

REPORT

For

Clad Innovations Ltd.

110 East Cordova Street Vancouver, BC V6A 1K9, Canada

Date: 10 May 2021 Report No.: 20.01.20321-1

Revision No.: 0

Project No.: 20321

Equipment: WiFI/BLE Wireless Module

Model No.: Haven

FCC ID: 2ANU9HAVENA IC ID.: 23327-HAVENA

ONE STOP GLOBAL CERTIFICATION SOLUTIONS



















Unit 205 – 8291 92 ST., Delta, BC V4G 0A4, Canada Phone: 604-247-0444 Fax: 604-247-0442 www.labtestcert.com

Date Issued: 10 MAY 2021

Project No.: 20321

Client: Clad Innovations Ltd. Report No.:20.01.20321-1

Revision No.0

TABLE OF CONTENTS

1EST REPORT_FCC Part 15, Subpart B & 15.247/RSS-247 & RSS-Gen	ತ
Revision History	
Device Under Test Description	4
Program details	5
Description of Equipment Under Test and Variant Models	5
EUT Internal Operating Frequencies	
Additional Client Equipment Used During Test	6
Software and Firmware	
nput/Output Ports	6
Power Interface	
EUT Operation Modes	7
EUT Configuration Modes	7
Fest Equipment Verified for function	7
Measurement Uncertainty	
Result Summary	8
Radiated Emissions for Digital Parts	8
Field Strength of Spurious Radiation	8
Antenna Requirement	8
AC Power Line Conducted Emissions	9
Test Method	9
Test Setup	10
Measurement / Graphical Representation for Emission – Conducted Emissions	10
Radiated Emissions for Digital Parts	12
Test setup	
Measurement Procedure	13
Test Result	
Graphical Representation for Emission - Radiated 30MHz to 1GHz	14
Table Representation for Emission - Radiated 30MHz to 1GHz	14
Field Strength of Spurious Radiation	15
Test Method	
Test setup	16
Results	
Graphical Representation for Spurious Emission - Radiated 30 to 1000MHz	18
Graphical Representation for Spurious Emission - Radiated 1 to 18GHz	
Graphical Representation for Spurious Emission - Radiated 18 to 25GHz	22
Antenna Requirement	24
Results	24

Date Issued: 10 MAY 2021

Project No.: 20321

Client: Clad Innovations Ltd. Report No.:20.01.20321-1

Revision No.0

TEST REPORT_FCC P	art 15, Subpart B	& 15.247/RSS-247 & RSS-Gen			
Report Reference No:	20.01.20321-1				
Report Revision History:	✓ Rev. 0: 10 MAY 2021				
Compiled by (+ signature)	Jeremy Lee				
Approved by (+ signature)	David Johanson				
Date of issue:	10 MAY 2021				
Total number of pages	24				
FCC Site Designation No.:	CA5970				
IC Site Registration No.:	CA5970				
Testing Laboratory:	LabTest Certification	Inc.			
Address:	Unit 205 – 8291 92ST. Delta, B.C. V4G 0A4, Canada				
Applicant's name:	Clad Innovations Ltd				
Address:	110 East Cordova Street, Vancouver, BC V6A 1K9				
Manufacture's Name:	Same as Applicant				
Address:	Same as Applicant				
Test specification:					
Standards:		ubpart B: 2021/RSS-Gen, Issue 5, 2018 21 & RSS-247, Issue 2, 2017			
Test procedure:	ANSI C63.4:201ANSI C63.10: 20				
Non-standard test method:	N/A				
Test Report Form(s) Originator:	Jeremy Lee				
Master TRF:	1036_Rev2 – RF Rep	port Template			
Test item description:					
Trade Mark:	: TZOA HAVEN				
Model/Type reference:	: HAVEN				
Serial Number:	: n/p				
FCC ID:	.: 2ANU9HAVENA				
IC ID::	: 23327-HAVENA				
Possible test case verdicts:					

Date Issued: 10 MAY 2021

Project No.: 20321

Client: Clad Innovations Ltd. Report No.:20.01.20321-1

Revision No.0

- test case does not apply to the test object:	N/A
- test object does meet the requirement:	P (Pass)
- test object does not meet the requirement:	F (Fail)
Testing:	
Date of receipt of test item:	05 MAY 2021
Date (s) of performance of tests:	05 MAY 2021

Revision History

Revision	Date	Reason For Change	Author(s)
0	10 MAY 2021	Release version	Jeremy Lee

Device Under Test Description

Application for:	WiFi/BLE Wireless Module
Operating Frequency of WiFi:	2412 to 2467MHz
Operating Frequency of BLE:	2402 to 2480MHz
Number of Channels:	Depends on 802.11 communication Protocol
Rated RF Output:	0.0364 Watts
Modulation Type:	802.11b/g/n Protocols
Antenna Type/Gain:	BT Tunable FPC 2.4GHz Embedded Antenna/3.3dBi
Equipment mobility:	Fixed
Operating condition:	-40 to +60°C
Nominal Voltages for:	12 to 24VAC
Supply Voltage:	24V AC_20VA

Date Issued: 10 MAY 2021

Project No.: 20321

Client: Clad Innovations Ltd. Report No.:20.01.20321-1

Revision No.0

Program details

Testing	Testing Facility by procedure:						
\boxtimes							
Testing I	ocation/ address:	Unit 3128-20800 Westminster HWY, Richmond, B.C. V6V 2W3 Canada					

Summary of testing:	
Tests performed (name of test and test clause): Radiated Field strength and Emissions AC Power Line Conducted Emissions	Testing location: In SAC, Richmond On GRP, Richmond

The tests indicated in Test Summary were performed on the product constructed as described below. The test sections are the verbatim text from the actual data sheets used during the investigation. These test sections include the test name, the specified test Method, a list of the actual Test Equipment Used, documentation Photos, Results and raw Data. No additions, deviations, or exclusions have been made from the standard(s) unless specifically noted.

Based on the results of our investigation, we have concluded the product tested **complies** with the requirements of the standard(s) indicated. The results obtained in this test report pertain only to the item(s) tested. LabTest does not make any claims of compliance for samples or variants which were not tested.

Description of Equipment Under Test and Variant Models

Description:

The pre-certified Wireless Module, FCC ID: 2ANU9HAVENA and IC ID: 23327-HAVENA is installed another HOST UNIT, CACA with another Antenna.

The only differences are:

- > The antenna is changed to use the following in new HOST, CACA:
 - a) Antenna Info: BT Tunable FPC 2.4GHz Embedded Antenna, 3.3dBi Peak Gain. Part Number: 1003893FT-AA10L0050.

Variant Models:

The following variant models were part of this evaluation, and have been identified by the manufacturer as being electrically identical models, depopulated models, or with reasonable similarity to the model(s) tested. Labtest does not make any claims of compliance for samples or variants which were not tested.

None.

Date Issued: 10 MAY 2021

Project No.: 20321

Client: Clad Innovations Ltd. Report No.:20.01.20321-1

Revision No.0

EUT Internal Operating Frequencies

Frequency	Description	Frequency	Description
16.00 MHz	Crystal	1.5625 MHz	SPI Memsic
32.768 kHz	RTC	400 kHz	I2C
25 MHz	SPI Flash	2.1 MHz	Switching supply
25 MHz	Spi MCU-MCU	115.2kHz	Baud rate to WiFi

Additional Client Equipment Used During Test

Use*	Product Type	Manufacturer	Model	Comments
EUT	Wireless Module	Clad Innovations	HAVEN	Installed in new Host, CACA
SIM	Laptop	MSI	WE65	Controlled Radio
SIM	Power Supply	TRIAD	WAU240-500	Convert 120VAC to 24VAC Input: 120VAC 60Hz, 16W Output: 24VAC @500mA
SIM	Test Jig	Clad Innovations	n/p	Connect to command port of Main Board for Radio control
SIM	Dummy Load	Clad Innovations	n/p	Dummy Load for sensors

Abbreviations:

EUT - Equipment Under Test,

AE - Auxiliary/Associated Equipment, or

SIM - Simulator (Not Subjected to Test)

Software and Firmware

Use*	Description	Version
AE	ESP_RF_Test_Tool	V2.5

Abbreviations:

EUT - Equipment Under Test,

AE - Auxiliary/Associated Equipment, or

SIM - Simulator (Not Subjected to Test)

Input/Output Ports

Port #	Name	Type*	Cable Max. >3m	Cable Shielded	Comments
1	Power 24Vac	AC	Yes	No	Could be any power supply 12 to 24V AC or DC

Page 6 of 24

Date Issued: 10 MAY 2021

Project No.: 20321

Client: Clad Innovations Ltd. Report No.:20.01.20321-1

Revision No.0

*Note: AC = AC Power Port DC = DC Power Port N/E = Non-Electrical I/O = Signal Input or Output Port (Not Involved in Process Control)

TP = Telecommunication Ports

Power Interface

Mode	Voltage	Current	Power	Frequency	Phases	Comments
#	(V)	(A)	(W)	(DC/AC-Hz)	(#)	
1	115	0.3	20VA	AC	1	Used for 24vAC power adapter

EUT Operation Modes

Mode #	Description
1	Continuous operating with Radio off.
2	Continuous turning on WiFi_802.11g_2437MHz.
3	Continuous turning on BT_BLE_2440MHz.

EUT Configuration Modes

Mode #	Description
1	Antenna and EUT Flat on table top with AC 24VAC

Test Equipment Verified for function

Model #	Description	Checked Function	Results
N9038A	EMI Receiver	Frequency and Amplitude	In Tolerance
SAS-571	Antenna, 1 to 18GHz	Checked structure	Normal – no damage.
SAS-572	Antenna, 18 to 25GHz	Checked structure	Normal – no damage.
JB1	Antenna, 30 to 1000MHz	Checked structure	Normal – no damage.
8449B	Pre-Amplifier	Gain	In Tolerance
LIN-120C	LISN	Checked Insertion Losses	In Tolerance
5001i	AC Power Source	Measured the Output power	In Tolerance

Measurement Uncertainty

Where relevant, the following measurement uncertainty levels have been estimated for tests:

Parameter	Uncertainty
Temperature	± 1.0 °C
Humidity	± 5.0 %
DC and Low Frequency Voltages	± 3.0 %
Radiated Emission, 30 to 18,000MHz	± 4.93 dB
Conducted Measurements, 0.15 to 30MHz	± 3.52 dB

Page 7 of 24

Date Issued: 10 MAY 2021

Project No.: 20321

Client: Clad Innovations Ltd. Report No.:20.01.20321-1

Revision No.0

Uncertainty figures are valid to a confidence level of 95%.

Result Summary

The Compliance Status is a judgment based on the direct measurements and calculated highest emissions to appropriate standard limits. Measurement uncertainty values, provided on calibration certificates, were not be used in the judgment of the final status of compliance.

FCC Part 15, Subpart B/RSS-Gen & FCC15.247/RSS-247									
Test Type	Measurement Method	Result							
AC Power Line Conducted Emissions	FCC 15.107(a) & ICES-003 Class B	ANSI C63.4:2014	PASS						
Radiated Emissions for Digital Parts	FCC 15.109(a), & ICES-003 Class B	ANSI C63.4:2014	PASS						
Field Strength of Spurious Radiation	FCC Part 15.247(d) IC RSS-247 § 5.5	ANSI C63.10:2013	PASS						
Antenna Requirement	FCC Part 15.203	n/a	PASS						

Date Issued: 10 MAY 2021

Project No.: 20321

Client: Clad Innovations Ltd. Report No.:20.01.20321-1

Revision No.0

AC Power Line Conducted Emissions

Governing Doc	FCC 15.107(a) & ICES-003			Room Temperature (°C)				22.4
Basic Standard	ANSI C63.	4		Relative Humidity (%)				36.8
Test Location	Richmond			Barometric Pressure (kPa)			102.0	
Test Engineer	Jeremy Le	е		Date			05	May 2021
EUT Voltage	□ 24VAC ⊠			120VAC @ 60Hz via AC/AC Transformer				ormer
Test Equipment Used	sed Manufacturer		Model		Identifier		oration ate	Calibration due
EMC Analyzer	KeySight			9038A	702	27-Ma	ay-2020	27-May-2021
LISN	Com-Power		LIN	N-120C	920	11-Dec-2020		11-Dec-2021
RF Cable	MF		n/a	n/a	IH	HC¹	IHC ¹	
AC Power Source	California Instruments		5	5001i	059	IHC ²		IHC ²
Used Softwar	е	\boxtimes	Tile 7!	v7.3.0.6				
Used Templat	е	_FCC_Co	nEmi_/	AC Mains_l	_SN120C_	TROFF	_202012	15
Note1) In House Calibra Note2) In House Calibra								
Frequency Range:	⊠ 150kH	z-30MHz	□ 9-	150kHz				
Detector:	⊠ Peak		⊠Q	uasi-Peak	\boxtimes	Avera	ging	
RBW/VBW:	⊠ 9/30kŀ	łz	□ 20	00/300Hz				
Coupling device:	⊠ LISN	□IS	Ν	☐ Curr	ent Probe	□ C'	۷P	
Arrangement of EUT:	⊠ Table-	top only	□F	loor-standii	ng only 🗆	Rack	Mounted	
All emissions were unde	er both limit	leves, QP	and Av	erage.				
Compliant ⊠ Non-Compliant □ Not Applicable □								

Test Method

This test measures the levels emanating from the EUT, thus evaluating the potential for the EUT to cause radio frequency interference to other electronic devices. Testing was performed in accordance with the test standard(s) referenced in the test summary section of this report. The Equipment Under Test (EUT) was configured based upon the requirements of the applicable test standard. Initially a scan was made with an EMC Analyzer, controlled by EMC Test Software, Tile7!, from 150 kHz to 30 MHz on each phase with the receiver in the peak mode. The measuring bandwidth was set up 9 kHz. Measurements were then made using CISPR16-1 quasi peak and averaging detectors when the peak readings were within 10dB of the Quasi-peak limit line.

Test Result

- Conducted Emissions (QP/AV) level (dBμV) = Analyzer level (dBμV) + Corr. (dB)
- Corr. (dB) = Insertion Loss of LISN (dB) + Cable Loss (dB)
- Margin (dB) = QP/AV Limit (dBμV) QP/AV level (dBμV)

Page 9 of 24

Date Issued: 10 MAY 2021

Project No.: 20321

Client: Clad Innovations Ltd. Report No.:20.01.20321-1

Revision No.0

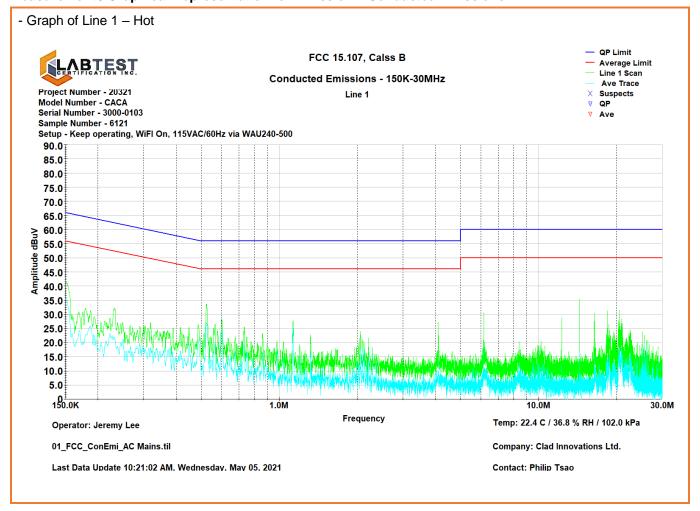
Test Setup

Description of test set-up:

The EUT was placed on a 0.8 m non-conducting table above a ground reference plane (GRP).

The EUT was set to Operation Mode #1 with configuration Mode #1

Measurement / Graphical Representation for Emission - Conducted Emissions

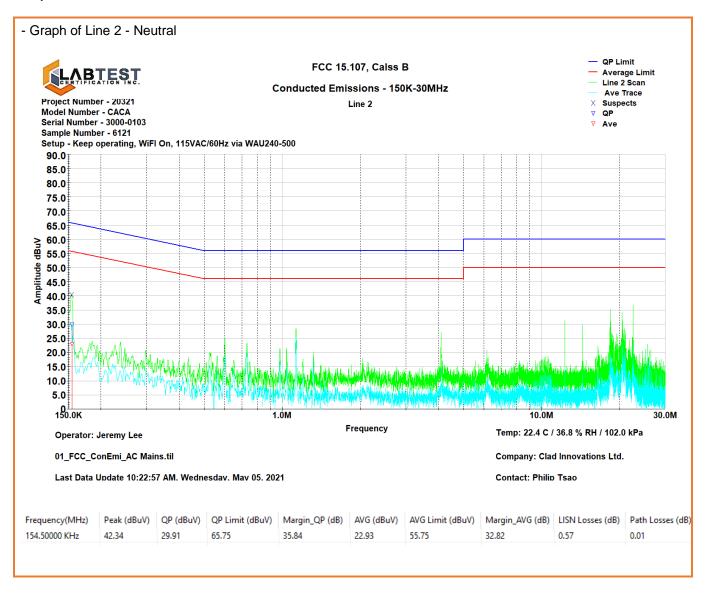


Date Issued: 10 MAY 2021

Project No.: 20321

Client: Clad Innovations Ltd. Report No.:20.01.20321-1

Revision No.0



Date Issued: 10 MAY 2021

Project No.: 20321

Client: Clad Innovations Ltd. Report No.:20.01.20321-1

Revision No.0

Radiated Emissions for Digital Parts

Governing Doc	FCC 15.109(a) & ICES-003		Room Temperature (°C)		22.1				
Basic Standard	ANSI C63.	4		Relative Humidity (%)			36.8		
Test Location	Richmond			Barometric Pressure (kPa)				102.0	
Test Engineer	Jeremy Lee			Date			05	May 2021	
EUT Voltage	□ 24	4VAC	\boxtimes	120VA	120VAC @ 60Hz via AC/AC Transformer				
Test Equipment Used	Manuf	acturer		Model	Identifier	Cali	bration	Calibration due	
EMC Analyzer	Key	Sight	ı	N9038A	702	27-M	ay-2020	27-May-2021	
Broadband Antenna	Su	inol		JB1	371	24-Se	ep-2020	24-Sep-2022	
Motion Controller	Su	inol	,	SC104V	235A	П	HC ¹	IHC ¹	
Antenna Tower	Su	nol	Т	WR95-4	235B	П	HC ¹	IHC ¹	
Turn Table	Su	nol		SM46C	235C	II	HC ¹	IHC ¹	
EMC Shielded Enclosure	U	SC	ı	USC-26	374	II	HC ¹	IHC ¹	
RF Cable	MRO			n/a	n/a	II	HC ²	IHC ²	
AC Power Source	California Instruments			5001i	059	II	HC ³	IHC ³	
Used Softwar	е	⊠ T	ile 7	7! v7.3.0.6					
Used Templa	te	_FCC_RadE	mi_	_30-1000M	Hz_20200)727			
Note1) In House Calibration Ref. # 4 Note2) In House Calibration Ref. # 6 Note3) In House Calibration Ref. # 7									
Frequency Range:	☐ 9kHz-3	30-1000N ⊠ 30-1000N		30-1000N	lHz		1-6GHz		
Detector:	⊠ Peak (for Prescan)	\boxtimes	☑ Quasi-Peak(for Formal)					
RBW/VBW:	□ 9/30kF	łz	\boxtimes	☑ 120/300kHz ☐ 1/3MHz					
Type of Facility:	⊠ SAC			□ FSOATS □ in-situ					
Distance:	⊠ 3mete	r		10meter			1meter		
Arrangement of EUT:	⊠ Table-	top only] Floor-star	nding only		Rack Mo	unted	
Classification:	⊠ Class	В		Class A					
Compliant ⊠ Non-Compliant □					Not	Applicat	ole 🗆		

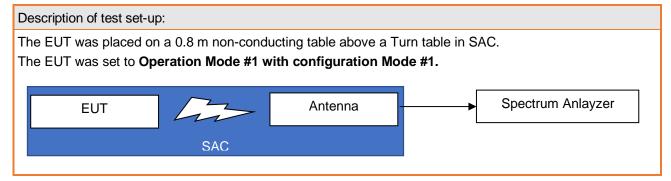
Date Issued: 10 MAY 2021

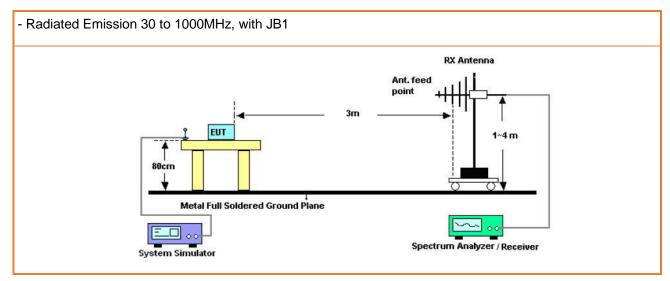
Project No.: 20321

Client: Clad Innovations Ltd. Report No.:20.01.20321-1

Revision No.0

Test setup





Measurement Procedure

This test measures the radiating levels from the EUT, thus evaluating the potential for the EUT to cause radio frequency interference to other electronic devices. Testing was performed in accordance with the test standard(s) referenced in the test summary section of this report. The Equipment Under Test (EUT) was configured based upon the requirements of the applicable test standard. Initially, the primary emission frequencies are identified by positioning a broadband receive antenna three meter from the EUT.

A scan was made with an EMC Analyzer, controlled by EMC Test Software, Tile7!, from 30kHz to 1,000 MHz with the receiver in the peak mode. The receiver IF bandwidth was 9/120 kHz and scan step was about 3/30kHz. To ensure that the maximum emission at each discrete frequency of interest is observed, the receive antenna is varied in height from one to four meters and rotated to produce horizontal and vertical polarities while the turntable is rotated to determine the worst emitting configuration. Under 30MHz was only tested at 1meter height and Antenna was changed both polarization, Horizontal and Vertical. Measurements were then made using CISPR quasi peak when the peak readings were within 10dB of the limit line. The numerical results are included herein to demonstrate compliance.

Test Result

- Radiated Emissions level (dBμV/m) = Analyzer level (dBμV) + AFCL (dB/m)
- AFCL (dB/m) = Antenna Factor (dB/m) +Cable Loss (dB) Pre-Amplifier Gain(dB)
- Margin (dB) = Limit (dB μ V/m) Field Strength level (dB μ V/m)

Page 13 of 24

Date Issued: 10 MAY 2021

Project No.: 20321

Client: Clad Innovations Ltd. Report No.:20.01.20321-1

Revision No.0

Graphical Representation for Emission - Radiated 30MHz to 1GHz

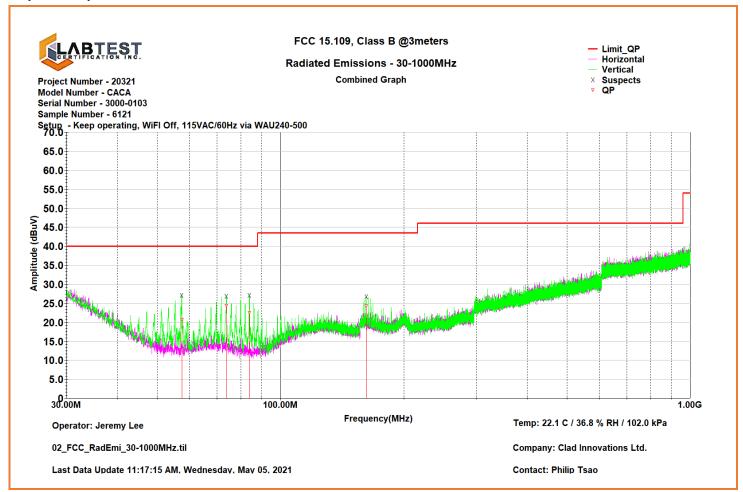


Table Representation for Emission - Radiated 30MHz to 1GHz

Frequency(MHz)	Ant Fac (dB)	Cable loss (dB)	Preamp (dB)	AZ (Deg)	HGT (cm)	Peak (dBuV)	QP (dBuV)	Limit (dBuV)	Margin (dB)
57.4382 MHz	8.71	1.13	0.00	328	100	23.56	20.65	40.00	19.35
73.8255 MHz	9.28	1.26	0.00	47	107	26.75	24.34	40.00	15.66
83.8962 MHz	9.48	1.34	0.00	79	127	29.16	22.49	40.00	17.51
161.8843 MHz	10.89	2.10	0.00	0	100	30.59	24.21	43.52	19.31

Date Issued: 10 MAY 2021

Project No.: 20321

Client: Clad Innovations Ltd. Report No.:20.01.20321-1

Revision No.0

Field Strength of Spurious Radiation

Governing Doc	FCC Part 15.247(d) IC RSS-247 § 5.5			Room Temperature (°C)			23.1 to 23.3		
Basic Standard	ANSI C63.1	0		Relative Humidity (%) 36.8 to			6.8 to 37.3		
Test Location	Richmond			Barometric Pressure (kPa)			10	101.7 to 101.9	
Test Engineer	Jeremy Lee			Date			05	May 2021	
EUT Voltage	□ 24VAC [120VAC	@ 60Hz v	ia AC/A	C Transfo	ormer	
Test Equipment Used	Manufa	acturer		Model	Identifier	Calil	oration	Calibration due	
EMC Analyzer	KeySight		ı	N9038A	702	27-Ma	ay-2020	27-May-2021	
Broadband Antenna	Su	nol		JB1	371	24-Sep-2020		24-Sep-2022	
Horn Antenna	A.H Sy	/stems	5	SAS-571	227C	12-Aug-2020		12-Aug-2022	
Horn Antenna	A.H Sy	/stems	5	SAS-572	227D	11-De	ec-2018	11-Dec-2021	
Motion Controller	Su	nol	5	SC104V	235A	H	HC ¹	IHC ¹	
Antenna Tower	Su	nol	Т	WR95-4	235B	H	HC ¹	IHC ¹	
Turn Table	Su	nol		SM46C	235C	IHC ¹		IHC ¹	
EMC Shielded Enclosure	USC		ı	USC-26	374	IHC ¹		IHC ¹	
RF Cable	MRO Elec.		SM	A-SMA-12FT	n/a	H	HC ²	IHC ²	
RF Cable	MRO			n/a	n/a	H	HC ²	IHC ²	
RF Preamplifier	Agi	lent		8449B	273	H	HC ²	IHC ²	
AC Power Source	California I	nstruments		5001i	059	H	HC ³	IHC ³	
Used Softwa	re	⊠ T	ile 7	7! v7.3.0.6					
Used Templa	te	_FCC_RadEmi_30-1000MHz_Spur_20201008 _FCC_RadEmi_1-18GHz_Spur_20200824 _FCC_RadEmi_18-26.5GHz_Spur_20200810							
Note1) In House Calibra Note2) In House Calibra Note3) In House Calibra	ation Ref. # 6 ation Ref. # 7	,							
Frequency Range:	⊠ 1.0-25G	SHz		⊠ 30-1000	MHz			9kHz-30MHz	
Detector:	,	r Prescan an I Quasi-Peak		,	⊠ Averag ·1000MHz	•	ormal)		
RBW/VBW:	⊠1/3MHz			⊠120/300	kHz		⊠ 9	9/30kHz	
Type of Facility:	⊠ SAC/FS	SOATS			S		in-situ		
Distance:			⊐ 10)meter		1mete	r		
Arrangement of EUT:	⊠ Table-to	p only [□ FI	oor-standir	ng only	∃ Rack I	Mounted		
There was no Spurious	detected over	er Limit of FC	C15	5.247(d).					
Compliant ⊠	N	Ion-Compliar	nt 🗆		Not /	Applicat	ole 🗆		

Date Issued: 10 MAY 2021

Project No.: 20321

Client: Clad Innovations Ltd. Report No.:20.01.20321-1

Revision No.0

Test Method

The EUT and test equipment were set up and measurements taken using the procedures is based on ANSI C63.10.

Adjust the spectrum analyzer for the following setting:

a) RBW: 100 kHz (< 1 GHz), 1 MHz (> 1 GHz). b) VBW: 300 kHz (< 1 GHz), 3 MHz (> 1 GHz).

c) Detector mode: Positive Peak

The transmitter was placed on a Styrofoam table, and it was set for continuous transmission

The measurement antenna was placed at a distance of 3 meters from the EUT. During the tests, the antenna height and polarization as well as EUT azimuth were varied in order to identify the maximum level of emissions from the EUT.

Requirements - Radiated Spurious Emissions:

Emissions found in Restricted bands, the levels must comply with the general limits found in FCC Part 15.209.

Frequency	Limits				
FCC Part 15.	209, IC RSS-GEN 8.9				
9 to 490 kHz	2400/F (kHz) μV/m @ 300 meters				
490 to 1705 kHz	24000/F (kHz) μV/m @ 30 meters				
1705 kHz to 30 MHz	29.54 dBµV/m @ 30 meters				
30 - 88	40.0 dBµV/m @ 3 meters				
80 - 216	43.5 dBµV/m @ 3 meters				
216 - 960	46.0 dBµV/m @ 3 meters				
Above 960	54.0 dBuV/m @ 3 meters				

The frequency range up to tenth harmonic of the fundamental frequency was investigated.

Test setup

Description of test set-up:

The EUT was placed on a 0.8m non-conducting table above a ground reference plane (GRP) for the frequency range 9kHz to 1GHz.

The EUT was placed on a 1.5m non-conducting table above a ground reference plane (GRP) for the frequency range 1 to 25GHz.

The EUT was set to Operation Mode #2 & #3 with configuration Modes #1.



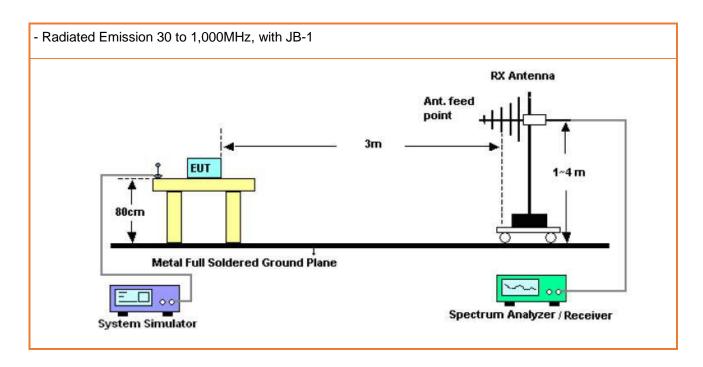
Page 16 of 24

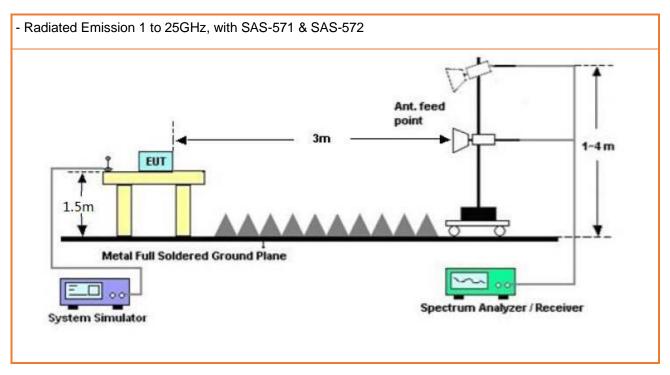
Date Issued: 10 MAY 2021

Project No.: 20321

Client: Clad Innovations Ltd. Report No.:20.01.20321-1

Revision No.0





Page 17 of 24

Date Issued: 10 MAY 2021

Project No.: 20321

Client: Clad Innovations Ltd. Report No.:20.01.20321-1

Revision No.0

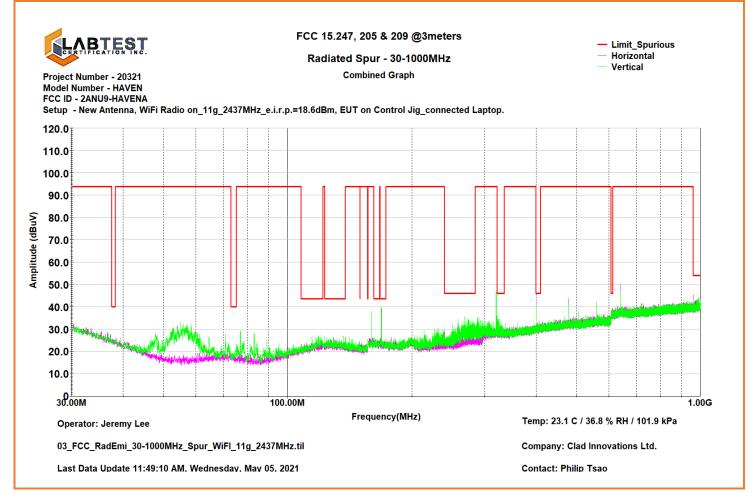
Results

All Radiated spurious emissions from the transmitter were greater than 10dB below the limit line and were not measured which was detected under noise floor.

All other emissions detected are from the Power Supply or digital circuitry.

Graphical Representation for Spurious Emission - Radiated 30 to 1000MHz

1. 802.11g_2437MHz



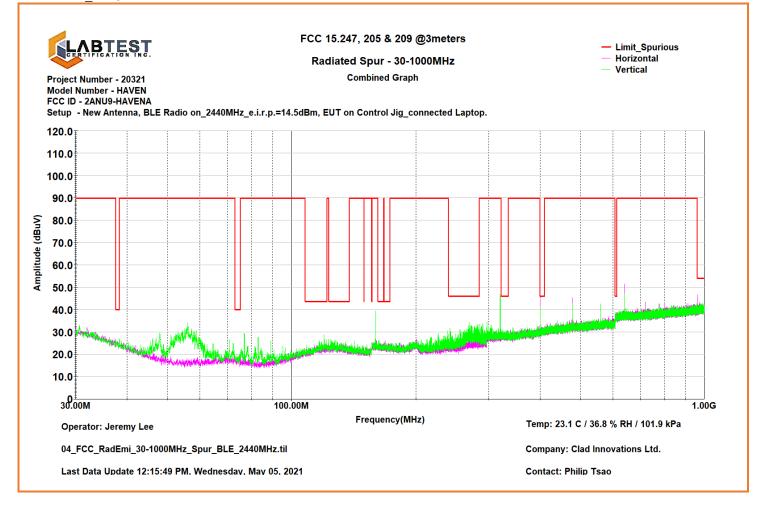
Date Issued: 10 MAY 2021

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Revision No.0

2. BLE_2440MHz



Date Issued: 10 MAY 2021

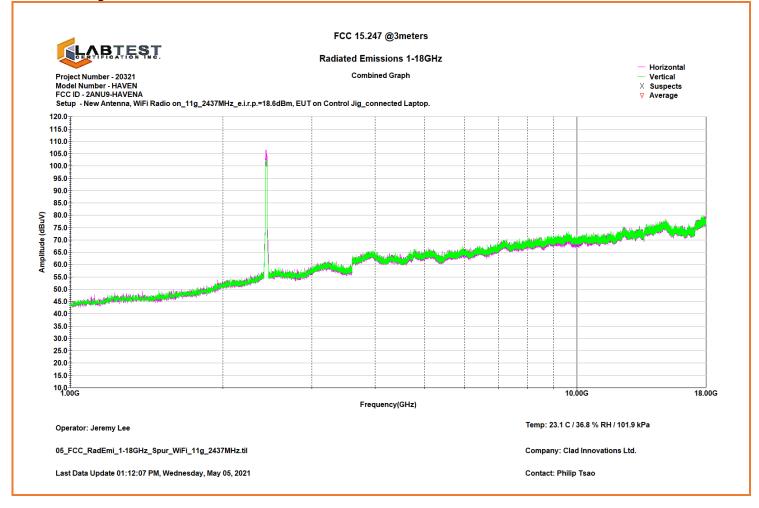
Project No.: 20321

Client: Clad Innovations Ltd. Report No.:20.01.20321-1

Revision No.0

Graphical Representation for Spurious Emission - Radiated 1 to 18GHz

1. 802.11g_2437MHz



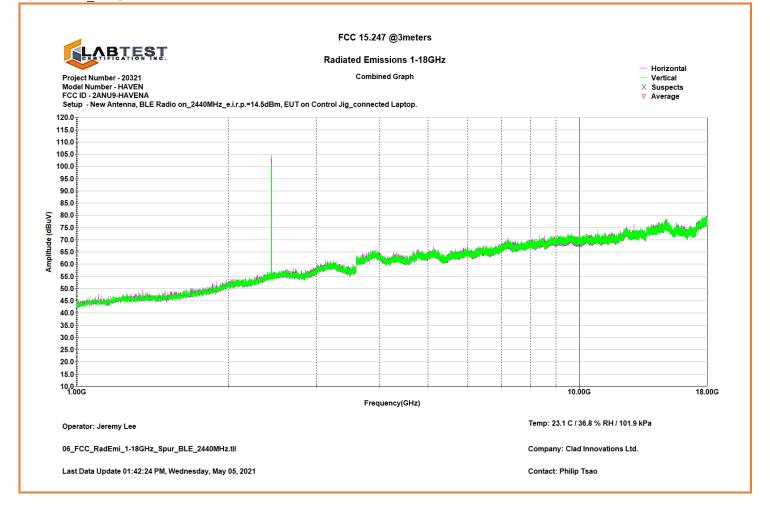
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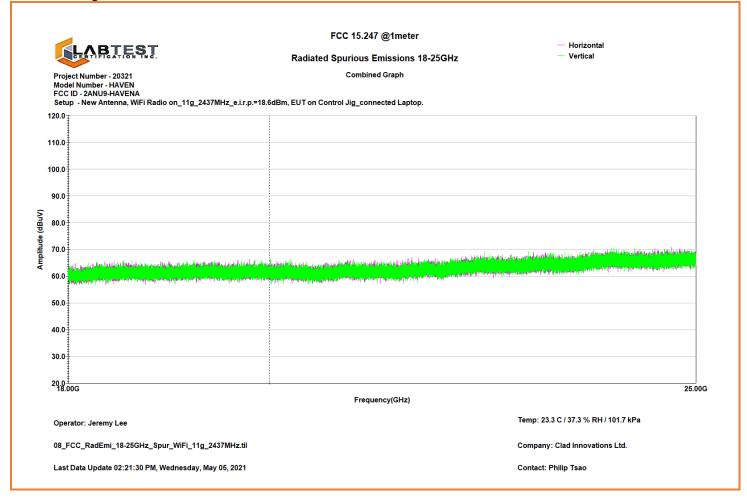
Project No.: 20321

Client: Clad Innovations Ltd. Report No.:20.01.20321-1

Revision No.0

Graphical Representation for Spurious Emission - Radiated 18 to 25GHz

1. 802.11g_2437MHz



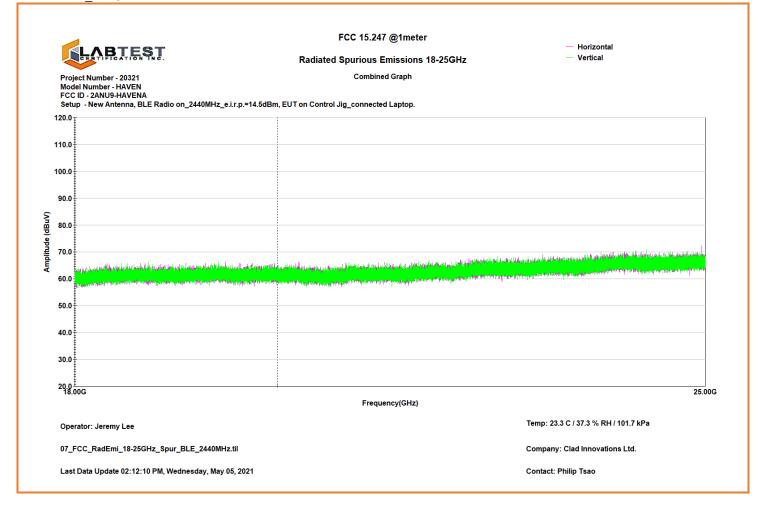
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Antenna Requirement

Governing Doc	15.203	Room Temperature (°C)	N/A
Basic Standard	15.203	Relative Humidity (%)	N/A
Test Location	Richmond	Barometric Pressure (kPa)	N/A
Test Engineer	Jeremy Lee	Date	05 May 2021
EUT Voltage	☐ 24VAC □		AC Transformer
Compliant ⊠	Non-Compliant □	Not Applicat	ole 🗆

Results

According to §15.203, an intentional radiator shall be designed to ensure that no antenna other than that furnished by the responsible party shall be used with the device. The use of a permanently attached antenna or of an antenna that uses a unique coupling to the intentional radiator shall be considered sufficient to comply with the provisions of this section.

The EUT has one approved antenna, which accordance to the above sections, is considered sufficient to comply with the provisions of these sections. The antenna is permanently mounted inside the EUT and can not be easily replaced without using special tools and appropriate mounting hardware.

TZOA Part Number:

Manufacturer: ethertronics P/N: 1003893FT-AA10L0050 Description: 3.3 dBi 2.4 GHz Embedded Antenna.



END of REPORT