

SPEED TECHNOLOGY

SPEED Communication Technology Limited

Approval sheet of 国虹 W20 荷兰版 三合一天线 Internal Antenna

Customer/Project	国虹 W20 荷兰版 三合一天线		Frequency Band	BT/WIFI/GPS	
SCT P/N	A-AJ-0604		Version	R: B	
Date	2013-11-12				
SPEED					
Checked by	RF		Design by	RF	潘金
	ME			ME	杜秋良
	QC		Remark	+ / . 2 事	
Customer					
Date					
Confirmed by	RF				
	ME				
Remark					

www.speed-hz.com

SPEED has possession of proprietary information provided in this presentation and this proprietary information shall be kept in strict confidence and not disclosed to any person or firm without the prior written consent of SPEED Communication Technology.

Index

1、 Indication.....	3
2、 Electrical Performance.....	3
2.1 Specifications	3
2.2 Matching Circuit Description	3
2.3 Test Set-up	3
2.3.1 VSWR.....	4
2.3.2 Gain & Radiation Patterns.....	4
2.4 Measurement Data.....	4
2.4.1 VSWR... ..	4
2.4.2 Peak Gain& Efficiency.....	4
3、 Suggestion and Conclusion	4
4、 Attachment	5
4.1 S11 Parameter.....	5
4.2 Radiation Pattern.....	6
4.3 Appearance drawing.....	7
4.4 Full-size test report.....	8

www.speed-hz.com

SPEED has possession of proprietary information provided in this presentation and this proprietary information shall be kept in strict confidence and not disclosed to any person or firm without the prior written consent of SPEED Communication Technology.

1. Indication

This report summarizes the electrical performance results of the proposed Internal antenna to support the W20 荷兰版-BT/WIFI/GPS program. The antenna is an assembly 1575M~2.4G band. (see Figure1).

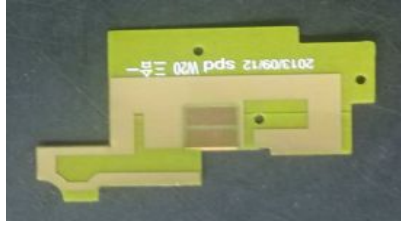


Figure 1: W20 荷兰版-BT Proposed Antenna

2. Electrical Performance

2.1 Specification

W20 荷兰版-BT Ant. (free)						
	Frequency (MHz)	VSWR	Gain (dBi) Free Space	Frequency (MHz)	VSWR	Gain dBi Free Space
Band	TX			RX		
2.4G	2400~2490	≤3.5	≥0.00			

2.2 Matching Circuit Description

无

2.3 Test Set-up

The antenna was evaluated using the customer provided bar phone. Figure 2 shows the antenna mounted on the test fixture. This section of the report describes the testing on this test fixture.



Figure 2: Antenna Mounted on W20 荷兰版-BT Test Fixture

www.speed-hz.com

SPEED has possession of proprietary information provided in this presentation and this proprietary information shall be kept in strict confidence and not disclosed to any person or firm without the prior written consent of SPEED Communication Technology.

2.3.1 VSWR

VSWR measurements (S_{11}) were performed using RS Zvb4 Network Analyzer and the previously described test fixture. A ferrite-loaded coaxial cable was used to mitigate surface currents on the outside of the cabling. The testing was performed in free space.

2.3.2 Gain & Radiation Patterns

The gain and efficiency of the antenna was measured in the Speed Communication Technology anechoic chamber. The chamber provides less than -40 dB reflectivity from 800 MHz through 6 GHz and 25cm diameter spherical quiet zone. The measurement results are calibrated using both dipole and leaky wave horn standards.

2.4 Measurement Data

2.4.1 VSWR

	W20 荷兰版-GPS Antenna		W20 荷兰版-BT/WiFi Antenna	
Freq (MHz)	1560	1590	2400	2500
VSWR	1.73	1.40	3.42	1.74

2.4.2 Peak gain& Efficiency

Frequency		Freq. (MHz)	efficiency (%)	Peak Gain (dBi)
		GPS	1560	27
1570	30		2.34	
1580	31		2.05	
1590	31		1.46	
BT/WIFI	2400	15.97	0.27	
	2420	25.09	0.58	
	2440	29.77	1.22	
	2460	16.94	1.67	
	2480	15.18	1.31	
	2490	23.15	0.84	
	2500	33.66	0.57	

3. Suggestions and Conclusion

This report summarizes the electrical performance of internal **PIFA** antenna for W20 荷兰版-BT. The antenna was tested using the customer provided bar phone test fixture.

In order to get best performance, we tune the resonance frequency higher of 2.4G band. SCT team is looking forward to getting your approval.

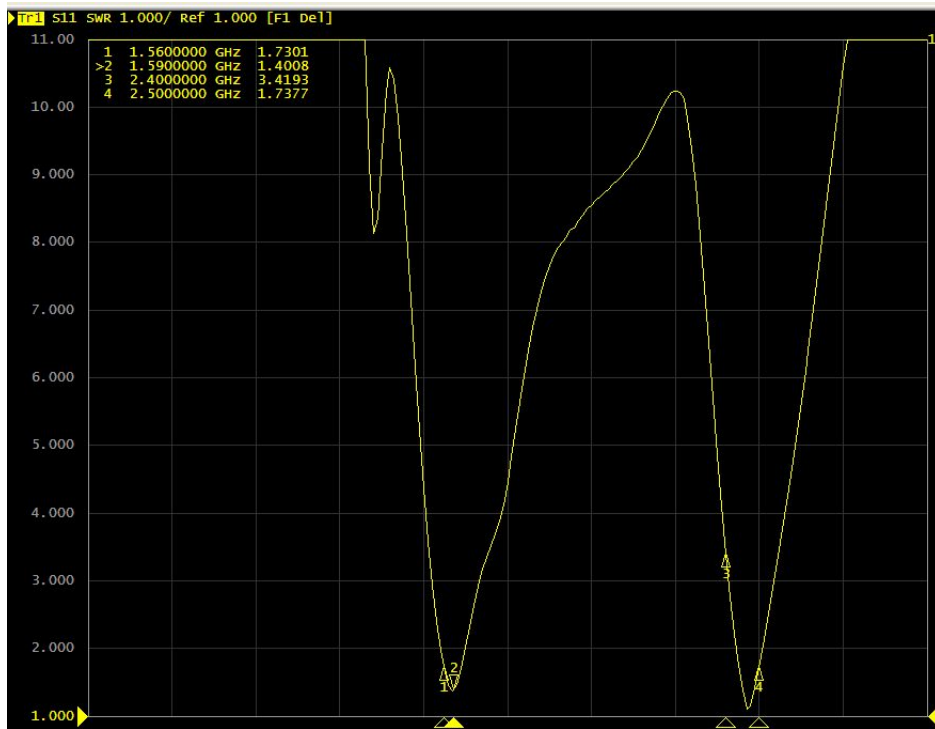
Thanks for your cooperation.

www.speed-hz.com

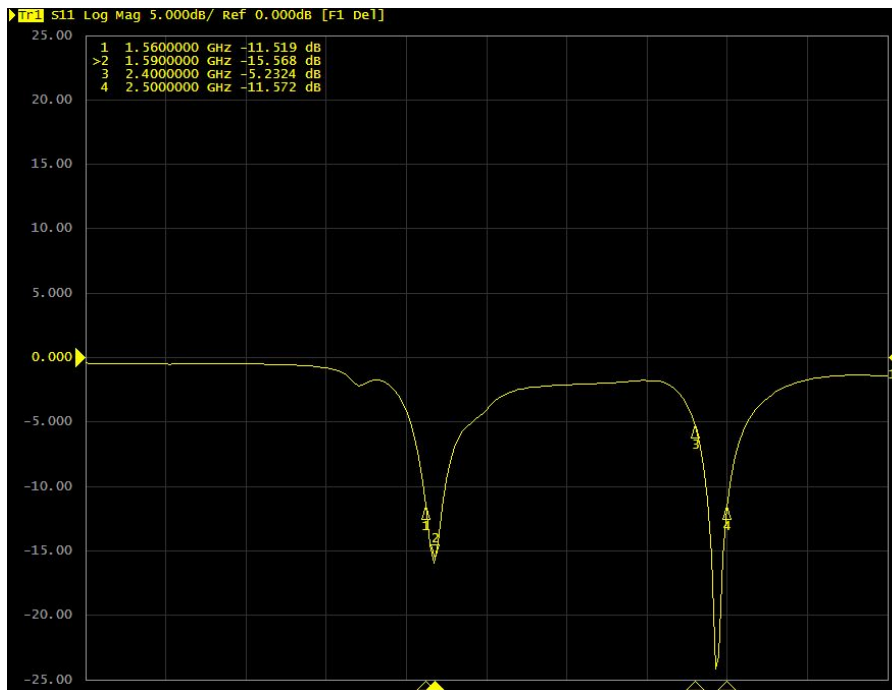
SPEED has possession of proprietary information provided in this presentation and this proprietary information shall be kept in strict confidence and not disclosed to any person or firm without the prior written consent of SPEED Communication Technology.

4.Attachment

4.1 S11 Parameter



VSWR - W20 荷兰版-BT/WIFI+GPS Antenna

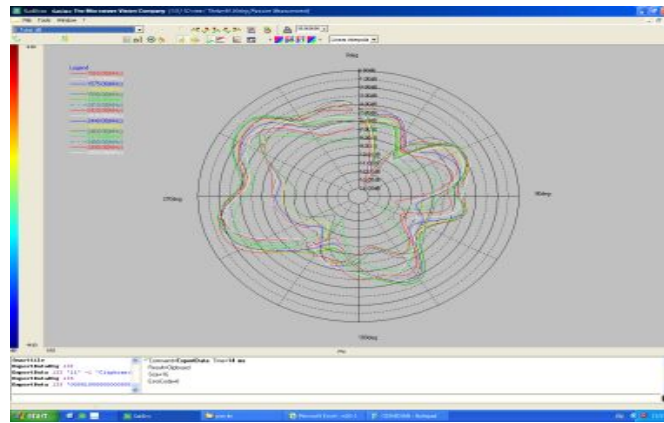


Return Loss - W20 荷兰版-BT/WIFI+GPS Antenna

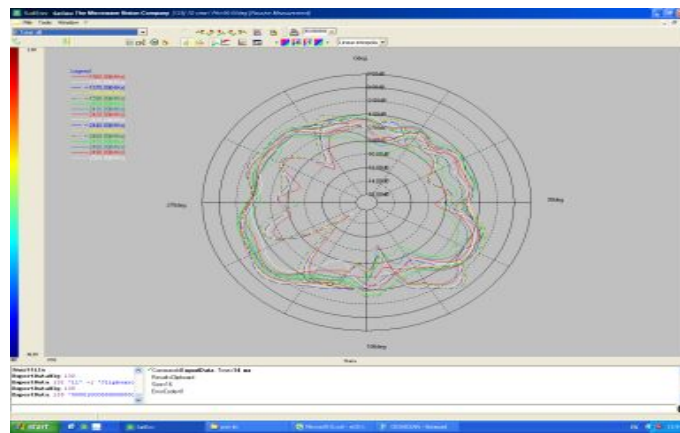
www.speed-hz.com

SPEED has possession of proprietary information provided in this presentation and this proprietary information shall be kept in strict confidence and not disclosed to any person or firm without the prior written consent of SPEED Communication Technology.

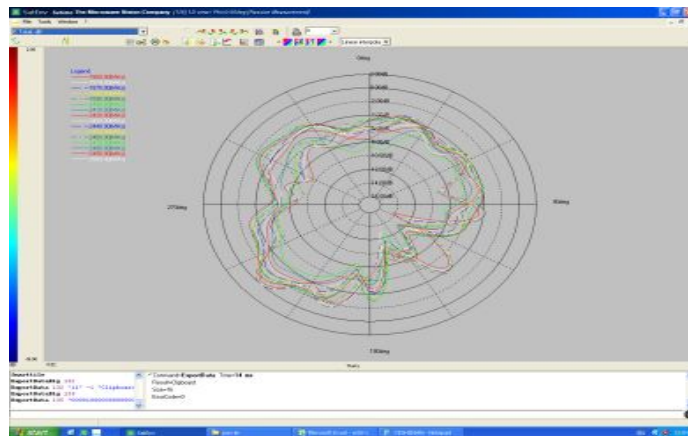
4.2 Radiation Pattern



E1



E2



H

www.speed-hz.com

SPEED has possession of proprietary information provided in this presentation and this proprietary information shall be kept in strict confidence and not disclosed to any person or firm without the prior written consent of SPEED Communication Technology.

4.3 Appearance drawing

1	2	3	4	5	6	7	8
标记		处数		更改内容		日期	

B面(背胶)

A面(铺铜走线)

技术要求:

- A面代表FPC铺铜走线部分,B面代表背3M 468 胶纸部分;
- 未注尺寸以电子档为准,未注公差符合SJ20810-2002标准里面的C级标准;
- A面加喷绿油,表面干净,无脏污,脱落,毛边等不良,无色差且周边各部位整齐,形状及色泽均匀;
- FPC金手指镀镍层厚度等于2.6um,刷镀金的厚度为大于0.03um,两金手指宽度差不超过0.2mm;
- 请使用PI半对半基材, T=12.5um,电镀铜, T=18um, FPC总厚度小于0.15mm;
- 满足我司48H的盐雾试验及相关可靠性测试,符合我司相关环保要求;
- FPC来料包装加透明保护膜;
- 丝印字体:工整,清晰,请使用白色字体;
- 符合ROHS要求;

2013.09.12

受用文件

2013.09.12

名称	FPC	设计	杜秋良	日期	2013-09-11
机种	W20 荷兰版三合一天线	审核	RF: <i>[Signature]</i>	日期	
料号	F-2A-AJ-0604-000-LA	批准	ME: <i>[Signature]</i>	日期	
材质	PI半对半	 惠州硕贝德无线科技股份有限公司 Huizhou speed wireless technology co.,ltd.			
比例	第三角				
单位	MM				

www.speed-hz.com

SPEED has possession of proprietary information provided in this presentation and this proprietary information shall be kept in strict confidence and not disclosed to any person or firm without the prior written consent of SPEED Communication Technology.

惠州硕贝德无线科技股份有限公司
Huizhou Speed Wireless Technology Co., Ltd.



可靠性测试报告

可靠性测试项目及要		W20荷兰版三合一		测试结果					备注
项目	测试项目	测试仪器	测试条件	判定标准	1	2	3	4	5
1	高温试验	恒温恒湿箱	将产品放置在温度为 $85^{\circ}\text{C} \pm 2^{\circ}\text{C}$ 的高温环境存贮48H, 试验完成后在常温环境下放置2H后检查产品外观	部件无裂痕、明显的变形、脱落, FPC金手指无氧化及FPC无起翘、起泡、起皱等不良; RF测试通过为合格	OK	OK	OK	OK	OK
2	低温试验	恒温恒湿箱	将产品放置在温度为 $-40^{\circ}\text{C} \pm 2^{\circ}\text{C}$ 的低温环境存贮48H, 试验完成后在常温环境下放置2H后检查产品外观	部件无裂痕、明显的变形、脱落, FPC金手指无氧化及FPC无起翘、起泡、起皱等不良; RF测试通过为合格	OK	OK	OK	OK	OK
3	盐雾试验	盐雾试验机	将产品置于盐雾试验机中, 在 $35^{\circ}\text{C} \pm 2^{\circ}\text{C}$ 的密闭环境中, PH值在6.5-7.2范围内, 用5%±1%的NaCl溶液连续24H盐雾, 将样品用清水冲洗干净后检查天线弹片、FPC金手指等五金电镀件的外观	表面无锈蚀、镀层剥落、变色、起泡等不良现象, FPC金手指无氧化及FPC无起翘、起泡、起皱等不良; RF测试通过为合格	OK	OK	OK	OK	OK
4	冷热冲击试验	冷热冲击试验机	将天线放入温度冲击试验箱中: 先在 $-40^{\circ}\text{C} \pm 2^{\circ}\text{C}$ 的低温环境下保持1h; 在3min内将温度切换到 $+85^{\circ}\text{C} \pm 2^{\circ}\text{C}$ 的高温环境下并保持1h, 共做30个循环。试验完成后在常温环境下放置2H以上后检查产品外观	部件无裂痕、明显的变形、脱落, FPC金手指无氧化及FPC无起翘、起泡、起皱等不良; RF测试通过为合格	OK	OK	OK	OK	OK

可靠性试验合格

注: 样品来源分为以下五种: A、新品开发 B、5MIE变更项目 C、量产产品 D、客户提供样品 E、竞争对手产品

T/QRF 8.4-01/A.4

审批:

测试人:

制作日期: 6/9-13