AC2300

POLYONE

MOLDING NOTES:

COLOR

LILAC

EJECTOR PINS TO BE FLUSH TO .005 INCH RECESSED

CC10318933BG

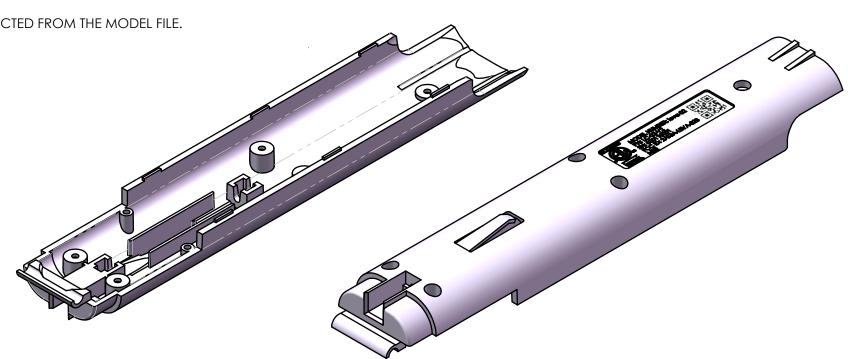
- PART TO BE FREE OF ANY FOREIGN MATERIAL INCLUDING BUT NOT LIMITED TO MOLD RELEASE AND OIL
- EJECTOR PIN AND GATE LOCATIONS TO BE APPROVED BY BOLD TYPE CONSULTING ENGINEERING **DEPARTMENT**
- FLASH NOT TO EXCEED .005 INCH, GATE TO BE FLUSH +.010/-.010
- NO SHARP EDGES ALLOWED
- ALL DIMENSIONS SHOWN IN THIS DRAWING, EXCLUDING REFERENCE DIMENSIONS ARE CONSIDERED CRITICAL TO QUALITY (CTQ). CPK DIMESIONS INDICATED WITH AN OVAL:
- PART TO BE FREE OF SINK, SPLAY, BLUSH, AND OTHER COSMETIC DEFECTS ON ALL APPERANCE **SURFACES**
- MODEL FILE 432-00002 RN.STEP

DIMENSIONS NOT CALLED OUT ON THIS DRAWING SHALL BE INSPECTED FROM THE MODEL FILE.

ALL DIMENSIONS APPLY TO THE UNRESTRAINED PART.

- MODEL TOLERANCE: O10 A B C
- DRAFTING STANDARDS PER ANSY-Y14.100-2000 12.
- DIMENSION AND TOLERANCE PER ANSI-Y14.5-2009
- UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE BASIC
- MATERIAL: SEE TABLE 15.
- COLOR: SEE TABLE, COLOR DEVIATION PER SPEC-00009
- USE ONLY VIRGIN MATERIAL
- SURFACE FINISH-COSMETIC SUIRFACES: MT-11010
- SURFACE FINISH NON-COSMETIC FACES: SPI B1
- LABEL PART PER LBL-00003

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COMF	PLIANCE TABLE			
PART SOURCE	OFF THE SHELF		CUSTOM	Х
ROHS COMPLIANT	YES	Х	NO	
REQUIRES AGENCY APPROVAL	YES		NO	х

. IF "ROHS" IS MARKED "YES", OTS PARTS REQUIRE ROHS APPROVAL/CERTIFICATE AS A PRE-REQUESITE. FOR "CUSTOM" PARTS, THEY MUST BE CONSTRUCTED OF ROHS COMPLIANT MATERIALS.

2. IF "REQUIRES AGENCY APPROVAL" IS MARKED "YES", OTS PARTS REQUIRE COMPONENT APPROVALS (RU, UL, ETL) AS A PRE-REQUESITE. IF CUSTOM, THE COMPONENT APPROVAL(S) MUST BE ATTAINED OR ALTERNATIVELY TESTED WITH THE FINAL PRODUCT.

THIR

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. **TOLERANCES ARE: ANGLES** DRAWN BY

1 PLC. DECIMALS ±N/A 2 PLC. DECIMALS ±N/A 3 PLC. DECIMALS ±N/A

D ANGLE PROJECTION

BOLD TYPE

BOLD TYPE, LLC RESERVES PROPRIETARY RIGHTS TO THIS DRAWING. DRAWING AND THE DATA SHOWN THEREON MAY NOT BE DISCLOSED, USED OR REPRODUCED WITHOUT THE WRITTEN CONSENT OF BOLD TYPE CONSULTING

MJM/JRB 180712 LEVA-02 CASE TRAY-LOWER CHECKED BY MJM 180712 REV.

REVISIONS

DESCRIPTION

PRELIMINARY RELEASE

ADDED GUIDE SPRING AND SPRING

GUIDE RAILS

ADDED LABEL DETAIL

CHANGED COLOR AND MATERIAL

ADDED COMPLIANCE TABLE, REVISED DIMENSIONS AND

TOLERANCES

ADDED FCC ID

UPDATED MATERIAL TABLE

CORRECTED COLOR COMPOUND

NUMBER, UPDATED LABEL MARKING

UPDATED LABEL

UPDATED LABEL

UPDATED LABEL

ADD CPK DIMENSION INDICATORS

AND REMOVED TITLE BLOCK

TOLERANCES, UPDATED MATERIAL

UPDATED FCC ID NUMBER

DATE

7/12/18

8/6/2018

9/7/2018

1/25/2019

6/20/2019

7/19/2019

9/3/2019

10/31/2019

11/26/2019

12/9/2019

12/18/2020

1/29/2020

3/17/2020

BY

JRB

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MJM

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DRAWING NO. MATERIAL: SEE NOTES

XXXXXXX

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432-00002

NOTES

3

SERIAL NO.

DO NOT SCALE DRAWING

SHEET 1 OF 6

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