



		Element name - task headline				Assemble Driver Display Unit		MECO/Proj nr./PCR		668747/677749	
		Variant/Type						ECO nr.		673557	
Task location on product  IML		Task no.	R181577		Issued by		Tools  Tightening torque 3 Nm				
		Element nr.			Date			Global Elt nr.			
		Issue	1	Page	1/1			GES_4318			
		Element time		14,4 s		Protection equipments required:		Issuer			
Picture			<b>Nr</b> 1 2	<b>What</b> Assemble DDU Affix with 2 ST screws 2379085	<b>How</b> Place ECU into upper sockets and make sure to align unit so that the screwholes are visible. See picture.  See red circles in picture.	<b>Why</b>					
Approval by each shift, name & date					Legal requirement s / Safety Equipment						
Supervisor											
TL											
Process engineer		Product engineer									

**History of Element nr.**

Date & Name	Update content (What)	Update cause (why) <b>Safety, Environment, Ergonomics, Quality, Productivity</b>	New issue nr