

SPECIFICATION FOR APPROVAL

CUSTOMER: Shenzhen Xiaojiu Technology Co., Ltd

CUSTOMER P/N:Z27 coil 1

DESCRIPTION: Z27 coil 1

DATE: 2023-5-29

SPECIFICATION : G43.5 slotting+back adhesive 210mm

REV.NO.:A0

Customer signature and seal

	Confirmation/Date	Review/Date	Approved/Date	

Notes:

Seal of H-Wireless

	Confirmation/Date	Review/Date	Approved/Date	

Notes:

Shenzhen H-Wireless Technology Co., Ltd

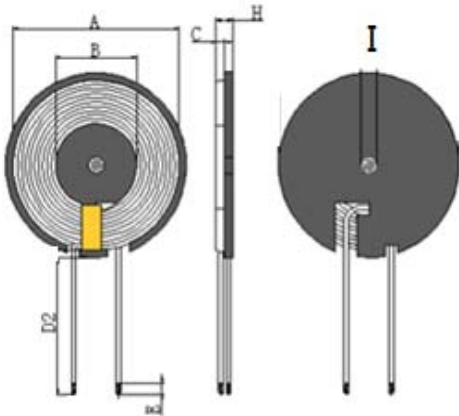
ADD: 503, Building C, Phase 1, Hongmen, No. 399 Jihua Road, Longgang District, Shenzhen

TEL: +86-755-85236567

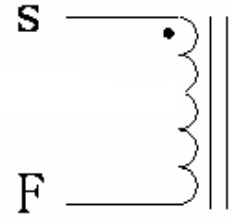
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1. MECHANICAL DIMENSION (UNIT:mm)



2. SCHEMATICS:



1. Coil mounting magnetic sheet, magnetic sheet size 43.5 ± 1 mm with a thickness of 0.8 ± 0.05 mm
Open the L slot.
2. Coil outlet position Wrap adhesive paper 1-2Ts;
3. The bottom of the magnetic separator should be pasted with adhesive backing

A	B	C	D2	Individual	H	I			I
40.5±1.0	13.5±1	0.8±0.05	210±3	4±2	2.8MAX	5±0.5			

3. WINDING:

STEP	START-FINISH	WIRE TYPE	TURNS	TAPE	REMARK
N1	S-F	silk covered wire $\varnothing 0.08 \times 105$ mm 2UEW	12TS (Ref)		

4. ELECTRICAL SPECIFICATION:

ITEM	L	DCR	L	Q value	HI-POT
TEST	Coil and magnetic plate	S-F	Individual coil		
COND	100KHz, 0.25V	AT 25°C	100KHz, 0.25V		
SPEC	6.5uH±10%	60mΩ Max	3.8uH±15%		

5. BILF OF MATERIAL:

NO.	ITEM	MATERIAL SPECIFICATION	MANUFACTURER	SGS NO.
1	0.08 * 105 strands of silk wire	Acetone wrapped wire 0.08 * 105 strands	NANJINGJINNINGCO,LTD	
2	Solder Bar	Solder Bar	QIAODO	
3	Magnetic sheet	$\varnothing 44 \times 0.8$ manganese zinc hard magnetic sheet with L slot	TAIYI CO.,LTD	
4	Glue	Yellow glue 9999	LIANCHENG CO.,LTD	
5	High-temperature adhesive paper	7mm wide high-temperature adhesive paper	CUDAK CO.,LTD	
6	Adhesive backing	$\varnothing 41.5 \times 0.1$	CUDAK CO.,LTD	

HRSW ELECTRONICS CO.,LTD		PART NO	
		TITLE	G43.5 slotting+back adhesive 210mm
DRAWN BY	CHECKED BY		APPROVED BY

SPECIFICATION FOR APPROVAL

6. SAMPLE TEST DATA									
6. 1DIMENSION TEST (UNIT:mm)									
TEST ITEM	A	B	C	D	E	H	I		
SPEC	43.8±1.0	13.5±1	0.8±0.05	210±3	4±2	2.8MAX	5±0.5		
1	43.87	13.59	0.81	210	3.50	2.55	5.03		
2	43.89	13.67	0.8	209.5	3.60	2.56	5.02		
3	43.91	13.68	0.83	210.1	3.70	2.49	4.99		
4	43.98	13.59	0.82	209.8	3.80	2.52	5.01		
5	43.97	13.57	0.85	210.2	4.00	2.50	5		
6									
7									
8									
9									
10									
MAX	43.98	13.68	0.85	210.20	4.00	2.56	5.03		
MIN	43.87	13.57	0.80	209.50	3.50	2.49	4.99		
AVERAGE	43.92	13.62	0.82	209.92	3.72	2.52	5.01		
6. 2ELECTRICAL TEST									
TEST ITEM	L		DCR	IDC		Q	HI-POT		
	S-F		S-F						
TEST COND	100KHz/0.25v		AT 25°C						
SPEC	6.5uH ±10%		60mΩ (Max)						
1	6.54		42.00						
2	6.59		42.30						
3	6.58		42.50						
4	6.57		42.10						
5	6.61		42.35						
6	6.49								
7									
8									
9									
10									
MAX	6.61		42.50						
MIN	6.49		42.00						
AVERAGE	6.56		42.25						
HRSW ELECTRONICS CO.,LTD					PART NO				
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