

		Element name - task headline			Assemble Display driver			MECO/Proj nr./PCR		668747/677749					
		Variant/Type			DDU			ECO nr.		673557					
Task location on product		Task no.		R179491		Issued by		Tools		Global Elt nr.		GES_4311			
		Element nr.				Date				Issuer		halt6q			
		Issue		1		Page				1/1		Global eng.			
		Element time		14,3 s		Protection equipments required:				Date		2023-01-30			
Picture				Nr		What		How		Why					
				1		Assemble Display Driver		Place Display onto HMI structure. See picture 1.							
				2		Affix Display with 2 ST screws 2085517		Affix within red circles according to picture 2.							
Approval by each shift, name & date				Legal requirement s / Safety Equipment											
Supervisor															
TL															
Process engineer		Product engineer													

History of Element nr.

Date & Name	Update content (What)	Update cause (why) Safety, Environment, Ergonomy, Quality, Productivity	New issue nr