





### Note

1. Parts shall be approved by Tympany Engineering prior to mass production.  
所有零件都需经由工程部审核后才可生产

所有零部件都需超声工程师确定后才可生产。

2. ■ indicates design-critical dimension, and ♦ indicates customer-controlled dimension. Supplier must establish quality control plan for these dimensions. Customer-controlled dimension cannot be changed without prior customer approval.

有“■”标识的尺寸为重要管控尺寸(IQC必检), 有“◆”标识的尺寸为客户提供重要管控尺寸(IQC必检)。

### 3. Comply with Tymphany QSL057-1031 "Green Product Chemistry"

4. Follow customer's specification as required. 符合客户要求。

5. Follow Halogen- Free requirement : Br<900 ppm, Cl<900 ppm, Br+Cl< 1500 ppm if required.  
有要求时需符合无卤要求: Br<900 ppm, Cl<900 ppm, Br+Cl< 1500 ppm 。

6. All dimensions and tolerances indicated on the drawing indicate delivered part dimensions;

All dimensions not indicated on the drawing are per 3D model.  
未标注尺寸的部件尺寸请参考3D模型。

来料部件或产品的尺寸及公差需符合图纸标识, 未标识的尺寸请参照3D  
7. Material (材质): 304 Stainless Steel (304 不锈钢) T: 0.8 mm (厚度: 0.8 mm) 8. Contact: 010-84168180 (联系人: 010-84168180)

7. Material(材质): PC Sheet(Fine grain, photometric:40~50), T=0.2mm(With glue), The back glue

8. Finishing(表面处理): Black bottom+Pantone 8403C/黑底+Pantone 8403C

This drawing is the property of Tympany corporation. It contains material that is confidential and/or legally privileged for the sole use of the intended recipient. Any review or distribution by others is strictly prohibited and punishable to the full extent of the law.				Tolerance			Cus. Model No.		
				Angular $\pm 0.25^\circ$			Klipsch R-4B Soundbar		
Quotation	Version NO.:	Scale : 1:1	Unit : MM	Dimension	F	G	H	J	Tympany Model No.
	1	Sheet : 1/1	Size : A4	0-8	$\pm 0.05$	$\pm 0.1$	$\pm 0.1$	$\pm 0.2$	T02-253012501
Sample	Drawn By	Checked By	Approved By	$>8-25$	$\pm 0.0$	$\pm 0.15$	$\pm 0.15$	$\pm 0.3$	Part No.
				$>25-80$	$\pm 0.2$	$\pm 0.2$	$\pm 0.25$	$\pm 0.7$	T180700004270
Tooling	Necole 26July2015			$>80-250$	$\pm 0.25$	$\pm 0.3$	$\pm 0.4$	$\pm 0.6$	DWG No.
				$>250-800$	$\pm 0.5$	$\pm 0.6$	$\pm 0.8$	$\pm 1.0$	T180700004270
Official Issue				$>800-2500$	$\pm 1.0$	$\pm 1.0$	$\pm 1.5$	$\pm 1.7$	Part Name.
				$>2500$	$\pm 2.0$	$\pm 2.0$	$\pm 3.0$	$\pm 3.0$	Product Label