

样品承认书
Sample acceptance letter

供应商名称 Supplier name	深圳市大显科技有限公司 Shenzhen Daxian Technology Co., Ltd 地址 (总部): 深圳市龙岗区布吉街道吉华路达成工业区研发楼7楼 Address (Headquarters): 7th Floor, R&D Building, Dada Industrial Zone, Jihua Road, Buji Street, Longgang District, Shenzhen, China.	供应商代码 Supplier code	0125	物料名称 Material name	底壳天线组件 Bottomshellantenna assembly
沃特沃德信息料号 Waterward information part number	3. S-5A02-000796-000 3. S-5A02-000796-S00	供应商料号 Supplier item number	1G-F026-110	物料类型 Material type	结构料
项目 project	GF025B	承认书版本号 Acknowledgment version number	V1.0	物料颜色 Material color	黑色 Black
送样数量 Sample quantity	8pcs	送样日期 Sample delivery date	2024/2/26	环保物料 Environmental protection	环保要求物料
物料描述 Material description	天线组件.GF025B. 素材黑色, PC. 素材纹面ROHS+Reach+无卤, 注塑, 火花纹#24. 双Sim卡, 有TF卡, 带摄像头, 贴主天线 (丝印:GF025B-M)+BT天线 (丝印:GF025B-B)+分级天线 (丝印:GF025B-D), 底壳壳供 (CKD出货) Antennaassembly.GF025B. Materialblack, PC. MaterialtexturedROHS+Reach+halogen - Free, injectionmolding, firepattern#24. DualSimcard, TFcard, camera, mainantenna (screenprinting:GF025B -M)+BTantenna (screenprinting:GF025B -B)+graded antenna (screenprinting:GF025B -D). bottomshellisnoprovidedbycustomers. (CKDshipment)				

送样原因Reason for sample delivery:
 新物料 (New material) 新供应商 (New supplier) 替代料 2nd Source (Substitute 2nd source)
 工程变更 (PCN/ECN) Engineering change 其他 (other)

附送报告列表: <input checked="" type="checkbox"/> 产品规格书 (Spec) * <input checked="" type="checkbox"/> Product specification (SPEC) <input type="checkbox"/> 原理图 (电子料) <input type="checkbox"/> Schematic diagram (electronic material) <input checked="" type="checkbox"/> 标准2D图纸 * <input checked="" type="checkbox"/> Standard 2D drawings <input type="checkbox"/> 安规认证报告 <input type="checkbox"/> Safety certification report <input checked="" type="checkbox"/> 关键元器件清单 (BOM)* <input checked="" type="checkbox"/> List of key components (BOM) <input type="checkbox"/> 实物解剖图 <input type="checkbox"/> Physical anatomy <input type="checkbox"/> 工艺菲林图 <input type="checkbox"/> Process film	<input type="checkbox"/> 测试报告 (沃特沃德信息 <input type="checkbox"/> 供应商 <input type="checkbox"/> 第三方 <input type="checkbox"/> 客户) * <input type="checkbox"/> Test report (waterward information <input type="checkbox"/> supplier <input type="checkbox"/> third party <input type="checkbox"/> customer) <input checked="" type="checkbox"/> 产品绿色环保数据 (环保声明书 <input type="checkbox"/> 环保报告) * <input checked="" type="checkbox"/> Product green environmental protection data (environmental protection statement <input type="checkbox"/> environmental protection report) <input checked="" type="checkbox"/> PMP或QC Chart管控流程图 * <input checked="" type="checkbox"/> PMP or QC chart control flow chart <input checked="" type="checkbox"/> 全尺寸测量报告 (CPK) * <input checked="" type="checkbox"/> PMP or QC chart control flow chart full size measurement report (CPK) <input checked="" type="checkbox"/> 包装方式说明 * <input checked="" type="checkbox"/> Description of packaging method <input type="checkbox"/> 供应商产品命名规则; <input type="checkbox"/> Supplier product naming rules <input type="checkbox"/> 品质管控计划; <input type="checkbox"/> Quality control plan
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说明: 物料承认书必须包含带“*”文件, 其他列表文件根据物料特性及要求提供。且必须与实物信息一致。其中电子物料测试报告必须包含可靠性测试报告及性能测试报告。包材、辅料可只提供全尺寸报告。有环保要求的物料必须提供环保数据 (环保声明书或环保测试报告)。
 Note: the material acknowledgment must contain documents with “*”, and other list documents shall be provided according to the material characteristics and requirements. And must be consistent with the physical information. The electronic material test report must include reliability test report and performance test report. Packaging materials and auxiliary materials can only provide full-size reports. Materials with environmental protection requirements must provide environmental protection data (environmental protection statement or environmental protection test report)

评估结果 (Evaluation results):
 完全认可 (符合沃特沃德信息及客户要求)
 fully recognized (in line with Watford information and customer requirements)
 条件性认可 (客户需求 初步认可, 规格认证)
 conditional approval (customer demand preliminary approval, specification certification)
 其他: _____ 限量数量: _____
 other _____ Limited quantity: _____

备注 (remarks):

供应商物料制作确认: (须盖章, 纸质文档加盖骑缝章)
 Confirmation of supplier's material production: (seal is required, and the paper document is stamped with the cross stitch seal)

组织 Organization	制作 make	商务确认 Business confirmation	研发审核 R & D audit	品质确认 Quality confirmation	批准 approval
签字 sign	李娟娟	周康	陈习天	杨进	张磊
日期 Date	2024. 2. 26	2024. 2. 26	2024. 2. 26	2024. 2. 26	2024. 2. 26

沃特沃德信息核准: (涉及客制化标贴类需商务签核, 手写签字附带签字日期)
 Watford information approval: (involving customized stickers, which require commercial signature, handwritten signature with signature date)

组织 Organization	商务确认 Business confirmation	项目确认 Project confirmation	项目核准 Project approval	品质确认 Quality confirmation	品质核准 Quality approval
签字 sign					
日期 Date					

一、变更记录栏 (1、Change record column)

序号 Serial	版本号 Version number	变更内容 Change content	修订人 Revised by	变更日期 Date of change
1	V1.0	首次发放 First distribution	李娟娟 Juan Juan.Li	2024. 2. 26
2				
3				
4				

二、样品图片 (2、Sample pictures)

正面图片Front picture	背面图片Back picture	丝印/条形码图片

三、物料基本情况 (3、Basic information of materials)

1	基板材质 Substrate material	半对半有胶电 解铜Semi- semi- copper	基板厂商 Substrate manufacturer	蔡伦格蒂 Cailungeti	镀镍厚度 Nickel plating	2-6 um	化金厚度 Gold thickness	≥0.0125um	补强材质 Reinforci ng	/
2	焊接温度 welding temperature	/	焊接时间 weld time	/	焊接次数 Welding times	/	/	/	/	/
3	DOME型号 DOME model	/	DOME供应商 DOME supplier	/	弹力 elastic force	gf	DOME片寿命次数 Life times of DOME chip	/	/	/
4	其他材质 Other materials	/	/	背胶材质 Backed glue material	TESA68905	背胶供应商 Adhesive supplier	德莎 Desha	FPC贴合供应商 FPC bonding supplier	大显 DaXian	

备注：上述不适用请使用“/”填充表示 (Note: the above is not applicable. Please fill in with "/")

四、BOM (关键物料清单) (4、BOM (key BOM))

序号 Serial	物料名称 Material name	规格/性能参数 Specification / performance parameters	单位 Compa	用量 consum	供应商supplier	备注remarks
1	GF025B天线组件 GF025B antenna assembly	天线组件. GF025B. 素材黑色, PC. 素材纹面ROHS+Reach+无卤, 注塑, 火花纹#24. 双Sim卡, 有TF卡, 带摄像头, 贴主天线(丝印: GF025B-M) +BT天线(丝印:GF025B-B) +分级天线(丝印: GF025B-D), 底壳客供Antenna assembly. GF025B. Material black, PC. Material textured ROHS+Reach+ halogen-free, injection molding, fire pattern #24. Dual Sim card, TF card, camera, main antenna (screen printing: GF025B-M) +BT antenna (screen printing: GF025B-B)+graded	PCS	1	大显 DaXian	
2	GF025B天线组件 GF025B antenna assembly	天线组件. GF025B. 素材黑色, PC. 素材纹面ROHS+Reach+无卤, 注塑, 火花纹#24. 双Sim卡, 有TF卡, 带摄像头, 贴主天线(丝印: GF025B-M) +BT天线(丝印:GF025B-B) +分级天线(丝印: GF025B-D), 底壳客供, CKD出货 Antenna assembly. GF025B. Material black, PC. Material textured ROHS+Reach+ halogen-free, injection molding, fire pattern #24. Dual Sim card, TF card, camera, main antenna (screen printing: GF025B-M) +BT antenna (screen printing: GF025B-B)+graded antenna (screen printing: GF025B-D), bottom shell is provided by customer CKD shipment	PCS	1	大显 DaXian	
3	MAIN主天线	69.04*24.58*0.11, FPC单面板有胶电解铜, 半对半, 黑油黑字, 镍2-6um; 金≥0.0125um, 背胶TESA68905 69.04*24.58*0.11, FPC single panel with glue electrolytic copper, half and half, black and black, nickel 2-6um; Gold ≥0.0125um, adhesive	PCS	1	大显 DaXian	
4	DIV分集天线	49.2*14.52*0.11, FPC单面板有胶电解铜, 半对半, 黑油黑字, 镍2-6um; 金≥0.0125um, 背胶TESA68905 49.2*14.52*0.11, FPC single panel with glue electrolytic copper, half and half, black and black, nickel 2-6um; Gold ≥0.0125um, adhesive TESA68905.	PCS	1	大显 DaXian	
5	BT蓝牙天线	20.63*19.67, FPC单面板有胶电解铜, 半对半, 黑油黑字, 镍2-6um; 金≥0.0125um, 背胶TESA68905 20.63*19.67, FPC single panel with glue electrolytic copper, half and half, black and black, nickel 2-6um; Gold ≥0.0125um, adhesive TESA68905.	PCS	1	大显 DaXian	

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一 项目说明 Project Description

客户名: Customer Name:	沃特沃德 WATERWORLD
整机类型: Type of complete machine:	手机 mobile phone
天线频段: Antenna band:	700MHz~ 2700MHz、2400MHz-2500MHz
天线形式: Antenna form:	FPC
馈电形式: Feed form:	弹脚 Springfoot
馈脚数量: Number of feed legs:	主天线 1 个、DVI 1 个、BT 1 个 Main: ono, DVI: one、BT:one
硬件版本: Hardware version:	/

二 底壳天线组件 Bottom shell antenna assembly

1 规格 specifications

本报告主要提供 GF25B 项目天线的各项电气和结构性能参数的测试状况。下图为大显设计的天线图片。

This report mainly provides the testing status of various electrical and structural performance parameters of the antenna for the GF25B project. The following image shows an antenna with a large display design.



天线外观图

antenna appearing diagram

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1.1 电气规格标准 Electrical specifications and standards

1.1.1 电性能指标 Electrical performance index

天线工作频段在 800MHz~ 2700 MHz、 2400MHz~2500MHz。下表是大显设计和量产天线的电性能的指标。

The operating frequency band of the antenna is between 800MHz~ 2700 MHz、 2400MHz~2500MHz. The following table shows the electrical performance indicators of large display design and mass production antennas.

Frequency Range	Frequency (MHz)	VSWR
4G	700 ~ 2700	≤ 13
Frequency Range	Frequency (MHz)	VSWR
DIV	700 ~ 2700	≤ 11
Frequency Range	Frequency (MHz)	VSWR
BT	2400 ~ 2500	≤ 16

2 结构规格标准 Structural specifications and standards

1.2.1 天线组成 Antenna composition

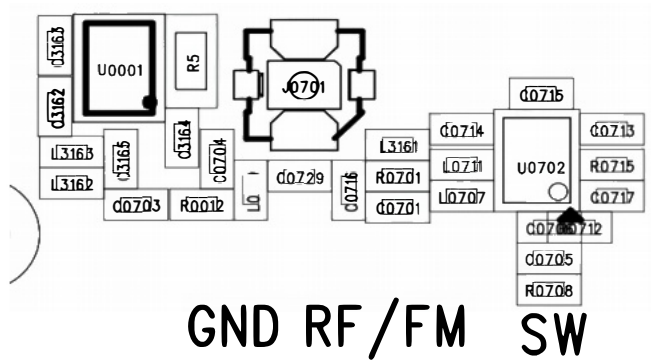
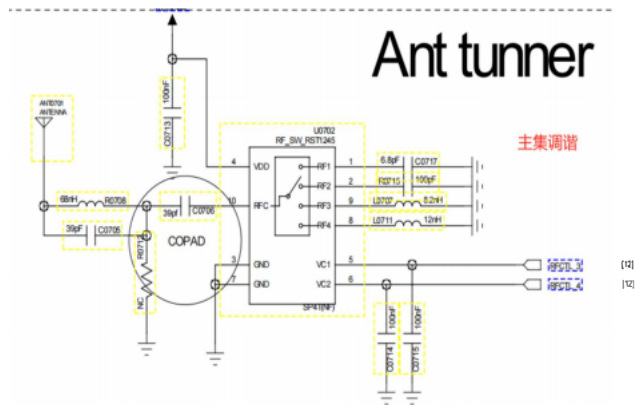
天线主要是由 FPC 组成。

The antenna is mainly composed of FPC.

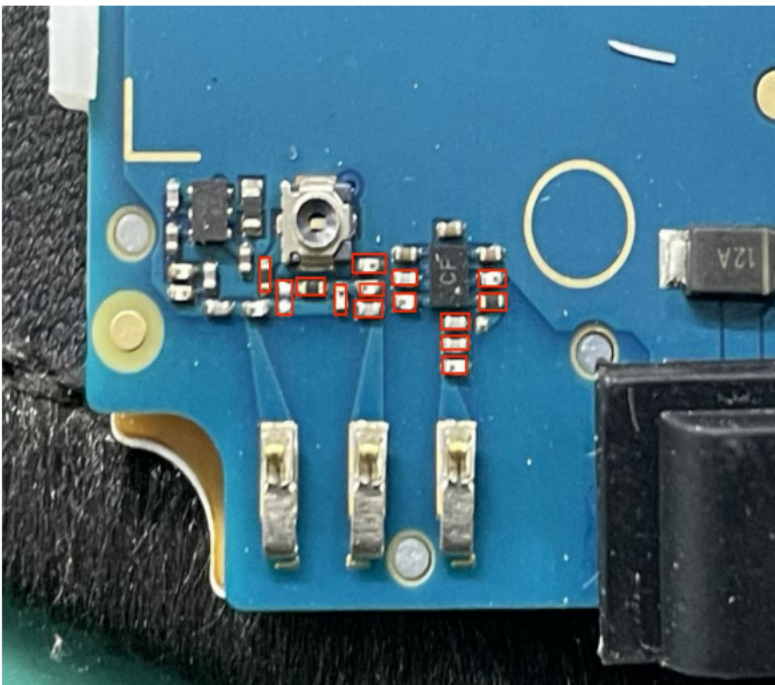
1.2.2 天线匹配 Antenna matching

主天线开关逻辑

Element	Number	value	Band
RF1	C0717	0欧姆	GSM900 LTE 8 WCDMA 8
RF2	R0715	5.6NH	GSM850 LTE B5/ WCDMA 5
RF3	L0707	33NH	LTE B28 B12 B17 B13
RF4	L0711	NC	LTE1/2/3/4/40 /66/GSM1800/1900/WCDMA B1/B2/B4



ANT0702 ANT0700 ANT0701



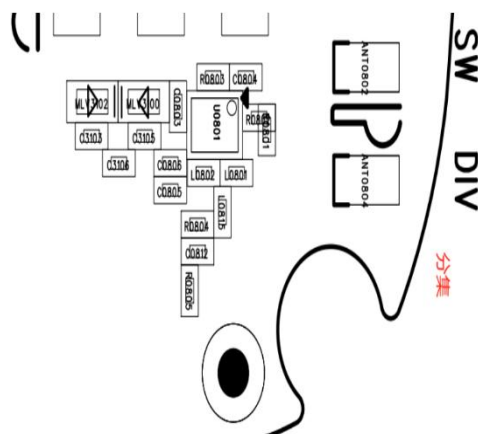
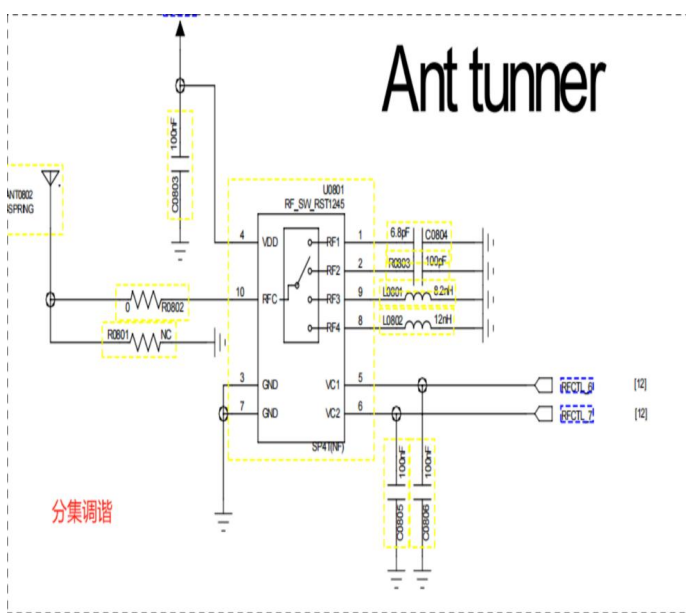
开关匹配		
RF1	C0717	0欧姆
RF2	R0715	5.6NH
RF3	L0707	33NH
RF4	L0711	NC
ANT0701	R0708	68NH
	C0705	39PF
	C0706	39PF
主路匹配		
ANT0700	C0701	39PF
	R0701	68NH
	L3161	100NH
	C0716	33NH
	C0729	3.6PF
	L0719	NC
	C0704	3.9NH

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分集天线开关逻辑			
Element	Number	value	Band
RF1	C0804	0 欧姆	GSM900/1800/1900 LTE B1/B2/3/4/8/40/66 WCDMA 1/2/8
RF2	R0803	6.8NH	GSM850 LTE B5/ WCDMA 5
RF3	L0801	15NH	LTE B12 B13 B17 B28
RF4	L0802	NC	



开关匹配		
RF1	C0804	0欧姆
RF2	R0803	6.8NH
RF3	L0801	15NH
RF4	L0802	NC
ANT0802	R0801	NC
	R0802	0欧姆

主路匹配		
ANT0804	L0815	1.2PF
	R0804	3.3NH
	C0812	15NH
	R0805	0欧姆

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2、测试设备 The Equipment of Active Test

Satimo 3D Chamber 6×4×4(m)

Agilent 8960 E5515c

Network analyzer-R&S ZVL



图 2

Figure 2

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3 测试 test

3.1 驻波(VSWR)的测试 Test of standing wave (VSWR)

3.1.1 测试连接: VSWR 测试装置依次连接为: R&S ZVL 网络分析仪 → 测试线 → 测试治具

Test connection: The VSWR test device is sequentially connected as follows: R&S ZVL network analyzer → test line → test fixture

实测(附图)Actual measurement (attached drawing)

3.2 增益及效率、功率 (TRP)、灵敏度 (TIS) 的测试

Gain and efficiency, power (TRP), sensitivity (TIS) testing

3.2.1 测试的场地 Test site:

大显微波暗室。测试频率范围为 400MHz—6GHz, 静区范围为 50cm 圆周, 反射率小于 -50 dB。

Large display microwave anechoic chamber. The test frequency range is 400MHz - 6GHz, the static zone range is 50cm circumferential, and the reflectivity is less than - 50dB.

3.2.2 测试的仪表 Tested Instruments:

R&S ZVL 网络分析仪、Agilent8960 E5515C、标准喇叭天线、法国 SATIMO-SG24SYSTEM 系统、打印机等。

R&S ZVL network analyzer, Agilent 8960 E5515C, standard horn antenna, French SATIMO-SG24SYSTEM system, printer, etc.

3.2.3 测试数据: 在微波暗室中, 测试的功率和灵敏度相关的数值如下表

Test data: In a microwave anechoic chamber, the values related to the power and sensitivity tested are shown in the table bel

Band	VDF标准 TRP	VDF标准 TIS	主板传导1db补偿 TRP(大显数据)	主板传导1db补 偿TIS(大显数据)	自由空间 TRP(大显数据)	自由空间 TIS	BHHL (brick)	BHHL (brick)	BHHR (brick)	BHHR (brick)
B1	13	-88	21.54	-98	19.78		14.14		14.67	
	13	-88	21.21	-98	19.66		13.83		14.44	
	13	-88	21.25	-98	19.81	-97.03	13.84	-88.37	14.48	-90.04
B2	14	-89	20.63	-99	19.68		14.16		15.47	
	14	-89	20.62	-98	19.64		13.93		15.14	
	14	-89	21.34	-98	19.59	-97.05	13.84	-91.37	14.66	-91.84
B3	14	-89	20.63	-99	17.16		13.59		14.87	
	14	-89	20.62	-98	17.85		13.75		14.86	
	14	-89	21.34	-98	18.43	-95.44	13.69	-90.34	14.87	-91.15
B4	14	-89	20.63	-99	18.17		14.56		15.58	
	14	-89	20.62	-98	18.52		14.63		15.4	
	14	-89	21.34	-98	18.72	-96.36	14.78	-89.13	15.45	-90.13
B5			22.12	-98	18.79		9.24		9.79	
			22.14	-98	18.2		9.12		9.55	
			22.13	-98	18.17	-96.08	9	-89.77	9.35	-89.17

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Confidential Information

Band	VDF标准 TRP	VDF标准 TIS	主板传导1db补偿 TRP(大显数据)	主板传导1db补偿 TIS(大显数据)	自由空间 TRP(大显数据)	自由空间 TIS	BHHL (brick)	BHHL (brick)	BHHR (brick)	BHHR (brick)
B7	13	-89	20.33	-96	16.96		13.6		14.07	
	13	-89	20.43	-96	17.17		13.39		14.33	
	13	-89	20.99	-95	18.38	-94.35	13.27	-89.53	14.23	-89.82
B8	10	-84	22.25	-98	19.49		10.26		10.82	
	10	-84	22.06	-98	19.58		10.08		10.54	
	10	-84	21.87	-98	19.68	-96.17	10.05	-89.12	10.55	-89.62
B12	11	-86	22.2	-96	16.45		11.09		10.86	
	11	-86	22.14	-96	16.75		11.31		11.07	
	11	-86	22.21	-96	17.31	-92.24	12.14	-84.93	11.76	-85.31
B13	11	-86	22.2	-95	19.15		9.87		9.61	
	11	-86	22.14	-95	19.14		9.71		9.48	
	11	-86	22.21	-95	19.29	-92.96	9.51	-85.21	9.31	-85.65
B17	9	-83	21.59	-96	17.03		11.38		11.82	
	9	-83	21.75	-96	17.15		11.45		11.79	
	9	-83	21.82	-96	17.25	-92.38	11.62	-84.8	12.07	-83.26
B28	9	-83	21.8	-96	16.32		11.85		12.12	
	9	-83	21.75	-96	17.39		11.97		12.04	
	9	-83	21.9	-96	17.92	-93.33	11.42	-86.3	11.28	-85.4
B40	13	-89	20.51	-95	20.16		12.54		13.25	
	13	-89	21.02	-95	19.47		12.45		13.54	
	13	-89	21.55	-95	20.04	-93.98	14.74	-88.65	15.59	-88.77
B66			20.45	-98.5	17.72		15.14		16.11	
			20.56	-98.5	18.73		14.77		15.46	
			21.42	-98.5	19.66	-97.29	14.48	-88.19	15.5	-90.43
W850			22.08	-110	19.39		10.18		10.89	
			22.16	-110	19.46		10.15		10.76	
			22.15	-110	19.27	-109.34	10.02	-101.76	10.62	-101.04
W900			22.08	-110	20.41		10.31		10.71	
			22.07	-110	20.46		10.32		10.64	
			21.98	-110	20.44	-108.75	10.27	-99.97	10.62	-101.1
W2100			22.52	-110	20.52		12.24		13.36	
			22.19	-110	20.65		12.13		13.2	
			22.11	-110	20.77	-109.71	12.23	-100.52	13.24	-101.33
W1900			22.52	-110	20.53		14.02		14.91	
			22.19	-110	20.57		13.59		14.65	
			22.13	-110	20.64	-109.44	13.34	-99.9	14.4	-101.48
GSM850			32.91	-109	29.54		22.79		23.8	
			32.83	-109	29.52		22.78		23.37	
			32.83	-109	29.34	-106.16	22.8	-96.69	23.37	-98.15
GSM900	19	-95	32.83	-109	29.49		22.8		23.57	
	19	-95	32.87	-109	29.68		22.81		23.7	
	19	-95	32.88	-109	30.02	-106.14	22.69	-97.98	23.74	-99.21
DCS1800	19	-97	29.14	-109	23.63		20.29		20.21	
	19	-97	29.05	-109	25.35		21.12		21.17	
	19	-97	29.09	-109	26.66	-105.82	21.65	-99.62	21.63	-99.88
DCS1900	19	-97	29.12	-109	26.4		22		21.95	
	19	-97	29.14	-109	26.23		21.95		21.82	
	19	-97	29.31	-109	26.26	-105.73	24.54	-98.59	21.48	-98.86

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无源效率&增益 Passive efficiency&gain:

Freq (MHz)	Gain (dBi)
B1	3.3
B2	3.34
B3	1.37
B4	2.97
B5	-0.62
B7	0.23
B8	0.28
B12	-3.4
B13	-2.19
B17	-2.89
BT	2.09

Freq (MHz)	Gain (dBi)
B28	-1.8
B40	2.44
B66	3.31
W850	-0.62
W900	0.28
W2100	3.3
W1900	3.34
GSM850	-0.62
GSM900	0.28
DCS1800	1.37
DCS1900	3.34

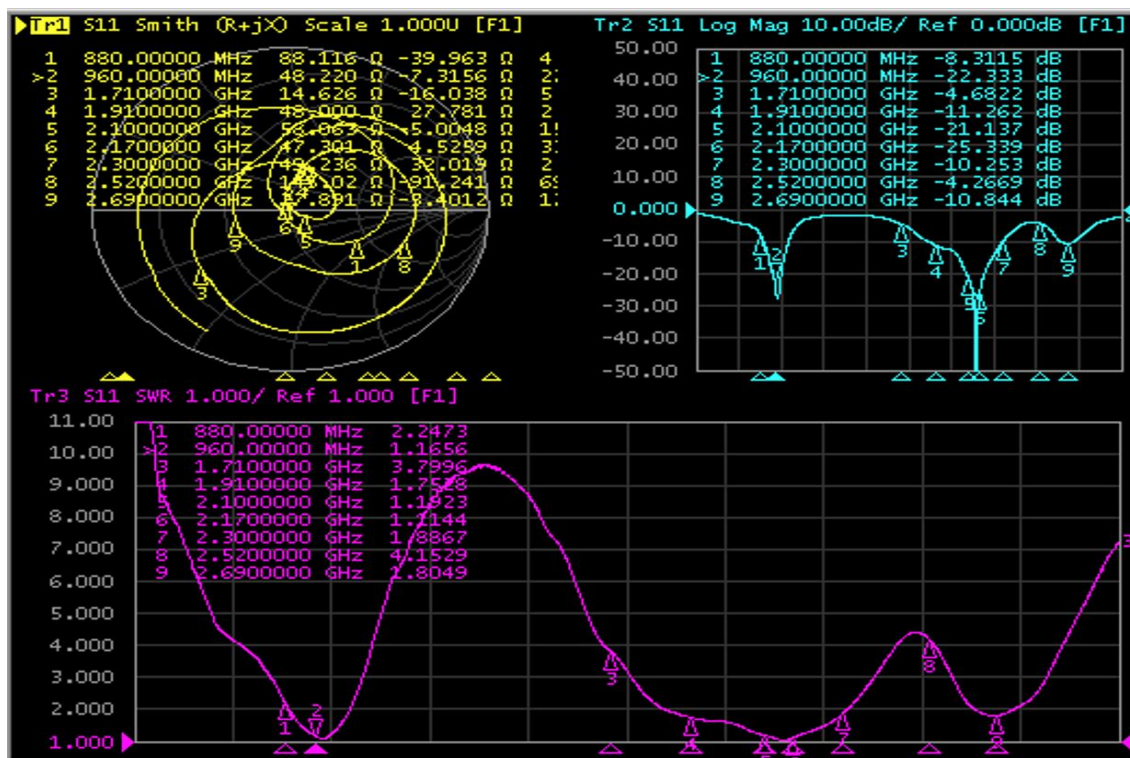
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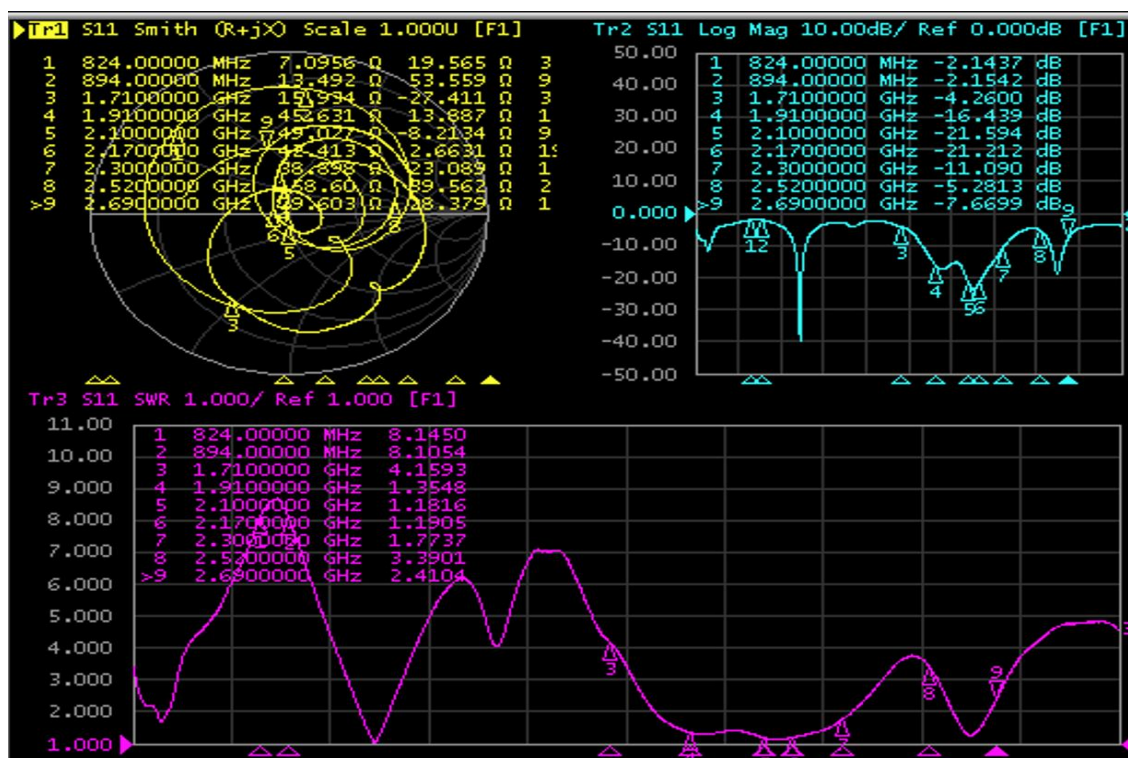
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4、VSWR 参数图 VSWR parameter diagram

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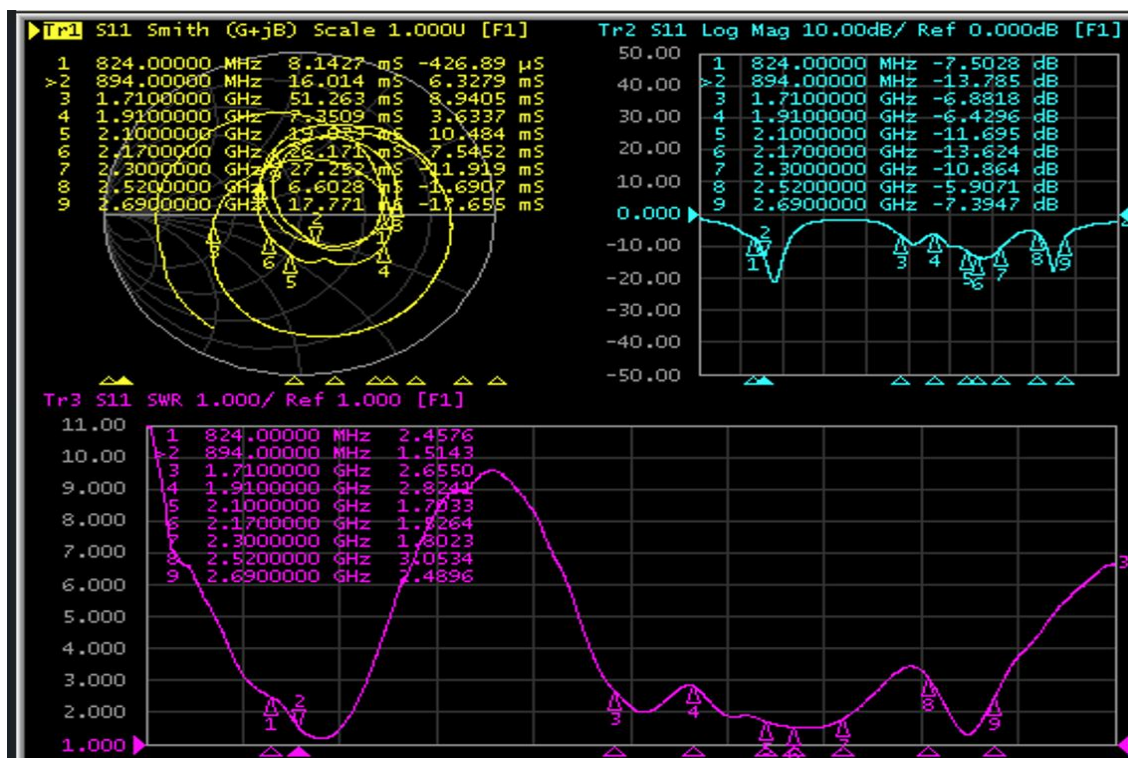
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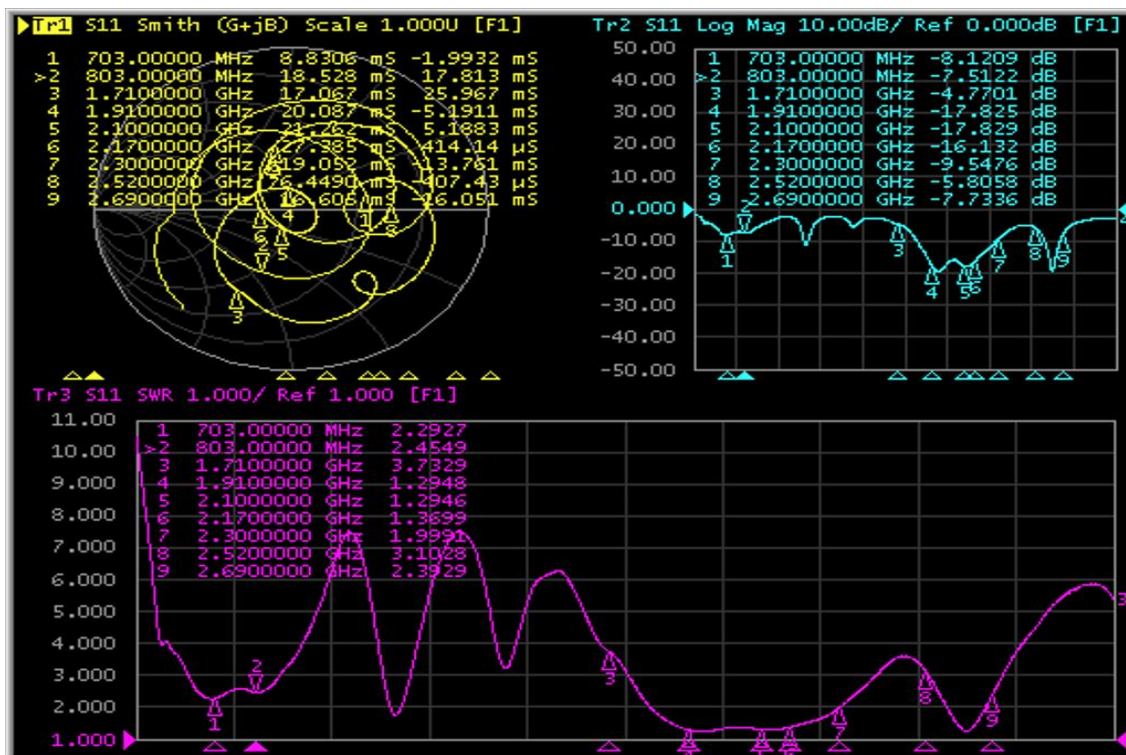
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主天线无源驻波自由空间-开关 RF2:5.6NH:



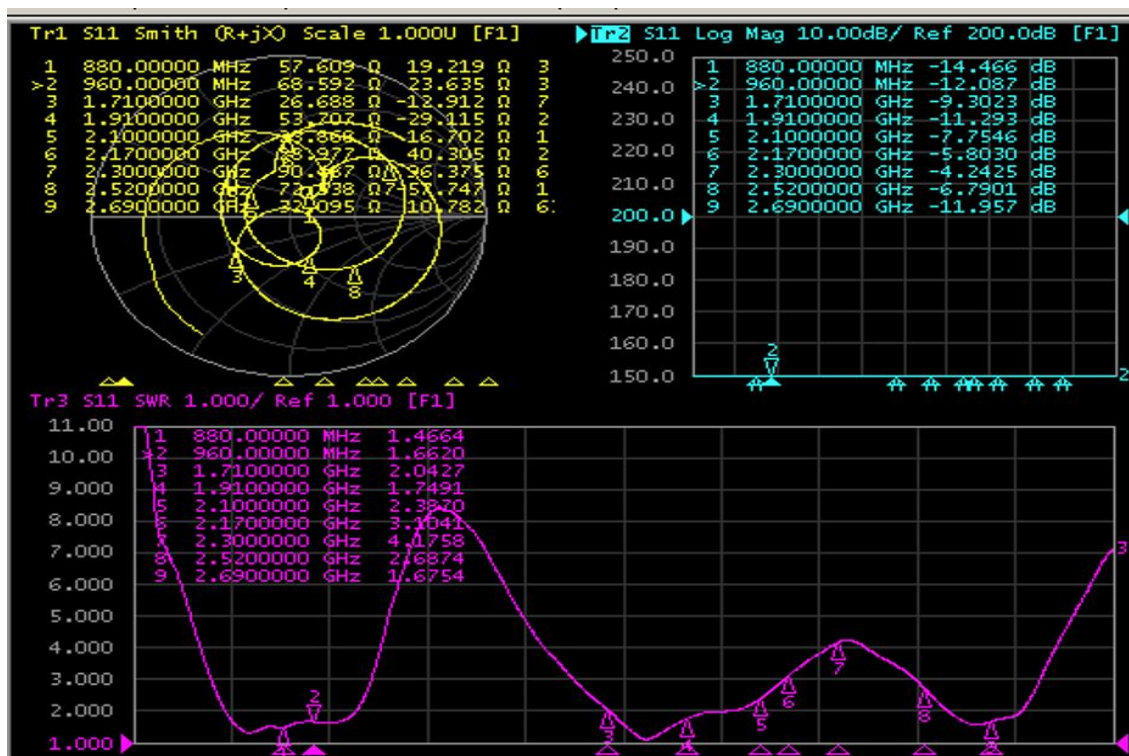
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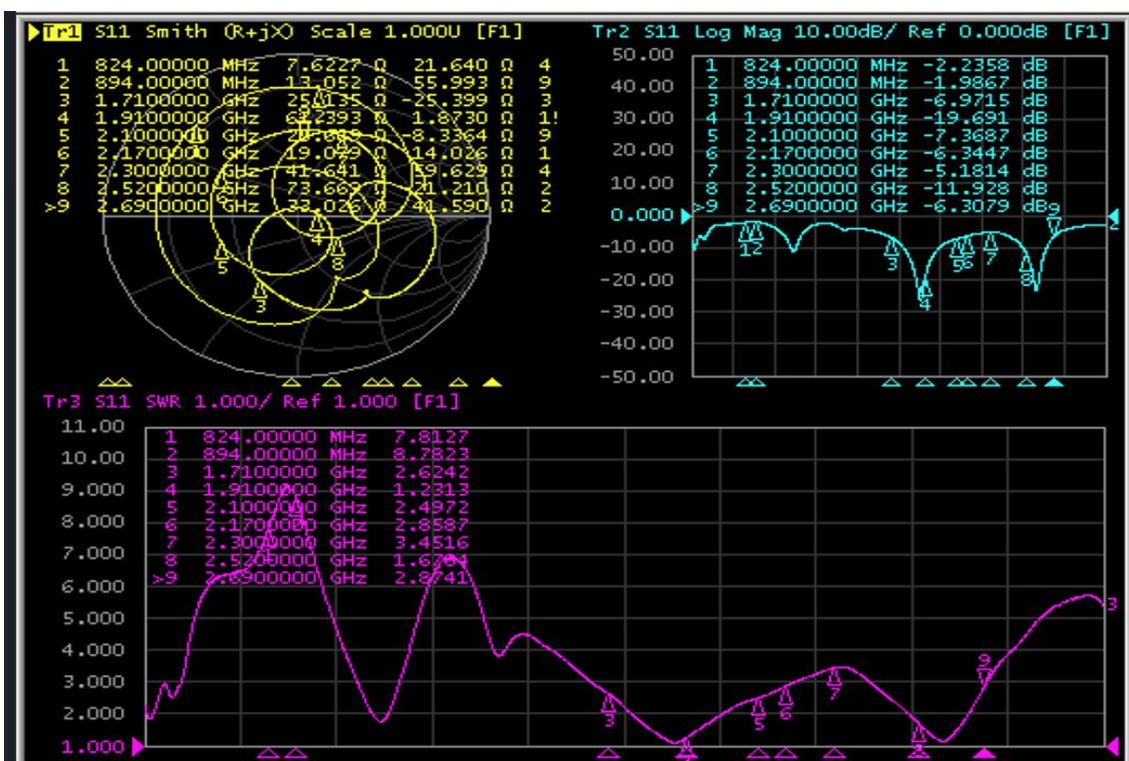
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主天线无源驻波左头手-开关 RF1:0 欧姆:



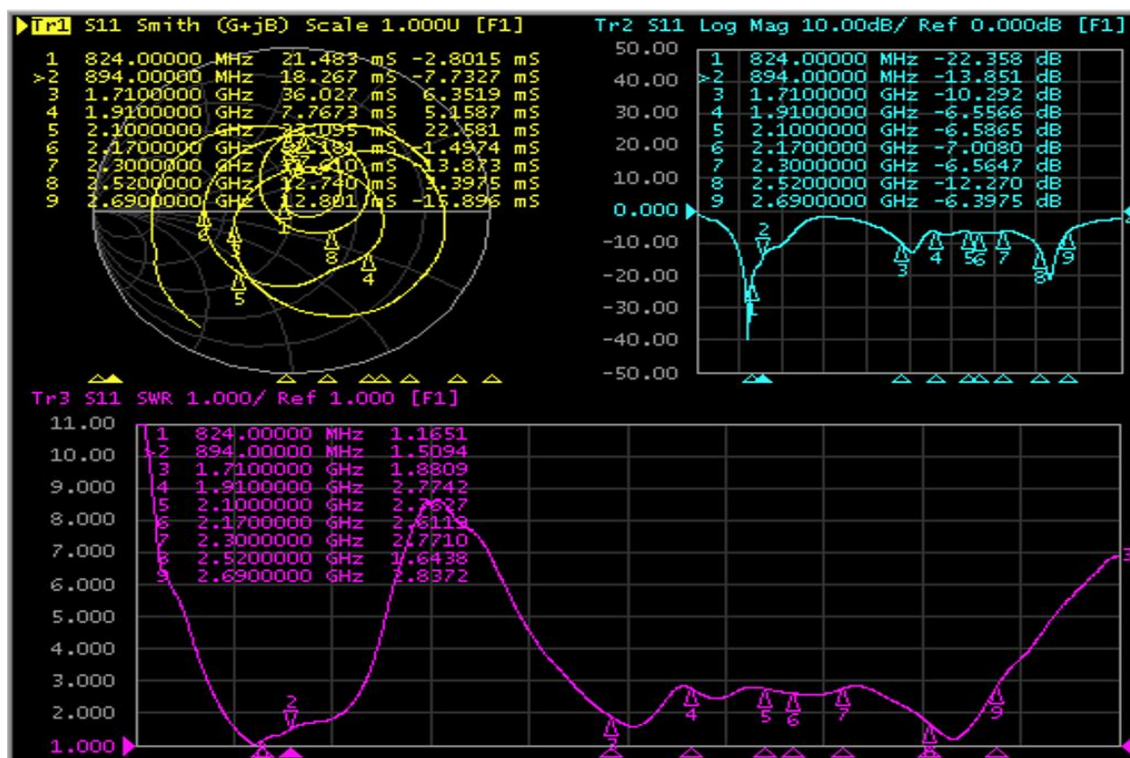
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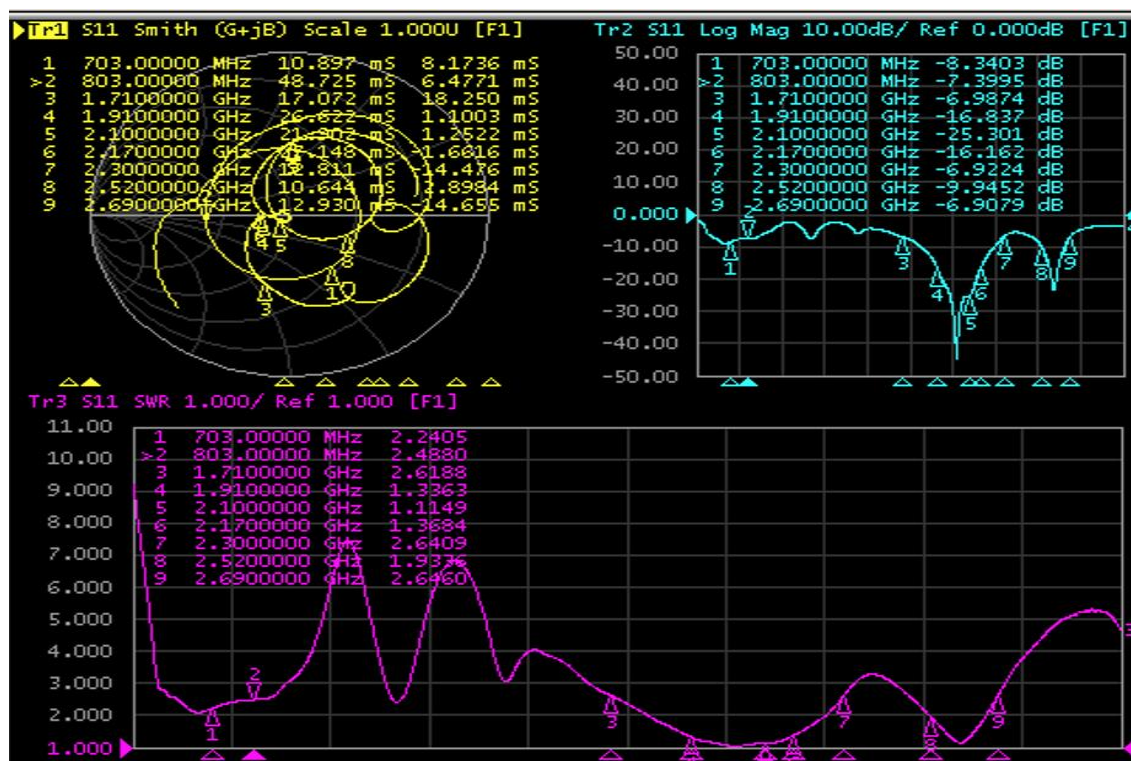
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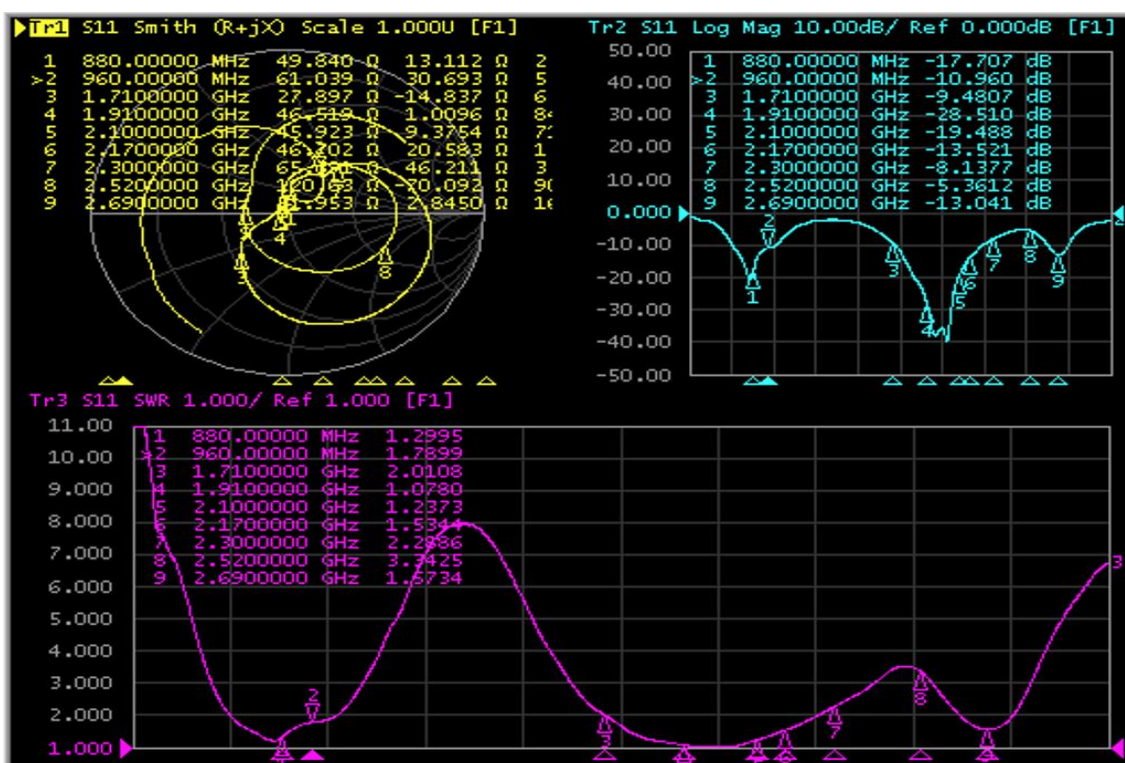
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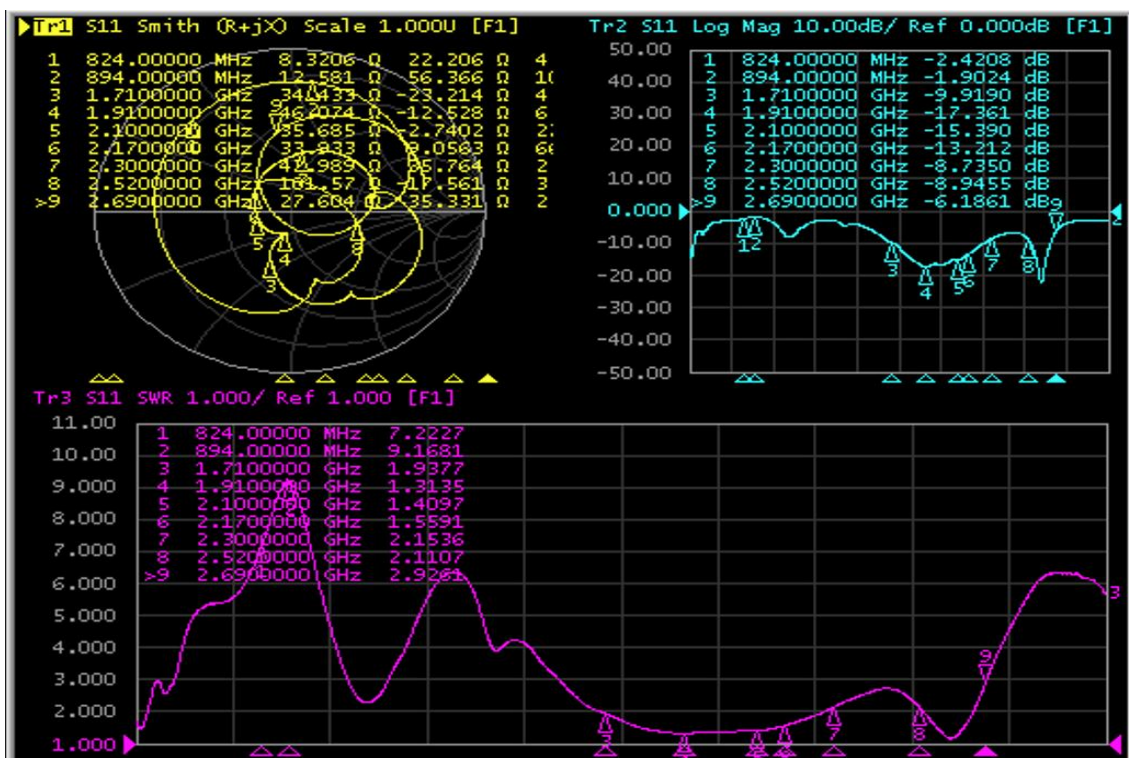
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主天线无源驻波右头手-开关 RF1:0 欧姆:



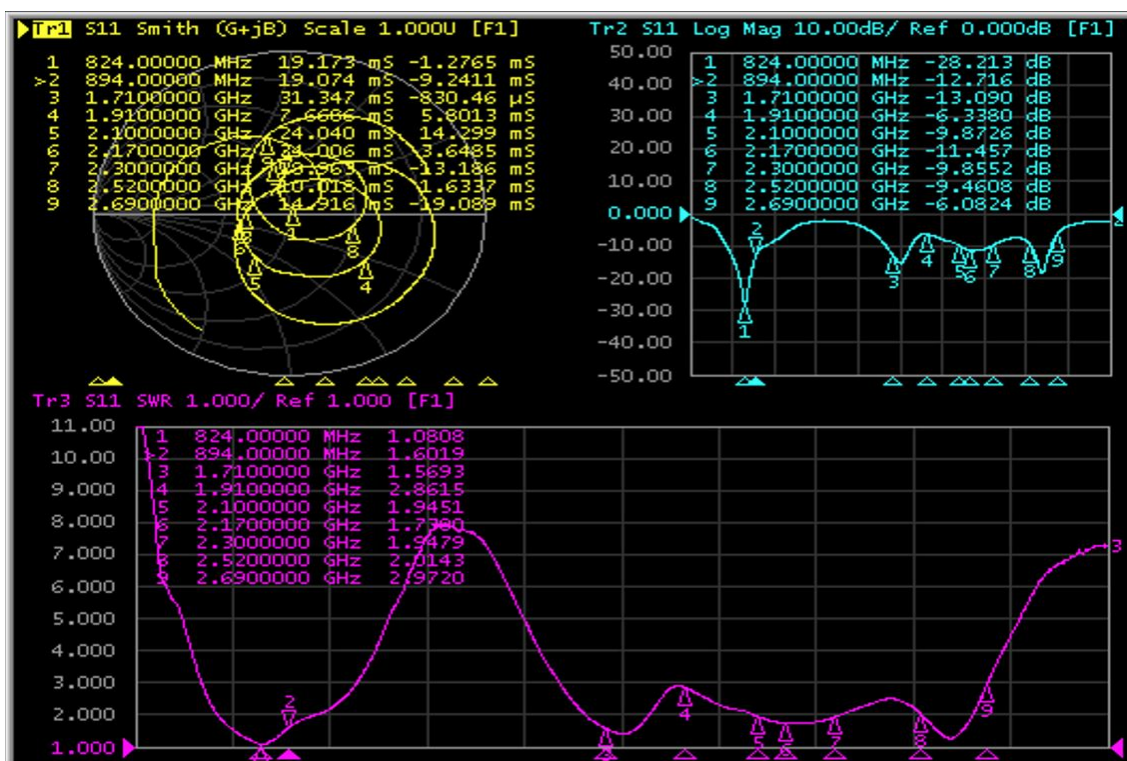
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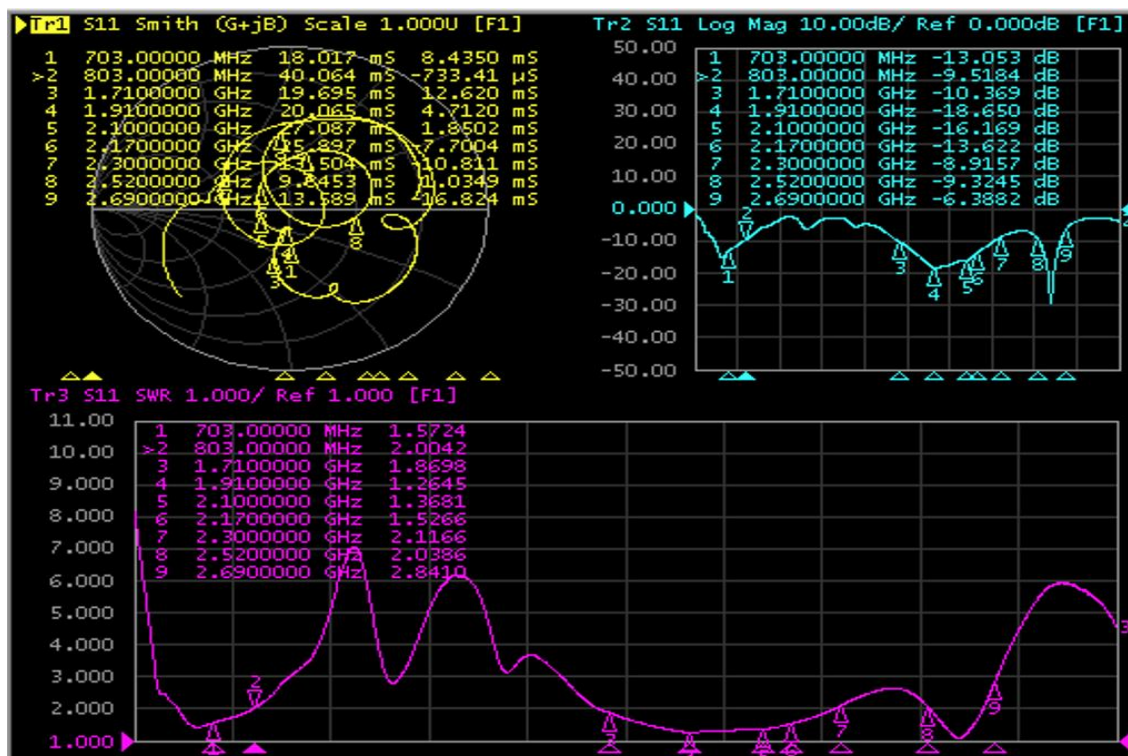
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