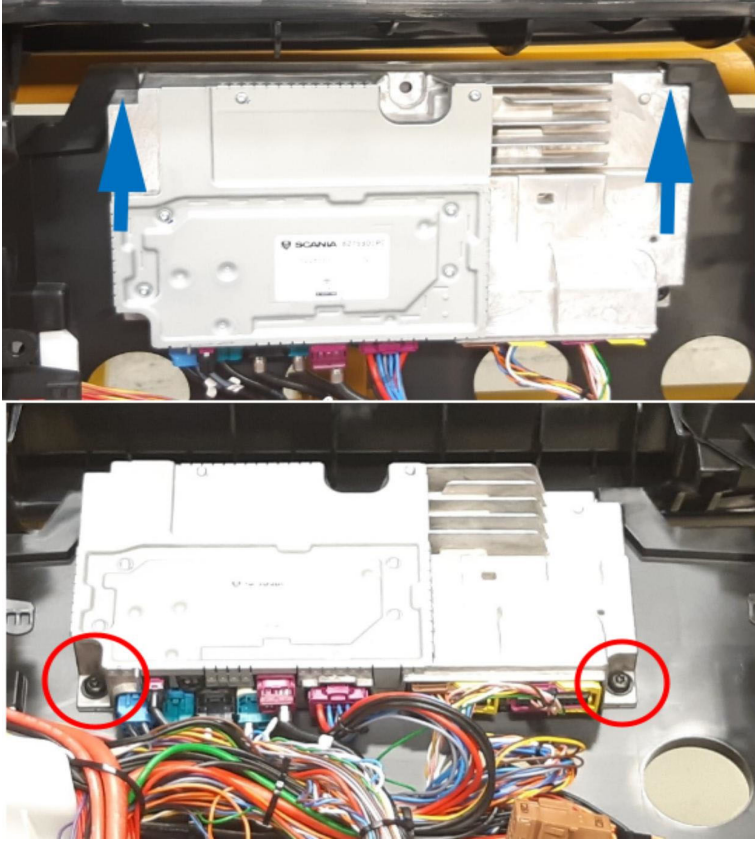
		Element name - task headline			Assemble Driver Display Unit			MECO/Proj nr./PCR		668747/677749			
		Variant/Type			DDU			ECO nr.		673557			
		Task no.		R181577		Issued by		Tools		Global Elt nr.		GES_4318	
		Task location on product		IML		Element nr.				Date		Issuer	
		Issue		1		Page		1/1		Protection equipments required:		Global eng.	
		Element time		14,4 s						Date		2023-02-08	
Picture				Nr		What		How		Why			
				1		Assemble DDU		Place ECU into upper sockets and make sure to align unit so that the screwholes are visible. See picture.					
				2		Affix with 2 ST screws 2379085		See red circles in picture.					
Approval by each shift, name & date				Legal requirement s / Safety Equipment									
Supervisor													
TL													
Process engineer		Product engineer											

History of Element nr.

Date & Name	Update content (What)	Update cause (why) Safety, Environment, Ergonomy, Quality, Productivity	New issue nr