.0	1.0	1.0
8DPSK (Peak)			
Channel	Channel 0	Channel 19	Channel 39
Target (dBm)	5.0	5.0	5.0
Tolerance \pm (dB)	1.0	1.0	1.0

[BLE]

BT LE (Peak)			
Channel	Channel 0	Channel 19	Channel 39
Target (dBm)	4.0	4.0	3.0
Tolerance \pm (dB)	1.0	1.0	1.0





[2.4G WIFI]			
11B (Peak)			
Channel	Channel 1	Channel 6	Channel 11
Target (dBm)	19.0	19.0	19.0
Tolerance \pm (dB)	1.0	1.0	1.0
11G (Peak)			
Channel	Channel 1	Channel 6	Channel 11
Target (dBm)	15.0	16.0	17.0
Tolerance \pm (dB)	1.0	1.0	1.0
11N20(Peak)			
Channel	Channel 1	Channel 6	Channel 11
Target (dBm)	16.0	15.0	18.0
Tolerance \pm (dB)	1.0	1.0	1.0
11N40(Peak)			
Channel	Channel 3	Channel 6	Channel 9
Target (dBm)	15.0	15.0	15.0
Tolerance \pm (dB)	1.0	1.0	1.0

8.Evaluation Results

As declared by the Applicant, the EUT is a wireless device used in a fix application, at least 20 cm from any body part of the user or nearby persons; from the maximum EUT RF output power, the minimum separation distance, $r = 20\text{cm}$, as well as the gain of the used antenna refer to antenna information, the RF power density can be obtained.

[BT]

Modulation Type	Output power		Antenna Gain (dBi)	Antenna Gain (linear)	MPE (mW/cm ²)	MPE Limits (mW/cm ²)
	dBm	mW				
GFSK	4.0	2.5119	1.92	1.5560	0.0008	1.0000
$\pi/4$ -DQPSK	4.0	2.5119	1.92	1.5560	0.0008	1.0000
8-DPSK	6.0	3.9811	1.92	1.5560	0.0012	1.0000

[BT LE]

Modulation Type	Output power		Antenna Gain (dBi)	Antenna Gain (linear)	MPE (mW/cm ²)	MPE Limits (mW/cm ²)
	dBm	mW				
BT LE	5.0	3.1623	1.92	1.5560	0.0010	1.0000





[2.4G WIFI]

Modulation Type	Output power		Antenna Gain (dBi)	Antenna Gain (linear)	MPE (mW/cm2)	MPE Limits (mW/cm2)
	dBm	mW				
IEEE 802.11b	20.0	100.0000	1.92	1.5560	0.0310	1.0000
IEEE 802.11g	18.0	63.0957	1.92	1.5560	0.0195	1.0000
IEEE 802.11n HT20	19.0	79.4328	1.92	1.5560	0.0246	1.0000
IEEE 802.11n HT40	16.0	39.8107	1.92	1.5560	0.0123	1.0000

Remark:

1. Output power including tune-up tolerance;
2. Output power was adjust to duty cycle at 100% if measured duty cycle less than 98%;
3. MPE evaluate distance is 20cm from user manual provide by manufacturer.

9. Conclusion

The measurement results comply with the FCC Limit per 47 CFR 2.1091 for the uncontrolled RF Exposure of mobile device.

-----THE END OF REPORT-----

