

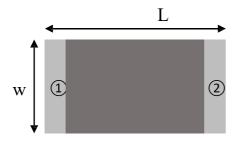
## **Features**

- 1. Surface Mounted Devices with a small dimension of 1.6 x 0.8 x 0.8 mm meet future miniaturization trend.
- 2,Embedded and LTCC (low temperature co-fired ceramic) technology is able to integrate with system design as well as beatifying the housing of final product.
- 3. High stability and low tolerance.

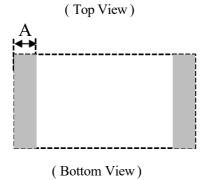
## **Applications**

- 1. Bluetooth
- 2. Wireless LAN
- 3. ISM band 2.4GHz wireless applications

#### Dimensions (Unit: mm)



Number	Terminal Name
1	INPUT
2	NC





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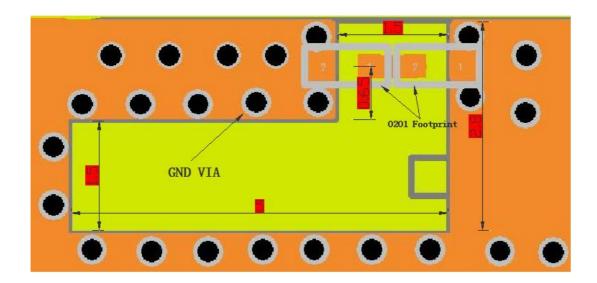
Symbols	L	W	T	A
Dimensions	1.60±0.20	0.80±0.20	0.80±0.20	0.30±0.10

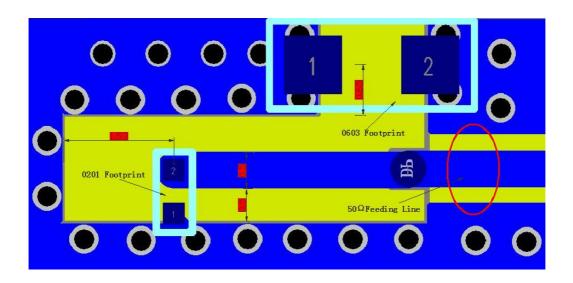
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## **Evaluation Board and Matching Circuits**





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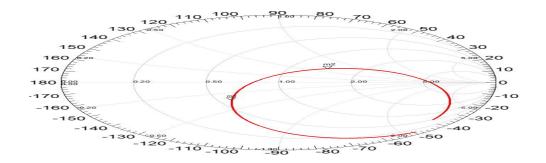
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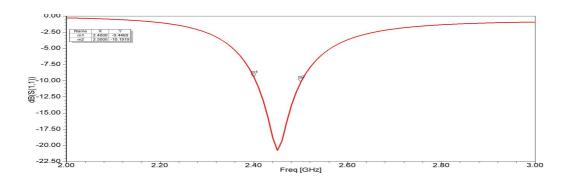


## **Electrical Characteristics**

	Feature	Specification	
1	Central frequency	2450MHz	
2	Bandwidth	>100MHz	
3	Peak gain	3.4dBi	
4	VSWR	<2	
5	Polarization	Linear	
6	Azimuth beamwidth	Omnidirectional	
7	Impedance	50 Ω	

#### Characteristic curve





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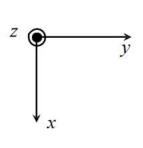
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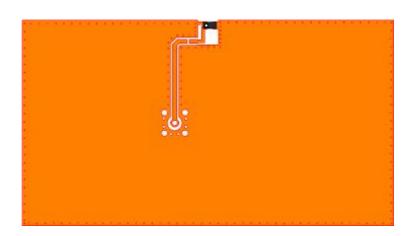
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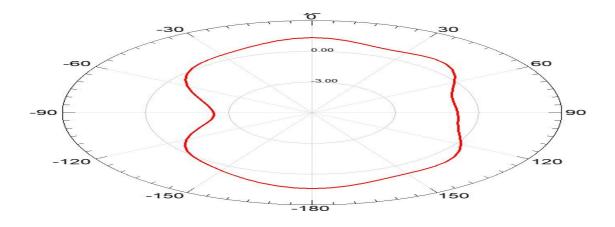
#### **Radiation Pattern**

coordinates:

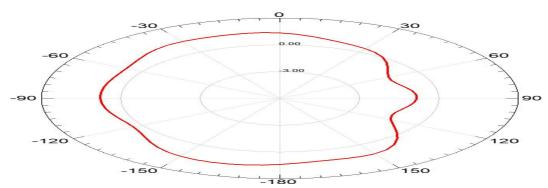




Y-Z Plane





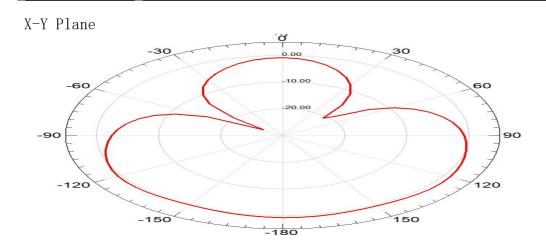


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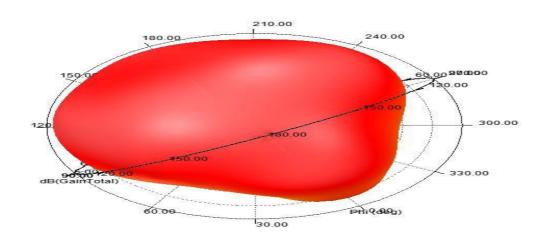
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#### 3D Radiation Pattern



Frequency	2400MHz	2450MHz	2500MHz
Avg. gain	-1.14	-0.85	-1.30
Peak gain	2	3.4	2.5
Efficiency	77%	82%	78%

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## **Dependability Test**

Test Temperature:  $25^{\circ}\text{C} \pm 3^{\circ}\text{C}$ Operating Temperature  $-25^{\circ}\text{C} \sim +85^{\circ}\text{C}$ Temperature  $5\sim 40^{\circ}\text{C}$ Relative Humidity  $20\sim 70\%$ 

#### **Moisture Proof**

Temperature: 40±2°C Humidity: 90~95%RH

Duration: 500h

Recovery conditions: Room temperature Recovery Time: 24h (Class1) or 48h (Class2)

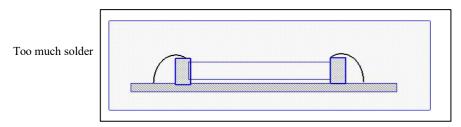
Sol derability

At least 95% of the terminal electrode is covered by new solder. Preheating conditions: 80 to 120°C;

10~30s.

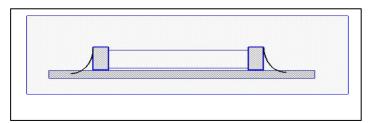
Solder Temperature: 235±5°C Duration: 2±0.5s, Solder Temperature: 245±5°C Duration: 2±0.5s

#### **Optimum Solder Amount for Reflow Soldering**



Cracks tend to occur due to large stress.

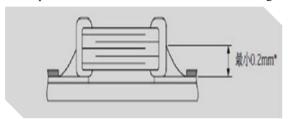
Not enough solder



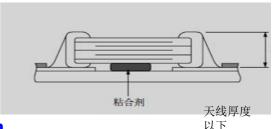
Weak holding force may cause bad connection between the capacitor and PCB.

# **Recommended Soldering amounts**

The optimal solder fillet amounts for re-flow soldering



The optimal solder fillet amounts for wave soldering



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Page 6



## **Temperature Cycle Test**

10±1S Applied Force: 5N Duration: 10±1S

Preheating conditions: up-category temperature, 1h

Recovery time: 24±1h

**Initial Measurement** 

Cycling Times: 5 times, 1 cycle, 4 steps:

阶段	温度(℃)	时间(分钟)
第1步	下限温度(NPOX7RX7S/X6S/XSR-55)	30
第2步	常温 (+20)	2~3
第3步	上限温度(NRXXTR/X78:+125 YSV/ZSU/X5R:+85 X68:+105 )	30
第4步	常温 (+20)	2~3

## Resistanceto Soldering Heat

Preheating 80 to 120°C; 10~30s. Solder Temperature: 235±5°C Duration: 2±0.5s, Solder Temperature: 245±5°C

 $\label{eq:Duration:2\pm0.5s} Duration: 2\pm0.5s, \ \ Preheating 100 to 200 ^{\circ}C; 10\pm2min.$ 

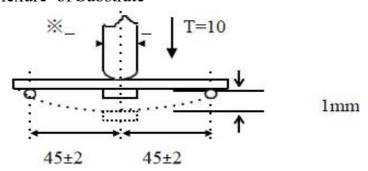
Solder Temperature: 265±5 °C Duration: 10±1s

Clean the capacitor with solvent and examine it with a 10X(min.) microscope.

Recovery Time: 24±2h

Recovery condition: Room temperature

#### Resistance to Flexure of Substrate



Test Board: Al<sub>2</sub>O<sub>3</sub> or PCB Warp: 1mm Speed: 0.5mm/sec.

Unit: mm

The measurement should be made with the board in

the bending position.

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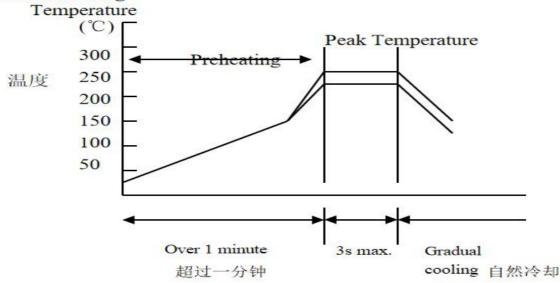
#### The temperature profile for soldering

# Re-flow soldering Temperature Peak Temperature (°C) 300 250 200 150 100 50 超过一分钟 超过一分钟 30~60S 自然冷却

	Pb-Sn 焊接	无铅焊接		
	Pb-Sn soldering	Lead-free soldering		
尖峰温度 Peak temperature	230℃~250℃	240℃~260℃		

While in preheating, please keep the temperature difference between soldering temperature and surface temperature of chips as:  $T \le 150$  °C.

#### Wave soldering



20	Pb-Sn 焊接	无铅焊接
	Pb-Sn soldering	Lead-free soldering
尖峰温度 Peak temperature	230℃~260℃	240°C∼270°C

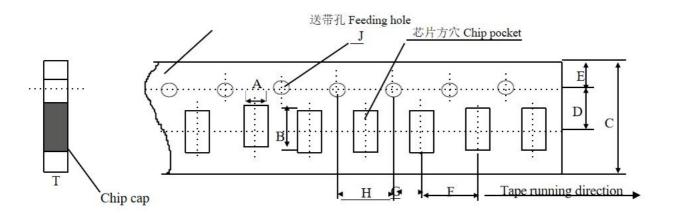
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Dimensions of paper taping for 0603types

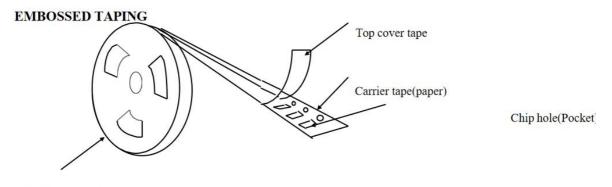


Unit: mm

代号Code 纸带规格 papersize	A	В	С	D*	E	F	G*	Н	J	T
0602	1.10	1.90	8.00	3.50	1.75	4.00	2.00	4.00	1.50	1.10
0603	±0.10	±0.10	±0.10	±0.05	±0.10	±0.10	±0.10	±0.10	-0/+0.10	Max

Reel (4000 pcs/Reel)

Note: The place with means where needs exactly dimensions.



Polystyrene reel

## Storage Period

The guaranteed period for solderability is 6 months (Under deliver package condition). Temperature  $5\sim40\,^{\circ}\text{C}$  /Relative Humidity  $20\sim70\%$ 

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Page 9