



		Element name - task headline			Assemble Display driver		MECO/Proj nr./PCR	668747/677749
Variant/Type		DDU					ECO nr.	673557
Task location on product		Task no.	R179491	Issued by	Tools Tightening torque 2 Nm		Global Elt nr.	GES_4311
		Element nr.		Date			Issuer	halt6q
		Issue	1	Page			Global eng.	
		Element time		14,3 s			Date	2023-01-30
Picture		 		Nr	What	How	Why	
				1	Assemble Display Driver	Place Display onto HMI structure. See picture 1.		
				2	Affix Display with 2 ST screws 2085517	Afixx within red circles according to picture 2.		
Approval by each shift, name & date					Legal requirement s / Safety Equipment			
Supervisor								
TL								
Process engineer		Product engineer						

History of Element nr.

Date & Name	Update content (What)	Update cause (why) Safety, Environment, Ergonomics, Quality, Productivity	New issue nr