

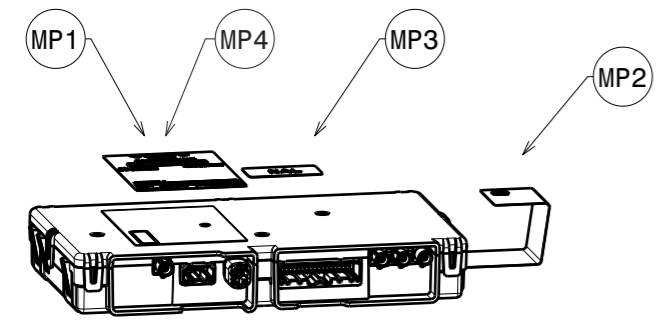
ASSEMBLY 3G UNIT WITH ALL ARTICLES POSITIONED

ARTICLES TO BE ASSEMBLED  
DEFINED IN BOM 1007-501-XX

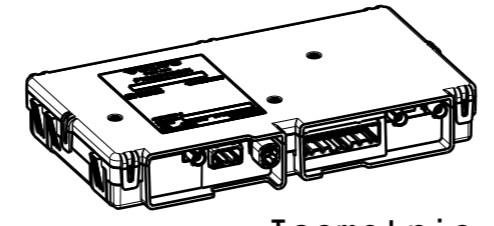
(01,02,07,10 LTE NORMAL UNIT)  
(04,06 3G NORMAL UNIT)  
(21,22,27,30 LTE SPARE PART UNIT)  
(24,26 3G SPARE PART UNIT)

IF MP2 IS MOUNTED, THE BACK UP BATTERY  
IN THE UNIT SHALL BE DISCONNECTED

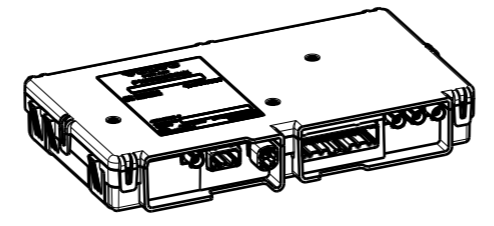
REV	DATE	DESCRIPTION	INIT
C6.0.2	2018-02-09	RELEASED	MH
C6.1.0	2018-04-23	MP4 CALLOUTS ADDED. VARIANTS 03,05,08,09,23,25,28,29 REMOVED AND 10,30 ADDED.	TG
C6.2.0	2018-09-04	RELEASED FOR NEW HW REVISION	TG



ASSEMBLY LTE UNIT WITH ALL ARTICLES POSITIONED



Isometric view  
3G Unit with MP1



Isometric view  
LTE Unit with MP1

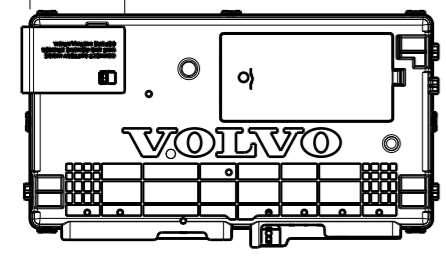
DIGITAL SHAPE MODEL 1007-501-00 IS BASIS FOR DIMENSIONAL REFERENCE

ASSEMBLY REQUIREMENTS SUCH AS DIMENSIONS AND TOLERANCES OF ASSEMBLED MECHANICAL PARTS ARE STATED IN THE 1007-401-00 ASSEMBLY DRAWING

CUSTOMER REQUIREMENTS ARE STATED ON CUSTOMER DRAWINGS

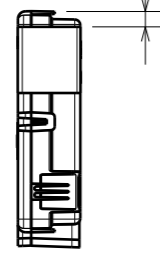
GENERAL REQUIREMENTS ACCORDING TO QUALITY MANUAL P201300

50 ±2



Rear view

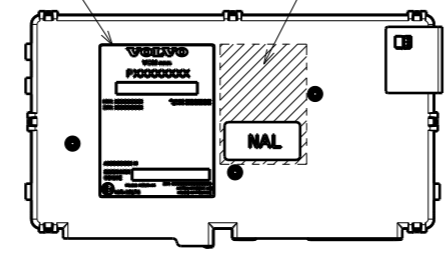
8 ±2



Right view

MP1 PLACED INSIDE DEBOSSSED AREA  
ROTADED ACCORDING TO THIS DRAWING

AREA FOR MP3 PLACEMENT



Front view

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DRAWN BY Lotta Dahl		DATE 2018-09-04		DRAWING TITLE <b>VCM-C HIGH ASSEMBLY DRAWING</b>		
CHECKED BY Tomas Gardström		DATE 2018-09-04		SIZE <b>A3</b>	DRAWING NUMBER <b>1007-501-00</b>	REV C6.2.0
DESIGNED BY Gustaf Johansson		DATE 2017-06-14		SCALE 1:4	WEIGHT (kg) 0,440	SHEET 1/1