

TITLE

868/915MHZ DIPOLE FLEXIBLE ANTENNA

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PENDING APPROVAL

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PS-2067640100		-2067640100	Kang Cheng 2019/10/22	Colin Xu 2019/10/22	Stary Son	g 2019/10/22

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868/915MHZ DIPOLE FLEXIBLE ANTENNA

1.0 SCOPE

This document covers the mechanical, electrical and environmental specification.

2.0 PRODUCT DESCRIPTION

2.1 PRODUCT NAME AND SERIES NUMBER (S)

Product name: 868/915MHz Dipole Flexible Antenna

Series Number: 206764

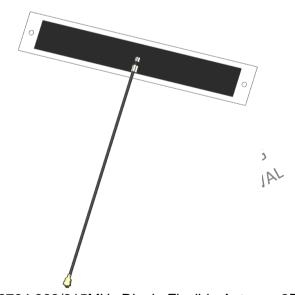
2.2 DESCRIPTION

Series 206764 is similar to series 105262, both series are flexible antenna with cable enable direct connection to host PCB, both cover a typical dual band ISM from 863 -928MHz.

The difference is 206764 is standard dipole type, the antenna size is a little larger but performance is better than 105262.

2.3 FEATURES

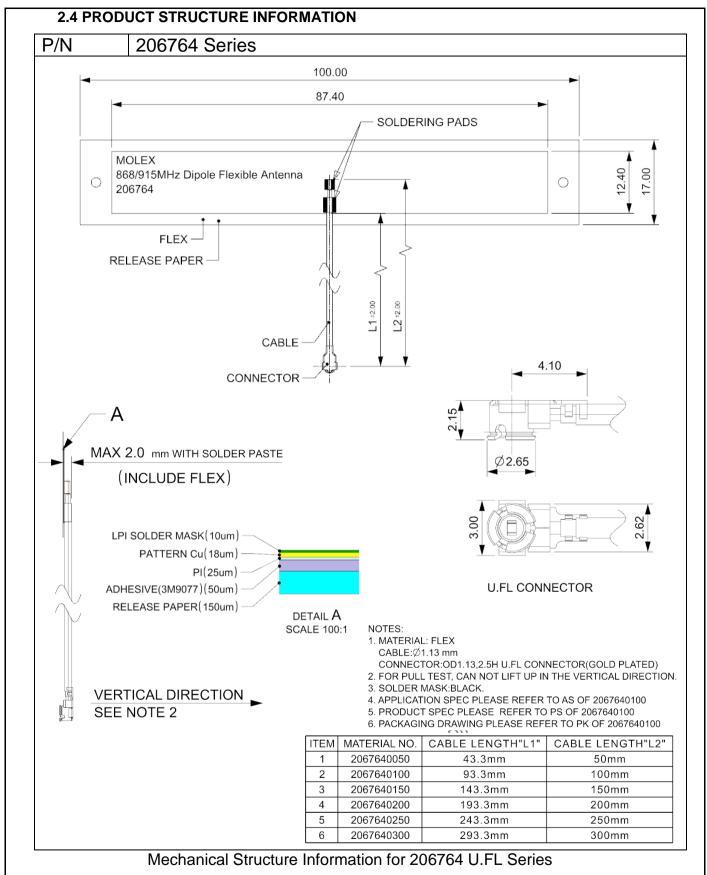
- Ground plane independent, balanced dual band antenna for ISM band (863~870MHz and 902~928MHz)
- Linear polarization, high efficiency over 65% on all bands (cable 100mm)
- FPC size: 87.4x12.4mm
- IPEX connector options: U.FL (IPEX MHF compatible)
- Cable OD1.13mm, 6 standard length options (50-300mm)
- Cable and connector can be customized
- **RoHS Compliant**



Molex 206764 868/915MHz Dipole Flexible Antenna 3D View

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3.0 APPLICABLE DOCUMENTS

DOCUMENT	NUMBER	DESCRIPTION
Sales Drawing(SD)	SD-2067640100	Mechanical Dimension of the product
Application Guide(AS)	AS-2067640100	Antenna Application and surrounding
Packing Drawing(PK)	PK-2067640100	Product packaging specifications

4.0 GENERAL SPECIFICATION

Product name	868/915MHz Dipole	e Flexible Antenna
Part number	2067	764
Frequency	Frequency 863~870MHz 902~928MHz	
Polarization	Linear	
Operation temperature	-40°C to 85°C	
Storage temperature	-40°C to 85°C	
RF Power	2 Wa	atts
Impedance with matching	50 Ohms	
Antenna Assembly type	FPC Self-adhesive	
Connector type	U.FL (MHF compatible)	
Adhesive	3M9	077
Cable diameter	Ø1.13	Bmm
	50mm (P/N for	2067640050)
	100mm (P/N for 2067640100)	
Cable langth	150mm (P/N for	r 2067640150)
Cable length	200mm (P/N for	2067640200)
	250mm (P/N for 2067640250)	
	300mm (P/N for 2067640300)	

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5.0 ANTENNA SPECIFICATION

All measurements are done of the antenna mounted on a PC/ABS material block of 2mm thickness with VNA Agilent 5071C and Over-The-Air (OTA) chamber. All measurements in this document are done with the part no.2067640100 different cable length.

5.1 ANTENNA PERFORMANCE

5.1.1 ANTENNA PERFORMANCE FOR CABLE LENGTH 50mm		
P/N	2067640050	
Frequency Range	863-928MHz	
Peak Gain (Max)	1.3dBi	
Total efficiency	>70%	
Return Loss	< -9 dB	

5.1.2 ANTENNA PERF	5.1.2 ANTENNA PERFORMANCE FOR CABLE LENGTH 100mm		
P/N	2067640100		
Frequency Range	863-928MHz		
Peak Gain (Max)	1.2dBi		
Total efficiency	>70%		
Return Loss	< -9 dB		

5.1.3 ANTENNA PERF	5.1.3 ANTENNA PERFORMANCE FOR CABLE LENGTH 150mm		
P/N	2067640150		
Frequency Range	863-928MHz		
Peak Gain (Max)	1.2dBi		
Total efficiency	>70%		
Return Loss	< -9 dB		

5.1.4 ANTENNA PERFORMANCE FOR CABLE LENGTH 200mm		
P/N	2067640200	
Frequency Range	863-928MHz	
Peak Gain (Max)	1.1dBi	
Total efficiency	>50%///	
Return Loss	< -9,8B	

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5.1.5 ANTENNA PERFORMANCE FOR CABLE LENGTH 250mm		
P/N	2067640250	
Frequency Range	863-928MHz	
Peak Gain (Max)	1.1dBi	
Total efficiency	>70%	
Return Loss	< -9 dB	

5.1.6 ANTENNA PERFORMANCE FOR CABLE LENGTH 300mm			
P/N	2067640300		
Frequency Range	863-928MHz		
Peak Gain (Max)	1.0dBi		
Total efficiency	>70%		
Return Loss	< -9 dB		

Note that the above antenna performance is measured with just the antenna mounted on a PC/ABS block to similar a free-space condition. When implement into the system, the frequency resonant might be off-tune due to the loading of surrounding components especially metal plane. This off-tune can be compensated through matching. Although module manufacturers specify a peak gain limit, it is based on free-space conditions. The peak gain will be degraded by 1 to 2dBi in the actual implementation as the radiation pattern will change due to the surround components. As such, during selection of antenna, you can select one with high peak gain to compensate for the loss. Molex can offer assistant to choose the best location and best tuning in-order to meet this peak gain requirement.



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5.2 CABLE LOSS

DESCRIPTION	TEST CONDITION	REQUIREMENTS
Frequency Range	0~1GHz	0~1GHz
Attenuation	1m cable measured by VNA5071C	≤1dB/m

Balance antenna resonance is insensitive to cable's length, but the cable's loss will affect the total efficiency.

6.0 MECHANICAL SPECIFICATION

DESCRIPTION	TEST CONDITION	TEST RESULT
Pull Test	 Test Machine: Max intelligent load tester. Stick the flex antenna on a plastic board, Cable keeps parallel to flex plane. pull cable in horizontal direction. 	Pull force >15N
Un-mating force (U.FL connector)	Solder the receptacle connector to the test board ,then place the board and plug on push-on/pull-off machine, and repeat mating and un-mating 30 cycles at a speed 25±3mm/min. along the mating axis.	Un-mating force : 0.5 kgf min



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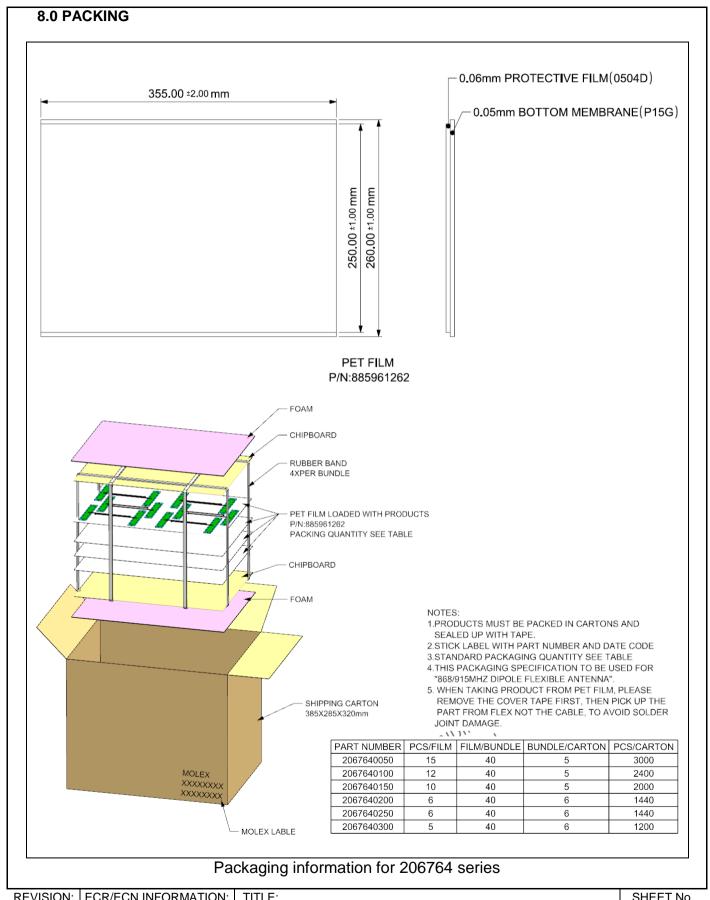


7.0 ENVIRONMENTAL SPECIFICATION

DESCRIPTION	SPECIFICATION
	1.The device under test is kept for 30 mins in an environment with a temperature of -40 $^{\circ}$ C.
	2. Kept for 4 Hours in an environment with a temperature of 85 degrees.
T	3. Kept for 2 Hours in an environment with a temperature of 128 degrees.
Temperature /Humidity Cycling	4. The cycle is repeated until a total of 40 cycles have been completed. Hereafter the conditions are stabilized at room temperature. Transfer temperature 8°C per min.
	5. Parts should meet RF spec before and after test.
	No cosmetic problem (No soldering problem; No adhesion problem of glue.)
Temperature Shock	1.The device under test at -40 °C⇔125 °C by 100 cycles, Dwell of 30 mins, transition time between Dwell 30 secs (~ 61 mins / cycle) and each item should be measured after exposing them in normal temperature and humidity for 24 h.
	2. Parts should meet RF spec before and after test.
	3. No cosmetic problem (No soldering problem; No adhesion problem of glue) .
	1.Temperature:125°C, time:1008 hours
High Temperature	2. There is no substantial obstruction to air flow across and around the samples, and the samples are not touching each other
	3. Parts should meet RF spec before and after test.
	4. No cosmetic problem (No soldering problem; No adhesion problem of glue).
Salt Mist Test	1. The device under test is exposed to a spray of a 5% (by volume) resolution of NACL in water for 2 hours. Thereafter the device under test is left for 1 week in room temperature a a relative humidity of 95%. The cycle is repeated until a total of 2 cycles have been completed. Here after the conditions are stabilized at room temperature.
	2. Parts should meet RF spec before and after test.
	3. No visible corrosion.
	4. Discoloration accept.

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