

FCC Measurement/Technical Report on Precision Boring Tool EWE 100-203CKB6

Contains FCC ID: 2AN3Q-EWE
Contains IC: 23358-EWE

Test Report Reference: MDE_BIGKA_1704_FCCa

Test Laboratory:

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Germany



Deutsche
Akkreditierungsstelle
D-PL-12140-01-00

Note:

The following test results relate only to the devices specified in this document. This report shall not be reproduced in parts without the written approval of the test laboratory.

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1 APPLIED STANDARDS AND TEST SUMMARY

1.1 APPLIED STANDARDS

Type of Authorization

Certification for an Intentional Radiator.

Applicable FCC Rules

Prepared in accordance with the requirements of FCC Rules and Regulations as listed in 47 CFR Ch.1 Parts 2 and 15 (10-1-16 Edition). The following subparts are applicable to the results in this test report.

Part 2, Subpart J - Equipment Authorization Procedures, Certification

Part 15, Subpart C – Intentional Radiators

§ 15.201 Equipment authorization requirement

§ 15.207 Conducted limits

§ 15.209 Radiated emission limits; general requirements

§ 15.247 Operation within the bands 902-928 MHz, 2400-2483.5 MHz

Note 1: (DTS Equipment)

The tests were selected and performed with reference to the FCC Public Notice "Guidance for Performing Compliance Measurements on Digital Transmission Systems (DTS) Operating Under §15.247, 558074 D01 DTS Meas Guidance v04, 2017-04-05". ANSI C63.10–2013 is applied.

Summary Test Results:

The EUT complied with all performed tests as listed in chapter 1.3 Measurement Summary / Signatures.

1.2 FCC-IC CORRELATION TABLE

Correlation of measurement requirements for DTS (e.g. WLAN 2.4 GHz, BT LE) equipment from FCC and IC

DTS equipment		
Measurement	FCC reference	IC reference
Conducted emissions on AC Mains	§ 15.207	RSS-Gen Issue 4: 8.8
Occupied bandwidth	§ 15.247 (a) (2)	RSS-247 Issue 2: 5.2 (a)
Peak conducted output power	§ 15.247 (b) (3), (4)	RSS-247 Issue 2: 5.4 (d)
Transmitter spurious RF conducted emissions	§ 15.247 (d)	RSS-Gen Issue 4: 6.13 / 8.9/8.10; RSS-247 Issue 2: 5.5
Transmitter spurious radiated emissions	§ 15.247 (d); § 15.209 (a)	RSS-Gen Issue 4: 6.13 / 8.9/8.10; RSS-247 Issue 2: 5.5
Band edge compliance	§ 15.247 (d)	RSS-247 Issue 2: 5.5
Power density	§ 15.247 (e)	RSS-247 Issue 2: 5.2 (b)
Antenna requirement	§ 15.203 / 15.204	RSS-Gen Issue 4: 8.3
Receiver spurious emissions	–	–

1.3 MEASUREMENT SUMMARY / SIGNATURES

47 CFR CHAPTER I FCC PART 15 Subpart C §15.247

§ 15.247 (d)

Transmitter Spurious Radiated Emissions

The measurement was performed according to ANSI C63.10

Final Result

OP-Mode	Setup	FCC	IC
Radio Technology, Operating Frequency, Measurement range			
Bluetooth LE, high, 1 GHz - 26 GHz	S01_aa01	Passed	Passed
Bluetooth LE, high, 30 MHz - 1 GHz	S01_aa01	Passed	Passed
Bluetooth LE, low, 1 GHz - 26 GHz	S01_aa01	Passed	Passed
Bluetooth LE, low, 30 MHz - 1 GHz	S01_aa01	Passed	Passed
Bluetooth LE, mid, 1 GHz - 26 GHz	S01_aa01	Passed	Passed
Bluetooth LE, mid, 30 MHz - 1 GHz	S01_aa01	Passed	Passed
Bluetooth LE, mid, 9 kHz - 30 MHz	S01_aa01	Passed	Passed

47 CFR CHAPTER I FCC PART 15 Subpart C §15.247

§ 15.247 (d)

Band Edge Compliance Radiated

The measurement was performed according to ANSI C63.10

Final Result

OP-Mode	Setup	FCC	IC
Radio Technology, Operating Frequency, Band Edge			
Bluetooth LE, high, high	S01_aa01	Passed	Passed

N/A: Not applicable

N/P: Not performed

The EUT incorporates the certified module EWE, FCC ID: 2AN3Q-EWE, IC: 23358-EWE.

The limited modular approval is restricted because it has no shielding and therefore for this product, which incorporates the module, only radiated spurious emissions tests incl. radiated band-edge test have been performed.

According to the applicant: Another model 310.866 differs from the tested model 310.865 only regarding the laser marking on the housing. All technical parameters shall be identical.



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(responsible for accreditation scope)
Dipl.-Ing. Marco Kullik



(responsible for testing and report)
Dipl.-Ing. Andreas Petz

2 ADMINISTRATIVE DATA

2.1 TESTING LABORATORY

Company Name: 7layers GmbH
Address: Borsigstr. 11
40880 Ratingen
Germany

This facility has been fully described in a report submitted to the ISED and accepted under the registration number: Site# 3699A-1.

The test facility is also accredited by the following accreditation organisation:

Laboratory accreditation no: DAKKS D-PL-12140-01-00
FCC Designation Number: DE0015
FCC Test Firm Registration: 929146

Responsible for accreditation scope: Dipl.-Ing. Marco Kullik

Report Template Version: 2018-01-10

2.2 PROJECT DATA

Responsible for testing and report: Dipl.-Ing. Andreas Petz
Employees who performed the tests: documented internally at 7Layers
Date of Report: 2018-04-19
Testing Period: 2018-01-07 to 2018-01-08

2.3 APPLICANT DATA

Company Name: BIG KAISER Präzisionswerkzeuge AG
Address: Glattalstrasse 516
8153 Rümlang
Switzerland
Contact Person: Mr. Jose Fenollosa

2.4 MANUFACTURER DATA

Company Name: same as applicant
Address:
Contact Person:

3 TEST OBJECT DATA

3.1 GENERAL EUT DESCRIPTION

Kind of Device product description	Precision Boring Tool
Product name	EWE 100-203CKB6
Type	310.865
Declared EUT data by the supplier	
Voltage Type	DC
Voltage Level	3.0
Tested Modulation Type	GFSK
General product description	Bluetooth Low Energy Transceiver
Specific product description for the EUT	The EUT is a part of a boring tool which has a radio device implemented in order to transfer wireless data. The radio device supports Bluetooth Low Energy (BTLE) technologies.
The EUT provides the following ports:	Enclosure
Tested datarates	1 Mbps
Special software used for testing	yes

The main components of the EUT are listed and described in chapter 3.2 EUT Main components.

3.2 EUT MAIN COMPONENTS

Sample Name	Sample Code	Description
Sample #aa01	DE1259001aa01	The EUT is a part of a boring tool.
Sample Parameter	Value	
Serial No.	XG1449	
HW Version	V7.0.A	
SW Version	v.1.0.0	
Comment		
Integral Antenna	Type: Ceramic, Antenna Gain: -25 dBi	

NOTE: The short description is used to simplify the identification of the EUT in this test report.

3.3 ANCILLARY EQUIPMENT

For the purposes of this test report, ancillary equipment is defined as equipment which is used in conjunction with the EUT to provide operational and control features to the EUT. It is necessary to configure the system in a typical fashion, as a customer would normally use it. But nevertheless Ancillary Equipment can influence the test results.

Device	Details (Manufacturer, Type Model, OUT Code)	Description
-	-	-

3.4 AUXILIARY EQUIPMENT

For the purposes of this test report, auxiliary equipment is defined as equipment which is used temporarily to enable operational and control features especially used for the tests of the EUT which is not used during normal operation or equipment that is used during the tests in combination with the EUT but is not subject of this test report. It is necessary to configure the system in a typical fashion, as a customer would normally use it. But nevertheless Auxiliary Equipment can influence the test results.

Device	Details (Manufacturer, HW, SW, S/N)	Description
-	-	-

3.5 EUT SETUPS

This chapter describes the combination of EUTs and equipment used for testing. The rationale for selecting the EUTs, ancillary and auxiliary equipment and interconnecting cables, is to test a representative configuration meeting the requirements of the referenced standards.

Setup	Combination of EUTs	Description and Rationale
S01_aa01	Sample #aa01,	module integrated in the product

3.6 TEST CHANNELS

BT LE Test Channels:
Channel:
Frequency [MHz]

2.4 GHz ISM 2400 - 2483.5 MHz		
low	mid	high
0	19	39
2402	2440	2480

3.7 PRODUCT LABELLING

3.7.1 FCC ID LABEL

Please refer to the documentation of the applicant.

3.7.2 LOCATION OF THE LABEL ON THE EUT

Please refer to the documentation of the applicant.

4 TEST RESULTS

4.1 TRANSMITTER SPURIOUS RADIATED EMISSIONS

Standard **FCC Part 15 Subpart C**

The test was performed according to:
ANSI C63.10

4.1.1 TEST DESCRIPTION

The test set-up was made in accordance to the general provisions of ANSI C63.10 in a typical installation configuration. The Equipment Under Test (EUT) was set up on a non-conductive table 1.0 x 2.0 m² in the semi-anechoic chamber. The influence of the EUT support table that is used between 30–1000 MHz was evaluated.

The measurement procedure is implemented into the EMI test software EMC32 from R&S. Exploratory tests are performed at 3 orthogonal axes to determine the worst-case orientation of a body-worn or handheld EUT. The final test on all kind of EUTs is also performed at 3 axes. A pre-check is performed while the EUT is powered from a DC power source.

1. Measurement up to 30 MHz

The Loop antenna HFH2-Z2 is used.

Step 1: pre measurement

- Anechoic chamber
- Antenna distance: 3 m
- Detector: Peak-Maxhold
- Frequency range: 0.009 - 0.15 MHz and 0.15 – 30 MHz
- Frequency steps: 0.05 kHz and 2.25 kHz
- IF-Bandwidth: 0.2 kHz and 9 kHz
- Measuring time / Frequency step: 100 ms (FFT-based)

Intention of this step is, to determine the radiated EMI-profile of the EUT. Afterwards the relevant emissions for the final measurement are identified.

Step 2: final measurement

For the relevant emissions determined in step 1, an additional measurement with the following settings will be performed. Intention of this step is to find the maximum emission level.

- Open area test side
- Antenna distance: according to the Standard
- Detector: Quasi-Peak
- Frequency range: 0.009 – 30 MHz
- Frequency steps: measurement at frequencies detected in step 1
- IF-Bandwidth: 0.2 - 10 kHz
- Measuring time / Frequency step: 1 s

2. Measurement above 30 MHz and up to 1 GHz

Step 1: Preliminary scan

This is a preliminary test to identify the highest amplitudes relative to the limit.

Settings for step 1:

- Antenna distance: 3 m
- Detector: Peak-Maxhold / Quasipeak (FFT-based)
- Frequency range: 30 – 1000 MHz
- Frequency steps: 30 kHz
- IF-Bandwidth: 120 kHz
- Measuring time / Frequency step: 100 ms
- Turntable angle range: -180° to 90°
- Turntable step size: 90°
- Height variation range: 1 – 3 m
- Height variation step size: 2 m
- Polarisation: Horizontal + Vertical

Intention of this step is, to determine the radiated EMI-profile of the EUT. Afterwards the relevant emissions for the final measurement are identified.

Step 2: Adjustment measurement

In this step the accuracy of the turntable azimuth and antenna height will be improved. This is necessary to find out the maximum value of every frequency.

For each frequency, which was determined the turntable azimuth and antenna height will be adjusted. The turntable azimuth will slowly vary by $\pm 45^{\circ}$ around this value. During this action, the value of emission is continuously measured. The turntable azimuth at the highest emission will be recorded and adjusted. In this position, the antenna height will also slowly vary by ± 100 cm around the antenna height determined. During this action, the value of emission is also continuously measured. The antenna height of the highest emission will also be recorded and adjusted.

- Detector: Peak – Maxhold
- Measured frequencies: in step 1 determined frequencies
- IF – Bandwidth: 120 kHz
- Measuring time: 100 ms
- Turntable angle range: $\pm 45^{\circ}$ around the determined value
- Height variation range: ± 100 cm around the determined value
- Antenna Polarisation: max. value determined in step 1

Step 3: Final measurement with QP detector

With the settings determined in step 3, the final measurement will be performed:

EMI receiver settings for step 4:

- Detector: Quasi-Peak (< 1 GHz)
- Measured frequencies: in step 1 determined frequencies
- IF – Bandwidth: 120 kHz
- Measuring time: 1 s

After the measurement a plot will be generated which contains a diagram with the results of the preliminary scan and a chart with the frequencies and values of the results of the final measurement.

3. Measurement above 1 GHz

The following modifications apply to the measurement procedure for the frequency range above 1 GHz:

Step 1:

The Equipment Under Test (EUT) was set up on a non-conductive support (tilt device) at 1.5 m height in the fully-anechoic chamber.

All steps were performed with one height (1.5 m) of the receiving antenna only.

The EUT is turned during the preliminary measurement across the elevation axis, with a step size of 90 °.

The turn table step size (azimuth angle) for the preliminary measurement is 45 °.

Step 2:

Due to the fact, that in this frequency range the test is performed in a fully anechoic room, the height scan of the receiving antenna instep 2 is omitted. Instead of this, a maximum search with a step size $\pm 45^\circ$ for the elevation axis is performed.

The turn table azimuth will slowly vary by $\pm 22.5^\circ$.

The elevation angle will slowly vary by $\pm 45^\circ$

EMI receiver settings (for all steps):

- Detector: Peak, Average
- IF Bandwidth = 1 MHz

Step 3:

Spectrum analyser settings for step 3:

- Detector: Peak / Average
- Measured frequencies: in step 1 determined frequencies
- IF – Bandwidth: 1 MHz
- Measuring time: 1 s

4.1.2 TEST REQUIREMENTS / LIMITS

FCC Part 15, Subpart C, §15.247 (d)

... In addition, radiated emissions which fall in the restricted bands, as defined in Section 15.205(a), must also comply with the radiated emission limits specified in Section 15.209(a) (see Section 15.205(c)).

FCC Part 15, Subpart C, §15.209, Radiated Emission Limits

Frequency in MHz	Limit (μV/m)	Measurement distance (m)	Limits (dBμV/m)
0.009 – 0.49	2400/F(kHz)@300m	3	(48.5 – 13.8)@300m
0.49 – 1.705	24000/F(kHz)@30m	3	(33.8 – 23.0)@30m
1.705 – 30	30@30m	3	29.5@30m

The measured values are corrected with an inverse linear distance extrapolation factor (40 dB/decade) according FCC 15.31 (2).

Frequency in MHz	Limit (μV/m)	Measurement distance (m)	Limits (dBμV/m)
30 – 88	100@3m	3	40.0@3m
88 – 216	150@3m	3	43.5@3m
216 – 960	200@3m	3	46.0@3m
960 - 26000	500@3m	3	54.0@3m
26000 - 40000	500@3m	1	54.0@3m

The measured values above 26 GHz are corrected with an inverse linear distance extrapolation factor (20 dB/decade).

§15.35(b) ..., there is also a limit on the radio frequency emissions, as measured using instrumentation with a peak detector function, corresponding to 20 dB above the maximum permitted average limit....

Used conversion factor: Limit (dBμV/m) = 20 log (Limit (μV/m)/1μV/m)

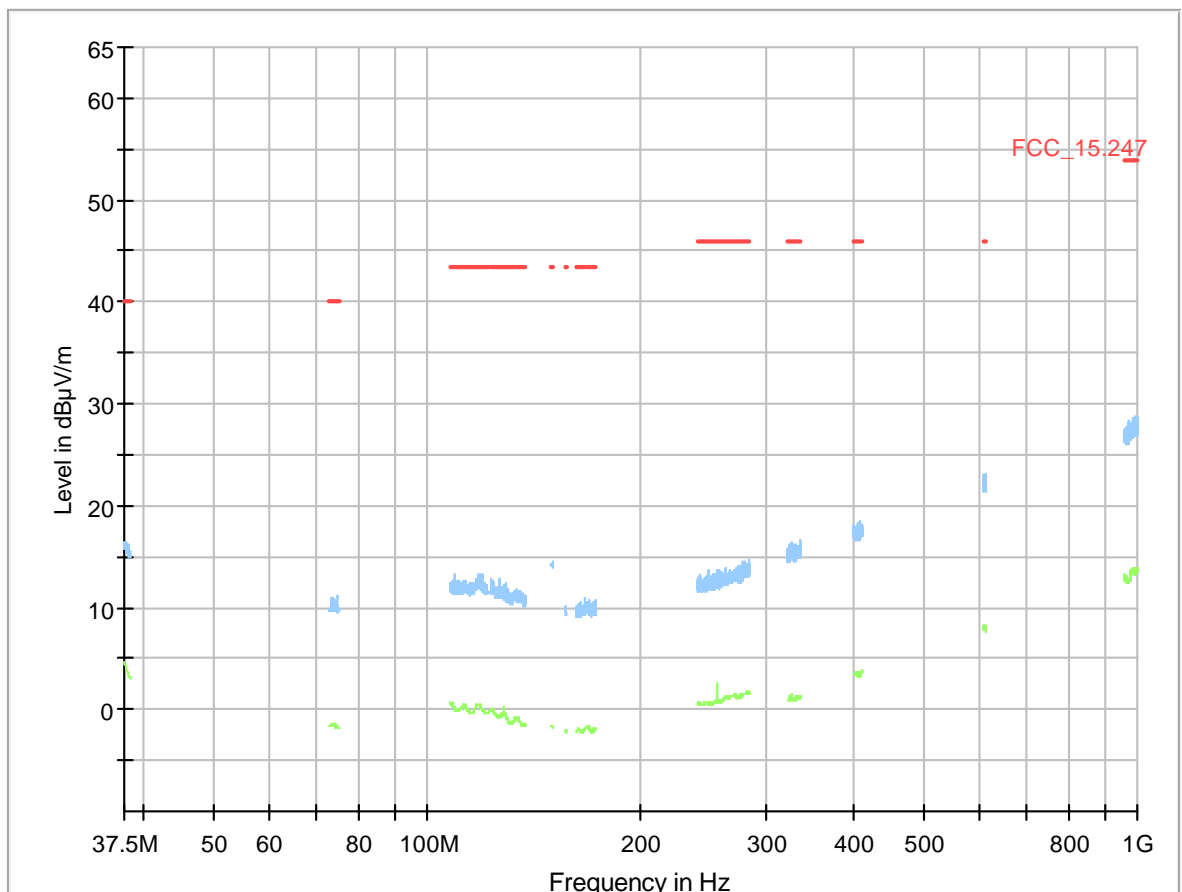
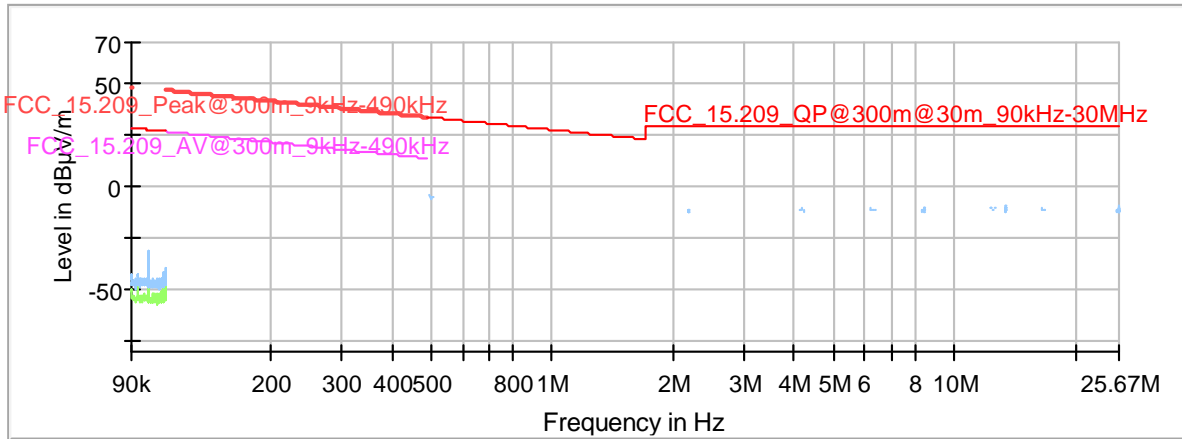
4.1.3 TEST PROTOCOL

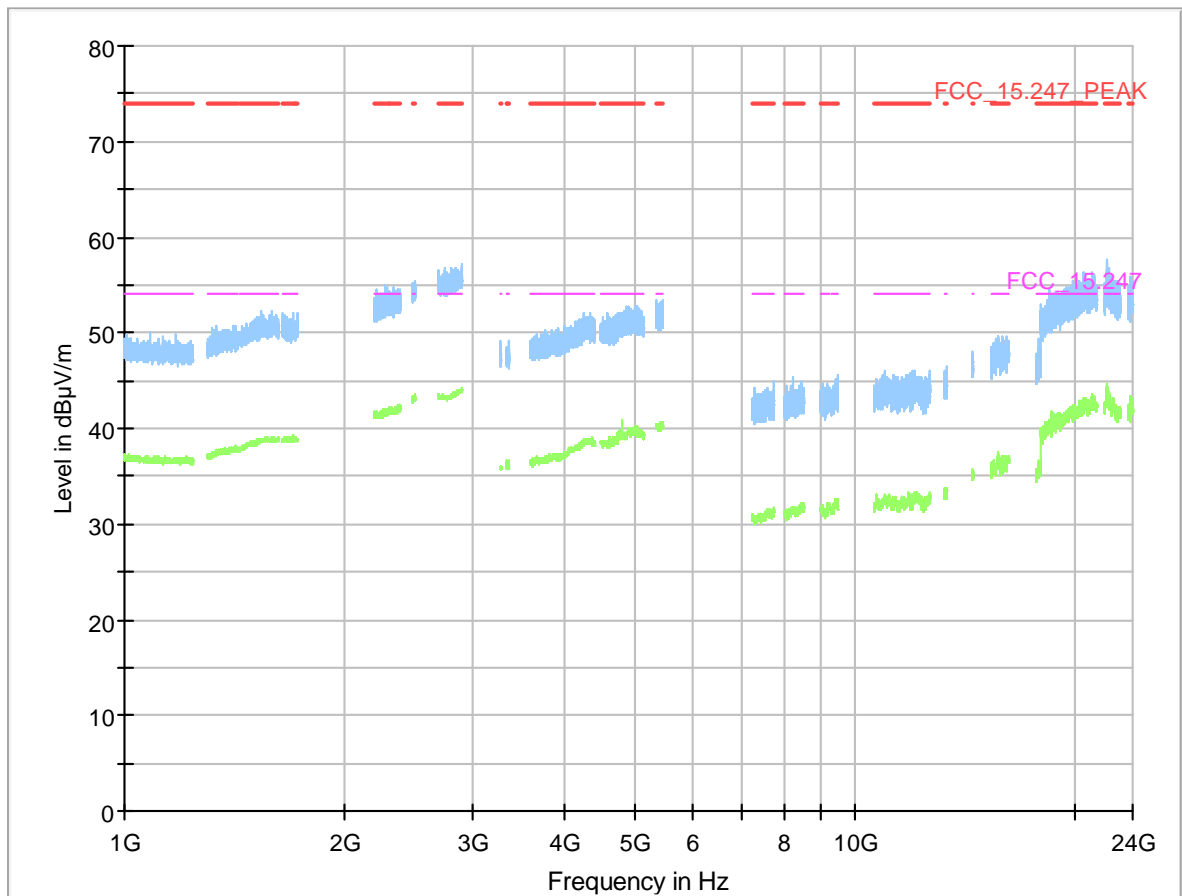
Ambient temperature: 22–23 °C
 Air Pressure: 1014–1019 hPa
 Humidity: 35–39 %
 BT low Energy
 Applied duty cycle correction (AV): 0 dB

Ch. No.	Ch. Center Freq. [MHz]	Spurious Freq. [MHz]	Spurious Level [dBμV/m]	Detector	RBW [kHz]	Limit [dBμV/m]	Margin to Limit [dB]	Limit Type
0	2402	-	- - -	-	-	-	- - -	RB
19	2440	-	- - -	-	-	-	- - -	RB
39	2480	-	- - -	-	-	-	- - -	RB
0	2402	-	- - -	-	-	-	- - -	RB
19	2440	-	- - -	-	-	-	- - -	RB
39	2480	-	- - -	-	-	-	- - -	RB
19	2440	-	- - -	-	-	-	- - -	RB

Remark: Please see next sub-clause for the measurement plot. RB = Restricted Band.

4.1.4 MEASUREMENT PLOT (SHOWING THE HIGHEST VALUE, "WORST CASE")





4.1.5 TEST EQUIPMENT USED

- Radiated Emissions

4.2 BAND EDGE COMPLIANCE RADIATED

Standard **FCC Part 15 Subpart C**

The test was performed according to:
ANSI C63.10

4.2.1 TEST DESCRIPTION

Please see test description for the test case "Spurious Radiated Emissions"

4.2.2 TEST REQUIREMENTS / LIMITS

For band edges connected to a restricted band, the limits are specified in Section 15.209(a)

FCC Part 15, Subpart C, §15.209, Radiated Emission Limits

Frequency in MHz	Limit (µV/m)	Measurement distance (m)	Limits (dBµV/m)
0.009 – 0.49	2400/F(kHz)@300m	3	(48.5 – 13.8)@300m
0.49 – 1.705	24000/F(kHz)@30m	3	(33.8 – 23.0)@30m
1.705 – 30	30@30m	3	29.5@30m

The measured values are corrected with an inverse linear distance extrapolation factor (40 dB/decade) according FCC 15.31 (2).

Frequency in MHz	Limit (µV/m)	Measurement distance (m)	Limits (dBµV/m)
30 – 88	100@3m	3	40.0@3m
88 – 216	150@3m	3	43.5@3m
216 – 960	200@3m	3	46.0@3m
960 - 26000	500@3m	3	54.0@3m
26000 - 40000	500@3m	1	54.0@3m

The measured values above 26 GHz are corrected with an inverse linear distance extrapolation factor (20 dB/decade).

§15.35(b) ..., there is also a limit on the radio frequency emissions, as measured using instrumentation with a peak detector function, corresponding to 20 dB above the maximum permitted average limit....

Used conversion factor: $\text{Limit (dB}\mu\text{V/m)} = 20 \log (\text{Limit } (\mu\text{V/m})/1\mu\text{V/m})$

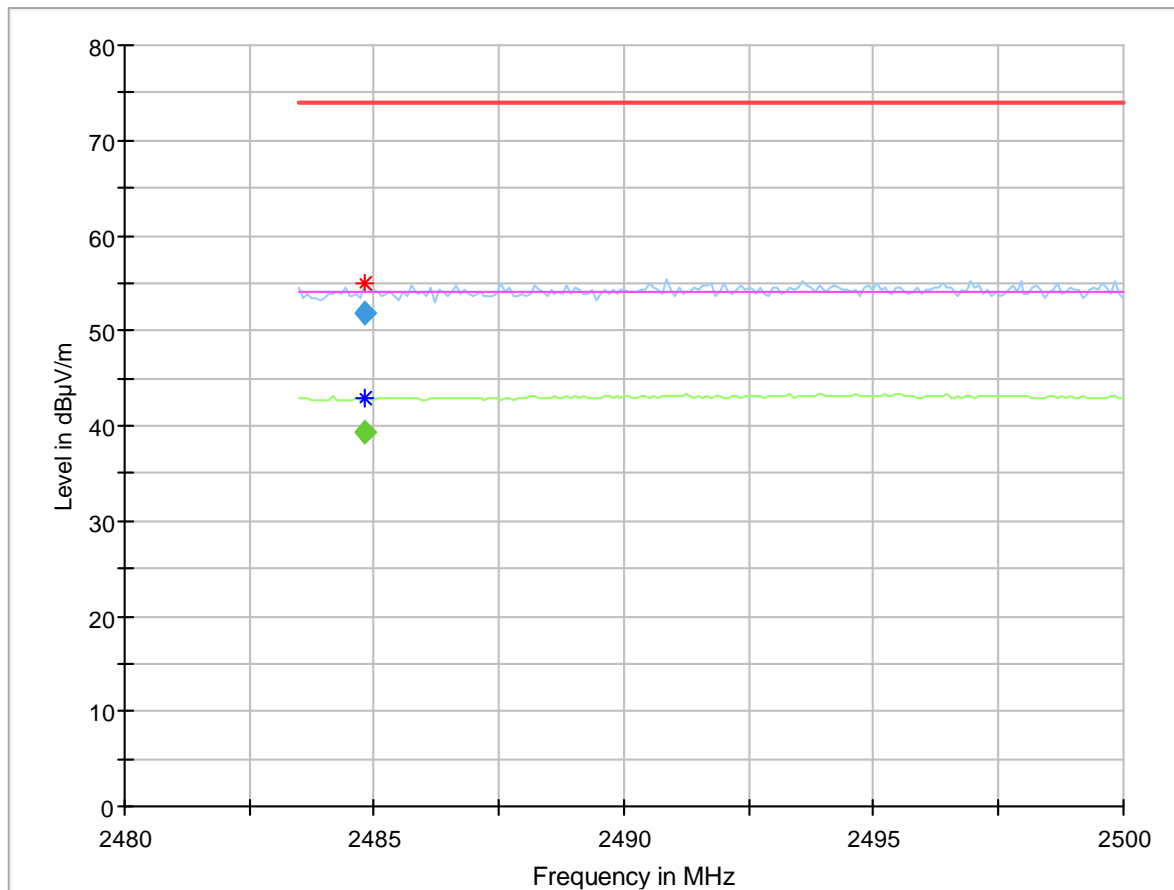
4.2.3 TEST PROTOCOL

Ambient temperature: 23 °C
 Air Pressure: 1017 hPa
 Humidity: 35 %
 BT LE GFSK
 Applied duty cycle correction (AV): 0 dB

Ch. No.	Ch. Center Freq. [MHz]	Band Edge Freq. [MHz]	Spurious Level [dB μ V/m]	Detector	RBW [kHz]	Limit [dB μ V/m]	Margin to Limit [dB]	Limit Type
39	2480	2483.5	54.9	PEAK	1000	74.0	19.1	BE
39	2480	2483.5	43.0	AV	1000	54.0	11.0	BE

Remark: Please see next sub-clause for the measurement plot. BE = Band Edge.

4.2.4 MEASUREMENT PLOT (SHOWING THE HIGHEST VALUE, "WORST CASE")



4.2.5 TEST EQUIPMENT USED

- Radiated Emissions

5 TEST EQUIPMENT

1 Radiated Emissions Lab to perform radiated emission tests

Ref.No.	Device Name	Description	Manufacturer	Serial Number	Last Calibration	Calibration Due
1.1	NRV-Z1	Sensor Head A	Rohde & Schwarz	827753/005	2017-05	2018-05
1.2	MFS	Rubidium Frequency Normal MFS	Datum GmbH	002	2017-10	2018-10
1.3	Opus10 TPR (8253.00)	ThermoAirpressure Datalogger 13 (Environ)	Lufft Mess- und Regeltechnik GmbH	13936	2017-04	2019-04
1.4	Anechoic Chamber	10.58 x 6.38 x 6.00 m ³	Frankonia	none	2016-05	2019-05
1.5	HL 562	Ultralog new biconicals	Rohde & Schwarz	830547/003	2015-06	2018-06
1.6	5HC2700/12750-1.5-KK	High Pass Filter	Trilithic	9942012		
1.7	ASP 1.2/1.8-10 kg	Antenna Mast	Maturo GmbH	-		
1.8	Fully Anechoic Room	8.80m x 4.60m x 4.05m (l x w x h)	Albatross Projects	P26971-647-001-PRB	2015-06	2018-06
1.9	Fluke 177	Digital Multimeter 03 (Multimeter)	Fluke Europe B.V.	86670383	2016-02	2018-02
1.10	JS4-18002600-32-5P	Broadband Amplifier 18 GHz - 26 GHz	Miteq	849785		
1.11	FSW 43	Spectrum Analyzer	Rohde & Schwarz	103779	2016-12	2018-12
1.12	3160-09	Standard Gain / Pyramidal Horn Antenna 26.5 GHz	EMCO Elektronik GmbH	00083069		
1.13	WHKX 7.0/18G-8SS	High Pass Filter	Wainwright	09		
1.14	4HC1600/12750-1.5-KK	High Pass Filter	Trilithic	9942011		
1.15	Chroma 6404	AC Power Source	Chroma ATE INC.	64040001304		
1.16	JS4-00102600-42-5A	Broadband Amplifier 30 MHz - 26 GHz	Miteq	619368		
1.17	TT 1.5 WI	Turn Table	Maturo GmbH	-		
1.18	HL 562 Ultralog	Log.-per. Antenna	Rohde & Schwarz	100609	2016-04	2019-04
1.19	3160-10	Standard Gain / Pyramidal Horn Antenna 40 GHz	EMCO Elektronik GmbH	00086675		
1.20	5HC3500/18000-1.2-KK	High Pass Filter	Trilithic	200035008		
1.21	HFH2-Z2	Loop Antenna	Rohde & Schwarz	829324/006	2018-01	2021-01

Ref.No.	Device Name	Description	Manufacturer	Serial Number	Last Calibration	Calibration Due
1.22	Opus10 THI (8152.00)	ThermoHygro Datalogger 12 (Environ)	Lufft Mess- und Regeltechnik GmbH	12482	2017-03	2019-03
1.23	ESR 7	EMI Receiver / Spectrum Analyzer	Rohde & Schwarz	101424	2016-11	2018-11
1.24	JS4-00101800-35-5P	Broadband Amplifier 30 MHz - 18 GHz	Miteq	896037		
1.25	AS 620 P	Antenna mast	HD GmbH	620/37		
1.26	Tilt device Maturo (Rohacell)	Antrieb TD1.5-10kg	Maturo GmbH	TD1.5-10kg/024/3790709		
1.27	PAS 2.5 - 10 kg	Antenna Mast	Maturo GmbH	-		
1.28	AM 4.0	Antenna mast	Maturo GmbH	AM4.0/180/11920513		
1.29	HF 907	Double-ridged horn	Rohde & Schwarz	102444	2015-05	2018-05

The calibration interval is the time interval between "Last Calibration" and "Calibration Due"

6 ANTENNA FACTORS, CABLE LOSS AND SAMPLE CALCULATIONS

This chapter contains the antenna factors with their corresponding path loss of the used measurement path for all antennas as well as the insertion loss of the LISN.

6.1 LISN R&S ESH3-Z5 (150 KHZ – 30 MHZ)

Frequency MHz	Corr. dB	LISN insertion loss ESH3- Z5 dB	cable loss (incl. 10 dB atten- uator) dB
0.15	10.1	0.1	10.0
5	10.3	0.1	10.2
7	10.5	0.2	10.3
10	10.5	0.2	10.3
12	10.7	0.3	10.4
14	10.7	0.3	10.4
16	10.8	0.4	10.4
18	10.9	0.4	10.5
20	10.9	0.4	10.5
22	11.1	0.5	10.6
24	11.1	0.5	10.6
26	11.2	0.5	10.7
28	11.2	0.5	10.7
30	11.3	0.5	10.8

Sample calculation

$$U_{\text{LISN}} \text{ (dB } \mu\text{V)} = U \text{ (dB } \mu\text{V)} + \text{Corr. (dB)}$$

U = Receiver reading

LISN Insertion loss = Voltage Division Factor of LISN

Corr. = sum of single correction factors of used LISN, cables, switch units (if used)

Linear interpolation will be used for frequencies in between the values in the table.

6.3 ANTENNA R&S HL562 (30 MHz – 1 GHz)

($d_{Limit} = 3\text{ m}$)

Frequency	AF R&S HL562	Corr.
MHz	dB (1/m)	dB
30	18.6	0.6
50	6.0	0.9
100	9.7	1.2
150	7.9	1.6
200	7.6	1.9
250	9.5	2.1
300	11.0	2.3
350	12.4	2.6
400	13.6	2.9
450	14.7	3.1
500	15.6	3.2
550	16.3	3.5
600	17.2	3.5
650	18.1	3.6
700	18.5	3.6
750	19.1	4.1
800	19.6	4.1
850	20.1	4.4
900	20.8	4.7
950	21.1	4.8
1000	21.6	4.9

cable loss 1 (inside chamber)	cable loss 2 (outside chamber)	cable loss 3 (switch unit)	cable loss 4 (to receiver)	distance corr. (-20 dB/decade)	d_{Limit} (meas. distance (limit))	d_{used} (meas. distance (used))
dB	dB	dB	dB	dB	m	m
0.29	0.04	0.23	0.02	0.0	3	3
0.39	0.09	0.32	0.08	0.0	3	3
0.56	0.14	0.47	0.08	0.0	3	3
0.73	0.20	0.59	0.12	0.0	3	3
0.84	0.21	0.70	0.11	0.0	3	3
0.98	0.24	0.80	0.13	0.0	3	3
1.04	0.26	0.89	0.15	0.0	3	3
1.18	0.31	0.96	0.13	0.0	3	3
1.28	0.35	1.03	0.19	0.0	3	3
1.39	0.38	1.11	0.22	0.0	3	3
1.44	0.39	1.20	0.19	0.0	3	3
1.55	0.46	1.24	0.23	0.0	3	3
1.59	0.43	1.29	0.23	0.0	3	3
1.67	0.34	1.35	0.22	0.0	3	3
1.67	0.42	1.41	0.15	0.0	3	3
1.87	0.54	1.46	0.25	0.0	3	3
1.90	0.46	1.51	0.25	0.0	3	3
1.99	0.60	1.56	0.27	0.0	3	3
2.14	0.60	1.63	0.29	0.0	3	3
2.22	0.60	1.66	0.33	0.0	3	3
2.23	0.61	1.71	0.30	0.0	3	3

($d_{Limit} = 10\text{ m}$)

30	18.6	-9.9
50	6.0	-9.6
100	9.7	-9.2
150	7.9	-8.8
200	7.6	-8.6
250	9.5	-8.3
300	11.0	-8.1
350	12.4	-7.9
400	13.6	-7.6
450	14.7	-7.4
500	15.6	-7.2
550	16.3	-7.0
600	17.2	-6.9
650	18.1	-6.9
700	18.5	-6.8
750	19.1	-6.3
800	19.6	-6.3
850	20.1	-6.0
900	20.8	-5.8
950	21.1	-5.6
1000	21.6	-5.6

0.29	0.04	0.23	0.02	-10.5	10	3
0.39	0.09	0.32	0.08	-10.5	10	3
0.56	0.14	0.47	0.08	-10.5	10	3
0.73	0.20	0.59	0.12	-10.5	10	3
0.84	0.21	0.70	0.11	-10.5	10	3
0.98	0.24	0.80	0.13	-10.5	10	3
1.04	0.26	0.89	0.15	-10.5	10	3
1.18	0.31	0.96	0.13	-10.5	10	3
1.28	0.35	1.03	0.19	-10.5	10	3
1.39	0.38	1.11	0.22	-10.5	10	3
1.44	0.39	1.20	0.19	-10.5	10	3
1.55	0.46	1.24	0.23	-10.5	10	3
1.59	0.43	1.29	0.23	-10.5	10	3
1.67	0.34	1.35	0.22	-10.5	10	3
1.67	0.42	1.41	0.15	-10.5	10	3
1.87	0.54	1.46	0.25	-10.5	10	3
1.90	0.46	1.51	0.25	-10.5	10	3
1.99	0.60	1.56	0.27	-10.5	10	3
2.14	0.60	1.63	0.29	-10.5	10	3
2.22	0.60	1.66	0.33	-10.5	10	3
2.23	0.61	1.71	0.30	-10.5	10	3

Sample calculation

$$E \text{ (dB } \mu\text{V/m)} = U \text{ (dB } \mu\text{V)} + \text{AF (dB 1/m)} + \text{Corr. (dB)}$$

U = Receiver reading

AF = Antenna factor

Corr. = sum of single correction factors of used cables, switch unit, distance correction, amplifier (if applicable)

distance correction = $-20 * \text{LOG} (d_{Limit}/ d_{used})$

Linear interpolation will be used for frequencies in between the values in the table.

Tables show an extract of values.

6.4 ANTENNA R&S HF907 (1 GHZ – 18 GHZ)

Frequency	AF R&S HF907	Corr.
MHz	dB (1/m)	dB
1000	24.4	-19.4
2000	28.5	-17.4
3000	31.0	-16.1
4000	33.1	-14.7
5000	34.4	-13.7
6000	34.7	-12.7
7000	35.6	-11.0

cable loss 1 (relay + cable inside chamber)	cable loss 2 (outside chamber)	cable loss 3 (switch unit, attenuator & pre-amp)	cable loss 4 (to receiver)		
dB	dB	dB	dB		
0.99	0.31	-21.51	0.79		
1.44	0.44	-20.63	1.38		
1.87	0.53	-19.85	1.33		
2.41	0.67	-19.13	1.31		
2.78	0.86	-18.71	1.40		
2.74	0.90	-17.83	1.47		
2.82	0.86	-16.19	1.46		

Frequency	AF R&S HF907	Corr.
MHz	dB (1/m)	dB
3000	31.0	-23.4
4000	33.1	-23.3
5000	34.4	-21.7
6000	34.7	-21.2
7000	35.6	-19.8

cable loss 1 (relay inside chamber)	cable loss 2 (inside chamber)	cable loss 3 (outside chamber)	cable loss 4 (switch unit, attenuator & pre-amp)	cable loss 5 (to receiver)	used for FCC 15.247
dB	dB	dB	dB	dB	
0.47	1.87	0.53	-27.58	1.33	
0.56	2.41	0.67	-28.23	1.31	
0.61	2.78	0.86	-27.35	1.40	
0.58	2.74	0.90	-26.89	1.47	
0.66	2.82	0.86	-25.58	1.46	

Frequency	AF R&S HF907	Corr.
MHz	dB (1/m)	dB
7000	35.6	-57.3
8000	36.3	-56.3
9000	37.1	-55.3
10000	37.5	-56.2
11000	37.5	-55.3
12000	37.6	-53.7
13000	38.2	-53.5
14000	39.9	-56.3
15000	40.9	-54.1
16000	41.3	-54.1
17000	42.8	-54.4
18000	44.2	-54.7

cable loss 1 (relay inside chamber)	cable loss 2 (High Pass)	cable loss 3 (pre-amp)	cable loss 4 (inside chamber)	cable loss 5 (outside chamber)	cable loss 6 (to receiver)
dB	dB	dB	dB	dB	dB
0.56	1.28	-62.72	2.66	0.94	1.46
0.69	0.71	-61.49	2.84	1.00	1.53
0.68	0.65	-60.80	3.06	1.09	1.60
0.70	0.54	-61.91	3.28	1.20	1.67
0.80	0.61	-61.40	3.43	1.27	1.70
0.84	0.42	-59.70	3.53	1.26	1.73
0.83	0.44	-59.81	3.75	1.32	1.83
0.91	0.53	-63.03	3.91	1.40	1.77
0.98	0.54	-61.05	4.02	1.44	1.83
1.23	0.49	-61.51	4.17	1.51	1.85
1.36	0.76	-62.36	4.34	1.53	2.00
1.70	0.53	-62.88	4.41	1.55	1.91

Sample calculation

$$E \text{ (dB } \mu\text{V/m)} = U \text{ (dB } \mu\text{V)} + \text{AF (dB 1/m)} + \text{Corr. (dB)}$$

U = Receiver reading

AF = Antenna factor

Corr. = sum of single correction factors of used cables, switch unit, distance correction, amplifier (if applicable)

Linear interpolation will be used for frequencies in between the values in the table.

Tables show an extract of values.

6.5 ANTENNA EMCO 3160-09 (18 GHZ – 26.5 GHZ)

Frequency MHz	AF EMCO 3160-09 dB (1/m)	Corr. dB	cable loss 1 (inside chamber) dB	cable loss 2 (pre- amp) dB	cable loss 3 (inside chamber) dB	cable loss 4 (switch unit) dB	cable loss 5 (to receiver) dB
18000	40.2	-23.5	0.72	-35.85	6.20	2.81	2.65
18500	40.2	-23.2	0.69	-35.71	6.46	2.76	2.59
19000	40.2	-22.0	0.76	-35.44	6.69	3.15	2.79
19500	40.3	-21.3	0.74	-35.07	7.04	3.11	2.91
20000	40.3	-20.3	0.72	-34.49	7.30	3.07	3.05
20500	40.3	-19.9	0.78	-34.46	7.48	3.12	3.15
21000	40.3	-19.1	0.87	-34.07	7.61	3.20	3.33
21500	40.3	-19.1	0.90	-33.96	7.47	3.28	3.19
22000	40.3	-18.7	0.89	-33.57	7.34	3.35	3.28
22500	40.4	-19.0	0.87	-33.66	7.06	3.75	2.94
23000	40.4	-19.5	0.88	-33.75	6.92	3.77	2.70
23500	40.4	-19.3	0.90	-33.35	6.99	3.52	2.66
24000	40.4	-19.8	0.88	-33.99	6.88	3.88	2.58
24500	40.4	-19.5	0.91	-33.89	7.01	3.93	2.51
25000	40.4	-19.3	0.88	-33.00	6.72	3.96	2.14
25500	40.5	-20.4	0.89	-34.07	6.90	3.66	2.22
26000	40.5	-21.3	0.86	-35.11	7.02	3.69	2.28
26500	40.5	-21.1	0.90	-35.20	7.15	3.91	2.36

Sample calculation

$$E \text{ (dB } \mu\text{V/m)} = U \text{ (dB } \mu\text{V)} + \text{AF (dB 1/m)} + \text{Corr. (dB)}$$

U = Receiver reading

AF = Antenna factor

Corr. = sum of single correction factors of used cables, switch unit, distance correction, amplifier (if applicable)

Linear interpolation will be used for frequencies in between the values in the table.

Table shows an extract of values.

6.6 ANTENNA EMCO 3160-10 (26.5 GHZ – 40 GHZ)

Frequency GHz	AF EMCO 3160-10 dB (1/m)	Corr. dB	cable loss 1 (inside chamber) dB	cable loss 2 (outside chamber) dB	cable loss 3 (switch unit) dB	cable loss 4 (to receiver) dB	distance corr. (-20 dB/ decade) dB	d _{Limit} (meas. distance (limit) m	d _{used} (meas. distance (used) m
26.5	43.4	-11.2	4.4				-15.6	3	0.5
27.0	43.4	-11.2	4.4				-15.6	3	0.5
28.0	43.4	-11.1	4.5				-15.6	3	0.5
29.0	43.5	-11.0	4.6				-15.6	3	0.5
30.0	43.5	-10.9	4.7				-15.6	3	0.5
31.0	43.5	-10.8	4.7				-15.6	3	0.5
32.0	43.5	-10.7	4.8				-15.6	3	0.5
33.0	43.6	-10.7	4.9				-15.6	3	0.5
34.0	43.6	-10.6	5.0				-15.6	3	0.5
35.0	43.6	-10.5	5.1				-15.6	3	0.5
36.0	43.6	-10.4	5.1				-15.6	3	0.5
37.0	43.7	-10.3	5.2				-15.6	3	0.5
38.0	43.7	-10.2	5.3				-15.6	3	0.5
39.0	43.7	-10.2	5.4				-15.6	3	0.5
40.0	43.8	-10.1	5.5				-15.6	3	0.5

Sample calculation

$$E \text{ (dB } \mu\text{V/m)} = U \text{ (dB } \mu\text{V)} + \text{AF (dB 1/m)} + \text{Corr. (dB)}$$

U = Receiver reading

AF = Antenna factor

Corr. = sum of single correction factors of used cables, switch unit, distance correction, amplifier (if applicable)

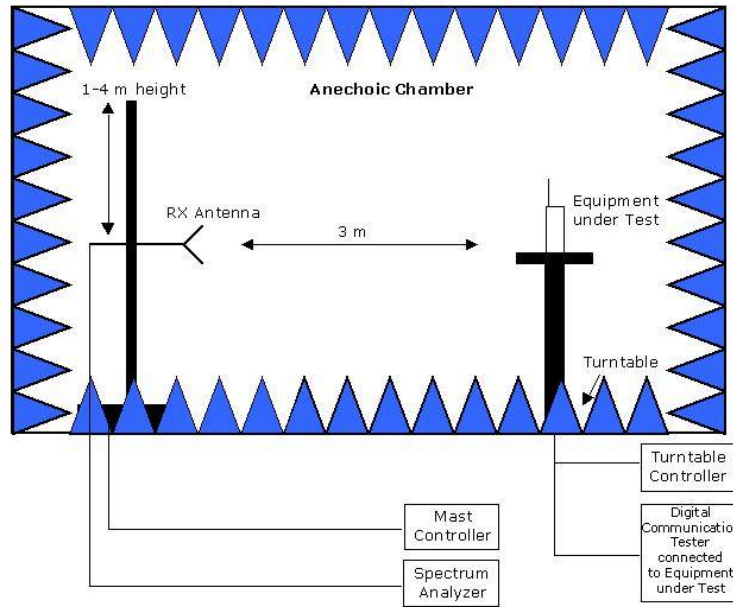
Linear interpolation will be used for frequencies in between the values in the table.

distance correction = $-20 * \text{LOG} (d_{\text{Limit}} / d_{\text{used}})$

Linear interpolation will be used for frequencies in between the values in the table.

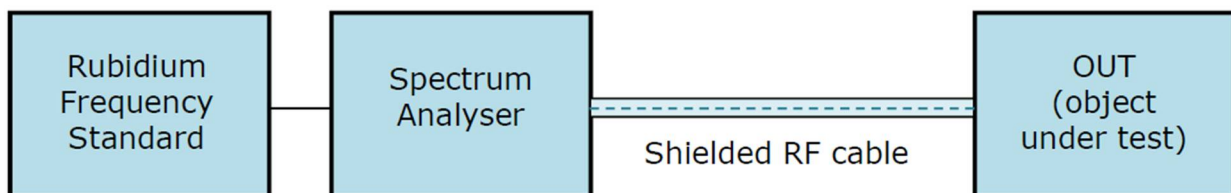
Table shows an extract of values.

7 SETUP DRAWINGS



Remark: Depending on the frequency range suitable antenna types, attenuators or preamplifiers are used.

Drawing 1: Setup in the Anechoic chamber. For measurements below 1 GHz the ground was replaced by a conducting groundplane.



Drawing 2: Setup for conducted radio tests.

8 MEASUREMENT UNCERTAINTIES

Test Case	Parameter	Uncertainty
AC Power Line	Power	± 3.4 dB
Field Strength of spurious radiation	Power	± 5.5 dB
6 dB / 26 dB / 99% Bandwidth	Power Frequency	± 2.9 dB ± 11.2 kHz
Conducted Output Power	Power	± 2.2 dB
Band Edge Compliance	Power Frequency	± 2.2 dB ± 11.2 kHz
Frequency Stability	Frequency	± 25 Hz
Power Spectral Density	Power	± 2.2 dB

9 PHOTO REPORT

Please see separate photo report.