



**MEASUREMENT REPORT
 FCC Part 15B / ICES-003**

Applicant Name:
 PRIMETECH CORPORATION
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 Yokyo 112-0002 Japan


Date of Testing:
 2/15/2019-2/21/2019
Test Site/Location:
 PCTEST Lab. Morgan Hill, CA, USA
Test Report Serial No.:
 1M1901240012-02

FCC ID:	2ACHIUCDX10R
IC:	24730-UCDX10R2019
APPLICANT:	PRIMETECH CORPORATION

Application Type:	Certification
Model:	UCD-X10R
EUT Type:	Micro Infusion Pump Data Communication Unit
FCC Classification:	Part 15 Class B Digital Device
FCC Rule Part(s):	FCC Part 15 Subpart B
ICES Specification:	ICES-003 Issue 6
Test Procedure(s):	ANSI C63.4-2014

This equipment has been shown to be capable of compliance with the applicable technical standards as indicated in the measurement report and has been tested in accordance with the measurement procedures specified in ANSI C63.4-2014 (See Test Report). The results shown herein are also deemed satisfactory evidence of compliance with Industry Canada Interference-Causing Equipment Standard ICES-003. These measurements were performed with no deviation from the standards. Test results reported herein relate only to the item(s) tested.

I attest to the accuracy of data. All measurements reported herein were performed by me or were made under my supervision and are correct to the best of my knowledge and belief. I assume full responsibility for the completeness of these measurements and vouch for the qualifications of all persons taking them.


 Randy Ortanez
 President





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1.0 INTRODUCTION

1.1 Scope

Measurement and determination of electromagnetic emissions (EMC) of radio frequency devices including intentional and/or unintentional radiators for compliance with the technical rules and regulations of the Federal Communications Commission and Innovation, Science and Economic Development Canada.


1.1 PCTEST Test Location

These measurement tests were conducted at the PCTEST Engineering Laboratory, Inc. facility located at 18855 Adams Court, Morgan Hill, CA 95037. The measurement facility is compliant with the test site requirements specified in ANSI C63.4-2014.

1.2 Test Facility / Accreditations

Measurements were performed at PCTEST Engineering Lab located in Morgan Hill, CA 95037, U.S.A.

- PCTEST is an ISO 17025-2005 accredited test facility under the American Association for Laboratory Accreditation (A2LA) with Certificate number 2041.02 for Specific Absorption Rate (SAR), Hearing Aid Compatibility (HAC) testing, where applicable, and Electromagnetic Compatibility (EMC) testing for FCC and Innovation, Science, and Economic Development Canada rules.
- PCTEST TCB is a Telecommunication Certification Body (TCB) accredited to ISO/IEC 17065-2012 by A2LA (Certificate number 2041.03) in all scopes of FCC Rules and ISED Standards (RSS)."
- PCTEST facility is a registered (22831) test laboratory with the site description on file with ISED.

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2.0 PRODUCT INFORMATION

2.1 Equipment Description

The Equipment Under Test (EUT) is the **Micro Infusion Pump Data Communication Unit FCC ID: 2ACHIUCDX10R**. The test data contained in this report pertains only to the emissions due to the digital circuitry of the EUT.

	Voltage (DC) [Volts]	Max Operating Frequency [MHz]	Current [mA]
Input Power	5	926.1	2000
Output Power	N/A		N/A

Test Device Serial No.: 9A0007Y

2.2 Device Capabilities

This device contains the following capabilities:

The EUT transmits in the 900MHz ISM

2.3 Test Support Equipment

Description	Manufacturer	Model	Serial Number
Laptop	Dell	Latitude 5580	JBWCQN2
USB Power Adapter	-	AC2416	-
USB Mouse	Lenovo	MO28UOL	44B3916

Table 2-1. Test Support Equipment Used

2.4 Test Configuration

The EUT was tested with a laptop PC connected via an ethernet cable. The EUT was exercised during testing by means of software installed on the PC. Since the EUT is a peripheral device, the host PC was populated with another USB device, thus satisfying the minimum system requirement of two different I/O interfaces. All equipment is placed on the test table top and arranged in a typical configuration in accordance with ANSI C63.4-2014 and manipulated to obtain worst case emissions.

For more information please see Section 7.0 for test data and the test setup photos document for the test setup photographs.

2.5 Software and Firmware

The test was conducted with firmware version V4.00 20190115r1 installed on the EUT.

2.6 EMI Suppression Device(s)/Modifications

No EMI suppression device(s) were added, and no modifications were made during testing.

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3.0 DESCRIPTION OF TESTS

3.1 Evaluation Procedure

The measurement procedure described in the American National Standard for Methods of Measurement of Radio-Noise Emission from Low-Voltage Electrical and Electronic Equipment in the Range of 9kHz to 40GHz (ANSI C63.4-2014) was used in the measurement of the EUT.

Deviation from measurement procedure.....None


3.2 AC Line Conducted Emissions

The line-conducted facility is located inside a 7m x 3.66m x 2.7m shielded enclosure. The shielded enclosure is manufactured by AP Americas. The shielding effectiveness of the shielded room is in accordance with MIL-Std-285 or NSA 65-6. A 1m x 1.5m wooden table 80cm high is placed 40cm away from the vertical wall and 80cm away from the sidewall of the shielded room. Two 10kHz-30MHz, 50Ω/50μH Line-Impedance Stabilization Networks (LISNs) are bonded to the shielded room floor. Power to the LISNs is filtered by external high-current high-insertion loss power line filters. The external power line filter is EPCOS 2X60A Power Line Filter (100dB Attenuation, 14kHz-18GHz) and the two EPCOs 2X48A filters (100dB Minimum Insertion Loss, 14kHz - 10GHz). These filters attenuate ambient signal noise from entering the measurement lines. These filters are also bonded to the shielded enclosure.

The EUT is powered from one LISN and the support equipment is powered from the second LISN. If the EUT is a DC-powered device, power will be derived from the source power supply it normally will be powered from and this supply line(s) will be connected to the second LISN. All interconnecting cables more than 1 meter were shortened to a 1 meter length by non-inductive bundling (serpentine fashion) and draped over the back edge of the test table. All cables were at least 40cm above the horizontal reference ground-plane. Power cables for support equipment were routed down to the second LISN while ensuring that that cables were not draped over the second LISN.

Sufficient time for the EUT, support equipment, and test equipment was allowed in order for them to warm up to their normal operating condition. The RF output of the LISN was connected to the spectrum analyzer and exploratory measurements were made to determine the frequencies producing the maximum emission from the EUT. The spectrum was scanned from 150kHz to 30MHz with a spectrum analyzer. The detector function was set to peak mode for exploratory measurements while the bandwidth of the analyzer was set to 10kHz. The EUT, support equipment, and interconnecting cables were arranged and manipulated to maximize each emission. Once the worst case emissions have been identified, the one EUT cable configuration/arrangement and mode of operation that produced these emissions is used for final measurements on the same test site. The analyzer is set to CISPR quasi-peak and average detectors with a 9kHz resolution bandwidth for final measurements.

Line conducted emissions test results are shown in Section 7.3. Automated test software was used to perform the AC line conducted emissions testing. Automated measurement software utilized is Rohde & Schwarz EMC32, Version 10.20.01.

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3.3 Radiated Emissions


The radiated test facilities consisted of an indoor 3 meter semi-anechoic chamber used for final measurements and exploratory measurements, when necessary. The measurement area is contained within the semi-anechoic chamber which is shielded from any ambient interference. The test site inside the chamber is a 6m x 5.2m elliptical, obstruction-free area in accordance with Clause 5, Figure 5.7 of ANSI C63.4-2014. A raised turntable is used for radiated measurement. It is a continuously rotatable, remote-controlled, metallic turntable and 2 meters (6.56 ft.) in diameter. The turn table is flush with the raised floor of the chamber in order to maintain its function as a ground plane. Absorbers are arranged on the floor between the turn table and the antenna mast in such a way so as to maximize the reduction of reflections for measurements above 1GHz. An 80cm tall test table made of Styrodur is placed on top of the turn table.

For all measurements, the spectrum was scanned through all EUT azimuths and from 1 to 4 meter receive antenna height using a broadband antenna from 30MHz up to the upper frequency shown in 15.33(b)(1) depending on the highest frequency generated or used in the device or on which the device operates or tunes. For frequencies above 1GHz, linearly polarized double ridge horn antennas were used. For frequencies below 30MHz, a calibrated loop antenna was used. When exploratory measurements were necessary, they were performed at 1 meter test distance inside the semi-anechoic chamber using broadband antennas, broadband amplifiers, and spectrum analyzers to determine the frequencies and modes producing the maximum emissions. Sufficient time for the EUT, support equipment, and test equipment was allowed in order for them to warm up to their normal operating condition. The test set-up was placed on top of the 1 x 1.5 meter table. The EUT, support equipment, and interconnecting cables were arranged and manipulated to maximize each emission. Appropriate precaution was taken to ensure that all emissions from the EUT were maximized and investigated. The system configuration, mode of operation, turntable azimuth, and receive antenna height was noted for each frequency found.

Final measurements were made in the semi-anechoic chamber using calibrated, linearly polarized broadband and horn antennas. The test setup was configured to the setup that produced the worst case emissions. The spectrum analyzer was set to investigate all frequencies required for testing to compare the highest radiated disturbances with respect to the specified limits. The turntable containing the EUT was rotated through 360 degrees and the height of the receive antenna was varied 1 to 4 meters and stopped at the azimuth and height producing the maximum emission. Each emission was maximized by changing the orientation of the EUT through three orthogonal planes and changing the polarity of the receive antenna, whichever produced the worst-case emissions.

3.4 Environmental Conditions

The temperature is controlled within range of 15°C to 35°C. The relative humidity is controlled within range of 10% to 75%. The atmospheric pressure is monitored within the range 86-106kPa (860-1060mbar).

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4.0 SAMPLE CALCULATIONS

4.1 Conducted Emission Measurement Sample Calculation


@ 20.3 MHz

Class B limit	=	60.0 dB μ V (Quasi-peak limit)
Reading	=	- 57.8 dBm (calibrated quasi-peak level)
Convert to dB μ V	=	- 57.8 + 107 = 49.2 dB μ V
Margin	=	49.2 - 60.0 = - 10.8 dB
	=	10.8 dB below limit

4.2 Radiated Emission Measurement Sample Calculation

@ 66.7 MHz


Class B limit	=	100 μ V/m = 40.0 dB μ V/m
Reading	=	- 76.0 dBm (calibrated level)
Convert to dB μ V	=	- 76.0 + 107 = 31.0 dB μ V
Antenna Factor + Cable Loss	=	5.8 dB/m
	Total =	36.8 dB μ V/m
Margin	=	36.8 - 40.0 = - 3.2 dB
	=	3.2 dB below limit

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5.0 MEASUREMENT UNCERTAINTY

The measurement uncertainties shown below were calculated in accordance with the requirements of ANSI C63.4-2014. All measurement uncertainty values are shown with a coverage factor of $k = 2$ to indicate a 95% level of confidence. The measurement uncertainty shown below meets or exceeds the U_{CISPR} measurement uncertainty values specified in CISPR 16-4-2 and, thus, can be compared directly to specified limits to determine compliance.

Contribution	Expanded Uncertainty (\pm dB)
Conducted Disturbance	2.48
Radiated Disturbance (<1GHz)	4.15
Radiated Disturbance (>1GHz)	4.70

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6.0 TEST EQUIPMENT CALIBRATION DATA


Test Equipment Calibration is traceable to the National Institute of Standards and Technology (NIST). Measurements antennas used during testing were calibrated in accordance to the requirements of ANSI C63.5-2017.

Manufacturer	Model	Description	Cal Date	Cal Interval	Cal Due	Serial Number
Rohde & Schwarz	ESW26	EMI Test Receiver	7/19/2018	Annual	7/19/2019	101299
Rohde & Schwarz	ESW44	EMI Test Receiver	11/20/2018	Annual	11/20/2019	101570
Rohde & Schwarz	TS-PR8	Pre-Amplifier (30MHz - 8GHz)	1/7/2019	Annual	1/7/2020	102325
Rohde & Schwarz	HL562E	Ultra Broadband Antenna (30MHz - 6GHz)	6/8/2018	Annual	6/8/2019	100810
Rohde & Schwarz	TC-TA18	Cross Polarized Vivaldi Antenna (400MHz-18GHz)	11/21/2018	Annual	11/21/2019	101057
Rohde & Schwarz	TC-TA18	Cross Polarized Vivaldi Antenna (400MHz-18GHz)	12/7/2018	Annual	12/7/2019	101063
Rohde & Schwarz	ENV216	Two-Line V-Network (LISN)	1/7/2019	Annual	1/7/2020	101363

Table 6-1. Annual Test Equipment Calibration Schedule

Note:

For equipment listed above that has a calibration date or calibration due date that falls within the test date range, care was taken to ensure that this equipment was used after the calibration date and before the calibration due date.

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7.0 TEST DATA

7.1 Summary

Test Date(s): 2/15/2019-2/21/2019

FCC Part 15 Section	ICES-003 Section	Description	Result
15.107	ICES-003 (6.1)	Conducted Emissions	PASS
15.109	ICES-003 (6.2)	Radiated Emissions	PASS

Table 7-1. Summary of Test Results

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7.2 Radiated Measurement Data

§15.109; ICES-003 (6.2)

Test Overview and Limit

All out of band radiated spurious emissions are measured with a spectrum analyzer connected to a receive antenna while the EUT is operating at maximum power and at the appropriate frequencies. Only the radiated emissions of the configuration that produced the worst case emissions are reported in this section.

All out of band emissions appearing in a restricted band as specified in Section 15.105 of the Title 47 CFR and ICES-003 (6.2) must not exceed the limits shown in Table 7-2 per Section 15.109 and ICES-003 (6.2).

Frequency [MHz]	Field Strength Limit [$\mu\text{V/m}$]
30 – 88	100
88 – 216	150
216 – 960	200
> 960	500

Table 7-2. 3-Meter Radiated Limits (Section 15.109)

Test Procedures Used

ANSI C63.4-2014


Test Settings

Quasi-Peak Field Strength Measurements

1. Analyzer frequency set to the frequency of the radiated spurious emission of interest
2. RBW = 120kHz (for emissions from 30MHz – 1GHz)
3. Detector = quasi-peak
4. Sweep time = auto couple
5. Trace mode = max hold
6. Trace was allowed to stabilize

Test Setup

The EUT and measurement equipment were set up as shown test setup photos provided.

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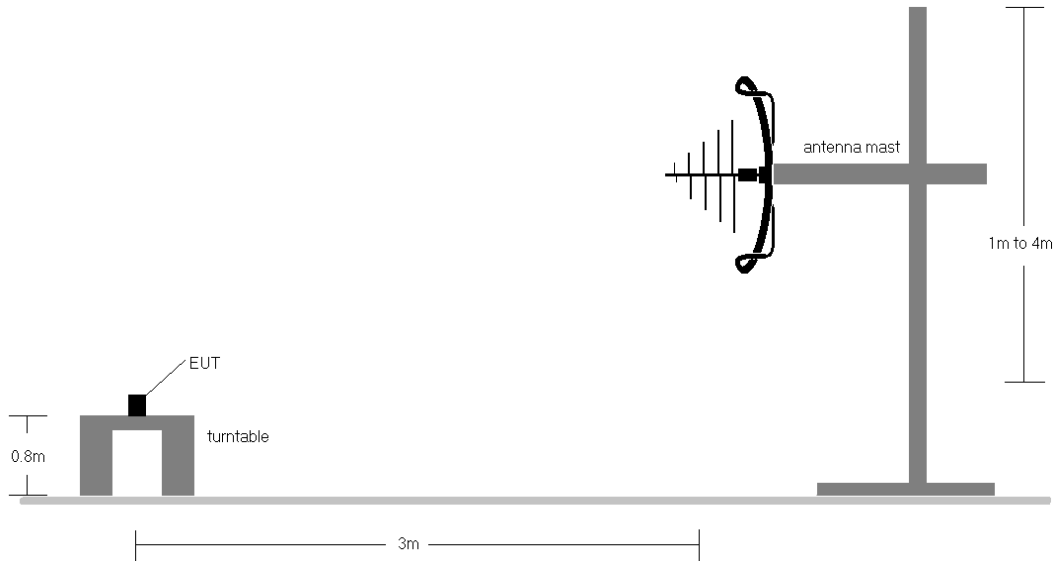


Figure 7-1. Radiated Test Setup < 1GHz

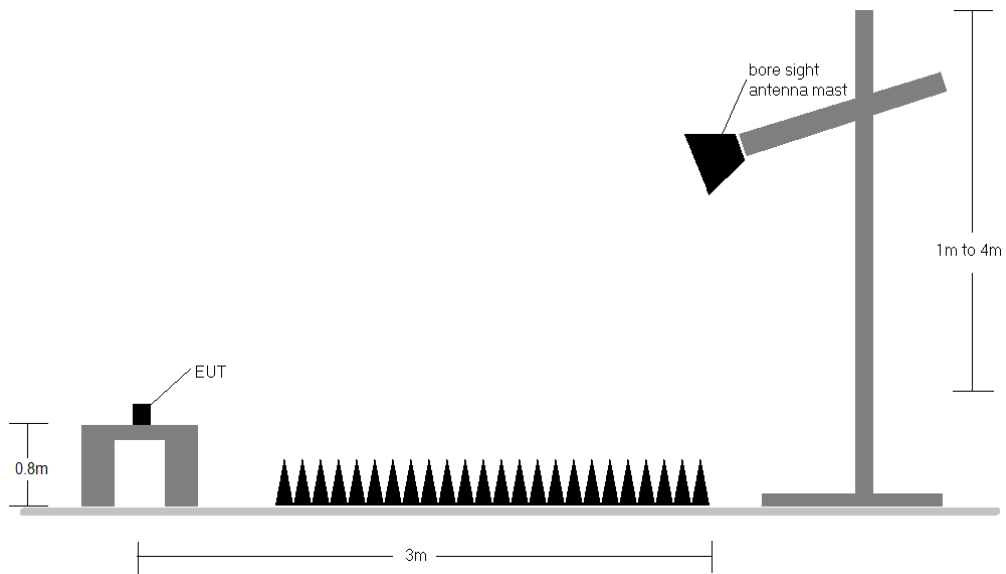




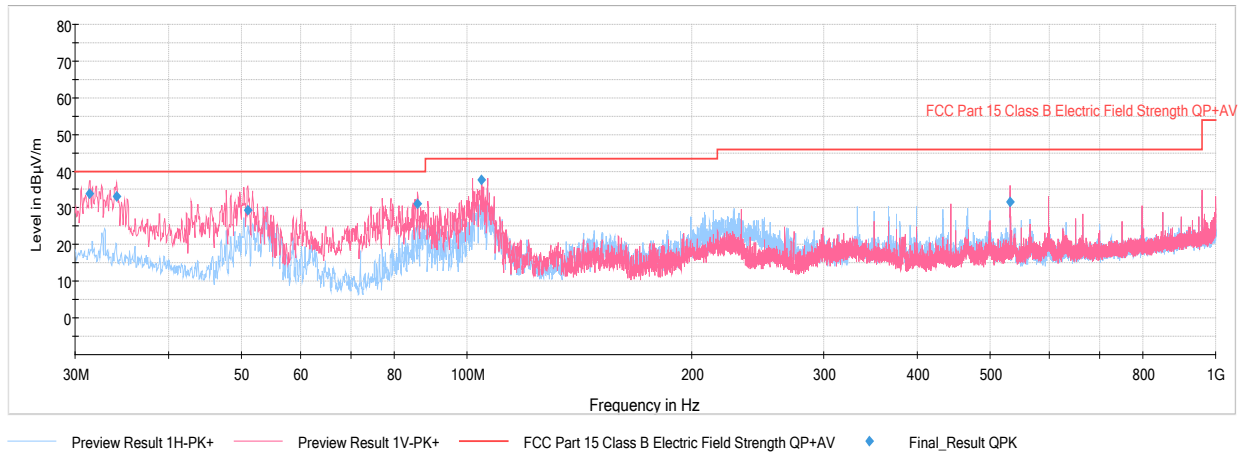
Figure 7-2. Radiated Test Setup > 1GHz

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Test Notes

1. All modes of operation were investigated and the worst-case emissions are reported.
2. Radiated emissions were measured from 30MHz – 5GHz to ensure that the provisions of 15.33(b)(1) are satisfied with respect to the upper frequency scanning range.
3. The radiated limits for unintentional radiators at a distance of 3 meters are used in the table above, as specified in 15.109(a).
4. All readings are calibrated by a signal generator with accuracy traceable to the National Institute of Standards and Technology (NIST).
5. AFCL (dB/m) = Antenna Factor (dB/m) + Cable Loss (dB)
6. Level (dBμV/m) = Analyzer Reading (dBm) + AFCL (dB/m) + 107
7. Margin (dB) = Field strength (dBμV/m) – Limit (dBμV/m)
8. Measurements are made using a CISPR quasi-peak detector with a 120kHz resolution bandwidth. Above 1GHz, peak measurements are made using a peak detector with a resolution bandwidth of 1MHz and a video bandwidth of 3MHz and average measurements are made with an RMS detector using a resolution bandwidth of 1MHz and a video bandwidth of 3MHz.
9. Calibrated linearly polarized broadband and horn antennas were used for measurements below and above 1GHz, respectively. For measurements made below 1GHz, the results recorded using the broadband antenna are known to correlate with the results obtained by using a tuned dipole with an acceptable degree of accuracy. The VSWR for the measurement antennas was found to be less than 2:1.
10. Calibrated low-loss microwaves cables and broadband amplifiers are used.


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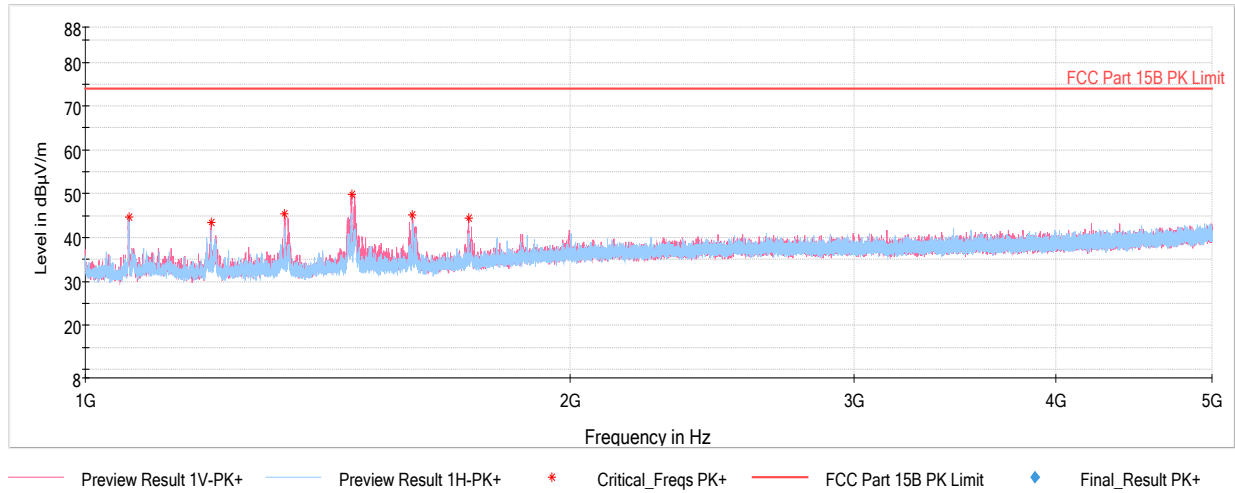


Plot 7-1. Radiated Spurious Plot Below 1GHz

Frequency [MHz]	Detector	Ant. Pol. [H/V]	Antenna Height [cm]	Turntable Azimuth [degree]	Analyzer Level [dBm]	AFCL [dB/m]	Field Strength [dBµV/m]	Limit [dBµV/m]	Margin [dB]
31.358	Quasi-Peak	V	105	21	-63.60	-9.64	33.76	40.00	-6.24
34.074	Quasi-Peak	V	100	40	-62.91	-11.05	33.04	40.00	-6.96
51.001	Quasi-Peak	V	100	325	-55.51	-22.17	29.32	40.00	-10.68
86.018	Quasi-Peak	V	119	302	-57.41	-18.38	31.21	40.00	-8.79
104.690	Quasi-Peak	V	104	49	-51.90	-17.45	37.65	43.52	-5.87
531.975	Quasi-Peak	V	100	51	-65.27	-10.03	31.70	46.02	-14.33

Table 7-3. Radiated Spurious Emissions Data Below 1GHz


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Plot 7-2. Radiated Spurious Plot Above 1GHz

Frequency [MHz]	Detector	Ant. Pol. [H/V]	Ant. Height [cm]	Turntable Azimuth [degree]	Analyzer Level [dBm]	AFCL [dB/m]	Field Strength [dBuV/m]	Limit [dBuV/m]	Margin [dB]
1064.00	Avg	H	109	281	-54.81	-4.13	48.06	53.98	-5.92
1064.00	Peak	H	109	281	-50.66	-4.13	52.21	73.98	-21.77
1196.93	Avg	V	113	157	-63.01	-3.66	40.33	53.98	-13.65
1196.93	Peak	V	113	157	-54.98	-3.66	48.36	73.98	-25.62
1329.60	Avg	V	289	290	-61.98	-3.3	41.72	53.98	-12.26
1329.60	Peak	V	289	290	-54.83	-3.3	48.87	73.98	-25.11
1463.07	Avg	V	240	197	-57.04	-2.57	47.39	53.98	-6.59
1463.07	Peak	V	240	197	-50.31	-2.57	54.12	73.98	-19.86
1595.47	Avg	V	150	341	-62.56	-1.92	42.52	53.98	-11.46
1595.47	Peak	V	150	341	-56.73	-1.92	48.35	73.98	-25.63
1728.67	Avg	V	216	32	-61.39	-1.07	44.54	53.98	-9.44
1728.67	Peak	V	216	32	-54.54	-1.07	51.39	73.98	-22.59

Table 7-4. Radiated Spurious Emissions Data Above 1GHz

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7.3 Line Conducted Measurement Data

§15.107; ICES-003 (6.1)

Test Overview and Limit

All AC line conducted spurious emissions are measured with a receiver connected to a grounded LISN while the EUT is operating at its maximum duty cycle, at maximum power, and at the appropriate frequencies. All data rates and modes were investigated for conducted spurious emissions. Only the conducted emissions of the configuration that produced the worst case emissions are reported in this section.

All conducted emissions must not exceed the limits shown in the table below, per Section 15.107 and ICES-003 (6.1).

Frequency of emission (MHz)	Conducted Limit (dBμV)	
	Quasi-peak	Average
0.15 – 0.5	66 to 56*	56 to 46*
0.5 – 5	56	46
5 – 30	60	50

Table 7-5. Conducted Limits

*Decreases with the logarithm of the frequency.

Test Procedures Used

ANSI C63.4-2014


Test Settings

Quasi-Peak Field Strength Measurements

1. Analyzer center frequency was set to the frequency of the spurious emission of interest
2. RBW = 9kHz (for emissions from 150kHz – 30MHz)
3. Detector = quasi-peak
4. Sweep time = auto couple
5. Trace mode = max hold
6. Trace was allowed to stabilize

Average Field Strength Measurements

1. Analyzer center frequency was set to the frequency of the spurious emission of interest
2. RBW = 9kHz (for emissions from 150kHz – 30MHz)
3. Detector = RMS
4. Sweep time = auto couple
5. Trace mode = max hold
6. Trace was allowed to stabilize

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Test Setup

The EUT and measurement equipment were set up as shown in the test setup photos provided.

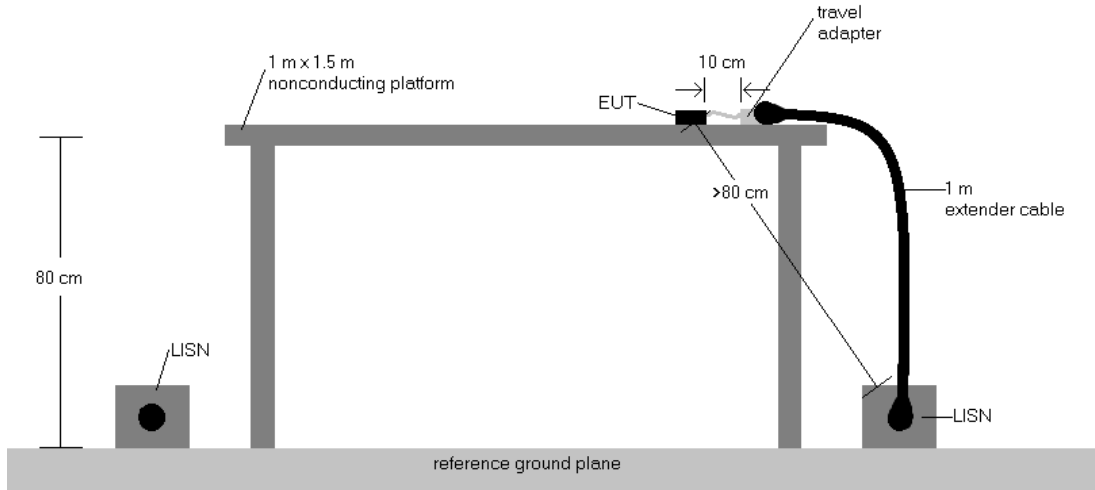

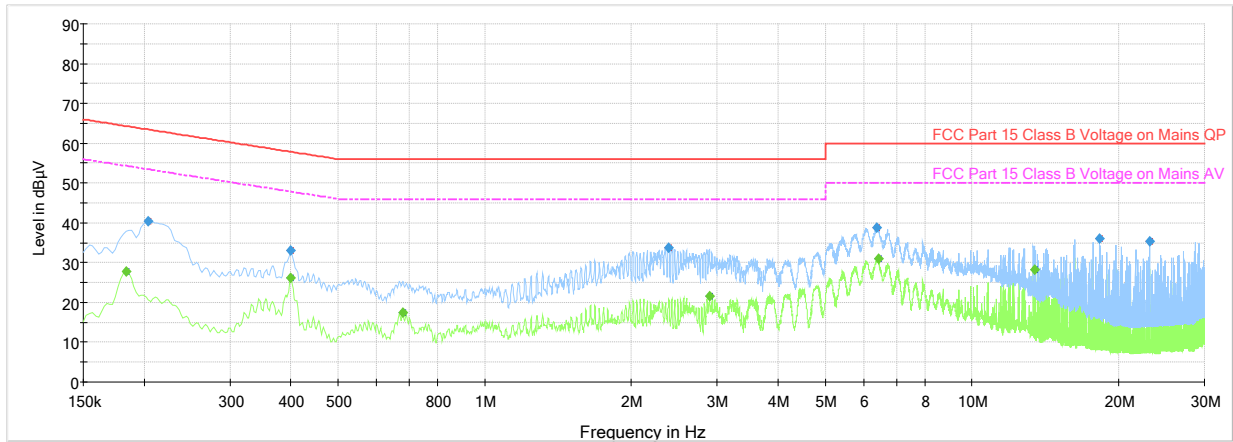


Figure 7-3. Test Instrument & Measurement Setup

Test Notes

1. All Modes of operation were investigated and the worst-case emissions are reported.
2. The limit for Class B device(s) from 150kHz to 30MHz are specified in Section 15.107 and ICES-003.
3. L1 = Phase; N = Neutral
4. $\text{Corr. (dB)} = \text{Cable loss (dB)} + \text{LISN insertion factor (dB)}$
5. $\text{QP/AV Level (dB}\mu\text{V)} = \text{QP/AV Reading (dB}\mu\text{V)} + \text{Factor (dB)}$
6. $\text{Margin (dB)} = \text{QP/AV Limit (dB}\mu\text{V)} - \text{QP/AV Level (dB}\mu\text{V)}$
7. Traces shown in plot are made using a peak detector.
8. Deviations to the Specifications: None.

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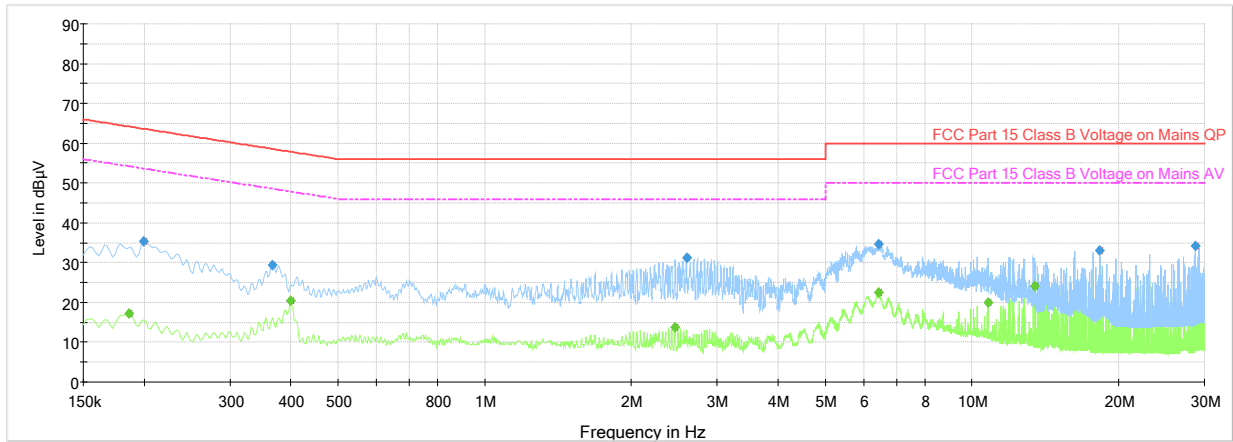
◆ Preview Result 2-AVG
* Critical_Freqs QPK
◆ Final_Result QPK
— Preview Result 1-QPK
— FCC Part 15 Class B Voltage on Mains QP
◆ Final_Result AVG
*— Critical_Freqs AVG
- - - FCC Part 15 Class B Voltage on Mains AV

Plot 7-3. Line Conducted Plot (L1)

Frequency MHz	Process State	QuasiPeak dBµV	Average dBµV	Limit dBµV	Margin dB	Line	PE
0.184	FINAL	---	27.82	54.31	-26.50	L1	GND
0.204	FINAL	40.34	---	63.45	-23.11	L1	GND
0.400	FINAL	---	26.11	47.86	-21.75	L1	GND
0.400	FINAL	32.98	---	57.86	-24.88	L1	GND
0.679	FINAL	---	17.45	46.00	-28.55	L1	GND
2.382	FINAL	33.79	---	56.00	-22.21	L1	GND
2.895	FINAL	---	21.48	46.00	-24.52	L1	GND
6.374	FINAL	38.71	---	60.00	-21.29	L1	GND
6.421	FINAL	---	30.89	50.00	-19.11	L1	GND
13.418	FINAL	---	28.30	50.00	-21.70	L1	GND
18.242	FINAL	35.98	---	60.00	-24.02	L1	GND
23.129	FINAL	35.39	---	60.00	-24.61	L1	GND

Table 7-6. Line Conducted Data (L1)

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◆ Preview Result 2-AVG
* Critical_Freqs QPK
◆ Final_Result QPK
— Preview Result 1-QPK
— FCC Part 15 Class B Voltage on Mains QP
◆ Final_Result AVG
- - - Critical_Freqs AVG
- - - FCC Part 15 Class B Voltage on Mains AV

Plot 7-4. Line Conducted Plot (N)


Frequency MHz	Process State	QuasiPeak dBµV	Average dBµV	Limit dBµV	Margin dB	Line	PE
0.186	FINAL	---	17.23	54.21	-36.98	N	GND
0.200	FINAL	35.25	---	63.63	-28.38	N	GND
0.366	FINAL	29.43	---	58.59	-29.16	N	GND
0.400	FINAL	---	20.46	47.86	-27.40	N	GND
2.456	FINAL	---	13.72	46.00	-32.28	N	GND
2.596	FINAL	31.17	---	56.00	-24.83	N	GND
6.421	FINAL	34.72	---	60.00	-25.28	N	GND
6.421	FINAL	---	22.41	50.00	-27.59	N	GND
10.793	FINAL	---	19.88	50.00	-30.12	N	GND
13.418	FINAL	---	24.04	50.00	-25.96	N	GND
18.242	FINAL	33.08	---	60.00	-26.92	N	GND
28.685	FINAL	34.21	---	60.00	-25.79	N	GND

Table 7-7. Line Conducted Data (N)

FCC ID: 2ACHIUCDX10R			MEASUREMENT REPORT (CERTIFICATION)	Approved by: Quality Manager
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8.0 CONCLUSION

The data collected relate only to the item(s) tested and show that the **Micro Infusion Pump Data Communication Unit FCC ID: 2ACHIUCDX10R** has been tested to comply with the requirements specified in §15.107 and §15.109 of the FCC rules and ICES-003 of the Innovation, Science, and Economic Development Canada rules.

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