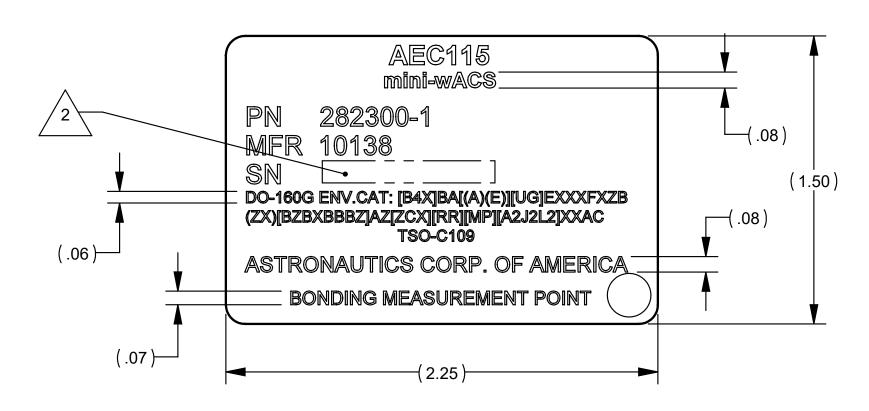


REVISION HISTORY							
REV	DESCRIPTION	DATE	APPROVED				
Α	PRODUCTION RELEASE	2021-07-15	M.H.				



#### NOTES:

1. MATERIAL: 280687-001.

2 ENTER APPROPRIATE SERIAL NUMBER.

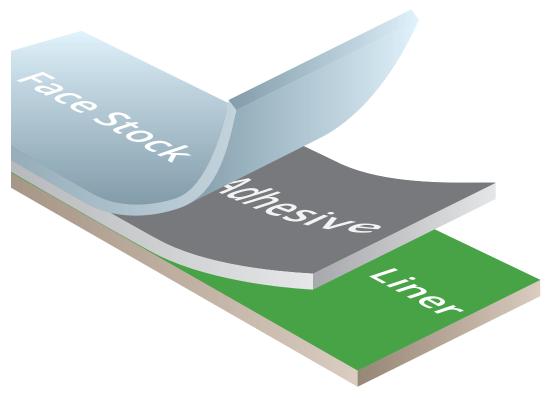
3. ALL CHARACTERS ARE APPROXIMATELY.10 HIGH UNLESS OTHERWISE SPECIFIED. FONT TYPE SHALL BE ARIAL BLACK.

	PROPRIETARY NOTICE INFORMATION DISCLOSED HEREIN IS THE PROPERTY OF ASTRONAUTICS CORPORATION OF AMERICA. IT IS FURNISHED FOR EVALUATION PURPOSES ONLY AND SHALL NOT BE DISCLOSED OR USED FOR ANY OTHER PURPOSES EXCEPT AS SPECIFIED BY CONTRACT BETWEEN THE RECIPIENT AND ASTRONAUTICS CORPORATION OF AMERICA. RECIPIENT DUPLICATION OF ANY PORTION OF THIS INFORMATION IS LIMITED TO ABOVE PURPOSE AND MUST INCLUDE THIS LEGEND.	DIMENSIONS ARE IN INCHES TOL ON ANGLE ± - 2 PL ± - 3 PL ± - INTERPRET DIM AND TOL PER ASME Y14.5  THIRD ANGLE PROJECTION		DATE - DATE 2021-07-15	Astronautics Corporation of America					
			CHECKER N. H. VO ENGINEER M. HANEBRINK	DATE 2021-07-15	TITLE		TE, IDENTIFI	CATION		
		<b>⊕</b> €	APPROVED J. MILLER DESIGN ACTIVIT A. MOUA OTHER APPROV. G. STUMVOLL	2021-07-15	SIZE B SCALI	CAGE CODE 10138 E 2:1 WEIGH	DWG NO	283929 SHEET 1 OF 1		

## **TT763**



#### Labels for Life.



**Face Stock:** 2 mil topcoated gloss clear polyester offers excellent resistance to smudges, solvents and abrasion. The material is specifically designed for use on the top side of through-hole printed circuit boards and for thermal transfer printing. The material will not shrink

Adhesive: 1.8 mil high performance, heavy duty permanent acrylic adhesive offering excellent solvent, smudge and abrasion resistance. Specifically designed for textured surfaces and low energy substrates.

**Release Liner:** 55# kraft liner designed to offer excellent performance for manual application.

# Thermal Transfer Gloss Clear Polyester Film

TT763 is designed for on demand thermal transfer printing of variable information. Key features include: indoor and outdoor applications, will not shrink, heavy duty adhesive and excellent chemical, smudge and abrasion resistance. When used in combination with the recommended IDENTCO ribbon, it will meet the most demanding durable labeling requirements. Preheating of the label surface will enhance the performance.

## **Typical Applications**

Rating Plates
Nameplates
Property Identification
Industrial Barcodes
Serial identification
Electronic Components

## Typical Industry Sectors

Automotive Electronics Industrial







www.identco.com

## **TT763 Thermal Transfer Gloss Clear** Polyester Film





#### **Agency Recognitions**

UL-MH16873



#### Adhesion

Stainless Steel 90 oz/in Polycarbonate 86 oz/in

HD Polyethylene LD Polyethylene Polypropylene

51 oz/in 49 oz/in 74 oz/in

560 N/m 540 N/m 810 N/m



#### **Material Caliper**

Face Stock .0020" Adhesive .0018"

Liner(kraft) **Total Material** 

.0032" .0070" 81.3μ 177.8µ



#### **Exterior Durability**

Accelerated Aging: ASTM D 3611 96 hours at 150°F (65°C) at 80% R.H.



#### Temperature Range

Service Temperature: -40°F to 300°F (-40°C to 149°C) Minimum Application Temperature: 50°F (10°C)



#### **Shelf Life**

Recommended Storage: 45-90°F (7-32°C) 20-75% R.H. Shelf Life: 2 years @ recommended storage



#### Recommended Printing

Pre-Printing UV flexographic inks Thermal Transfer Ribbon

980 N/m

940 N/m

50.8μ

45.7μ

TTRR-C

TTRR-D



#### **Process Durability**

It is recommended that customers test the material in actual application to determine if the material meets all requirements.

Note: All values shown are averages and should not be used for specification purposes. Test data and test results contained in this document are for general information only and shall not be relied upon by IDENTCO customers for designs and specifications, or be relied on as meeting specific performance criteria. Customers desiring to develop specifications or performance criteria for specific product applications should contact IDENTCO for further information. Revised 08/23/18

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