

EMI - TEST REPORT

- FCC Part 15.225, RSS 210-

Type / Model Name : KAP-R

Product Description: Kion Access Permission (access device)

Applicant: TQ-Systems GmbH

Address : Gut Delling

Mühlstrasse 2

82229 Seefeld, Germany

Manufacturer: TQ-Systems GmbH

Address : Gut Delling

Mühlstrasse 2

82229 Seefeld, Germany

Test Result according to the standards listed in clause 1 test standards:

POSITIVE

Test Report No. : 80153542-03 Rev_1

04. October 2023

Date of issue





FCC ID: 2ANFF-KAPR IC ID: 23072-KAPR Contents

1	TEST STANDARDS	3
2	EQUIPMENT UNDER TEST	4
2	EQUIPMENT UNDER TEST	4
2.1	Information provided by the Client	4
2.2	Sampling	4
2.3	Photo documentation of the EUT – Detailed photos see ATTACHMENT A	4
2.4	Short description of the equipment under test (EUT)	4
2.5	Power supply system utilised	4
3	TEST RESULT SUMMARY	5
3.1	Revision history of test report	5
3.2	FINAL ASSESSMENT	5
4	TEST ENVIRONMENT	6
4.1	Address of the test laboratory	6
4.2	Environmental conditions	6
4.3	Statement of the measurement uncertainty	6
4.4	Conformity Decision Rule	7
4.5	Measurement protocol for FCC and ISED	7
5	TEST CONDITIONS AND RESULTS	9
5.1	Field strength of the fundamental wave	9
5.2	Spurious emissions	10
5.3	Frequency tolerance	13
5.4	Bandwidth	15
5.5	Transmitter spectrum mask	17
6	USED TEST EQUIPMENT AND ACCESSORIES	19



FCC ID: 2ANFF-KAPR IC ID: 23072-KAPR 1 TEST STANDARDS

The tests were performed according to following standards:

FCC Rules and Regulations Part 15, Subpart A - General (September 2021)

Part 15, Subpart A, Section 15.31 Measurement standards

Part 15, Subpart A, Section 15.33 Frequency range of radiated measurements

Part 15, Subpart A, Section 15.35 Measurement detector functions and bandwidths

FCC Rules and Regulations Part 15, Subpart C - Intentional Radiators (September 2021)

Part 15, Subpart C, Section 15.207 Conducted limits

Part 15, Subpart C, Section 15.209 Radiated emission limits, general requirements

Part 15, Subpart C, Section 15.225 Operation within the band 13.110 - 14.010 MHz

RSS Rules and Regulations

RSS-Gen Issue 5, March 2018 General Requirements and Information for the Certification of

Amendment 1 (March 2019) Radiocommunication Equipment Amendment 2 (February 2021)

RSS-210 Issue 10, December 2019 Low Power Licence – Exempt Radiocommunication Devices (All

Amendment (April 2020) Frequency Bands): Category I Equipment

ANSI C63.10: 2013 Testing Unlicensed Wireless Devices



FCC ID: 2ANFF-KAPR IC ID: 23072-KAPR 2 EQUIPMENT UNDER TEST

2.1 Information provided by the Client

Please note, we do not take any responsibility for information provided by the client or his representative which may have an influence on the validity of the test results.

2.2 Sampling

The customer is responsible for the choice of sample. Sample configuration, start-up and operation is carried out by the customer or according his/her instructions.

2.3 Photo documentation of the EUT – Detailed photos see ATTACHMENT A

2.4 Short description of the equipment under test (EUT)

KAP-R is a component to be built in a forklift for key access permission.

KAP-R (Kion Access Permission) is used in a vehicle as an access device. The KAP-R can be used as a standalone version (without fleet management) or in combination (with fleet management) with the radio unit KCU (Kion Communication Unit).

Number of tested samples:

Serial number: Prototype (test sample)

HVIN: KAP-R PMN: KAPR20

EUT operation mode:

The equipment under test was operated during the measurement under the following conditions:

- Only modulation HF (13.56 MHz), Modulation Type ASK [command r8]

EUT configuration:

The following peripheral devices and interface cables were connected during the measurements:

-	Test doxes	ivioaei:	AE12-15 / AE12-LB
-	Laptop DELL	Model:	SN: 7QL1S32
-	Power supply	Model:	CSA-ID.: 02-02/50-20-008

Maria A E40 TO / A E40 L D

2.5 Power supply system utilised

Power supply voltage : 6.0 - 36.0 V DC (EUT)

All tests were carried out with a supply voltage of 24.0 V DC (test box "AE12-TS", supply EUT over test box), unless otherwise stated. Exceptions are described in the detailed test conditions.

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FCC ID: 2ANFF-KAPR 3 TEST RESULT SUMMARY

<u>N 1</u>	
Description	Result
AC power line conducted emissions	not tested1
Field strength of fundamental	passed
Spurious emissions	passed
Frequency tolerance	passed

passed

passed

IC ID: 23072-KAPR

Occupied bandwidth

Transmitter spectrum mask

FCC Rule Part

15.207

15.225

15.209

15.225

15.215

15.225

RSS Rule Part

RSS Gen, 8.8*)

RSS-210, B.6

RSS Gen, 8.9*)

RSS-210, B.6

RSS-Gen, 6.7*)

RSS-210, B.6

3.1 Revision history of test report

Test report No	Rev.	Issue Date	Changes
80153542-03	0	04 May 2023	Initial test report
80153542-03	1	04 October 2023	Added modulation type ASK in Chapter 2: EUT operation mode

The test report with the highest revision number replaces the previous test reports.

3.2 FINAL ASSESSMENT

The equipment under test fulfills the	red	uirements cited in clause 1 test star	ndards.		
Date of receipt of test sample	:	acc. to storage records	-		
Testing commenced on	:	13 March 2023	-		
Testing concluded on	:	30 March 2023	-		
Checked by:		Teste	ed by:		
Klaus Gegenfurtner Team Lead Radio		<u> </u>		Markus Friedl Radio Team	_

¹ battery powered DC, vehicular use

[&]quot;RSS-210 7.2 General field strength limits" reference to RSS-Gen*)



4 TEST ENVIRONMENT

4.1 Address of the test laboratory

CSA Group Bayern GmbH Ohmstrasse 1-4 94342 STRASSKIRCHEN GERMANY

4.2 Environmental conditions

During the measurement the environmental conditions were within the listed ranges:

Temperature: 15 - 35 ° C

Humidity: 30 - 60 %

Atmospheric pressure: 86 - 106 kPa

4.3 Statement of the measurement uncertainty

The data and results referenced in this document are true and accurate. It is noted that the expanded measurement uncertainty corresponds to the measurement results from the standard measurement uncertainty multiplied by the coverage factor k = 2. The true value is located in the corresponding interval with a probability of 95 %. The measurement uncertainty was calculated for all measurements listed in this test report on basis of the ETSI Technical Report TR 100 028 Electromagnetic compatibility and Radio spectrum Matters (ERM); Uncertainties in the measurement of mobile radio equipment characteristics; Part 1 and Part 2. The results are documented in the quality system acc. to DIN EN ISO/IEC 17025. Furthermore, component and process variability of devices similar to that tested may result in additional deviation. The manufacturer has the sole responsibility of continued compliance of the device.

Measurement Type	Range	Confidence Level (%)	Calculated Uncertainty
AC Conducted Spurious Emissions	0.15 MHz to 30 MHz	95%	± 3.29 dB
20 dB Bandwidth	Center frequency of EuT	95%	± 2.5 10 ⁻⁷
99% Occupied Bandwidth	Center frequency of EuT	95%	± 2.5 10 ⁻⁷
Radiated Spurious Emissions	9 kHz to 30 MHz	95%	± 3.53 dB
Radiated Spurious Emissions	30 MHz to 1000 MHz	95%	± 3.71 dB
Radiated Spurious Emissions	1000 MHz to 10000 MHz	95%	± 2.34 dB
Peak conducted output power	902 MHz to 928 MHz	95%	± 0.35 dB
Conducted Spurious Emissions	9 kHz to 10000 MHz	95%	± 2.15 dB

File No. 80153542-03 Rev_1, page 6 of 19



4.4 Conformity Decision Rule

The applied conformity decision rule is based on ILAC G8:09/2019 clause 4.2.1 Binary Statement for Simple Acceptance Rule (w = 0).

Details can be found in the procedure CSA B V50 29.

4.5 Measurement protocol for FCC and ISED

4.5.1 GENERAL INFORMATION

CSA Group Bayern GmbH is recognized as wireless testing laboratory under the CAB identifier:

FCC: DE 0011 ISED: DE0009

4.5.2 General Standard information

The test methods used comply with ANSI C63.10 - "Testing Unlicensed Wireless Devices".

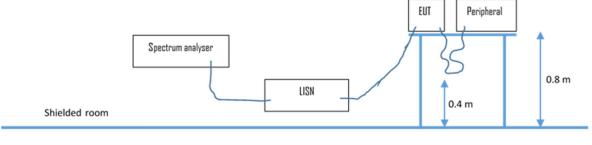
4.5.2.1 Justification

The equipment under test (EUT) is configured in a typical user arrangement in accordance with the manufacturer's instructions.

4.5.3 Details of test procedures

4.5.3.1 Conducted emission

Test setup according ANSI C63.10



Non-conducted support

The final level, expressed in dBmV, is arrived at by taking the reading directly from the Spectrum analyser. This level is compared to the limit.

To convert between dBmV and mV, the following conversions apply:

dBmV = 20(log mV)mV = loverse log(dBmV/2)

mV = Inverse log(dBmV/20)

Conducted emissions on the 50 Hz and/or 60 Hz power interface of the EUT are measured in the frequency range of 150 kHz to 30 MHz. The measurements are performed using a receiver, which has CISPR characteristic bandwidth and quasi-peak detection and a Line Impedance Stabilization Network (LISN) with 50 W / 50 mH (CISPR 16) characteristics. The receiver is protected by means of an impedance matched pulse limiter connected directly to the RF input. Table top equipment is placed on a non-conducting table 80 centimetres above the floor and is positioned 40 centimetres from the vertical ground plane (wall) of the screen room. If the minimum limit margin appears to be less than 20 dB with a peak mode measurement, the emission is re-measured using a tuned receiver with quasi-peak and average detection and recorded on the data sheets.

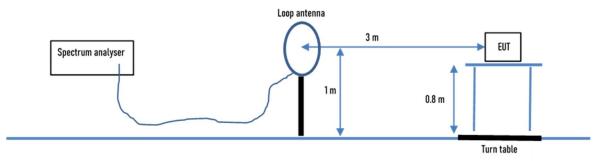
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4.5.3.2 Radiated emission

4.5.3.2.1 OATS1 test site (9 kHz - 30 MHz):

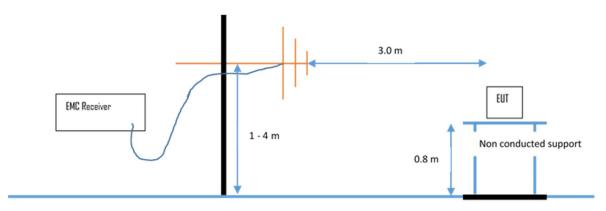
Test setup according ANSI C63.10



Emissions from the EUT are measured in the frequency range of 9 MHz to 30 MHz using a tuned receiver and a calibrated loop antenna. Table top equipment is placed on a 1.0 X 1.5 m non-conducting table 80 centimetres above the ground plane. Cables to simulators/testers (if used in this test) are routed through the center of the table and to a screened room located outside the test area. The antenna is positioned 3, 10 or 30 metres horizontally from the EUT and is repeated vertically. To locate maximum emissions from the test sample the antenna is varied along the site axis and the EUT is rotated 360 degrees.

4.5.3.2.2 OATS1 test site (30 MHz - 1 GHz):

Test setup according ANSI C63.10.



Spurious emissions from the EUT are measured in the frequency range of 30 MHz to 1000 MHz using a tuned receiver and appropriate broadband linearly polarised antennas. Measurements between 30 MHz and 1000 MHz are made with 120 kHz/6 dB bandwidth and quasi-peak detection. Table top equipment is placed on a 1.0 X 1.5 m non-conducting table 80 centimetres above the ground plane. Floor standing equipment is placed directly on the turntable/ground plane. Cables to simulators/testers (if used in this test) are routed through the center of the table and to a screened room located outside the test area. To locate maximum emissions from the test sample the antenna is varied in height from 1 to 4 metres and the EUT is rotated 360 degrees. The final level in dB μ V/m is calculated by taking the reading from the EMI receiver (Level dB μ V) and adding the correction factors and cable loss factor (dB). The FCC limit is subtracted from this result in order to provide the limit margin listed in the measurement protocol.

The resolution bandwidth setting:

30 MHz - 1000 MHz: RBW: 120 kHz

Example:

Frequency Level Factor Limit Delta Level (MHz) (dBµV) (dB) (dBµV/m) (dBµV/m) (dB) 719.0 75.0 32.6 107.6 110.0 -2.4

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File No. 80153542-03 Rev_1, page 8 of 19



FCC ID: 2ANFF-KAPR IC ID: 23072-KAPR 5 TEST CONDITIONS AND RESULTS

5.1 Field strength of the fundamental wave

For test instruments and accessories used see section 6 Part CPR 1.

5.1.1 Description of the test location

Test location: OATS 1
Test distance: 3 metres

5.1.2 Photo documentation of the test set-up

See ATTACHMENT B to this test report.

5.1.3 Applicable standard

FCC Part 15, Section 15.225(a) and RSS-210, B.6.

5.1.4 Description of Measurement

The radiated power of the spurious emission from the EUT is measured in a test setup following the procedures set out in ANSI C63.10.

5.1.5 Test result

a) Result at a measurement distance of 3m

Frequency	Level	Ant. factor	Field strength
(MHz)	(dBµV)	(dB 1/m)	dB(μV/m)
13.56	41.5	20.0	61.5

b) Result extrapolated to a distance of 30 m

Frequency	Field strength	Extrapolation	Field strength	Limit	Delta
(MHz)	dB(µV/m) @3m	factor (dB)	dB(µV/m) @30m	dB(μV/m)	(dB)
13.56	61.5	-40	21.5	84.0	62.5

Limit according to FCC Part 15, Section 15.225(a) and RSS-210, B.6:

Frequency	Field strength of fu	undamental wave	Measurement distance	
(MHz)	(μV/m) dB(μV/m)		(metres)	
13.553 - 13.567	15848	84.0	30	

The requirements are **FULFILLED**.

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Remarks:	None



5.2 Spurious emissions

For test instruments and accessories used see section 6 Part SER 1, SER 2.

5.2.1 Description of the test location

Test location: OATS 1
Test distance: 3 metres

5.2.2 Photo documentation of the test set-up

See ATTACHMENT B to this test report.

5.2.3 Applicable standard

FCC Part 15, Section 15.209(a) and RSS-210 7.2 reference to RSS Gen, 8.9.

5.2.4 Description of Measurement

The radiated power of the spurious emission from the EUT is measured in a test setup following the procedures set out in ANSI C63.10.

The resolution bandwidth during the measurement is as follows:

9 kHz – 150 kHz: RBW: 200 Hz 150 kHz – 30 MHz: RBW: 9 kHz 30 MHz – 1000 MHz: RBW: 120 kHz

Detector: QP (In frequency range 9-90 kHz and 110-490 kHz a linear average detector is used)

5.2.5 Test result < 30MHz

FCC

f (MHz)	Level QP@3m (dBµV)	Ant. factor (dB/m)	Field strength QP@3m dB(µV/m)	Distance corr. 3m to 30m (dB)	Corrected level QP@30m dB(µV/m)	Limit QP@30m dB(µV/m)	Delta (dB)
27.12	2.8	20	22.8	-40	-17.2	29.5	-46.7

ISED

f (MHz)	Level QP@3m (dBµA)	Ant. factor (dB/m)	Field strength QP@3m dB(µA/m)	Distance corr. 3m to 30m (dB)	Corrected level QP@30m dB(µA/m)	Limit QP@30m dB(µA/m)	Delta (dB)
27.12	-48.7	20	-28.7	-40	-68.7	-22	-46.7





FCC ID: 2ANFF-KAPR

5.2.6 Test result 30 MHz < f < 1 GHz

Frequency (MHz)	Reading Vert. (dBµV)	Reading Hor. (dBµV)	Correct. Vert. (dB)	Correct. Hor. (dB)	Level Vert. (dBµV/m)	Level Hor. (dBµV/m)	Limit (dBµV/m)	Dlimit (dB)
30.00	5.1	4.7	15.5	17.1	20.6	21.8	40.0	-18.2
33.00	6.5	4.5	15.9	17.2	22.4	21.7	40.0	-17.6
35.00	4.6	3.6	16.1	17.2	20.7	20.8	40.0	-19.2
40.68	20.6	11.1	16.9	18.1	37.5	29.2	40.0	-2.5
54.24	3.3	2.5	17.3	18.5	20.6	21.0	40.0	-19.0
67.80	16.2	10.9	16.1	16.8	32.3	27.7	40.0	-7.7
81.36	6.0	5.0	14.1	14.3	20.1	19.3	40.0	-19.9
108.48	6.6	5.0	16.1	15.1	22.7	20.1	43.5	-20.8
122.04	10.3	13.0	17.6	17.0	27.9	30.0	43.5	-13.5
135.60	6.0	8.0	18.9	18.0	24.9	26.0	43.5	-17.5
149.16	15.2	11.0	19.5	18.8	34.7	29.8	43.5	-8.8
162.72	7.4	1.5	19.6	19.0	27.0	20.5	43.5	-16.5
176.28	22.4	23.8	18.6	18.0	41.0	41.8	43.5	-1.7
189.84	3.0	6.7	17.7	17.0	20.7	23.7	43.5	-19.8
203.40	8.8	10.1	17.1	16.5	25.9	26.6	43.5	-16.9
216.96	3.0	1.4	17.6	17.1	20.6	18.5	46.0	-25.4
230.52	5.2	6.3	18.0	17.8	23.2	24.1	46.0	-21.9
244.08	0.1	2.6	18.5	18.4	18.6	21.0	46.0	-25.0
257.64	8.9	17.7	18.9	19.0	27.8	36.7	46.0	-9.3
271.20	-2.2	4.9	19.3	19.5	17.1	24.4	46.0	-21.6
284.76	17.0	23.8	19.7	20.1	36.7	43.9	46.0	-2.1
298.32	0.7	7.8	20.1	20.6	20.8	28.4	46.0	-17.6
311.88	19.3	24.0	20.5	21.0	39.8	45.0	46.0	-1.0
325.44	6.6	12.9	20.9	21.4	27.5	34.3	46.0	-11.7
352.56	3.4	6.2	21.7	22.2	25.1	28.4	46.0	-17.6
366.12	3.1	2.4	22.1	22.6	25.2	25.0	46.0	-20.8
379.68	0.0	0.8	22.5	22.9	22.5	23.7	46.0	-22.3
406.80	-1.6	-2.9	23.3	23.7	21.7	20.8	46.0	-24.3

IC ID: 23072-KAPR

Note: The correction factor includes cable loss and antenna factor.



Limit according to FCC Part 15 Subpart 15.209(a)

Frequency	Field strength of sp	d strength of spurious emissions Measurement distance	
(MHz)	(µV/m)	dB(μV/m)	(metres)
0.009 - 0.490	2400/F(kHz)	-	300 (Note 1)
0.490 - 1.705	24000/F (kHz)	1	30
1.705 - 30.0	30	29.5	30
30 - 88	100	40	3
88 - 216	150	43.5	3
216 - 960	200	46	3
Above 960	500	54	3

Limit according to RSS-Gen clause 8.9

Frequency	Field strength of sp	urious emissions	Measurement distance	
(MHz)	(µA/m)	dB(μA/m)	(metres)	
0.009 - 0.490	6.37/F(kHz)	-	300 (Note 1)	
0.490 - 1.705	63.7/F (kHz)		30	
1.705 - 30.0	0.08	-22	30	
Frequency	Field strength of spurious emissions		Measurement distance	
(MHz)	(µV/m)	dB(μV/m)	(metres)	
30 - 88	100	40	3	
88 - 216	150	43.5	3	
216 - 960	200	46	3	
Above 960	500	54	3	

Note 1: The emission limits for the ranges 9-90 kHz and 110-490 kHz are based on measurements employing a linear average detector.

The requirements are **FULFILLED**.

Remarks: Measurement has been performed up to 1000 MHz.

See remarks: 5.2.2 Photo documentation of the test set-up (ATTACHMENT B)



5.3 Frequency tolerance

For test instruments and accessories used see section 6 Part FE.

5.3.1 Description of the test location

Test location: AREA4

5.3.2 Photo documentation of the test set-up

See ATTACHMENT B to this test report.

5.3.3 Applicable standard

According to FCC Part 15, Section 15.225(e) and RSS-210, B.6 (b).

5.3.4 Description of Measurement

The radiated power of the spurious emission from the EUT is measured in a test setup following the procedures set out in ANSI C63.10.

5.3.5 Test result

Test conditions		Test result	Tolerance	Limit
Test cor	IUILIONS	Frequency (kHz)	(kHz)	(kHz)
T _{min} (-20)°C	V _{nom} (24.0 V)	13559.869	+0.163	± 1.356
T (-10)°C	V _{nom} (24.0 V)	13559.869	+0.163	± 1.356
T (0)°C	V _{nom} (24.0 V)	13559.844	+0.138	± 1.356
T (10)°C	V _{nom} (24.0 V)	13559.819	+0.113	± 1.356
	V _{min} (6.0 V)	13559.706	±0.000	± 1.356
T _{nom} (20)°C	V _{nom} (24.0 V)	13559.706	±0.000	± 1.356
	V _{max} (36.0 V)	13559.706	±0.000	± 1.356
T (30)°C	V _{nom} (24.0 V)	13559.719	+0.013	± 1.356
T (40)°C	V _{nom} (24.0 V)	13559.681	-0.025	± 1.356
T _{max} (50)°C	V _{nom} (24.0 V)	13559.631	-0.075	± 1.356

Limit Calculation:

Carrier frequency: $f_c = 13.559706 \text{ MHz}$

Max. tolerance: \pm 0.01 % of 13.559706 MHz = \pm 1.356 kHz

Limit according to FCC Part 15, Section 15.225(e) and RSS-210 clause B.6(b):

The frequency tolerance of the carrier signal shall be maintained within ±0.01 % of the operating frequency.



	FCC ID: 2ANFF-KAPR	IC ID: 23072-KAPR
The requirement	s are FULFILLED .	
Remarks:	Measurements started at T=20°C	



5.4 Bandwidth

For test instruments and accessories used see section 6 Part MB.

5.4.1 Description of the test location

Test location: AREA4

5.4.2 Photo documentation of the test set-up

See ATTACHMENT B to this test report.

5.4.3 Applicable standard

According to FCC Part 15, Section 15.215(c) and RSS-210 7.2 reference to RSS-Gen, 6.7.

5.4.4 Test result

Measured	result	Limit
Bandwidth	(kHz)	(kHz)
20dB	0.51	
99%	3.38	

The requirements are **FULFILLED**.

Remarks: For detailed test result please refer to following test protocol.

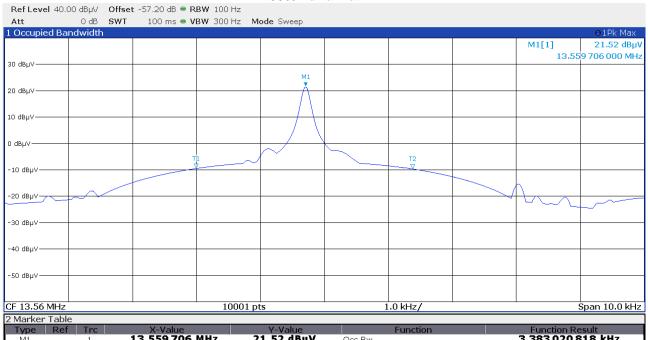


5.4.5 Test protocol

20 dB bandwidth



99% Bandwidth



2 Marker	· i abie				
Type	Ref Trc	X-Value	Y-Value	Function	Function Result
M1	1	13.559 706 MHz	21.52 dBµV	Occ Bw	3.383 020 818 kHz
T1	1	13.557 992 53 MHz	-9.48 dBµV	Occ Bw Centroid	13.559 684 043 MHz
T2	1	13.561 375 55 MHz	-9.68 dBµV	Occ Bw Freq Offset	-315.957191132 Hz



5.5 Transmitter spectrum mask

For test instruments and accessories used see section 6 Part MB.

5.5.1 Description of the test location

Test location: AREA4

5.5.2 Photo documentation of the test set-up

See ATTACHMENT B to this test report.

5.5.3 Applicable standard

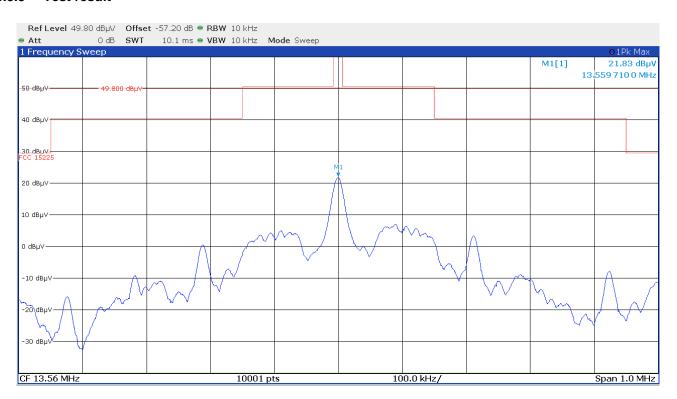
According to FCC Part 15, Section 15.225 (a-d) and RSS-210, B.6. (i-iv).

5.5.4 Description of Measurement

The radiated power of the spurious emission from the EUT is measured in a test setup following the procedures set out in ANSI C63.10.



5.5.5 Test result



Limits according to FCC Part 15, Section 15.225(a-d)

3 according to 1 CC 1 at 13, Section 13.223(a-d)					
Frequency band	Emission level limit at 30 m	Emission level limit at 30 m			
(MHz)	(μV/m)	(dBµV/m)			
13.110 – 13.410	106	40.5			
13.410 - 13.553	334	50.5			
13.553 - 13.567	15.848	84.0			
13.567 – 13.710	334	50.5			
13.710 – 14.010	106	40.5			
outside of 13.110 – 14.010	30	29.5			

Limits according to RSS-210 clause B.6 (i-iv)

deceraing to rece 2 to clause B.o (111)				
Frequency band	Emission level limit at 30 m	Emission level limit at 30 m		
(MHz)	(μV/m)	(dBµV/m)		
13.110 – 13.410	106	40.5		
13.410 - 13.553	334	50.5		
13.553 - 13.567	15.848	84.0		
13.567 – 13.710	334	50.5		
13.710 – 14.010	106	40.5		
Frequency band	Emission level limit at 30 m	Emission level limit at 30 m		
(MHz)	(µA/m)	(dBµA/m)		
outside of 13.110 – 14.010	0.08	-22		

The requirements are **FULFILLED**.

Remarks:	None



FCC ID: 2ANFF-KAPR IC ID: 23072-KAPR 6 USED TEST EQUIPMENT AND ACCESSORIES

All test instruments used are calibrated and verified regularly. The calibration history is available on request.

Test ID	Model Type	Equipment No.	Next Calib.	Last Calib.	Next Verif.	Last Verif.
CPR 1	ESR 7 HFH 2 - Z 2 NW-2000-NB KK-EF393/U-16N-21N20 m KK-SD_7/8-2X21N-33,0M	02-02/03-17-001 02-02/24-15-001 02-02/50-05-113 02-02/50-12-018 02-02/50-15-028	05/08/2023 31/03/2023	05/08/2022 31/03/2022		
FE	FSW43 HFRAE 5161 50 kHz-120	02-02/11-15-001 02-02/24-11-004	22/04/2023	22/04/2022		
	WK-340/40	02-02/45-05-001	03/08/2023	03/08/2022		
MB	FSW43 HFRAE 5161 _ 50 kHz-120	02-02/11-15-001 02-02/24-11-004	22/04/2023	22/04/2022		
SER 1	ESR 7 HFH 2 - Z 2 NW-2000-NB KK-EF393/U-16N-21N20 m KK-SD_7/8-2X21N-33,0M	02-02/03-17-001 02-02/24-15-001 02-02/50-05-113 02-02/50-12-018 02-02/50-15-028	05/08/2023 31/03/2023	05/08/2022 31/03/2022		
SER 2	VULB 9168 ESVS 30 NW-2000-NB KK-EF393/U-16N-21N20 m KK-SD_7/8-2X21N-33,0M 50F-003 N 3 dB	01-02/24-20-001 02-02/03-05-006 02-02/50-05-113 02-02/50-12-018 02-02/50-15-028 02-02/50-21-010	22/02/2024 27/07/2023	22/02/2023 27/07/2022		