



Report No.:

TW2309162-02E

Applicant:

SHENZHEN JINGWEIXIAN TECHNOLOGY CO., LTD

Product:

Cutting Plotter

Model No.:

MINI XR, MAGIC FROG, MINI 13, MINI ZV1, MINI ZV2, MINI ZV3, MINI ZV1-B, MINI ZV2-B, MINI ZV3-B, DC MINI 1, DC MINI 2, DC MINI 3, DCM 1, DCM 2, DCM 3

Trademark:

SKY CUT

Test Standards:

FCC Part 15.247

Test Result:

It is herewith confirmed and found to comply with the requirements set up by ANSI C63.10, FCC Part 15.247 for the evaluation of electromagnetic compatibility

Approved By

A handwritten signature in black ink that reads 'Terry Tang'.

Terry Tang

Manager

Dated:

October 13, 2023

Results appearing herein relate only to the sample tested

The technical reports is issued errors and omissions exempt and is subject to withdrawal at

SHENZHEN TIMEWAY TESTING LABORATORIES

Zone C, 1st Floor, Block B, Jun Xiang Da Building, Zhongshan Park Road West, Tong Le Village, Nanshan District, Shenzhen, China

Tel (755) 83448688, Fax (755) 83442996, E-Mail:info@timeway-lab.com

TEST REPORT



Special Statement:

The testing quality ability of our laboratory meet with "Quality Law of People's Republic of China" Clause 19.

The testing quality system of our laboratory meet with ISO/IEC-17025 requirements, which is approved by CNAS. This approval result is accepted by MRA of APLAC.

Our test facility is recognized, certified, or accredited by the following organizations:

CNAS-LAB Code: L2292

The EMC Laboratory has been assessed and in compliance with CNAS-CL01 accreditation criteria for testing Laboratories (identical to ISO/IEC 17025:2017 General Requirements) for the Competence of testing Laboratories.

FCC-Registration No.: 744189

The EMC Laboratory has been registered and fully described in a report filed with the (FCC) Federal Communications commission. The acceptance letter from the FCC is maintained in our files. Registration No.: 744189.

Industry Canada (IC) —Registration No.:5205A

The EMC Laboratory has been registered by Certification and Engineering Bureau of Industry Canada for radio equipment testing with Registration No.: 5205A.

A2LA (Certification Number:5013.01)

The EMC Laboratory has been accredited by the American Association for Laboratory Accreditation (A2LA). Certification Number:5013.01



Test Report Conclusion
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1.0 General Details

1.1 Test Lab Details

Name: SHENZHEN TIMEWAY TESTING LABORATORIES.
Address: Zone C, 1st Floor, Block B, Jun Xiang Da Building, Zhongshan Park Road West, Tong Le Village, Nanshan District, Shenzhen, China
Telephone: (755) 83448688
Fax: (755) 83442996

1.2 Applicant Details

Applicant: SHENZHEN JINGWEIXIAN TECHNOLOGY CO., LTD
Address: Building C, XinHang Technology Park, No.229, Qingshui Road, WulianCommunity, Longgang Street, Longgang District, Shenzhen, 518116, China
Telephone: --
Fax: --

1.3 Description of EUT

Product: Cutting Plotter
Manufacturer: SHENZHEN JINGWEIXIAN TECHNOLOGY CO., LTD
Address: Building C, XinHang Technology Park, No.229, Qingshui Road, WulianCommunity, Longgang Street, Longgang District, Shenzhen, 518116, China
Trademark: SKY CUT
Additional Trademark: N/A
Model Number: MINI XR
Additional Model Number: MAGIC FROG, MINI 13, MINI ZV1, MINI ZV2, MINI ZV3, MINI ZV1-B, MINI ZV2-B, MINI ZV3-B, DC MINI 1, DC MINI 2, DC MINI 3, DCM 1, DCM 2, DCM 3
Hardware Version: VF22.0301
Software Version: V23.0821
Type of Modulation: GFSK (Bluetooth BLE)
Frequency range: 2402-2480MHz
Frequency Selection: By software
Channel Number: 40
Input Voltage: DC24V, 1.5A
Power Supply: Model: FJ-SW7292401500N
Input: 100-240V~, 50/60Hz, 1.5A MAX; Output: DC24V, 1.5A36W

1.4 Submitted Sample: 6 Samples

1.5 Test Duration

2023-09-14 to 2023-10-13

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1.6 Test Uncertainty

Conducted Emissions Uncertainty =3.6dB

Radiated Emissions below 1GHz Uncertainty =4.7dB

Radiated Emissions above 1GHz Uncertainty =6.0dB

Conducted Power Uncertainty =6.0dB

Occupied Channel Bandwidth Uncertainty =5%

Note: The measurement uncertainty is for coverage factor of $k=2$ and a level of confidence of 95%.

1.7 Test Engineer

The sample tested by

Andy Xing

Print Name: Andy Xing



2.0 Test Equipment					
Instrument Type	Manufacturer	Model	Serial No.	Date of Cal.	Due Date
ESPI Test Receiver	R&S	ESPI 3	100379	2023-07-14	2024-07-13
LISN	R&S	EZH3-Z5	100294	2023-07-14	2024-07-13
LISN	R&S	EZH3-Z5	100253	2023-07-14	2024-07-13
Impuls-Begrenzer	R&S	ESH3-Z2	100281	2023-07-14	2024-07-13
Loop Antenna	EMCO	6507	00078608	2022-07-18	2025-07-17
Spectrum	R&S	FSIQ26	100292	2023-07-14	2024-07-13
Horn Antenna	A-INFO	LB-180400-KF	J211060660	2022-07-18	2025-07-17
Horn Antenna	R&S	BBHA 9120D	9120D-631	2022-07-18	2024-07-17
Power meter	Anritsu	ML2487A	6K00003613	2023-07-14	2024-07-13
Power sensor	Anritsu	MA2491A	32263	2023-07-14	2024-07-13
Bilog Antenna	Schwarebeck	VULB9163	9163/340	2022-07-18	2025-07-17
9*6*6 Anechoic	--	--	N/A	2022-07-26	2025-07-25
EMI Test Receiver	RS	ESVB	826156/011	2023-07-14	2024-07-13
EMI Test Receiver	RS	ESCS 30	834115/006	2023-07-14	2024-07-13
Spectrum	HP/Agilent	E4407B	MY50441392	2023-07-14	2024-07-13
Spectrum	RS	FSP	1164.4391.38	2023-07-14	2024-07-13
RF Cable	Zhengdi	ZT26-NJ-NJ-8M/FA	--	2023-07-14	2024-07-13
RF Cable	Zhengdi	7m	--	2023-07-14	2024-07-13
Pre-Amplifier	Schwarebeck	BBV9743	#218	2023-07-14	2024-07-13
Pre-Amplifier	HP/Agilent	8449B	3008A00160	2023-07-14	2024-07-13
LISN	SCHAFFNER	NNB42	00012	2023-07-14	2024-07-13
ESPI Test Receiver	R&S	ESPI 3	100379	2023-07-14	2024-07-13
LISN	R&S	EZH3-Z5	100294	2023-07-14	2024-07-13

2.2 Automation Test Software

For Conducted Emission Test

Name	Version
EZ-EMC	Ver.EMC-CON 3A1.1

For Radiated Emissions

Name	Version
EMI Test Software BL410-EV18.91	V18.905
EMI Test Software BL410-EV18.806 High Frequency	V18.06

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3.0 Technical Details

3.1 Summary of test results

The EUT has been tested according to the following specifications:			
Standard	Test Type	Result	Notes
FCC Part 15, Paragraph 15.207	Conducted Emission Test	Pass	Complies
FCC Part 15 Subpart C Paragraph 15.247(a)(2) Limit	Spectrum bandwidth of a Orthogonal Frequency Division Multiplex System Limit: 6dB bandwidth>500kHz	Pass	Complies
FCC Part 15, Paragraph 15.247(b)	Maximum peak output power Limit: max. 30dBm	Pass	Complies
FCC Part 15, Paragraph 15.205 & 15.209	Transmitter Radiated Emission Limit: Table 15.209	Pass	Complies
FCC Part 15, Paragraph 15.247(e)	Power Spectral Density Limit: max. 8dBm	Pass	Complies
FCC Part 15, Paragraph 15.247(d)	Out of Band Emission and Restricted Band Radiation Limit: 20dB less than peak value of fundamental frequency Restricted band limit: Table 15.209	Pass	Complies

3.2 Test Standards

FCC Part 15 Subpart & Subpart C, Paragraph 15.247

4.0 EUT Modification

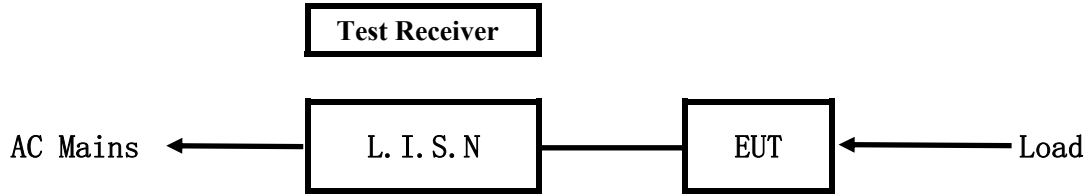
No modification by SHENZHEN TIMEWAY TESTING LABORATORIES.

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5.0 Power Line Conducted Emission Test

5.1 Schematics of the test



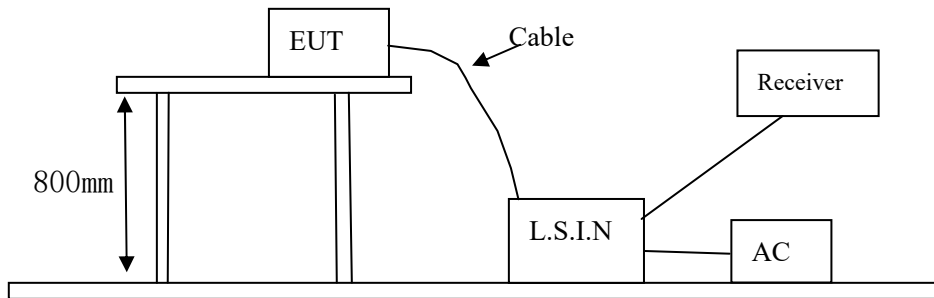
EUT: Equipment Under Test

5.2 Test Method and test Procedure

The EUT was tested according to ANSI C63.10-2013. The Frequency spectrum from 0.15MHz to 30MHz was investigated. The LISN used was 50ohm/50uH as specified by section 5.1 of ANSI C63.10-2013.

Test Voltage: 120V~, 60Hz

Block diagram of Test setup



5.3 Configuration of The EUT

The EUT was configured according to ANSI C63.10-2013. All interface ports were connected to the appropriate peripherals. All peripherals and cables are listed below.

A. EUT

Device	Manufacturer	Model	FCC ID
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Cutting Plotter	SHENZHEN JINGWEIXIAN TECHNOLOGY CO., LTD	MINI XR, MAGIC FROG, MINI 13, MINI ZV1, MINI ZV2, MINI ZV3, MINI ZV1-B, MINI ZV2-B, MINI ZV3-B, DC MINI 1, DC MINI 2, DC MINI 3, DCM 1, DCM 2, DCM 3	2AVGR-MINIXR
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B. Internal Device

Device	Manufacturer	Model	Rating

C. Peripherals

Device	Manufacturer	Model	Rating
N/A			

5.4 EUT Operating Condition

Operating condition is according to ANSI C63.10-2013.

A Setup the EUT and simulators as shown on follow

B Enable AF signal and confirm EUT active to normal condition

5.5 Power line conducted Emission Limit according to Paragraph 15.207

Frequency (MHz)	Limits (dB μ V)	
	Quasi-peak Level	Average Level
0.15 ~ 0.50	66.0~56.0*	56.0~46.0*
0.50 ~ 5.00	56.0	46.0
5.00 ~ 30.00	60.0	50.0

- Notes: 1. *Decreasing linearly with logarithm of frequency.
 2. The tighter limit shall apply at the transition frequencies

5.6 Test Results

The frequency spectrum from 0.15MHz to 30MHz was investigated. All reading are quasi-peak values with a resolution bandwidth of 9kHz.

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A: Conducted Emission on Live Terminal (150kHz to 30MHz)

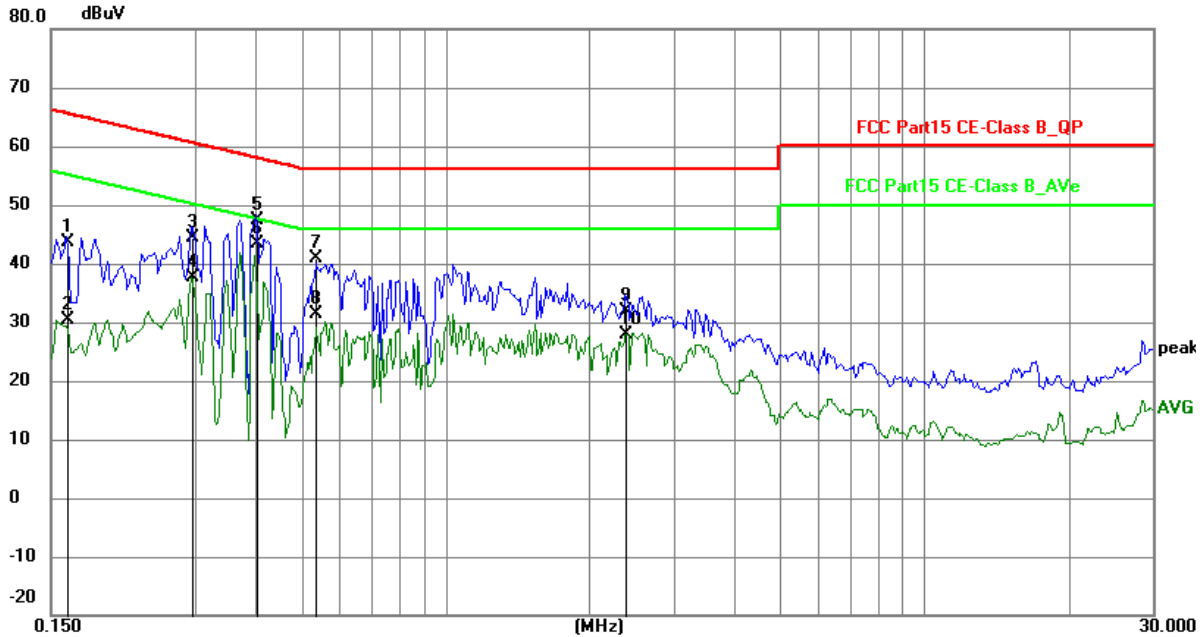
EUT Operating Environment

Temperature: 26°C Humidity: 65%RH Atmospheric Pressure: 101 KPa

EUT set Condition: Keep Bluetooth Transmitting

Results: Pass

Please refer to following diagram for individual



No.	Frequency (MHz)	Reading (dBuV)	Factor (dB)	Level (dBuV)	Limit (dBuV)	Margin (dB)	Detector	P/F
1	0.1617	33.76	9.78	43.54	65.38	-21.84	QP	P
2	0.1617	20.54	9.78	30.32	55.38	-25.06	AVG	P
3	0.2943	34.66	9.76	44.42	60.40	-15.98	QP	P
4	0.2943	27.80	9.76	37.56	50.40	-12.84	AVG	P
5	0.4035	37.61	9.76	47.37	57.78	-10.41	QP	P
6	0.4035	33.63	9.76	43.39	47.78	-4.39	AVG	P
7	0.5361	31.01	9.77	40.78	56.00	-15.22	QP	P
8	0.5361	21.61	9.77	31.38	46.00	-14.62	AVG	P
9	2.3769	22.18	9.82	32.00	56.00	-24.00	QP	P
10	2.3769	18.11	9.82	27.93	46.00	-18.07	AVG	P

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B: Conducted Emission on Neutral Terminal (150kHz to 30MHz)

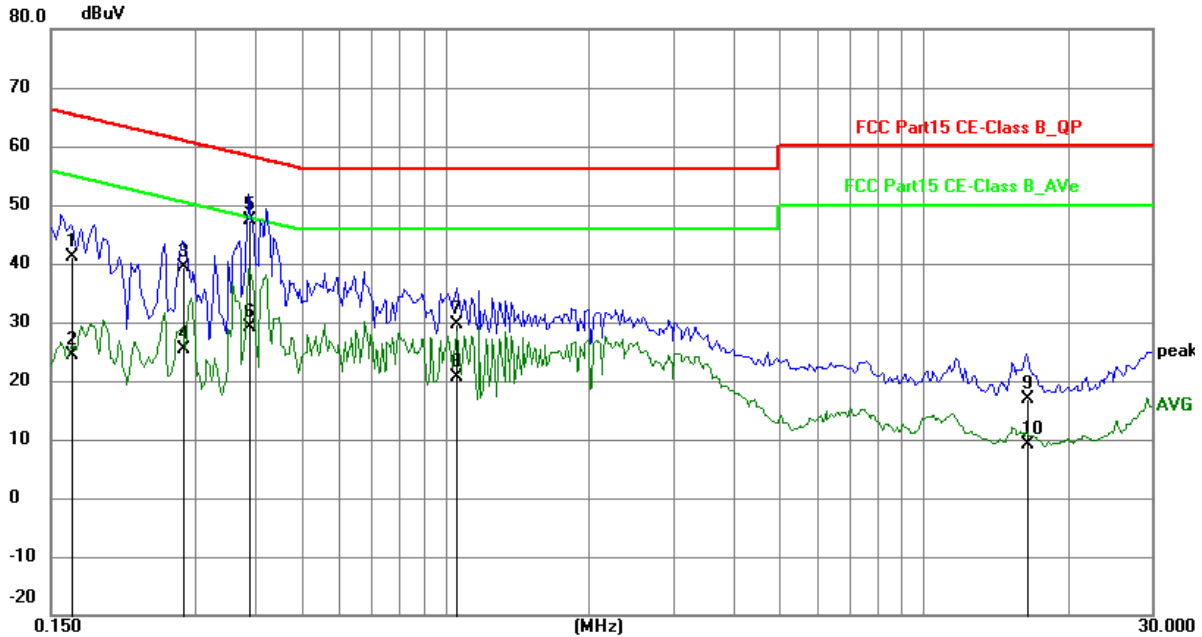
EUT Operating Environment

Temperature: 26°C Humidity: 65%RH Atmospheric Pressure: 101 KPa

EUT set Condition: Keep Bluetooth Transmitting

Results: Pass

Please refer to following diagram for individual



No.	Frequency (MHz)	Reading (dBuV)	Factor (dB)	Level (dBuV)	Limit (dBuV)	Margin (dB)	Detector	P/F
1	0.1655	31.34	9.77	41.11	65.18	-24.07	QP	P
2	0.1655	14.52	9.77	24.29	55.18	-30.89	AVG	P
3	0.2826	29.65	9.76	39.41	60.74	-21.33	QP	P
4	0.2826	15.69	9.76	25.45	50.74	-25.29	AVG	P
5	0.3879	37.58	9.76	47.34	58.11	-10.77	QP	P
6	0.3879	19.43	9.76	29.19	48.11	-18.92	AVG	P
7	1.0587	19.86	9.79	29.65	56.00	-26.35	QP	P
8	1.0587	10.74	9.79	20.53	46.00	-25.47	AVG	P
9	16.4433	6.34	10.47	16.81	60.00	-43.19	QP	P
10	16.4433	-1.38	10.47	9.09	50.00	-40.91	AVG	P

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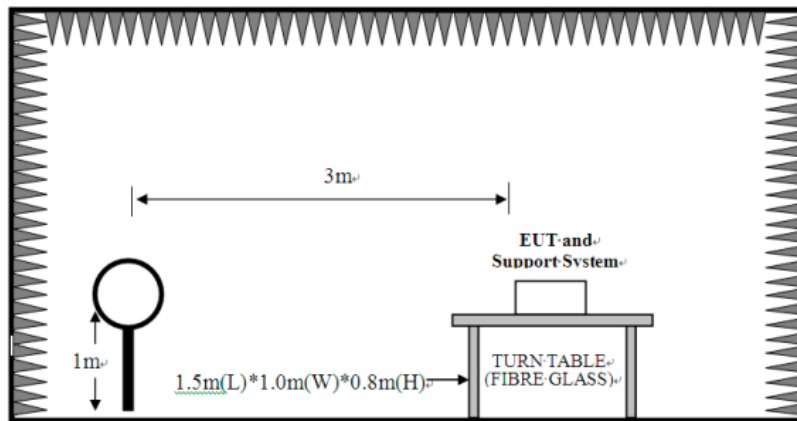
6 Radiated Emission Test

6.1 Test Method and test Procedure:

- (1) The EUT was tested according to ANSI C63.10-2013. The radiated test was performed at Timeway EMC Laboratory. This site is on file with the FCC laboratory division, Registration No.744189
- (2) The EUT, peripherals were put on the turntable which table size is 1m x 1.5 m, table high 0.8 m. All set up is according to ANSI C63.10-2013.
- (3) The frequency spectrum from 30 MHz to 25 GHz was investigated. All readings from 30 MHz to 1 GHz are Quasi-peak values with a resolution bandwidth of 120 kHz. For measurement above 1GHz, peak values with RBW=1MHz VBW=3MHz and PK detector. AV value with RBW=1MHz, VBW=3MHz and RMS detector. Measurements were made at 3 meters.
- (4) The antenna high is varied from 1 m to 4 m high to find the maximum emission for each frequency.
- (5) Maximizing procedure was performed on the six (6) highest emissions to ensure EUT compliance is with all installation combinations. All data was recorded in the peak detection mode. Quasi-peak readings was performed only when an emission was found to be marginal (within -4 dB of specification limit), and are distinguished with a “QP” in the data table.
- (6) The antenna polarization: Vertical polarization and Horizontal polarization.

Block diagram of Test setup

For radiated emissions from 9kHz to 30MHz



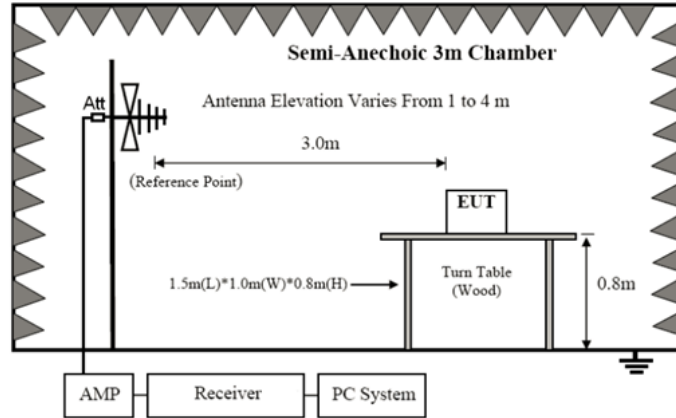
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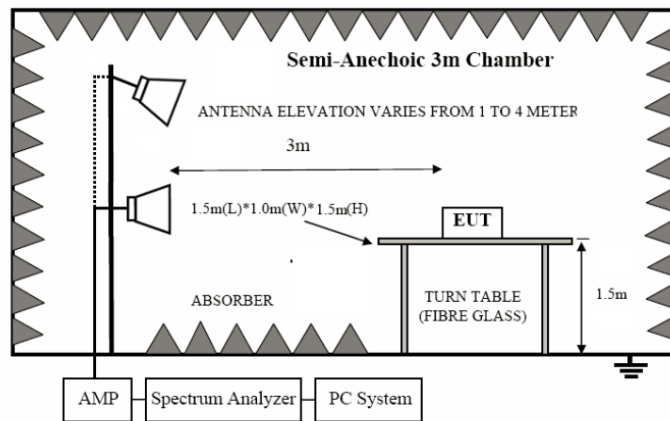
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For radiated emissions from 30MHz to 1GHz



For radiated emissions above 1GHz



6.2 Configuration of The EUT

Same as section 5.3 of this report

6.3 EUT Operating Condition

Same as section 5.4 of this report.

6.4 Radiated Emission Limit

All emission from a digital device, including any network of conductors and apparatus connected thereto, shall not exceed the level of field strength specified below:

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Frequencies in restricted band are complied to limit on Paragraph 15.209

Frequency Range (MHz)	Distance (m)	Field strength (dB μ V/m)
30-88	3	40.0
88-216	3	43.5
216-960	3	46.0
Above 960	3	54.0

- Note:
1. RF Voltage (dBuV) = 20 log RF Voltage (μ V)
 2. In the Above Table, the higher limit applies at the band edges.
 3. Distance refers to the distance in meters between the measuring instrument antenna and the EUT

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Test result

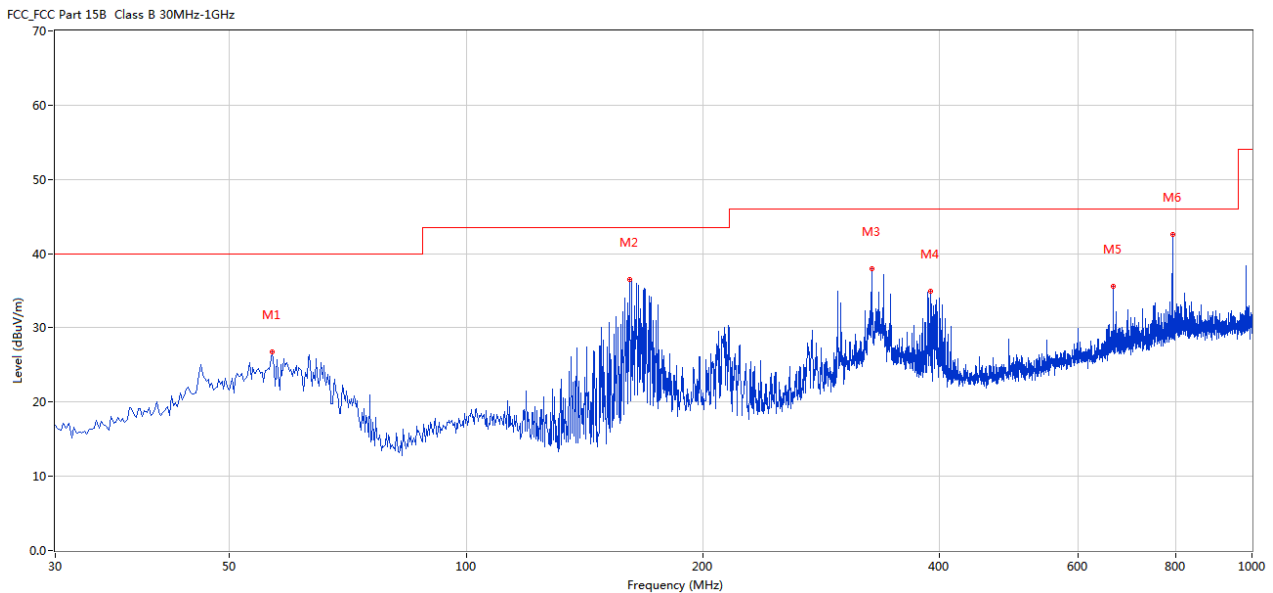
General Radiated Emission Data and Harmonics Radiated Emission Data

Radiated Emission In Horizontal (30MHz----1000MHz)

EUT set Condition: Keep Bluetooth Transmitting

Results: Pass

Test Figure:



No.	Frequency (MHz)	Results (dBuV/m)	Factor (dB)	Limit (dBuV/m)	Margin (dB)	Detector	Table (Degree)	Height (cm)	Antenna	Verdict
1	56.668	26.74	-12.22	40.0	13.26	Peak	274.00	100	Horizontal	Pass
2	161.645	36.46	-16.39	43.5	7.04	Peak	200.00	100	Horizontal	Pass
3	327.958	38.02	-10.32	46.0	7.98	Peak	121.00	100	Horizontal	Pass
4	390.265	34.98	-8.87	46.0	11.02	Peak	176.00	100	Horizontal	Pass
5	665.919	35.58	-4.51	46.0	10.42	Peak	332.00	100	Horizontal	Pass
6	791.987	42.60	-3.10	46.0	3.40	Peak	150.00	100	Horizontal	Pass

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Test result

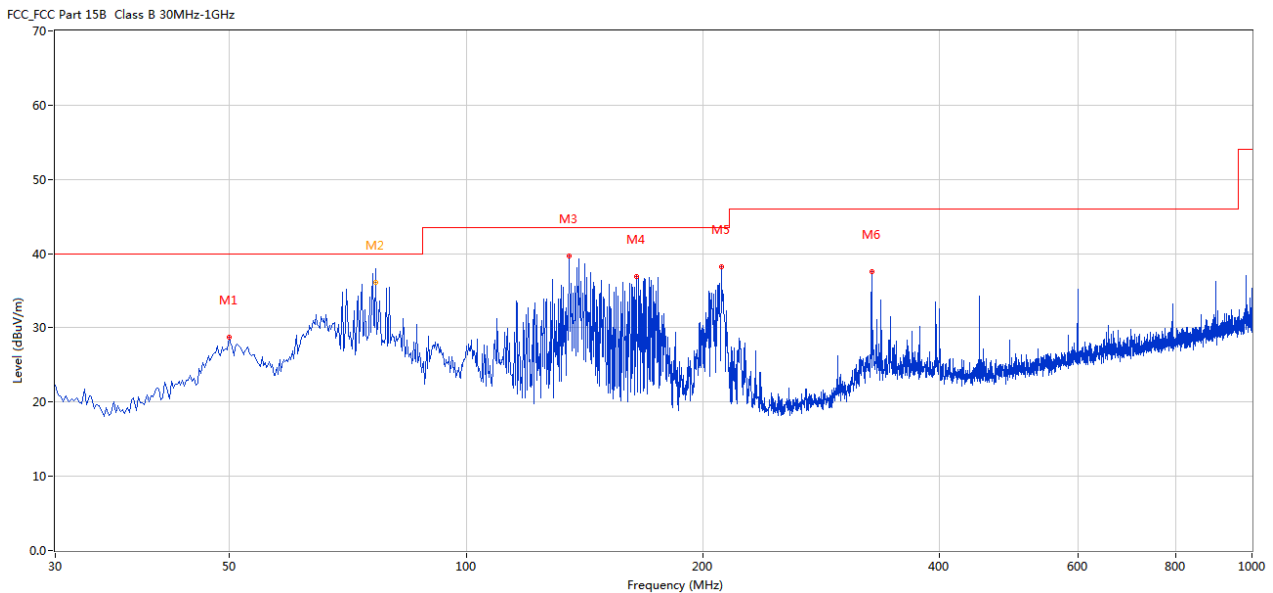
General Radiated Emission Data and Harmonics Radiated Emission Data

Radiated Emission In Vertical (30MHz----1000MHz)

EUT set Condition: **Keep Transmitting**

Results: Pass

Test Figure:



No.	Frequency (MHz)	Results (dBuV/m)	Factor (dB)	Limit (dBuV/m)	Margin (dB)	Detector	Table (Degree)	Height (cm)	Antenna	Verdict
1	49.880	28.69	-11.36	40.0	11.31	Peak	305.00	100	Vertical	Pass
2	76.791	37.96	-17.62	40.0	2.04	Peak	359.00	100	Vertical	Pass
2*	76.791	36.06	-17.62	40.0	3.94	QP	359.00	100	Vertical	Pass
3	135.219	39.64	-17.16	43.5	3.86	Peak	50.00	100	Vertical	Pass
4	164.796	36.96	-16.23	43.5	6.54	Peak	187.00	100	Vertical	Pass
5	211.102	38.23	-13.66	43.5	5.27	Peak	187.00	100	Vertical	Pass
6	327.958	37.61	-10.32	46.0	8.39	Peak	125.00	100	Vertical	Pass

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Operation Mode: Transmitting under Low Channel (2402MHz)

Frequency (MHz)	Level@3m (dB μ V/m)	Antenna Polarity	Limit@3m (dB μ V/m)
4804	50.9 (PK)	H	74(Peak)/ 54(AV)
4804	46.1 (PK)	V	74(Peak)/ 54(AV)
7206	--	H/V	74(Peak)/ 54(AV)
9608	--	H/V	74(Peak)/ 54(AV)
12010	--	H/V	74(Peak)/ 54(AV)
14412	--	H/V	74(Peak)/ 54(AV)
16814	--	H/V	74(Peak)/ 54(AV)
19216	--	H/V	74(Peak)/ 54(AV)
21618	--	H/V	74(Peak)/ 54(AV)
24020	--	H/V	74(Peak)/ 54(AV)

- Note: 1. Level = Reading + AF + Cable - Preamp + Filter - Dist, Margin = Level - Limit
 2. Remark “---” means that the emissions level is too low to be measured
 3. The PK measurement level less than the AV limit

Operation Mode: Transmitting g under Middle Channel (2440MHz)

Frequency (MHz)	Level@3m (dB μ V/m)	Antenna Polarity	Limit@3m (dB μ V/m)
4880	50.5 (PK)	H	74(Peak)/ 54(AV)
4880	45.7 (PK)	V	74(Peak)/ 54(AV)
7320	--	H/V	74(Peak)/ 54(AV)
9760	--	H/V	74(Peak)/ 54(AV)
12200	--	H/V	74(Peak)/ 54(AV)
14640	--	H/V	74(Peak)/ 54(AV)
71080	--	H/V	74(Peak)/ 54(AV)
19520	--	H/V	74(Peak)/ 54(AV)
21960	--	H/V	74(Peak)/ 54(AV)
24400	--	H/V	74(Peak)/ 54(AV)

- Note: 1. Level = Reading + AF + Cable - Preamp + Filter - Dist, Margin = Level - Limit
 2. Remark “---” means that the emissions level is too low to be measured
 3. The PK measurement level less than the AV limit

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Operation Mode: Transmitting under High Channel (2480MHz)

Frequency (MHz)	Level@3m (dB μ V/m)	Antenna Polarity	Limit@3m (dB μ V/m)
4960	49.7 (PK)	H	74(Peak)/ 54(AV)
4960	45.3 (PK)	V	74(Peak)/ 54(AV)
7440	--	H/V	74(Peak)/ 54(AV)
9920	--	H/V	74(Peak)/ 54(AV)
12400	--	H/V	74(Peak)/ 54(AV)
14880	--	H/V	74(Peak)/ 54(AV)
17360	--	H/V	74(Peak)/ 54(AV)
19840	--	H/V	74(Peak)/ 54(AV)
22320	--	H/V	74(Peak)/ 54(AV)
24800	--	H/V	74(Peak)/ 54(AV)

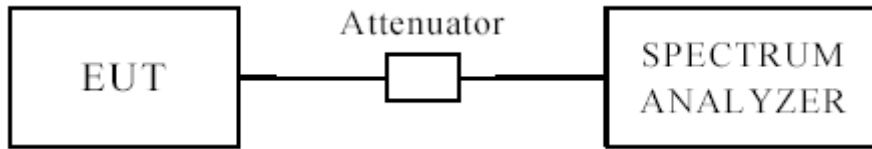
- Note: 1. Level = Reading + AF + Cable - Preamp + Filter - Dist, Margin = Level - Limit
2. Remark “---” means that the emissions level is too low to be measured
3. The PK measurement level less than the AV limit

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7.0 6dB Bandwidth Measurement

7.1 Test Setup



7.2 Limits of 6dB Bandwidth Measurement

The minimum of 6dB Bandwidth Measurement is >500 kHz

7.3 Test Procedure

1. Set resolution bandwidth (RBW) = 100 kHz
2. Set the video bandwidth (VBW) $\geq 3 \times$ RBW.
3. Detector = Peak.
4. Trace mode = max hold.
5. Sweep = auto couple.
6. Allow the trace to stabilize.
7. Measure the maximum width of the emission that is constrained by the frequencies associated with the two outermost amplitude points (upper and lower) that are attenuated by 6 dB relative to the maximum level measured in the fundamental emission.

7.4 Test Result

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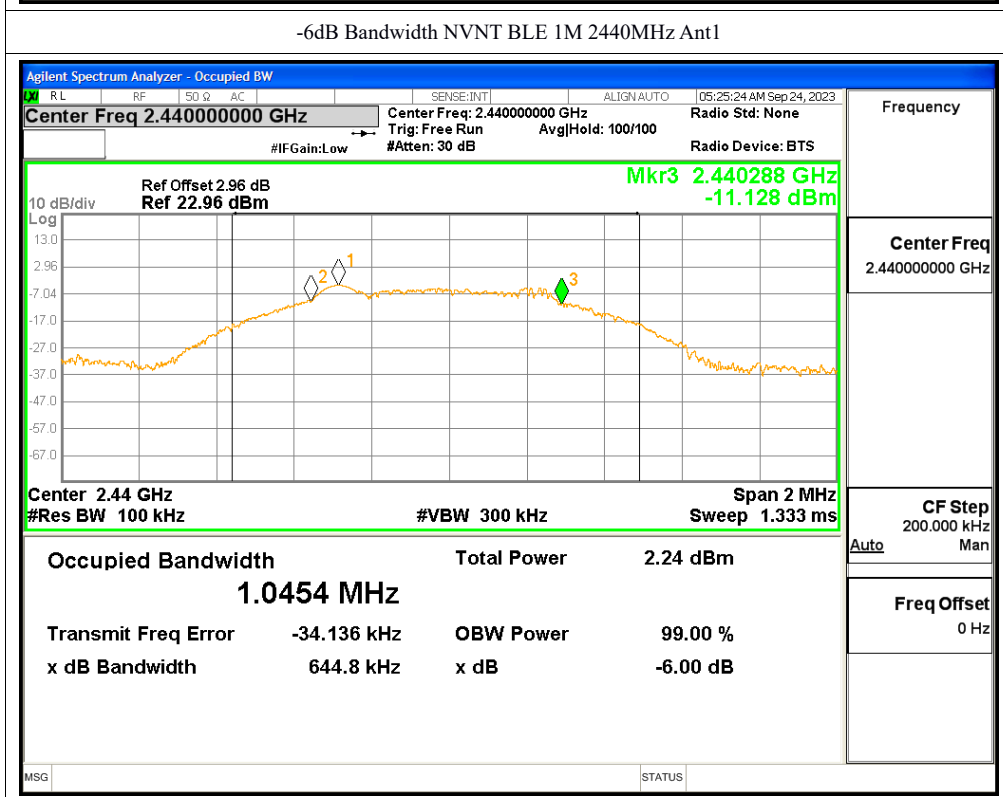
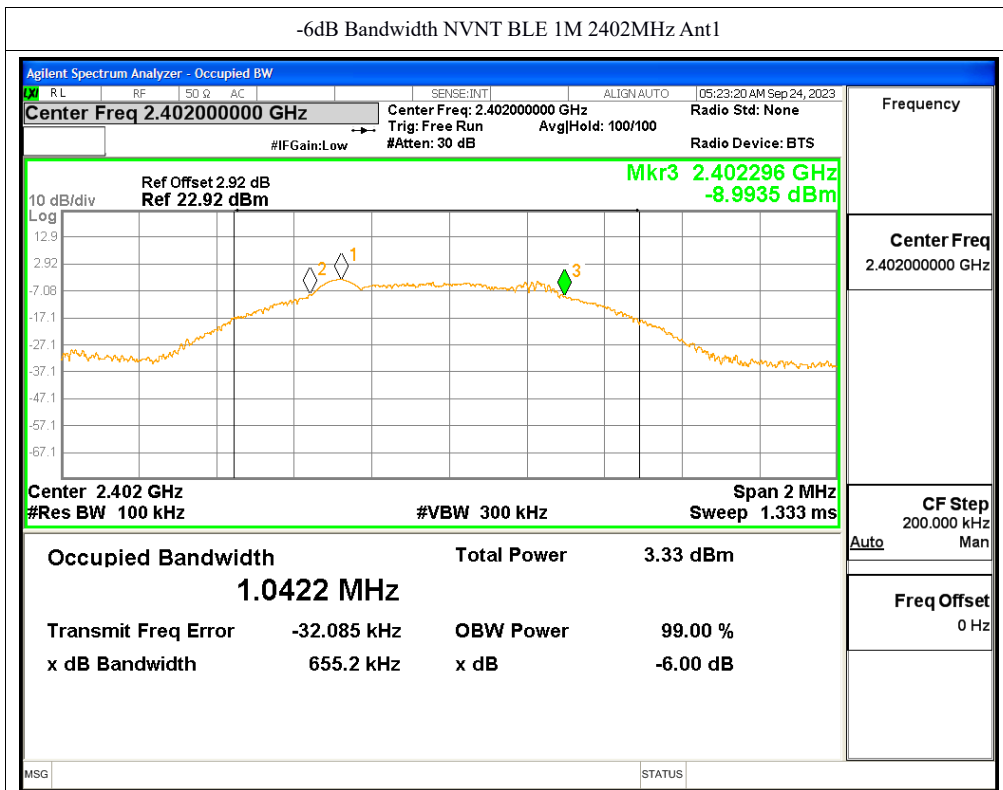
6dB BW

Condition	Mode	Frequency (MHz)	Antenna	-6 dB Bandwidth (MHz)	Limit -6 dB Bandwidth (MHz)	Verdict
NVNT	BLE 1M	2402	Ant1	0.655	0.5	Pass
		2440		0.645	0.5	Pass
		2480		0.646	0.5	Pass

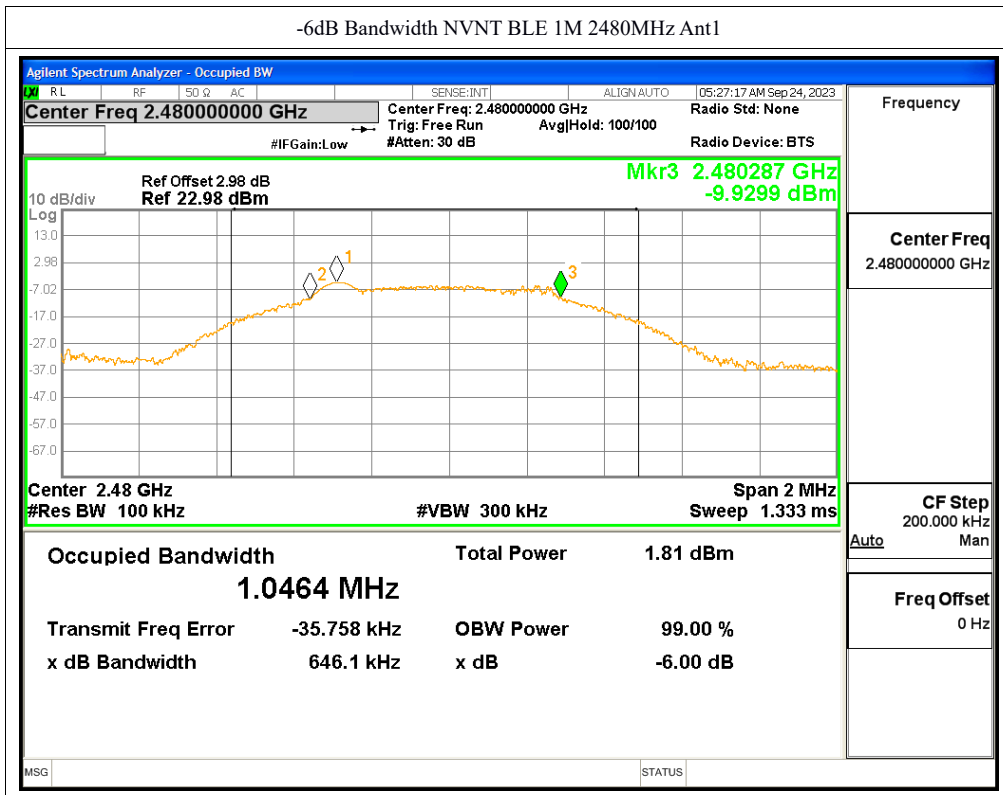
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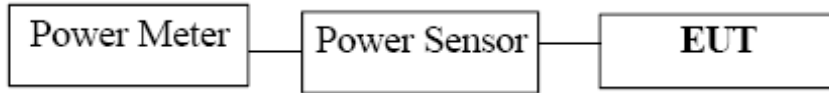


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8. Maximum Output Power

8.1 Test Setup



8.2 Limits of Maximum Output Power

The Maximum Output Power Measurement is 30dBm.

8.3 Test Procedure

The RF power output was measured with a Power meter connected to the RF Antenna connector (conducted measurement) while EUT was operating in transmit mode at the appropriate centre frequency.

Note: the Peak power were measured.

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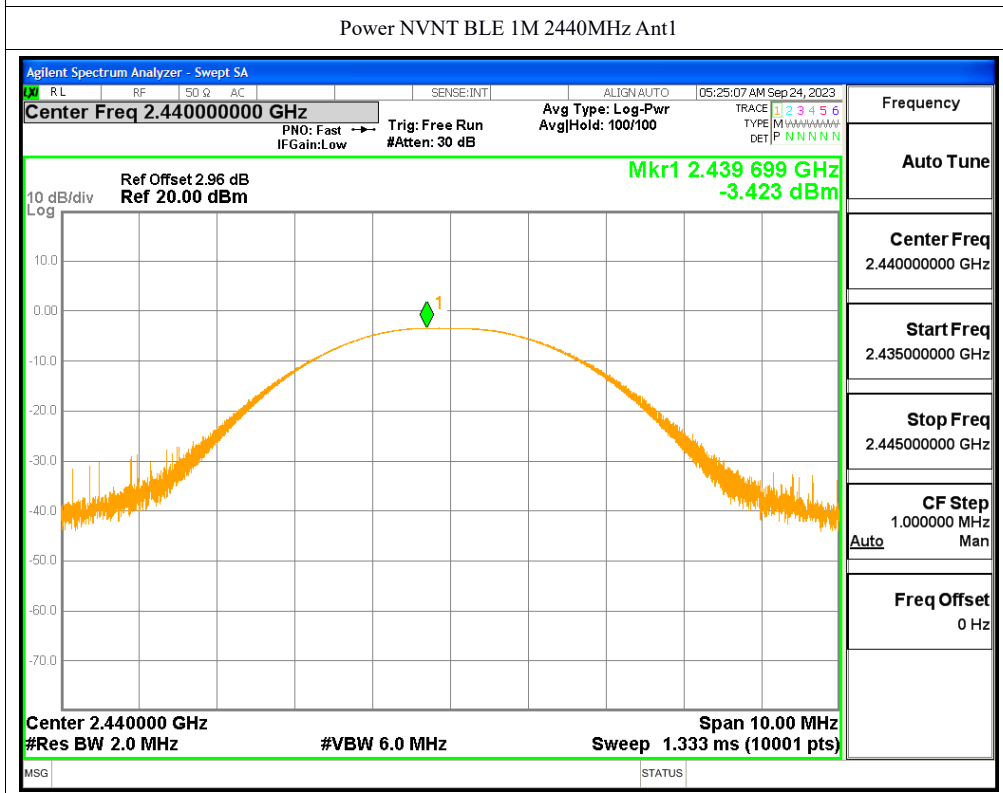
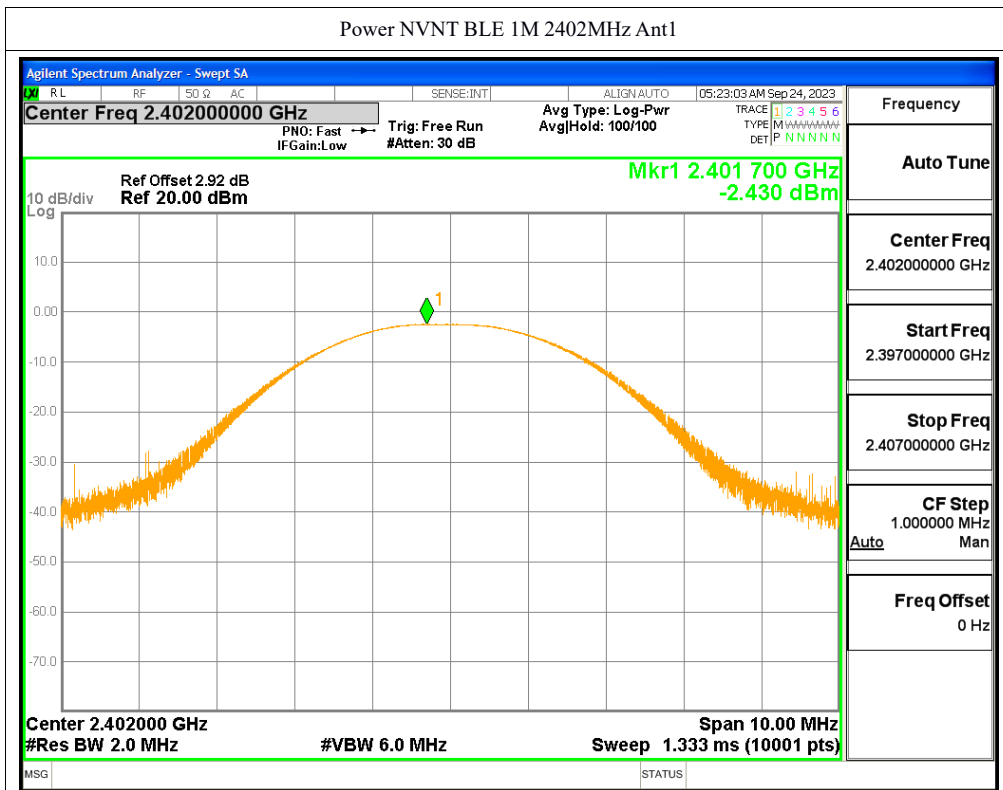
8.4 Test Results

Condition	Mode	Frequency (MHz)	Antenna	Conducted Power (dBm)	Duty Factor (dB)	Total Power (dBm)	Limit (dBm)	Verdict
NVNT	BLE 1M	2402	Ant1	-2.43	0	-2.43	30	Pass
		2440		-3.42	0	-3.42	30	Pass
		2480		-3.93	0	-3.93	30	Pass

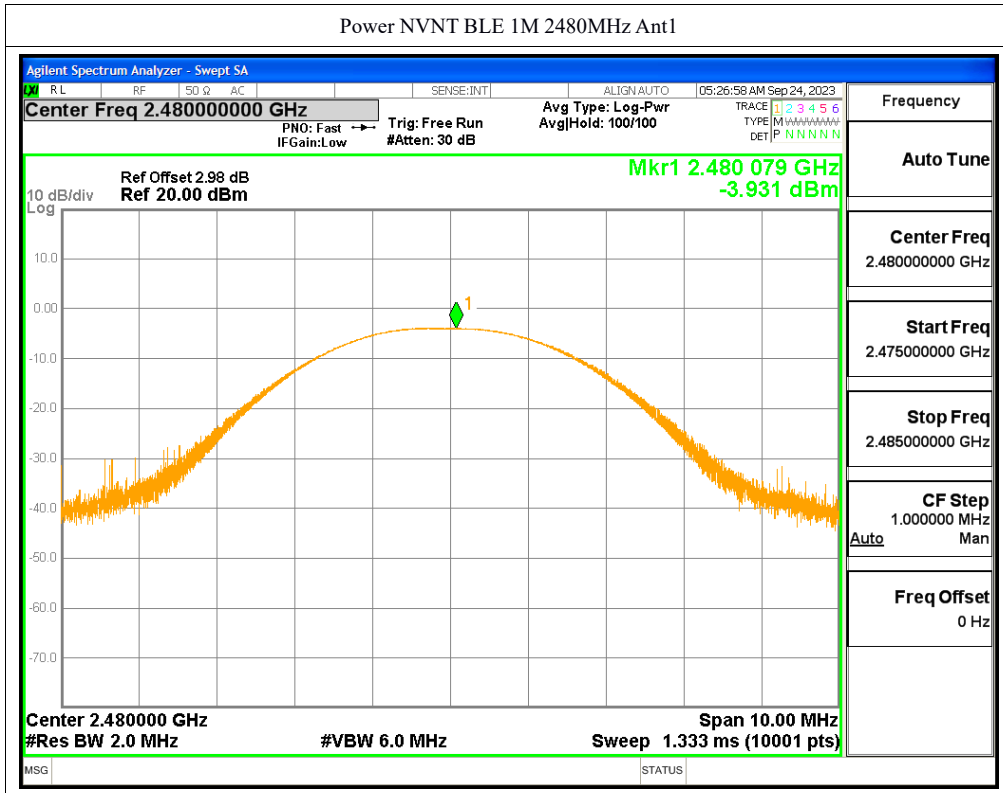
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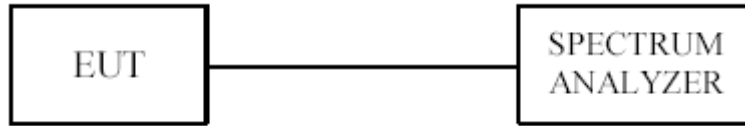


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9. Power Spectral Density Measurement

9.1 Test Setup



9.2 Limits of Power Spectral Density Measurement

The Maximum Power Spectral Density Measurement is 8dBm/3kHz.

9.3 Test Procedure

1. Use this procedure when the maximum peak conducted output power in the fundamental emission is used to demonstrate compliance.
2. Set the RBW = 100 kHz.
3. Set the VBW \geq 300 kHz.
4. Set the span to 1.5 times the DTS channel bandwidth.
5. Detector = peak.
6. Sweep time = auto couple.
7. Trace mode = max hold.
8. Allow trace to fully stabilize.
9. Use the peak marker function to determine the maximum amplitude level.
10. If measured value exceeds limit, reduce RBW (no less than 3 kHz) and repeat.
11. The resulting peak PSD level must be \leq 8 dBm/3kHz.

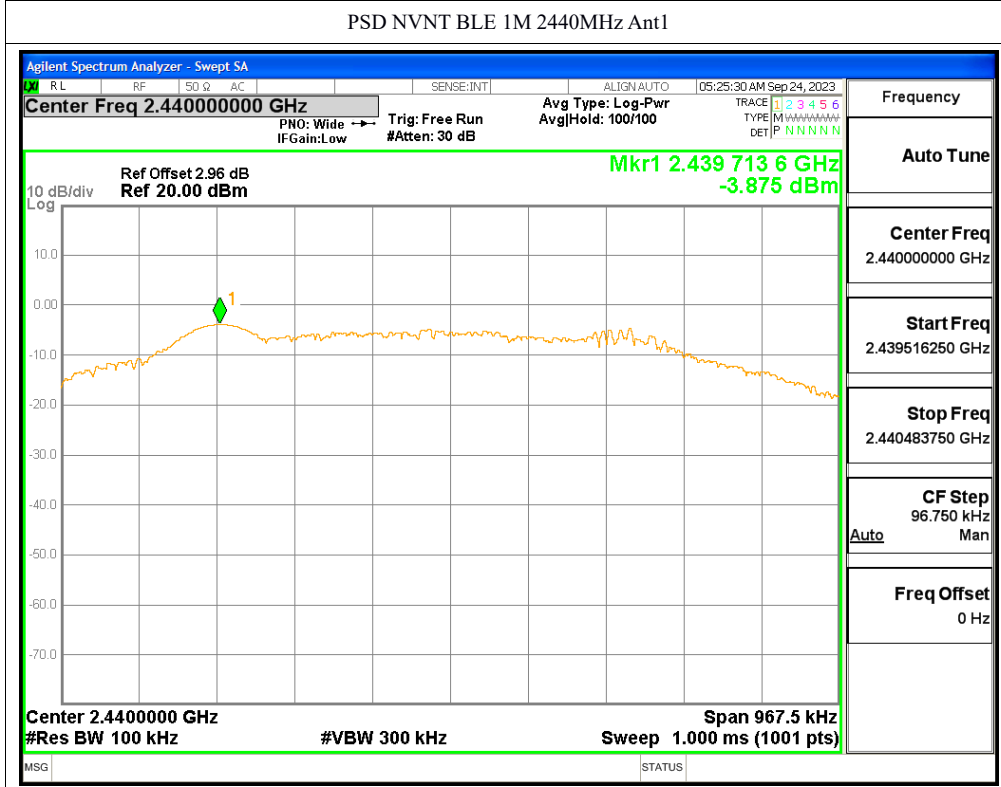
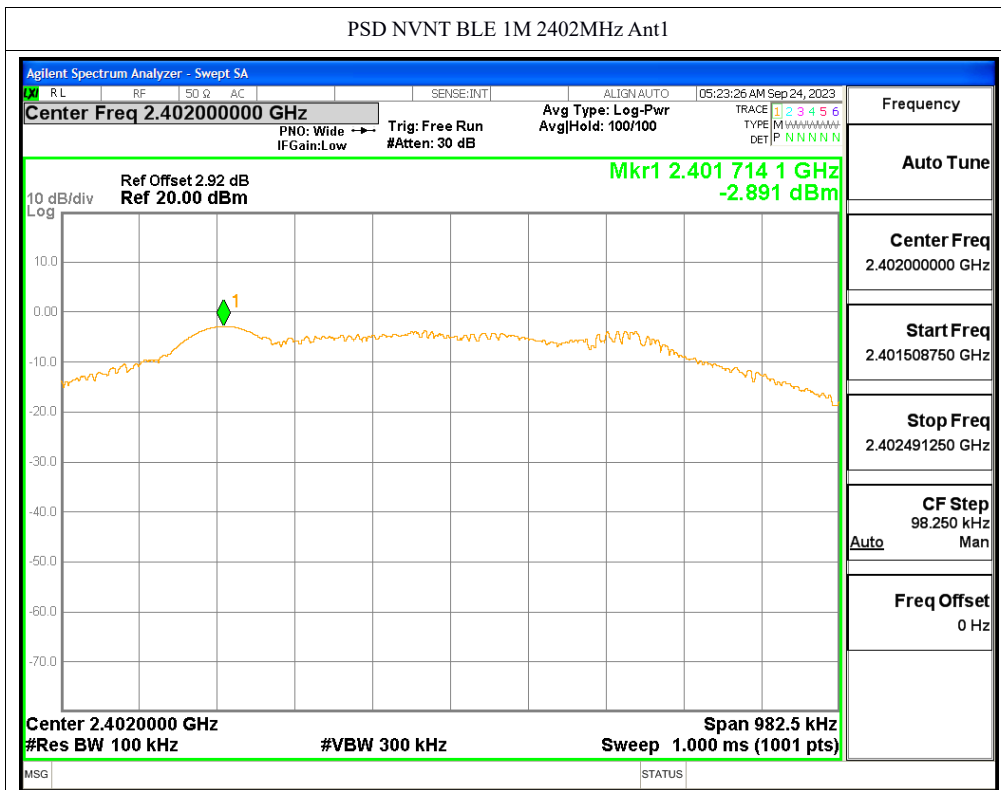
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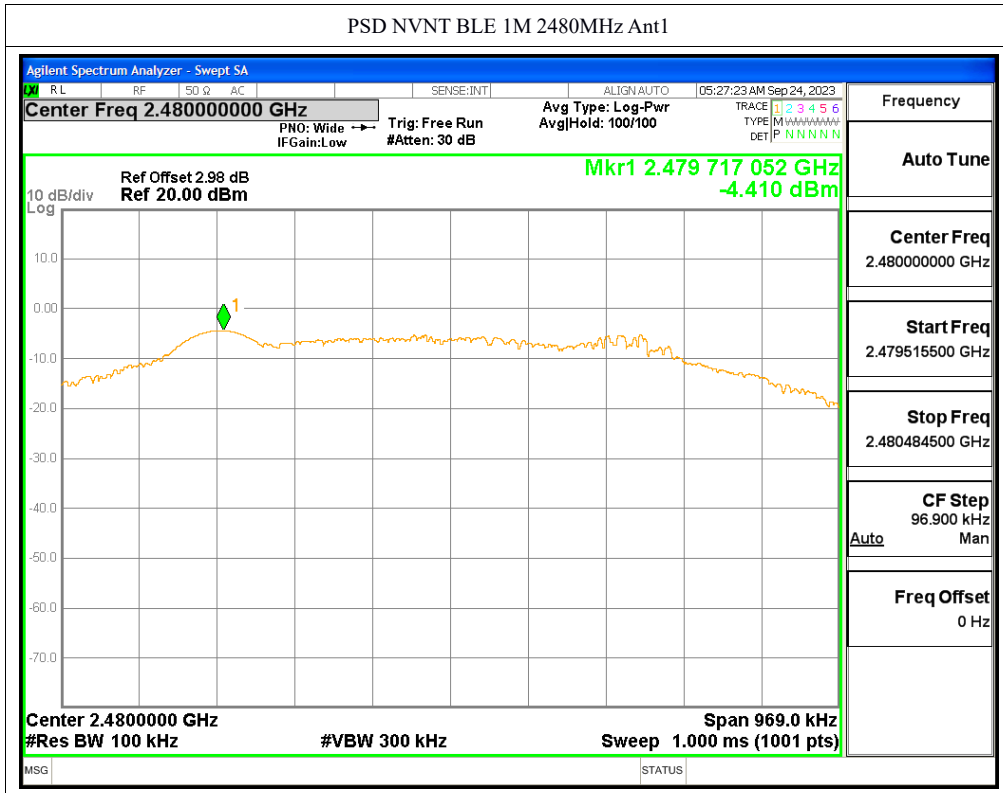
9.4 Test Result

Condition	Mode	Frequency (MHz)	Antenna	Conducted PSD (dBm/100kHz)	Duty Factor (dB)	Total PSD (dBm/3kHz)	Limit (dBm/3kHz)	Verdict
NVNT	BLE 1M	2402	Ant1	-2.89	0	-2.89	8	Pass
		2440		-3.88	0	-3.88	8	Pass
		2480		-4.41	0	-4.41	8	Pass

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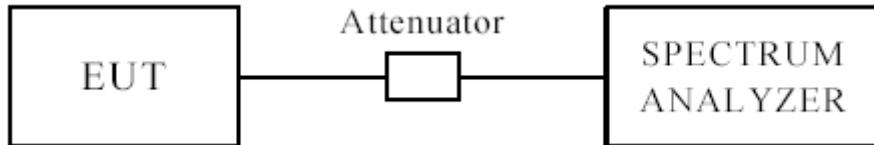


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10 Out of Band Measurement

10.1 Test Setup for band edge



The restricted band requirement based on radiated emission test; please see the clause 6 for the test setup

10.2 Limits of Out of Band Emissions Measurement

1. Below -20dB of the highest emission level of operating band (in 100kHz Resolution Bandwidth).
2. Fall in the restricted bands listed in section 15.205. The maximum permitted average field strength is listed in section 15.209.

10.3 Test Procedure

For signals in the restricted bands above and below the 2.4-2.483GHz allocated band a measurement was made of Radiated emission test. (Peak values with RBW=1MHz, VBW=3MHz and PK detector. AV value with RBW=1MHz, VBW=3MHz and RMS detector)

For bandage test, the spectrum set as follows: RBW=100 kHz, VBW=300 kHz. A conducted measurement used

10.4 Test Result

Please see next pages

Note: 1. For band-edge measurement, the frequency from 30MHz-25GHz was tested. And It met the FCC rule.

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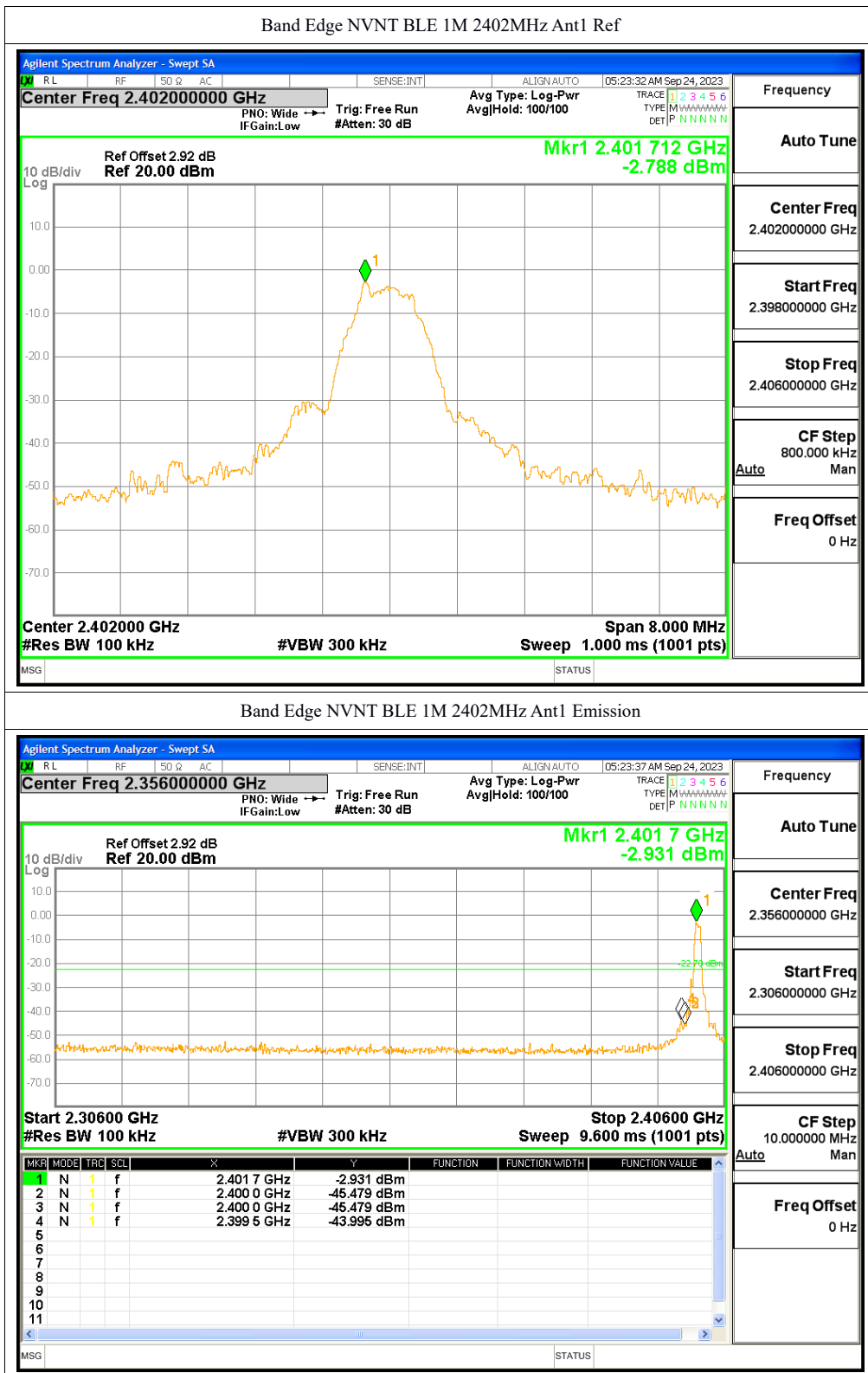
10.4 Band-edge Measurement

Condition	Mode	Frequency (MHz)	Antenna	Max Value (dBc)	Limit (dBc)	Verdict
NVNT	BLE 1M	2402	Ant1	-41.2	-20	Pass
		2480		-46.91	-20	Pass

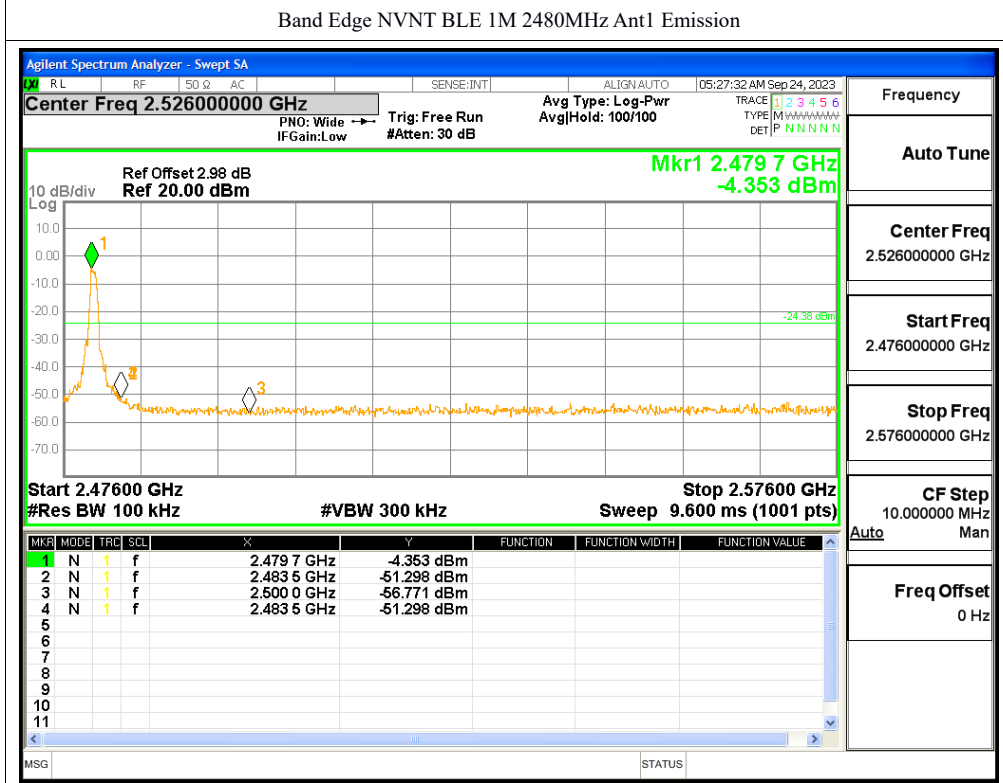
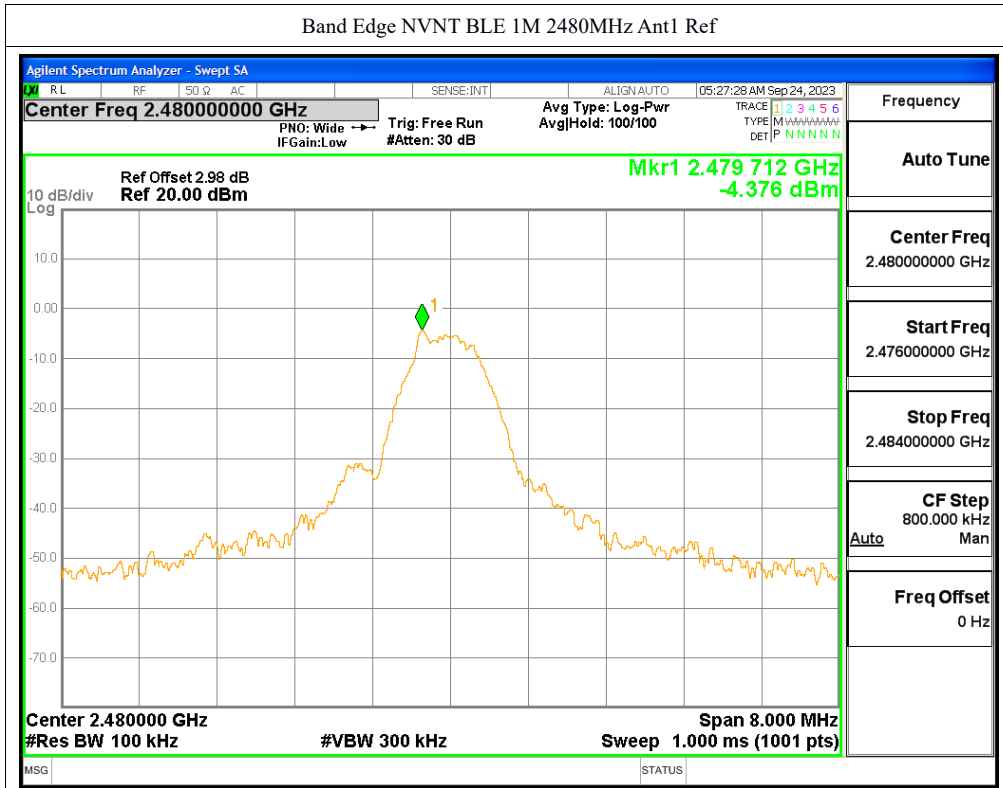
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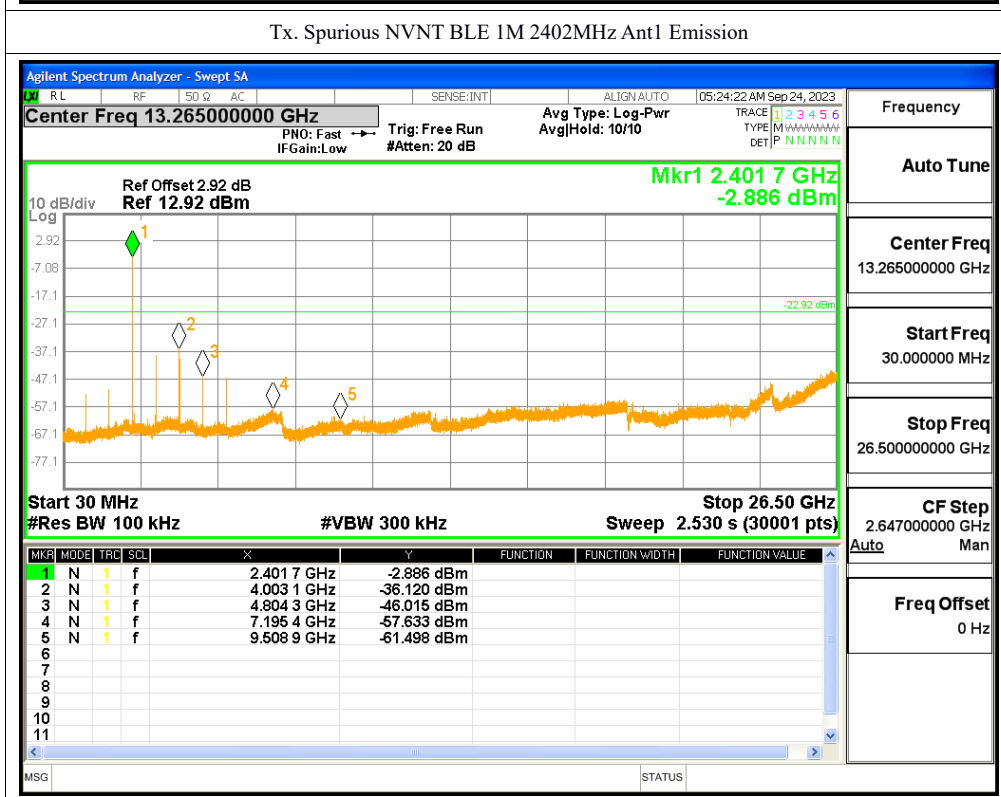
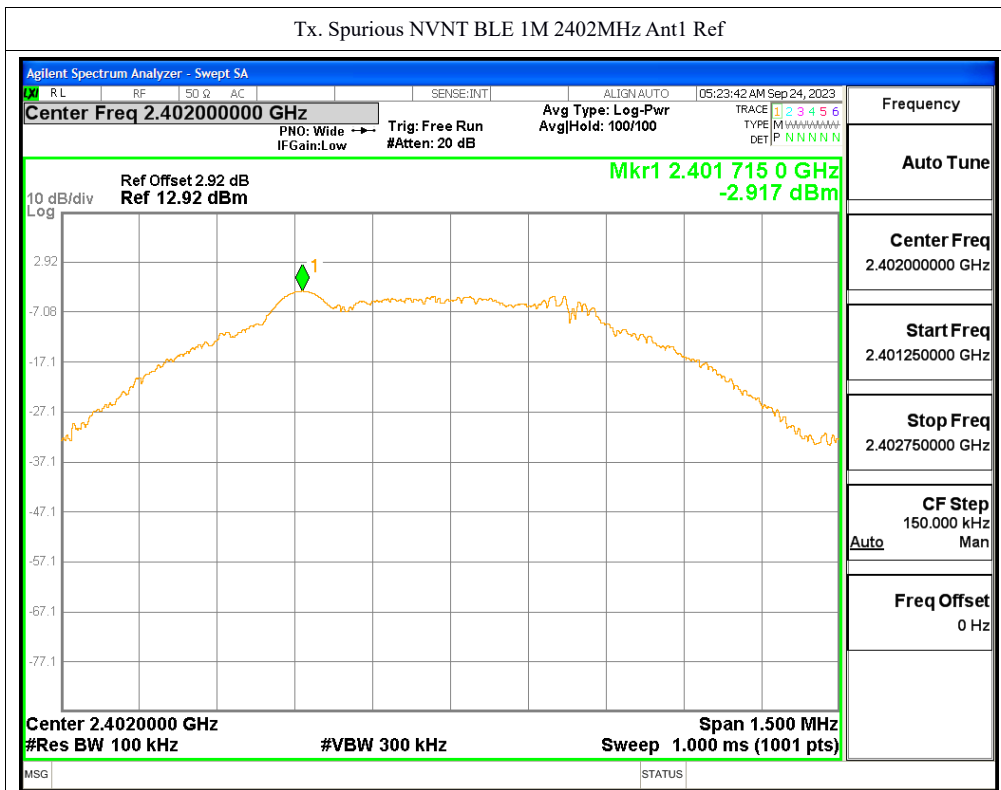


Conducted Emissions at antenna Port

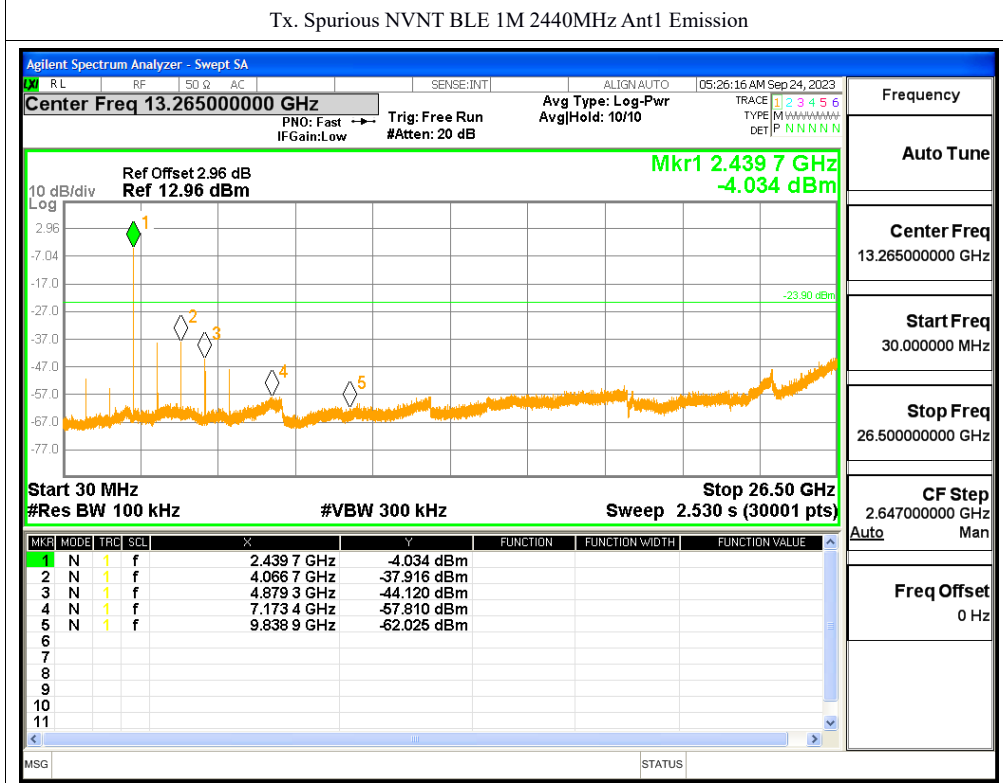
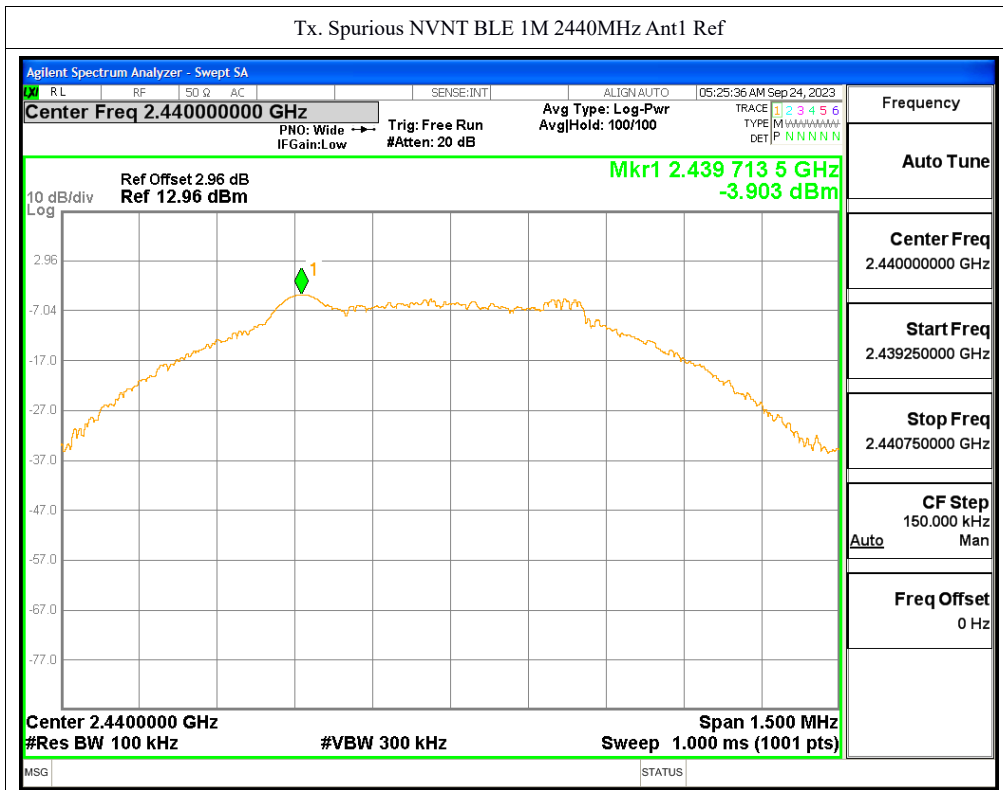
Test Figures above 1GHz:

Condition	Mode	Frequency (MHz)	Antenna	Max Value (dBc)	Limit (dBc)	Verdict
NVNT	BLE 1M	2402	Ant1	-33.2	-20	Pass
		2440		-34.01	-20	Pass
		2480		-32.97	-20	Pass

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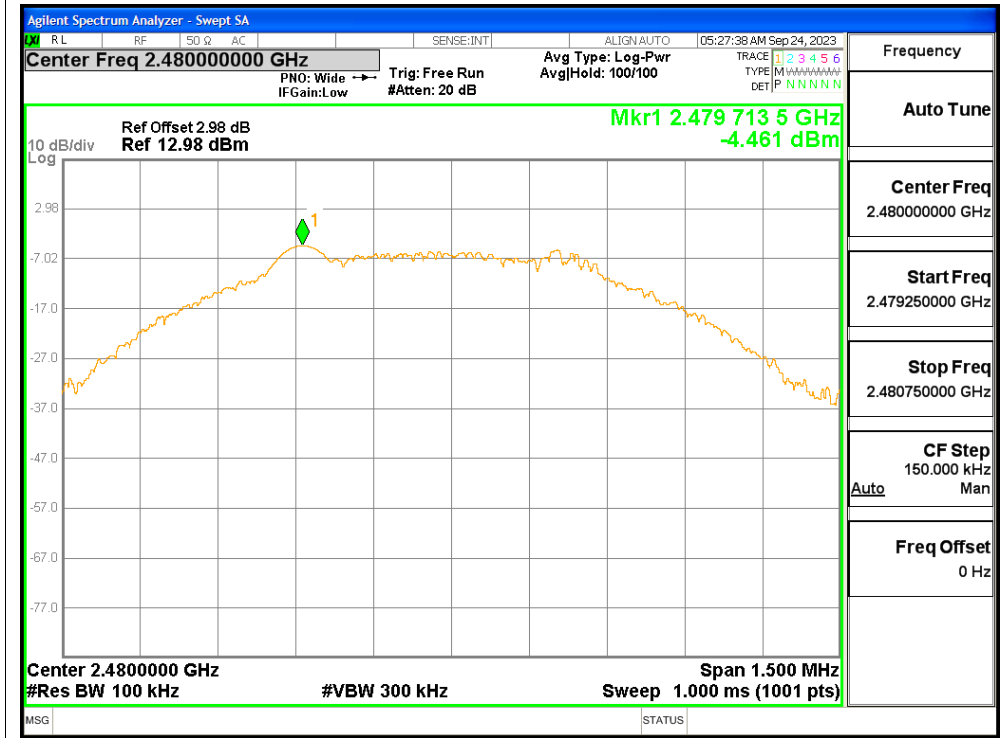
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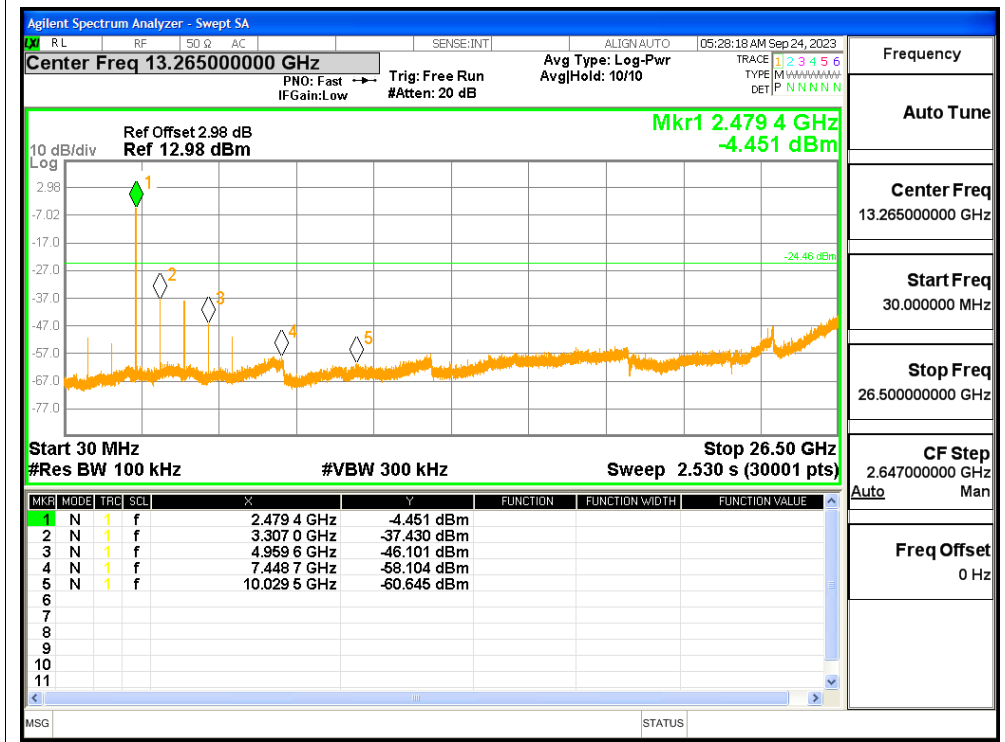
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Tx. Spurious NVNT BLE 1M 2480MHz Ant1 Ref



Tx. Spurious NVNT BLE 1M 2480MHz Ant1 Emission



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10.5 Restricted band Measurement

EUT	Cutting Plotter		Model	MINI XR
Mode	Keeping Transmitting		Test Voltage	120V~
Temperature	24 deg. C,		Humidity	56% RH
Test Result:	Pass		Detector	PK
Low Channel, Horizontal				
2390	PK (dB μ V/m)	41.25	Limit	74(dB μ V/m)
	AV (dB μ V/m)	--		54(dB μ V/m)
Low Channel Vertical				
2390	PK (dB μ V/m)	39.83	Limit	74(dB μ V/m)
	AV (dB μ V/m)	--		54(dB μ V/m)

10.5 Restricted band Measurement

EUT	Cutting Plotter		Model	MINI XR
Mode	Keeping Transmitting		Test Voltage	120V~
Temperature	24 deg. C,		Humidity	56% RH
Test Result:	Pass		Detector	PK
High Channel, Horizontal				
2483.5	PK (dB μ V/m)	40.63	Limit	74(dB μ V/m)
	AV (dB μ V/m)	--		54(dB μ V/m)
High Channel, Vertical				
2483.5	PK (dB μ V/m)	39.22	Limit	74(dB μ V/m)
	AV (dB μ V/m)	--		54(dB μ V/m)

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11.0 Antenna Requirement

11.1 Standard Applicable

For intentional device, according to FCC 47 CFR Section 15.203, an intentional radiator shall be designed to ensure that no antenna other than that furnished by the responsible party shall be used with the device.

And according to FCC 47 CFR Section 15.247 (b), if transmitter antennas of directional gain greater than 6 dBi are used, the power shall be reduced by the amount in dB that the directional gain of the antenna exceeds 6 dBi.

11.2 Antenna Connected construction

PCB antenna used. The gain of the antennas is -0.1dBi (Get from the antenna specification provided the manufacturer)

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12.0 FCC ID Label

FCC ID: 2AVGR-MINIXR

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation

The label must not be a stick-on paper label. The label on these products must be permanently affixed to the product and readily visible at the time of purchase and must last the expected lifetime of the equipment not be readily detachable.

Mark Location:



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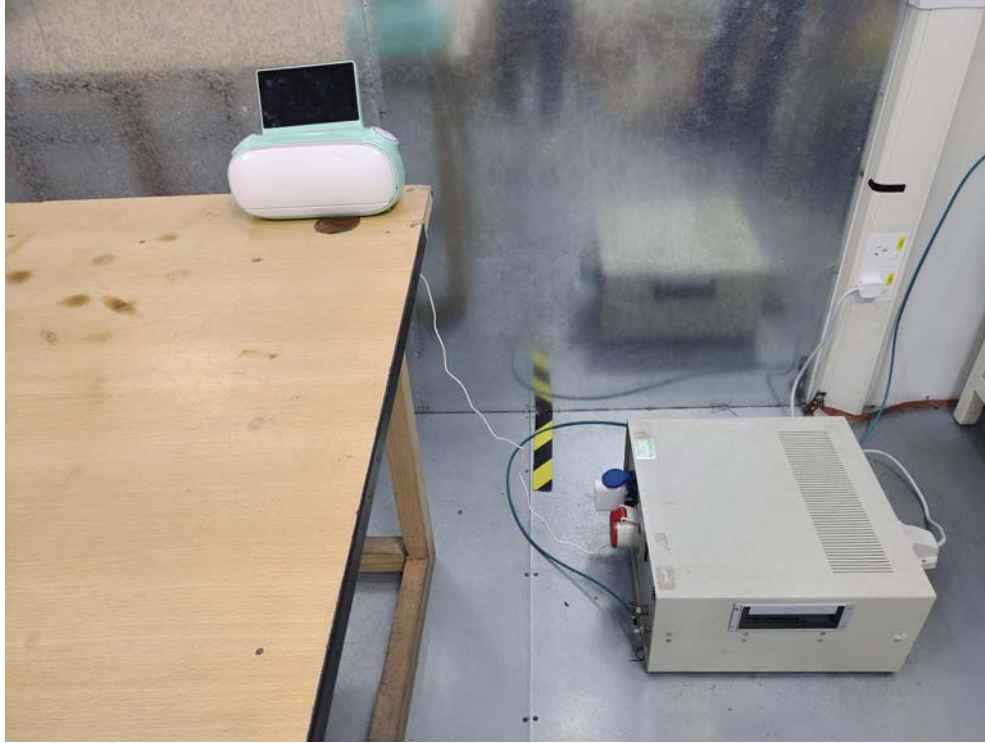
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13.0 Photo of testing

Conducted Emission Test Setup:



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Radiated Emission Test Setup:



Photographs – EUT

Please refer test report TW2309162-01E

End of the report

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