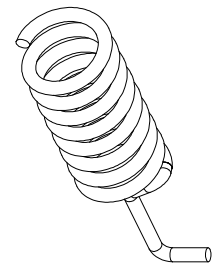
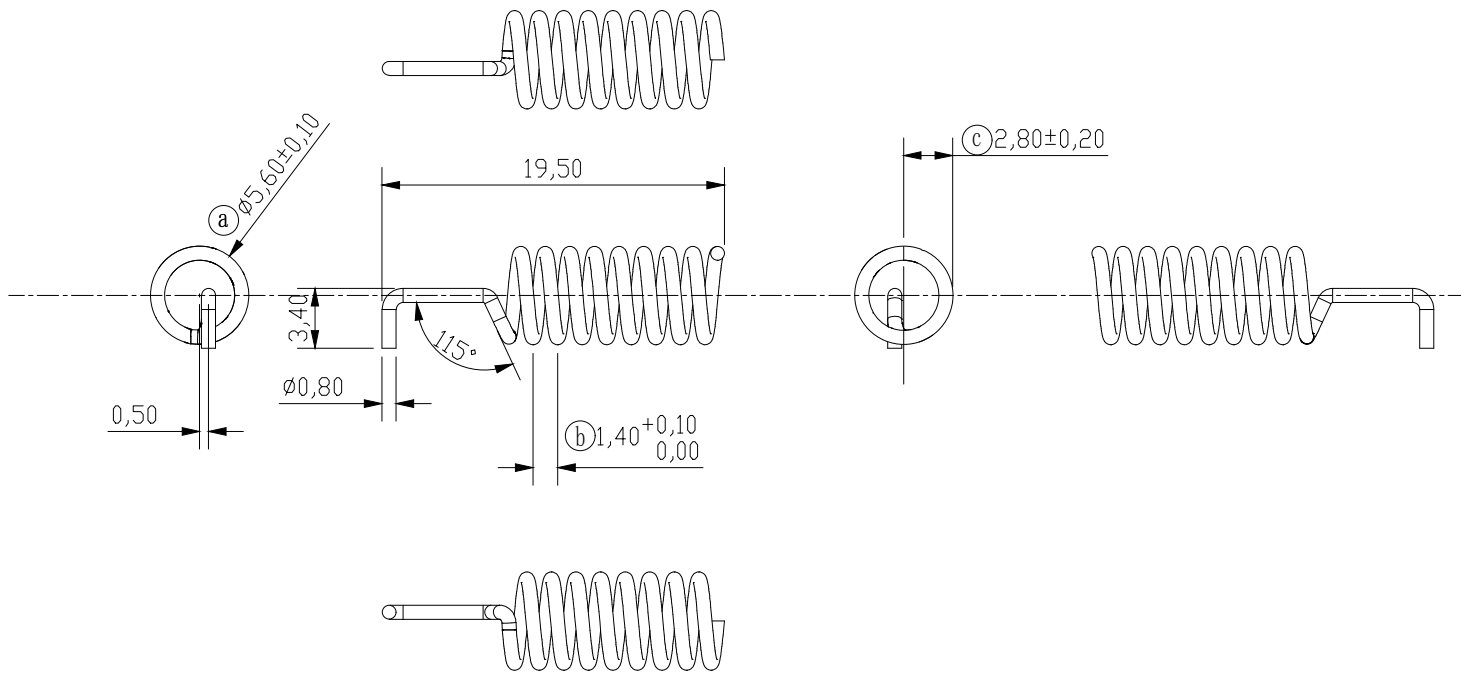


IQC Check Dimension 重点管控尺寸	
Ⓐ	∅5,60±0,10
Ⓑ	1,40 ^{+0,10} _{0,00}
Ⓒ	2,80±0,20

REVISIONS 更改说明			
REV	DESCRIPTION 描述	DATE 日期	APPROVED 批准
V0	Initial issue	2021-03-26	吉东
V1	Update technical requirements	2023-02-06	



比例 1:1

NOTES:

- 带圈“O”序号为重点检控尺寸；
The serial number with circle ‘o’ is the key prosecution size
- 表面要求光滑，无脏污，平整、无变形等缺陷；边缘不得有尖锐毛刺；
The surface shall be smooth, free of dirt, flatness and deformation;
Edges shall be free from sharp burrs.
- 弹簧线径：0.80mm，外径：5.6mm，总圈数：8.5圈，螺距：1.40mm，右旋；
Spring diameter ∅0.80 mm, outer diameter ∅5.6 mm, total number of laps ∅8.5 laps, pitch ∅1.40 mm, right rotation;
- 材质：磷铜，盐雾测试48小时以上；
Material: Phosphorous copper, salt spray test for more than 48 hours;
- 所用材料需符合ROHS绿色环保标准；
ROHS green standards for materials used
- 未注尺寸以3D图为准；
Dimensions not noted shall be 3D drawing;
- 天线增益：1dbi；
Antenna gain: 1dbi;
- 生产地址：广东省东莞市茶山镇茶山村塘环岭工业区D栋。
Production address: Building D, Tanghuanling Industrial Zone, Chashan Village, Chashan Town, Dongguan City, Guangdong Province.

APPROVED MFG LIST		TOLERANCES (UNLESS OTHERWISE STATED)			深圳市安室智能有限公司 X-Sense innovations Co., Ltd.					
MFG	MPN	DECIMALS	ANGLES	非重点管控	PART NAME:	Spring antenna	DESIGN:	吉东	MATERIAL:	Phosphorous copper
① AOXIANG HARDWARE (DONGGUAN) CO., LTD	Y. 1. 33. 010017	尺寸范围	重点管控	±0.3°	零件名称:		设计:		材质:	
② _____	_____	X>200mm	±0.25mm	±0.50mm	物料编号:	SC01-W	审核:	吉东	单位:	MM
③ _____	_____	100<X≤200mm	±0.20mm	±0.40mm	物料编号:	Y. 1. 33. 010017	批准:	梁永富	视角:	
④ _____	_____	50<X≤100mm	±0.15mm	±0.30mm	物料编号:		日期:	2021-03-26	比例:	1:1
ANY MFG NOT LISTED ABOVE MUST BE APPROVED IN WRITING BY X-SENSE		10<X≤50mm	±0.10mm	±0.20mm	版本:	V1				
		X≤10mm	±0.05mm	±0.10mm						