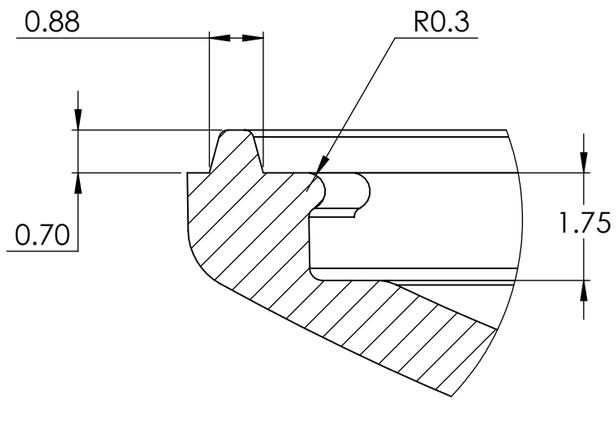
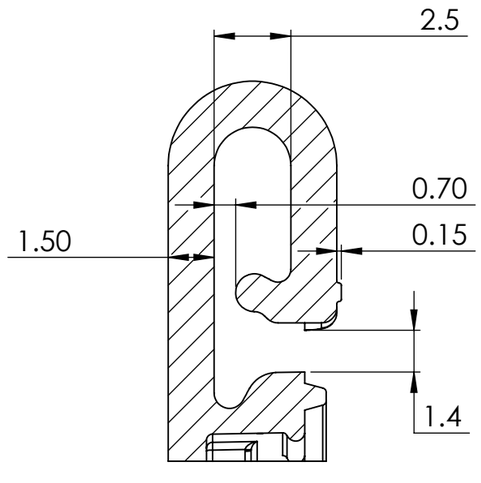
NOTES:

1. △ INDICATES CHANGES IN THIS REVISION.
   ⬭ INDICATES CRITICAL SPECS/DIMS TO BE INSPECTED IN EACH LOT.
2. REFER TO 3D CAD DATA FILE FOR FULL DEFINITION OF THIS PART.
3. MATERIAL: SEE TABLE.
4. COLOR: SEE TABLE.
5. TEXTURES: SEE TABLE.
6. MOLD-IN THE DATA CODE, MATERIAL SYMBOL & RECYCLE ICON, MATERIAL SUPPLIER CODE, P/N, CURRENT REVISION AND MANUFACTURER CODE AS INDICATED. HEIGHT TO BE FLUSH/SUB-FLUSH FROM SURFACE. SEE DETAIL VIEW FOR EXACT LOCATION.
7. NO REGRIND MATERIAL ALLOWED.
8. MFI VALUE OF MOLDED PART SHOULD BE WITHIN MAX. DEVIATION OF 30% OF THE RESIN MFI VALUE.
9. PRINTING AND ARTWORK ACCORDING TO GRAPHICS DEFINITION FILES.
10. THIS PART MUST COMPLY WITH RoHS STANDARDS.
11. NO CHANGES ALLOWED FOR PRODUCTION MATERIAL, PROCESS OR MANUFACTURING LOCATION UNLESS RECEIVED A WRITTEN APPROVAL FROM ESI.

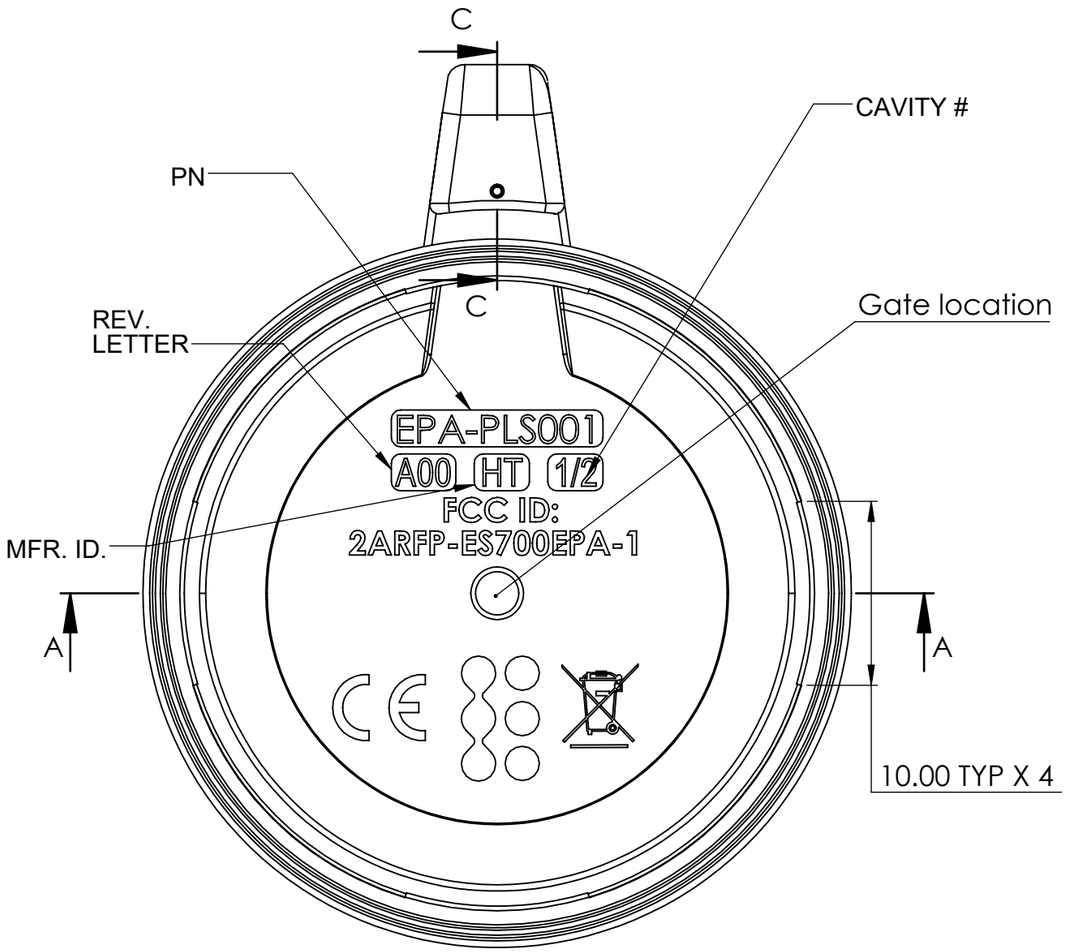
ECN No.	REV	DESCRIPTION	ISSUE DATE	ISSUED BY
NA	A00	Release for tooling	12/12/2018	SHARON B.

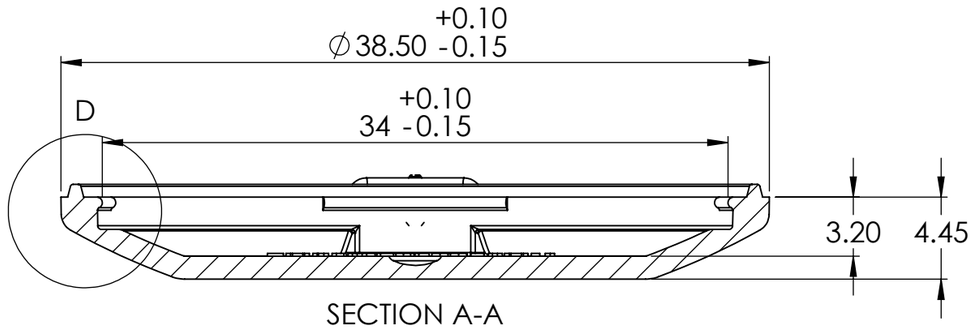


DETAIL D
SCALE 10 : 1



SECTION C-C
SCALE 5 : 1





SECTION A-A
SCALE 3 : 1

MATERIAL	COLOR	SURFACES DEFINITIONS
1-ST SOURCE:	BASE RESIN:	EXTERNAL SURFACES:
BAYER Covestro Makrolon 8315 Polycarbonate, 10% Glass Filled	**WHITE RAL 9003**	**HIGH POLISH**
2-ND SOURCE:	PLATING / PAINT	INTERNAL SURFACES:
N/A	**N/A**	**TECHNICAL POLISH**

ANSI-METRIC
THIRD ANGLE PROJECTION

INTERPRET DRAWING IN ACCORDANCE WITH ISO STANDARDS

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MILLIMETERS
GENERAL TOLERANCES:
.X = ± 0.3
.XX = ± 0.10
ANGLES = ± 0.5°

MATERIAL: Material <not specified>
WEIGHT: 1.92g

	NAME	SIGN.	DATE
DESIGNED	SHARON B.		25/11/2018
DRAWN	SHARON B.		25/11/2018
CHECKED	SERGEY M.		25/11/2018
APPROVED			

essence

PROJECT: CAR-EPA
DESCRIPTION: BATTERY COVER
SIZE A3 | P/N: EPA-PLS001 | REV. A00
SCALE: 2:1
MODEL FILE NAME: EPA-PLS001
SHEET 1 OF 1