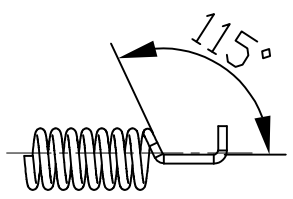
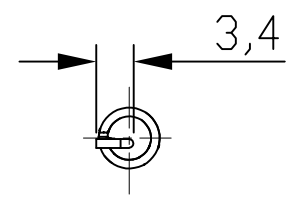
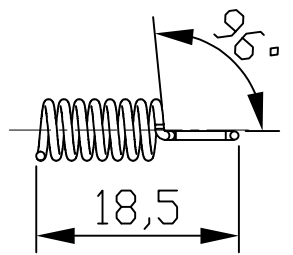
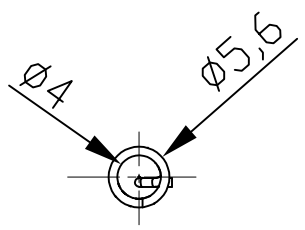
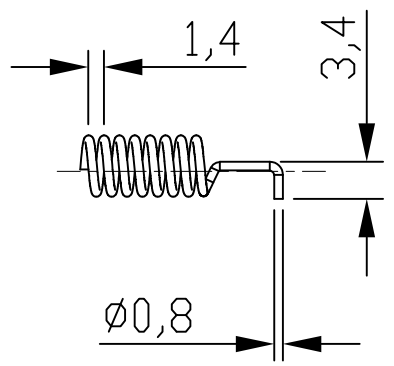


IQC Check Dimension 重点管控尺寸	
a	
b	
c	
d	
e	

REVISIONS 更改说明			
REV	DESCRIPTION 描述	DATE 日期	APPROVED 批准
00			



NOTES:

- 带圈“O”序号为重点管控尺寸;
The serial number with circle 'o' is the key prosecution size
- 表面要求光滑, 无脏污, 平整、无变形等缺陷; 边缘不得有尖锐毛刺;
The surface shall be smooth, free of dirt, flatness and deformation;
Edges shall be free from sharp burrs.
- 材质: 磷铜, 盐雾测试48小时以上
Material: brass, salt spray test for more than 48 hours
- 弹簧线径: 0.80mm, 外径: 5.6mm, 总圈数: 7.5圈, 螺距: 1.40mm, 右旋;
Spring wire diameter: 0.80mm, outer diameter: 5.6mm, total number of turns: 7.5 turns, pitch: 1.40mm, right-handed;
- 所用材料需符合ROHS绿色环保标准;
ROHS green standards for materials used
- 未注尺寸以3D图为准;
Dimensions not noted shall be 3D drawing;
- Gain: 1dbi;
- 生产地址: 广东省东莞市茶山镇茶山村塘环岭工业区D栋;
Production address: Building D, Tanghuanling Industrial Zone, Chashan Village, Chashan Town, Dongguan City, Guangdong Province;

APPROVED MFG LIST	
MFG	MPN
① AOXIANG HARDWARE (DONGGUAN) CO., LTD	Y. 1. 33. 010024
② _____	_____
③ _____	_____
④ _____	_____

ANY MFG NOT LISTED ABOVE MUST BE APPROVED IN WRITING BY X-SENSE

TOLERANCES (UNLESS OTHERWISE STATED)		
DECIMALS	ANGLES	
		+0.3°
尺寸范围	重点管控	非重点管控
X>200mm	±0.25mm	±0.50mm
100<X≤200mm	±0.20mm	±0.40mm
50<X≤100mm	±0.15mm	±0.30mm
10<X≤50mm	±0.10mm	±0.20mm
X≤10mm	±0.05mm	±0.10mm

X-SENSE		深圳市安室智能有限公司 X-Sense innovations Co., Ltd.			
PART NAME: 零件名称:	插件弹簧天线	DESIGN 设计:	dym	MATERIAL 材质:	磷铜
MODEL NAME: 产品型号:	SWS51	CHECK 审核:		UNIT: 单位:	MM
MATERIAL NUMBER 物料编号:	Y. 1. 33. 010024	APPROVE 批准:		VIEW: 视角:	
VERSION 版本:	V2	DATE 日期:	20230112	SCALE 比例:	1:1