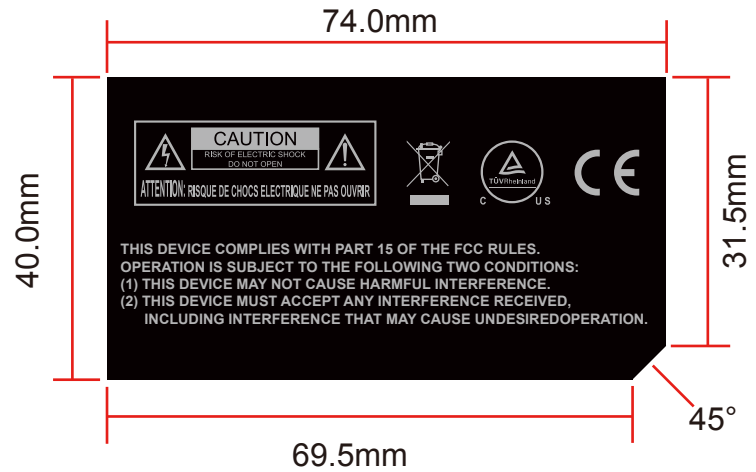


REV.	Description	By	Date	ECN No.
△	初版发行	Necole	2015/6/11	




Note:  
1. Parts shall be approved by Tympany Engineering prior to mass production.  
所有零部件都需超声工程师确定后方可生产。  
2. ■ indicates design-critical dimension, and ◆ indicates customer-controlled dimension. Supplier must establish quality control plan for these dimensions. Customer-controlled dimension cannot be changed without prior customer approval.  
有■标识的尺寸为重要管控尺寸(IQC必检), 有◆标识的尺寸为客户重要管控尺寸(IQC必检)。  
3. Comply with Tympany QSI057-1031 "Green Product Chemical Substances Specification".  
符合QSI057-1031绿色产品化学物质限用规格;  
4. Follow customer's specification as required. 符合客户要求。  
5. Follow Halogen- Free requirement : Br<900 ppm, Cl<900 ppm, Br+Cl< 1500 ppm if required.  
有要求时需符合无卤要求: Br<900 ppm, Cl<900 ppm, Br+Cl< 1500 ppm。  
6. All dimensions and tolerances indicated on the drawing indicate delivered part dimensions;  
All dimensions not indicated on the drawing are per 3D model.  
来料部件或产品的尺寸及公差需符合图纸标识, 未标识的尺寸请参考3D  
7. Material(材质): PC Sheet(Extr. grain, photometric 40~50), T=0.2mm(With glue). The back glue: 3M 9448A-PC sheet (透明胶, 厚度40~50密), T=0.2mm(含胶), 3M 9448A. Weight(重量): \_g±5%  
8. Finishing(表面处理): \_Black bottom sticker printing(黑色背字)

TYMPHANY		This drawing is the property of Tympany corporation. It contains material that is confidential and/or legally privileged for the sole use of the intended recipient. Any review or distribution by others is strictly prohibited and punishable to the full extent of the law.				Tolerance					Cus. Model No.	
						Angular ±0.25°					Klipsch R-4B Soundbar	
Quotation	Version NO.:	Scale: 1:1	Unit: MM	Dimension	F	G	H	J	Tympany Model No.			
	1	Sheet: 1/1	Size: A4		0-8	±0.05	±0.1	±0.1	±0.2	ANMAR4B00-EL10		
Sample	Drawn By	Checked By	Approved By	>8-25	±0.05	±0.15	±0.15	±0.3	Part No.			
	Necole			>25-80	±0.2	±0.2	±0.25	±0.4	DWG No.			
>80-250				±0.25	±0.3	±0.4	±0.6					
>250-800				±0.5	±0.6	±0.8	±1.0					
>800-2500				±1.0	±1.0	±1.5	±1.7	Part Name.				
Tooling	Official Issue			>2500~	±2.0	±2.0	±3.0	±3.0	Caution Label For Soundbar			
5				6	7	8	F178-0705G					

6	7	8	
REV.	Description	By	Date
△	初版发行	Necole	2015/7/28



Note:  
1. Parts shall be approved by Tymphany Engineering prior to mass production.  
所有零部件都需超声工程师确定后才可生产。  
2. ■ indicates design-critical dimension, and ◆ indicates customer-controlled dimension. Supplier must establish quality control plan for these dimensions. Customer-controlled dimension cannot be changed without prior customer approval.  
有"■"标识的尺寸为重要管控尺寸(IQC必检), 有"◆"标识的尺寸为客户重要管控尺寸(IQC必检).  
3. Comply with Tymphany QSI057-1031 "Green Product Chemical Substances Specification".  
符合QSI057-1031绿色产品化学物质限用规格;  
4. Follow customer's specification as required. 符合客户要求。  
5. Follow Halogen- Free requirement : Br<900 ppm, Cl<900 ppm, Br+Cl< 1500 ppm if required.  
有要求时需符合无卤要求: Br<900 ppm, Cl<900 ppm, Br+Cl< 1500 ppm 。  
6. All dimensions and tolerances indicated on the drawing indicate delivered part dimensions;  
All dimensions not indicated on the drawing are per 3D model.  
来料部件或产品的尺寸及公差需符合图纸标识, 未标识的尺寸请参照3D  
7. Material(材质): PC Sheet(Fine grain, photometric:40-50), T+0.2mm(With glue);The back glue:3M-9448A/PC sheet (银砂胶, 光度40-50度), T+0.2(含胶), 背3M-9448A/Weight(重量) : 9±5%  
8. Finishing(表面处理): Black bottom+Pantone 8403C/黑底+Patnone 8403C

 <b>TYMPHANY.</b>				This drawing is the property of Tymphany corporation. It contains material that is confidential and/or legally privileged for the sole use of the intended recipient. Any review or distribution by others is strictly prohibited and punishable to the full extent of the law.					Tolerance				Cus. Model No.		
									Angular    ±0.25°				Klipsch R-4B Soundbar		
Quotation	Version NO.:		Scale :	1:1	Unit :	MM	Dimension	F	G	H	J	Tymphany Model No.			
	1		Sheet :	1/1	Size :	A4		0-8	±0.05	±0.1	±0.1	±0.2	T02-253012501		
Sample	Drawn By		Checked By		Approved By		>8-25	±0.06	±0.15	±0.15	±0.3	Part No.			
							>25-80	±0.12	±0.2	±0.25	±0.4	T180700004270			
Tooling	Necole 28July2015						>80-250	±0.25	±0.3	±0.4	±0.6	DWG No.			
							>250-800	±0.5	±0.6	±0.8	±1.0	T180700004270			
>800-2500							±1.0	±1.0	±1.5	±1.7	Part Name.				
>2500-							±2.0	±2.0	±3.0	±3.0	Product Label				
Official Issue															
5				6				7							

