

SPECIFICATION

SHEET FOR APPROVAL

(Revision: R: A2)

CUSTOMER(客户名称)	高盛达	
CS P/N(客户机种)	WC0D	
PART NAME(品名)	WIFI 天线组件	L=300mm
FREQUENCY(频率)	2400-2500MHz / 5150-5850 MHz	
ZTX NO.(物料编号)	2.00001341	
DATE(日期)	2020-03-28	

CUSTOMER			
QA CHECKED	ME CHECKED	RF CHECKED	MANAGER CHECKED

Remark(备注):

Sign(客户确认签字盖章): _____

ZHONG TIAN XUN TECHNOLOGY CO., LTD				
MANAGER CHECKED	MANAGER CHECKED	ME CHECKED	RF CHECKED	LISTER
		邹一麟	刘蒋军	



深圳市中天迅通信科技股份有限公司

SHENZHEN ZHONGTIAN XUN Communication Technology Co.,Ltd.

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<http://www.chinaztx.com>

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Revision history

版本	日期	状态
A1	2017-08-30	首版
A2	2020-03-28	更新出货标签



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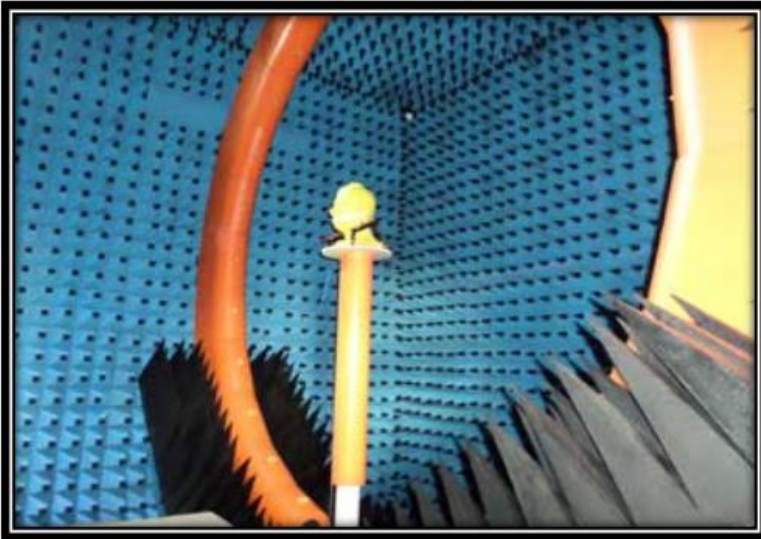
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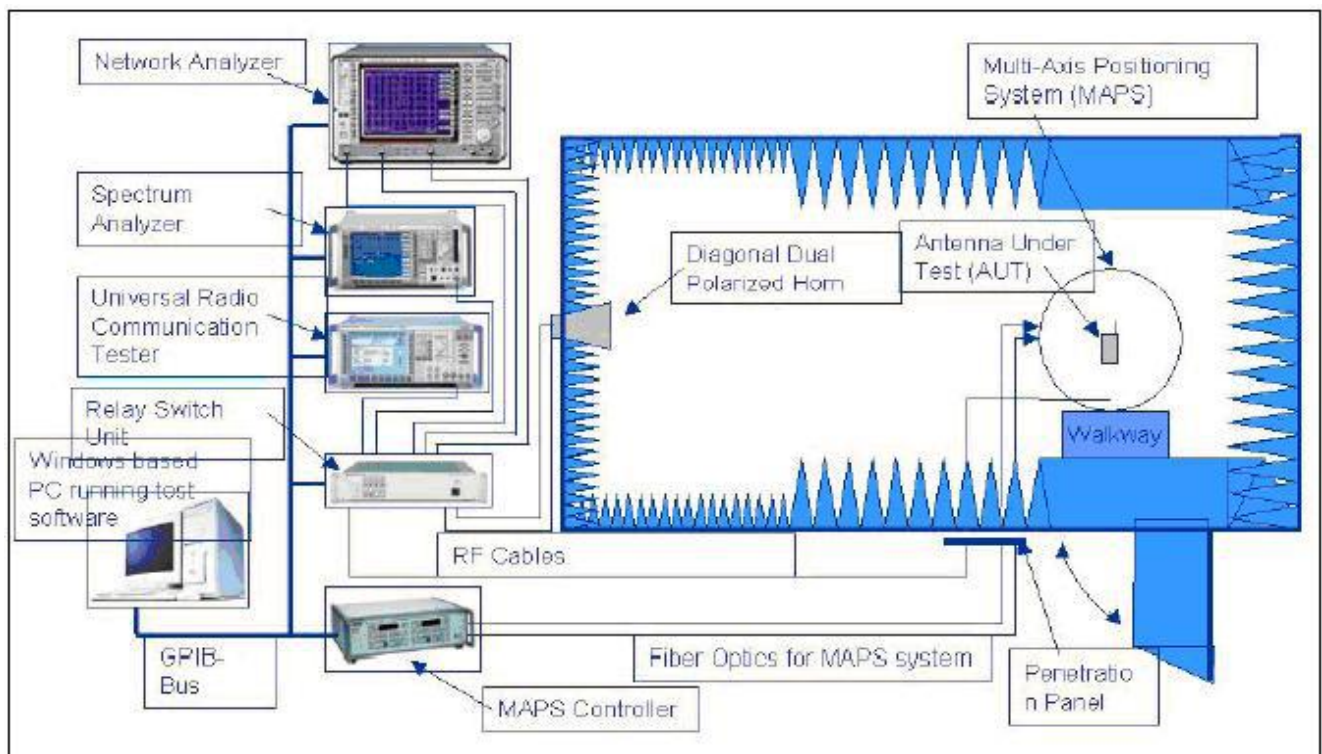
1. Test equipment



Owned 6 microwave dark room, equipped 2 sets world leading France Satimo SG24 OTA certification test systems (one in SHENZHEN, another one in Shanghai), ETS OTA Standard test system, Blue test reverberation test system which is High repeatability, high accuracy and high resolution. It can quickly provide accurate test reports, fully meet the CITA standards.

Testing range:

Support active, passive testing of
GSM/CDMA/WCDMA/TD-
SCDMA/LTE/WIFI/WLAN/WiMax/BT
/GPS/MIMO/UWB within 0.4-6G.



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2. Electrical Specifications

2-1 Frequency Band

Frequency Band	Frequency
WIFI 2.4G	2400-2500MHZ
WIFI 5.8G	5150-5850MHZ

2-2 VSWR And GAIN

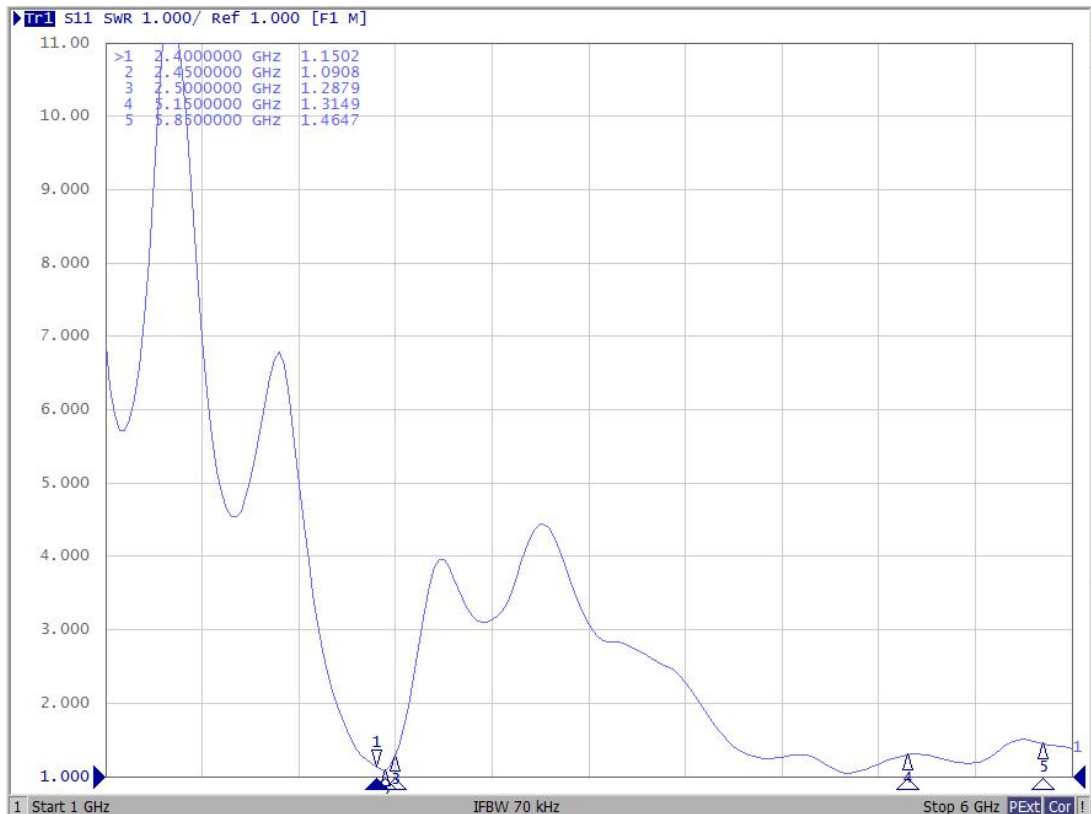
VSWR		GAIN	
Freq. Band	OPEN SPEC	Band Freq.	OPEN SPEC
2400MHz	≦ 2.0	2400MHz	≧ -1.0dBi
2500MHz	≦ 2.0	2500MHz	≧ -1.0dBi
5150MHz	≦ 2.0	5150MHz	≧ -1.0dBi
5850MHz	≦ 2.0	5850MHz	≧ -1.0dBi

※Measuring a 50 Ω test jig is connected to a network analyzer to measure the VSWR.

※※All test value is done in customer approval fixture.

3. Antenna test data

3-1 VSWR



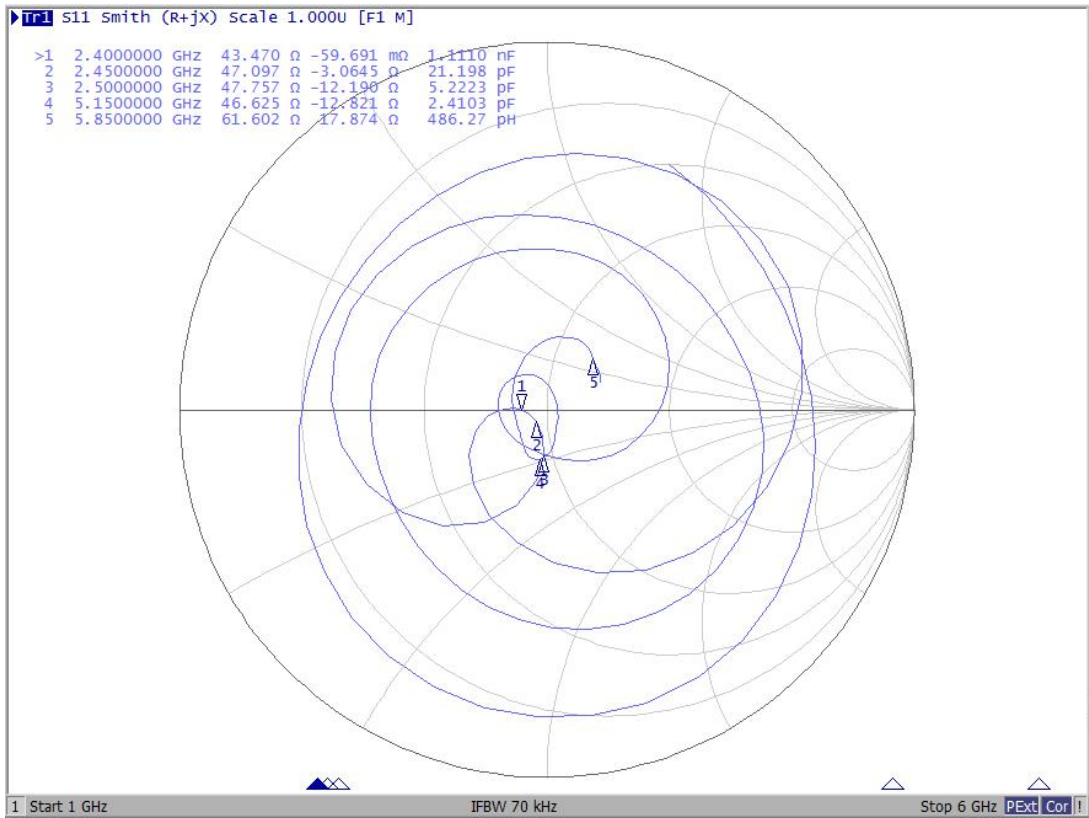
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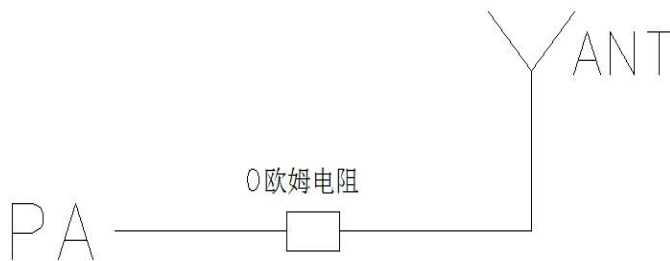
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3-2 Smith Chart



3-3 Matching circuit



3-4 No-source test data

Frequency (MHz)	2400	2450	2500	5150	5850
Peak Gain	1.42	1.72	1.65	2.34	2.57
Efficiency (dB)	(44%)	(48%)	(45%)	(61%)	(66%)

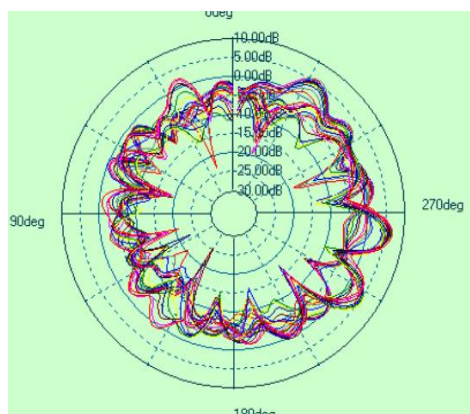
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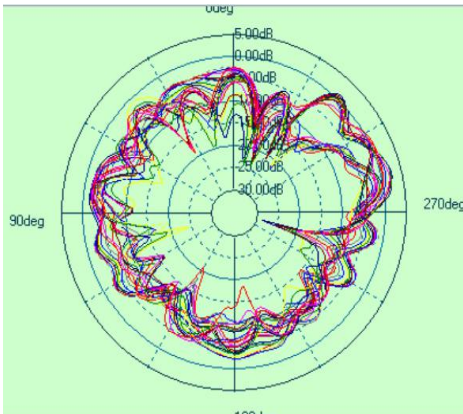
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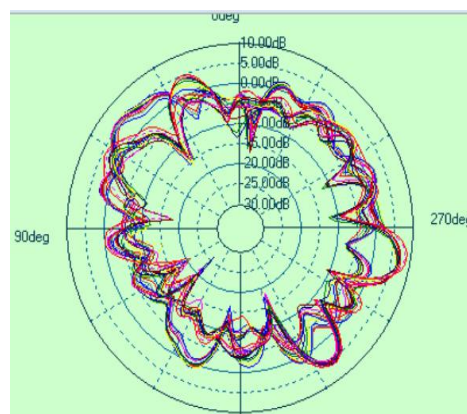
3-5 Directional drawing of horizontal plane of



Theta 90deg



Phi 0deg



Phi 90deg

Test standard:

Antenna performance	Radiation efficiency	IEEE Standard Test Procedures for Antennas	ANSI/IEEE Std 149-2021
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Equipment list:

Equipment	Manufacturer	Model No.	Last Cal.	Due Date
Network Analyzer	Agilent	E5071C	2020.01.20	2022.01.19

Test Procedure

Test Step Flow

1. Maintain the test ambient temperature of 23±2 C, the instrument is powered on and preheated for more than 30 minutes
2. Turn on the darkroom power supply, connect the test cable, and set up the sample according to the standard
3. Outline sets the test content objectives and conducts calibration tests
4. Run the EMQuest OTA software, the test is complete, export the corresponding test diagram and test data, and save to the corresponding directory

Test Principle

The test principle can be seen in accordance with the standard ANSI/IEEE std 149-2021

Test Conditions

1. The analyte, the network analyzer for testing, the test equipment and the test cable connector should have good reliability, stability, dynamic range and measurement accuracy to ensure the correctness of the measurement accuracy
2. The measuring instrument should have a certificate of conformity and be within the effective calibration period
3. The analyte should be complete and undamaged, and the test environment should be kept clean

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4. Mechanical Specification

4-1 Mechanical Configuration(WIFI2.4G/5.8G)

版本	说明	审核	日期	批准	日期

展开图

立体图

环保要求:

MATTER	RoHs (PPM)
Cd	≤100
Pb	≤1000
Hg	≤1000
C6+	≤1000
PBB	≤1000
PBDE	≤1000

备注:

1. 角度尺寸模具设计时依图纸尺寸作参照,样品及量产实配即可;
2. 打"*"为严格控制尺寸 (IQC必测等级A) ;
3. 字符说明(采用宋体,要求字迹清晰,弹片无变形);
4. 产品不能有油污、毛刺、利边、缺料、变形、压印过深等不良;
5. 需通过48小时盐雾测试;
6. 包装时需用吸塑盒摆放整齐,运输过程中产品不能挤压碰撞等;
7. 未经过ZTX公司确认,材料不能随意更改;

深圳市中天迅通信科技股份有限公司	
日期: 2017-02-04	比例: 1:1
制图: 邹一麟	单位: mm
审核: 李方森	材料: SUS304 (冷轧)
日期: / /	规格: 1.2
批准: 邹一麟	零件名称: WC0D (WIFI)
日期: 2017-02-04	图号: 1/1
物料编号: 1.01.003550	图号: /

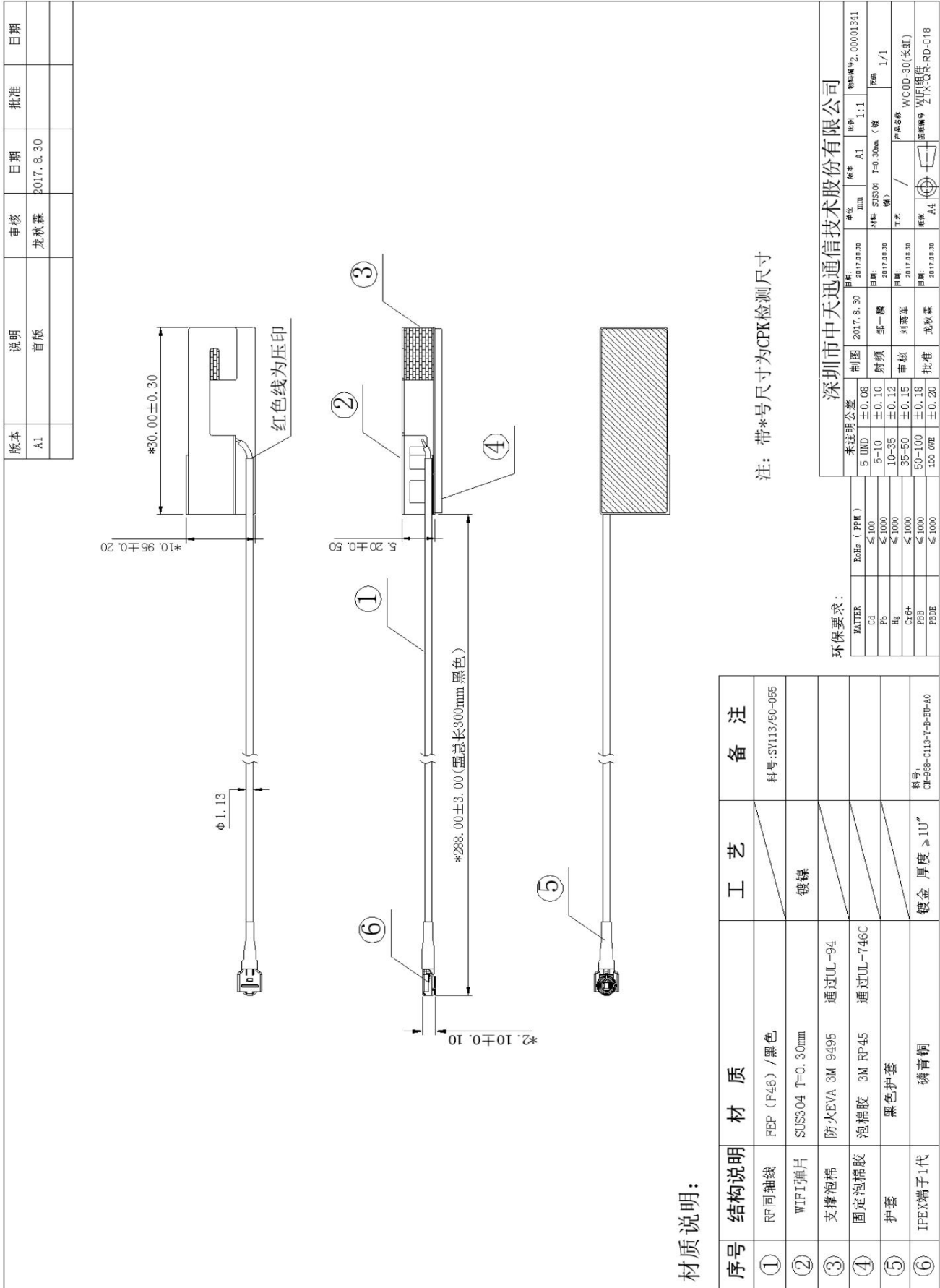
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4-2 Mechanical Configuration(天线组件)



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5. Environment Characteristic

NO.	ITEM	TEST CONDITION	SPECIFICATION
5-1	High Temperature/Humidity Storage Test(non operating)	1.Temperature: $+80 \pm 2^{\circ}\text{C}$ 2.Humidity: $90\sim 95\%RH$ 3.Time: 48hrs	No material deformation is allowed.
5-2	Low Temperature/Humidity Storage Test(non operating)	1.Temperature: $-30 \pm 2^{\circ}\text{C}$ 2.Humidity: $0\%RH$ 3.Time:48hrs	The VSWR, Gain, Radiation Pattern must be met specifications after these test.

6.Material list

序号	材料(原料) 名称	第三方公证化学报 告测试编号	第三方公证化学报 告测试单位	第三方公证化学 报告测试日期	状态	文档
1	SUS304	SZXEC1800784502	SGS	2019/5/23	有效	PDF
2	泡棉	C190319038001	SGS	2019/03/07	有效	PDF
3	3M 背胶	SHAEC1700965201	SGS	2019/3/25	有效	PDF
4	I-PEX	CANEC1907229906	SGS	2020/5/5	有效	PDF
		A2180247064101002	SGS	2019/12/17	有效	PDF
		A2180247064101001	SGS	2019/12/17	有效	PDF
		CE201876126	SGS	2019/8/6	有效	PDF
5	镀锡铜线	A2180105069201	CTI	2019/6/26	有效	PDF
6	热缩套管	CANEC1925862106	CTI	2020/06/02	有效	PDF







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7.The packing way

深圳市中天迅通信技术股份有限公司 SHENZHEN ZHONGTIAN XUN Communication Technology Co.,Ltd.		包装规范		文件编号		版本		工序序号/名称		工序工时		日产量																																					
产品名称 WIFI天线		产品型号 WC0D-30(长虹)		ZTX-QD-WI-		A1		包装/装箱		/		/																																					
<p>作业方法 (自检验工序作业合格后,方能流入下一道工序)</p> <ol style="list-style-type: none"> 每40pcs产品整齐、橡皮筋包扎,用PE开口胶袋包装,贴物料标签(打印内容P/N, QTY, Part Name, 数量、周期, 二维码等信息); 将独立包装好的产品,每9袋(360PCS)装入(38*28cm) PE封口胶袋中,贴物料标签(打印内容P/N, QTY, Part Name, 数量、周期, 二维码等信息); 装箱,纸箱规格(38*26*9cm) 每小箱装2袋(720pcs) 贴物料标签(打印内容P/N, QTY, Part Name, 数量、周期, 二维码等信息); 装箱,纸箱规格(45*32.5*42cm) 每大箱装5小箱(3600pcs)尾数除外; 外箱的右上角贴合格证,标签内容包括(供货厂家,长虹物料代码,物资名称,型号规格,订单号,订单总数量,数量,箱号/箱数,市场日期,净重/毛重,加盖检验合格章, VENDOR, QTY, PART DESC等信息);不可有漏写,写错现象; 箱子用胶纸以“工”字型封箱。 																																																	
<p>注意事项:</p> <p>注意标签有无贴错,漏贴,箱子有无破损; 物料标签内容及格式按(长虹)要求。</p>																																																	
<table border="1"> <thead> <tr> <th>物料名称</th> <th>物料编码</th> <th>用量</th> <th>规格尺寸</th> </tr> </thead> <tbody> <tr> <td>PE开口袋</td> <td></td> <td>90</td> <td>240*160mm</td> </tr> <tr> <td>PE封口袋</td> <td></td> <td>15</td> <td>360*280mm</td> </tr> <tr> <td>橡皮筋</td> <td></td> <td>90</td> <td></td> </tr> <tr> <td>纸箱</td> <td></td> <td>5</td> <td>38*26*9cm</td> </tr> <tr> <td>纸箱</td> <td></td> <td>1</td> <td>45*32.5*42cm</td> </tr> <tr> <td>小标签</td> <td></td> <td></td> <td>70*50mm</td> </tr> <tr> <td>内外箱标签</td> <td></td> <td></td> <td>100*80mm</td> </tr> <tr> <td>外箱条形码</td> <td></td> <td></td> <td>100*50mm</td> </tr> </tbody> </table>														物料名称	物料编码	用量	规格尺寸	PE开口袋		90	240*160mm	PE封口袋		15	360*280mm	橡皮筋		90		纸箱		5	38*26*9cm	纸箱		1	45*32.5*42cm	小标签			70*50mm	内外箱标签			100*80mm	外箱条形码			100*50mm
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<p>图1: 确认数量/橡皮筋包扎/贴标签</p>  <p>图2: 装袋/贴标签</p>  <p>图3: 装箱/贴标签</p>  <p>图4: 贴现品票/封箱</p> 																																																	
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<p>品质确认</p> <p>胡春梅</p> <p>批准</p> <p>龙秋霖</p>																																																	
<p>修订日期</p> <p>2020/3/28</p> <p>修订人</p> <p>陈草文</p>																																																	

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附页：出货标签模板

[1] Y001 TYJ-202003 20-03-28 09:11:48	合格证		
供货厂家	惠州高盛达科技有限公司(18450)		
长虹物料代码	850186575	供方物料代码	
物资名称	R-射频连接线	型号规格	WC0D/PIFA/2.4G+5G/外拉/300mm\$WC0D/PIFA/2.4G+5G/外拉/300mm/长虹
订单号	4502587576	订单总数量	95000
数量	3600	箱号/箱数	第18箱(包),共10箱(包)
生产日期 供方批次	2020/3/28	净重/毛重	11.12KG / 11.9KG
检验员	1	备注	
盖检验合格章			

PN: G. 5. 13. WC0DXXBXX
 LOT NO:1205-1905060006 Date Code: 200327
 VENDOR: ZTX
 QTY: 3600
 REEL NO: 201004420032790000
 PART DESC: WC0D-30(长虹) WIFI天线组件
 深圳市中天迅通信技术股份有限公司

P/N:	850186575	
QTY:	720	
Part Name:	R-Connecting line of RF WC0D/PIFA/2.4G+5G/ /300mm\$WC0D/PIFA/2.4G+5G/ /300mm/	
Supplier:	GaoShengDa	
2020/3/27	18450	2664

P/N:	850186575	
QTY:	360	
Part Name:	R-Connecting line of RF WC0D/PIFA/2.4G+5G/ /300mm\$WC0D/PIFA/2.4G+5G/ /300mm/	
Supplier:	GaoShengDa	
2020/3/27	18450	2663

P/N:	850186575	
QTY:	40	
Part Name:	R-Connecting line of RF WC0D/PIFA/2.4G+5G/ /300mm\$WC0D/PIFA/2.4G+5G/ /300mm/	
Supplier:	GaoShengDa	
2020/3/27	18450	2662