

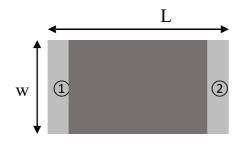
#### **Features**

- 1. Surface Mounted Devices with a small dimension of  $1.6 \times 0.8 \times 0.8$  mm meet future miniaturization trend. 2, Embedded and LTCC (low temperature co-fired ceramic) technology is able to integrate with system design as well as beatifying the housing of final product.
- 3. High stability and low tolerance.

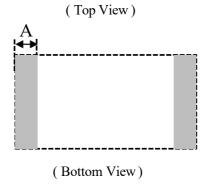
### **Applications**

- 1. Bluetooth
- 2. Wireless LAN
- 3. ISM band 2.4GHz wireless applications

#### Dimensions (Unit: mm)



Number	Terminal Name
1	INPUT
2	NC

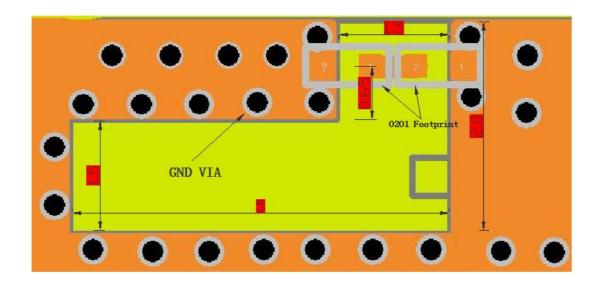


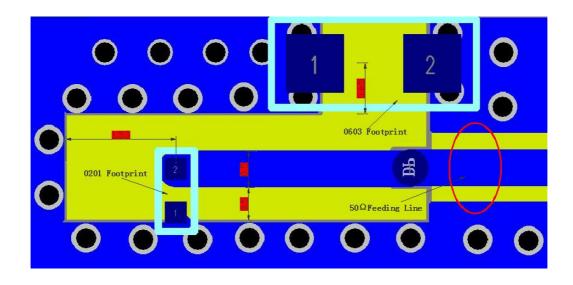


Symbols	L	W	T	A
Dimensions	1.60±0.20	0.80±0.20	0.80±0.20	0.30±0.10



### **Evaluation Board and Matching Circuits**



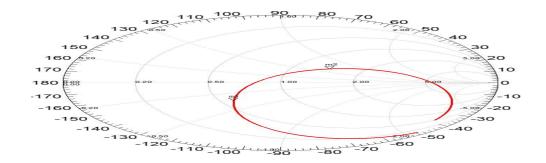


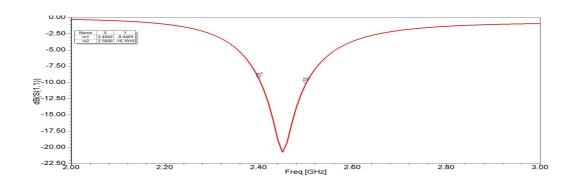


#### **Electrical Characteristics**

	Feature	Specification
1	Central frequency	2445MHz
2	Bandwidth	>100MHz
3	Peak gain	>3dBi
4	VSWR	<2
5	Polarization	Linear
6	Azimuth beamwidth	Omnidirectional
7	Impedance	50 Ω

#### Characteristic curve

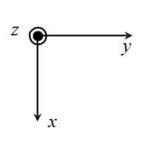


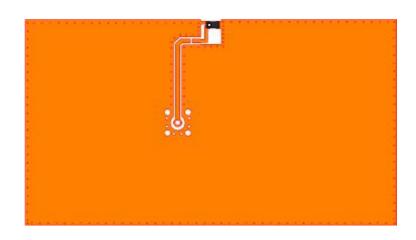




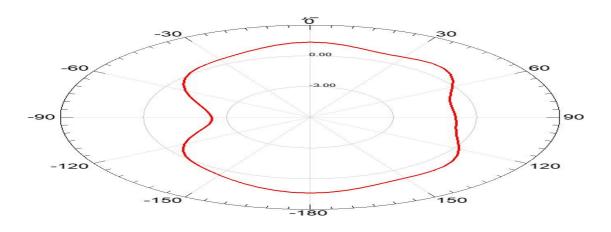
#### **Radiation Pattern**

coordinates:

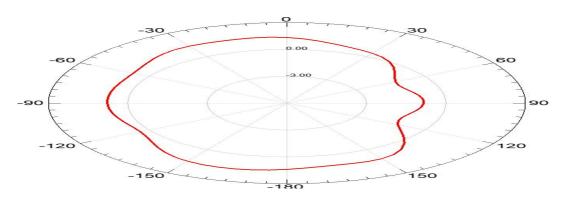




Y-Z Plane



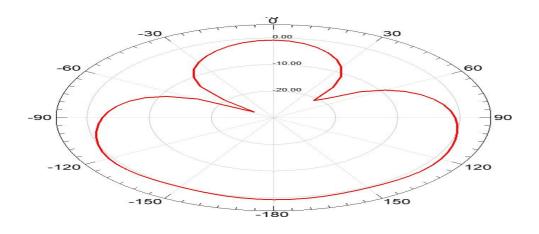
X-Z Plane



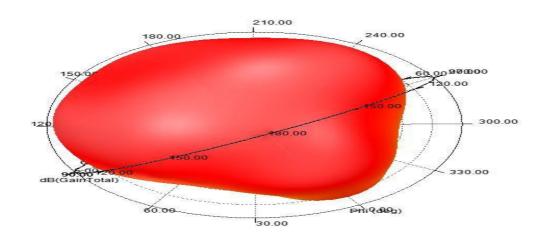
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#### X-Y Plane



#### 3D Radiation Pattern



Frequency	2400MHz	2450MHz	2500MHz
Avg. gain	-1.14	-0.85	-1.30
Peak gain	2	3.4	2.5
Efficiency	77%	82%	78%



#### **Dependability Test**

Test Temperature:

25°C±3°C

Operating Temperature

-25°C~+85°C

Temperature

5~40°C

Relative Humidity

20~70%

#### **Moisture Proof**

Temperature: 40±2°C Humidity: 90~95%RH

Duration: 500h

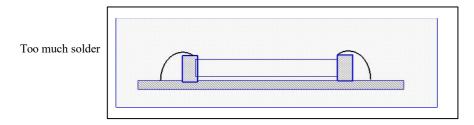
Recovery conditions: Room temperature Recovery Time: 24h (Class1) or 48h (Class2)

Sol derability

At least 95% of the terminal electrode is covered by new solder. Preheating conditions: 80 to 120°C;

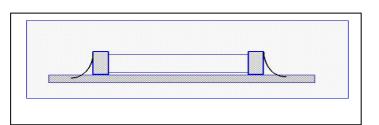
Solder Temperature: 235 ± 5°C Duration: 2 ±0.5s, Solder Temperature: 245±5°C

#### **Optimum Solder Amount for Reflow Soldering**



Cracks tend to occur due to large stress.

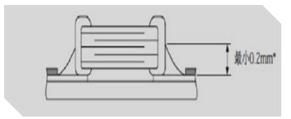
Not enough solder



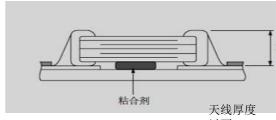
Weak holding force may cause bad connection between the capacitor and PCB.

## **Recommended Soldering amounts**

The optimal solder fillet amounts for re-flow soldering



The optimal solder fillet amounts for wave soldering





#### **Temperature Cycle Test**

10±1S Applied Force: 5N Duration: 10±1S

Preheating conditions: up-category temperature, 1h

Recovery time: 24±1h

**Initial Measurement** 

Cycling Times: 5 times, 1 cycle, 4 steps:

阶段	温度(℃)	时间(分钟)
第1步	下限温度(NPOX7R/X78/X68/X8R-55)	30
第2步	常温 (+20)	2~3
第3步	上限温度(NPA) X7R/X78: +125 Y5V/Z5U/X5R:+85 X68:+105 )	30
第4步	常温 (+20)	2~3

### Resistanceto Soldering Heat

Preheating 80 to 120°C; 10~30s. Solder Temperature: 235±5°C Duration: 2±0.5s, Solder Temperature: 245±5°C

Duration:2±0.5s, Preheating100to200°C;10±2min.

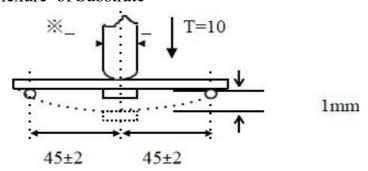
Solder Temperature: 265±5 °C Duration: 10±1s

Clean the capacitor with solvent and examine it with a 10X(min.) microscope.

Recovery Time: 24±2h

Recovery condition: Room temperature

#### Resistance to Flexure of Substrate



Test Board: Al<sub>2</sub>O<sub>3</sub> or PCB Warp: 1mm Speed: 0.5mm/sec.

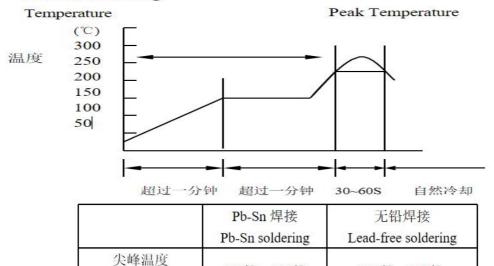
Unit: mm

The measurement should be made with the board in the bending position.



#### The temperature profile for soldering

#### Re-flow soldering



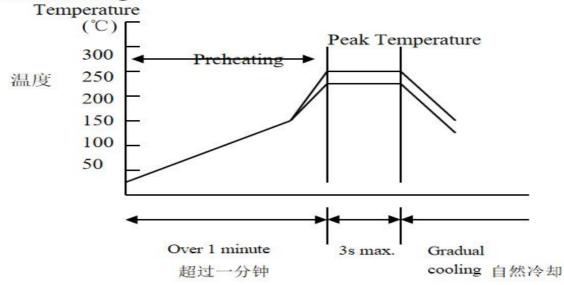
230°C~250°C

While in preheating, please keep the temperature difference between soldering temperature and surface temperature of chips as:  $T \le 150$  °C.

240℃~260℃

#### Wave soldering

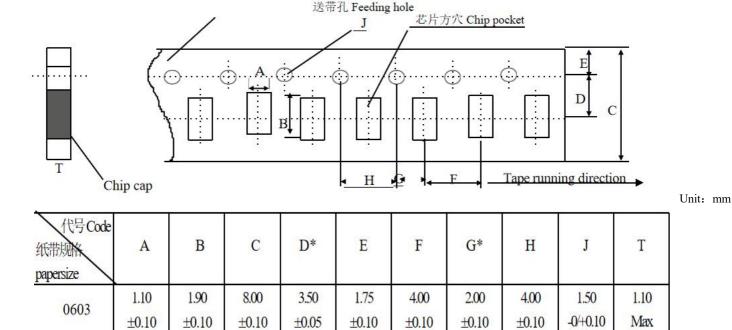
Peak temperature



20	Pb-Sn 焊接	无铅焊接	
	Pb-Sn soldering	Lead-free soldering	
尖峰温度 Peak temperature	230℃~260℃	240°C∼270°C	

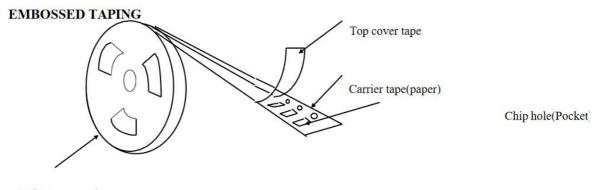


#### Dimensions of paper taping for 0603types



Reel (4000 pcs/Reel)

Note: The place with means where needs exactly dimensions.



Polystyrene reel

#### Storage Period

The guaranteed period for solderability is 6 months (Under deliver package condition). Temperature  $5\sim40\,^{\circ}\text{C}$  /Relative Humidity  $20\sim70\%$ 

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