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**S** Schweizerischer Kalibrierdienst  
**C** Service suisse d'étalonnage  
**S** Servizio svizzero di taratura  
**S** Swiss Calibration Service

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Accreditation No.: **SCS 0108**

### Glossary

DAE data acquisition electronics  
Connector angle information used in DASY system to align probe sensor X to the robot coordinate system.

### Methods Applied and Interpretation of Parameters

- *DC Voltage Measurement:* Calibration Factor assessed for use in DASY system by comparison with a calibrated instrument traceable to national standards. The figure given corresponds to the full scale range of the voltmeter in the respective range.
- *Connector angle:* The angle of the connector is assessed measuring the angle mechanically by a tool inserted. Uncertainty is not required.
- The following parameters as documented in the Appendix contain technical information as a result from the performance test and require no uncertainty.
  - *DC Voltage Measurement Linearity:* Verification of the Linearity at +10% and -10% of the nominal calibration voltage. Influence of offset voltage is included in this measurement.
  - *Common mode sensitivity:* Influence of a positive or negative common mode voltage on the differential measurement.
  - *Channel separation:* Influence of a voltage on the neighbor channels not subject to an input voltage.
  - *AD Converter Values with inputs shorted:* Values on the internal AD converter corresponding to zero input voltage
  - *Input Offset Measurement:* Output voltage and statistical results over a large number of zero voltage measurements.
  - *Input Offset Current:* Typical value for information; Maximum channel input offset current, not considering the input resistance.
  - *Input resistance:* Typical value for information: DAE input resistance at the connector, during internal auto-zeroing and during measurement.
  - *Low Battery Alarm Voltage:* Typical value for information. Below this voltage, a battery alarm signal is generated.
  - *Power consumption:* Typical value for information. Supply currents in various operating modes.



**DC Voltage Measurement**

A/D - Converter Resolution nominal

High Range: 1LSB = 6.1 $\mu$ V, full range = -100...+300 mV

Low Range: 1LSB = 61nV, full range = -1.....+3mV

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

Calibration Factors	X	Y	Z
High Range	405.400 $\pm$ 0.02% (k=2)	405.869 $\pm$ 0.02% (k=2)	405.579 $\pm$ 0.02% (k=2)
Low Range	3.96640 $\pm$ 1.50% (k=2)	3.96264 $\pm$ 1.50% (k=2)	4.00499 $\pm$ 1.50% (k=2)

**Connector Angle**

Connector Angle to be used in DASY system	97.0 $^{\circ}$ $\pm$ 1 $^{\circ}$
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**Appendix (Additional assessments outside the scope of SCS0108)**

**1. DC Voltage Linearity**

High Range	Reading ( $\mu\text{V}$ )	Difference ( $\mu\text{V}$ )	Error (%)
Channel X + Input	200022.73	-12.42	-0.01
Channel X + Input	20003.49	-1.25	-0.01
Channel X - Input	-19998.82	6.77	-0.03
Channel Y + Input	200025.10	-10.04	-0.01
Channel Y + Input	20007.22	2.54	0.01
Channel Y - Input	-20002.34	3.30	-0.02
Channel Z + Input	200028.10	-6.82	-0.00
Channel Z + Input	20002.36	-2.19	-0.01
Channel Z - Input	-20003.64	2.12	-0.01

Low Range	Reading ( $\mu\text{V}$ )	Difference ( $\mu\text{V}$ )	Error (%)
Channel X + Input	2000.54	-0.37	-0.02
Channel X + Input	201.37	0.50	0.25
Channel X - Input	-199.19	-0.20	0.10
Channel Y + Input	1999.95	-0.89	-0.04
Channel Y + Input	200.04	-0.75	-0.37
Channel Y - Input	-199.96	-0.85	0.43
Channel Z + Input	2001.05	0.20	0.01
Channel Z + Input	199.88	-0.86	-0.43
Channel Z - Input	-200.02	-0.88	0.44

**2. Common mode sensitivity**

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Common mode Input Voltage (mV)	High Range Average Reading ( $\mu\text{V}$ )	Low Range Average Reading ( $\mu\text{V}$ )
Channel X	200	5.45	3.79
	- 200	3.93	0.83
Channel Y	200	7.70	7.39
	- 200	-9.52	-8.90
Channel Z	200	7.51	6.49
	- 200	-9.21	-8.71

**3. Channel separation**

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	Input Voltage (mV)	Channel X ( $\mu\text{V}$ )	Channel Y ( $\mu\text{V}$ )	Channel Z ( $\mu\text{V}$ )
Channel X	200	-	-1.61	-2.84
Channel Y	200	8.30	-	0.46
Channel Z	200	6.69	5.02	-

**4. AD-Converter Values with inputs shorted**

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec

	High Range (LSB)	Low Range (LSB)
Channel X	15919	14652
Channel Y	16343	14477
Channel Z	16033	14911

**5. Input Offset Measurement**

DASY measurement parameters: Auto Zero Time: 3 sec; Measuring time: 3 sec  
Input 10M $\Omega$

	Average ( $\mu$ V)	min. Offset ( $\mu$ V)	max. Offset ( $\mu$ V)	Std. Deviation ( $\mu$ V)
Channel X	-0.50	-2.04	0.95	0.51
Channel Y	1.56	0.40	2.80	0.48
Channel Z	0.26	-0.78	1.16	0.42

**6. Input Offset Current**

Nominal Input circuitry offset current on all channels: <25fA

**7. Input Resistance** (Typical values for information)

	Zeroing (kOhm)	Measuring (MOhm)
Channel X	200	200
Channel Y	200	200
Channel Z	200	200

**8. Low Battery Alarm Voltage** (Typical values for information)

Typical values	Alarm Level (VDC)
Supply (+ Vcc)	+7.9
Supply (- Vcc)	-7.6

**9. Power Consumption** (Typical values for information)

Typical values	Switched off (mA)	Stand by (mA)	Transmitting (mA)
Supply (+ Vcc)	+0.01	+6	+14
Supply (- Vcc)	-0.01	-8	-9



**The photos of HAC test are presented in the additional document:**

Appendix to test report No.I17Z62134-SEM02/03

The photos of HAC test