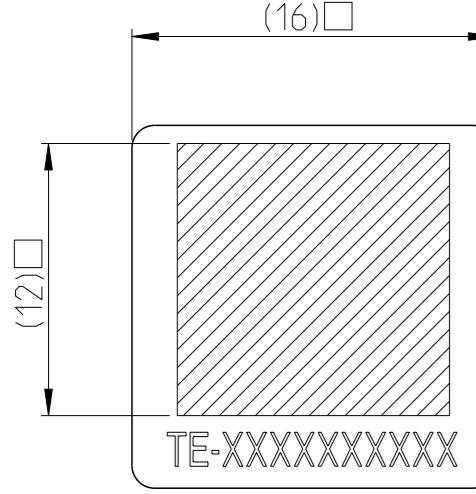
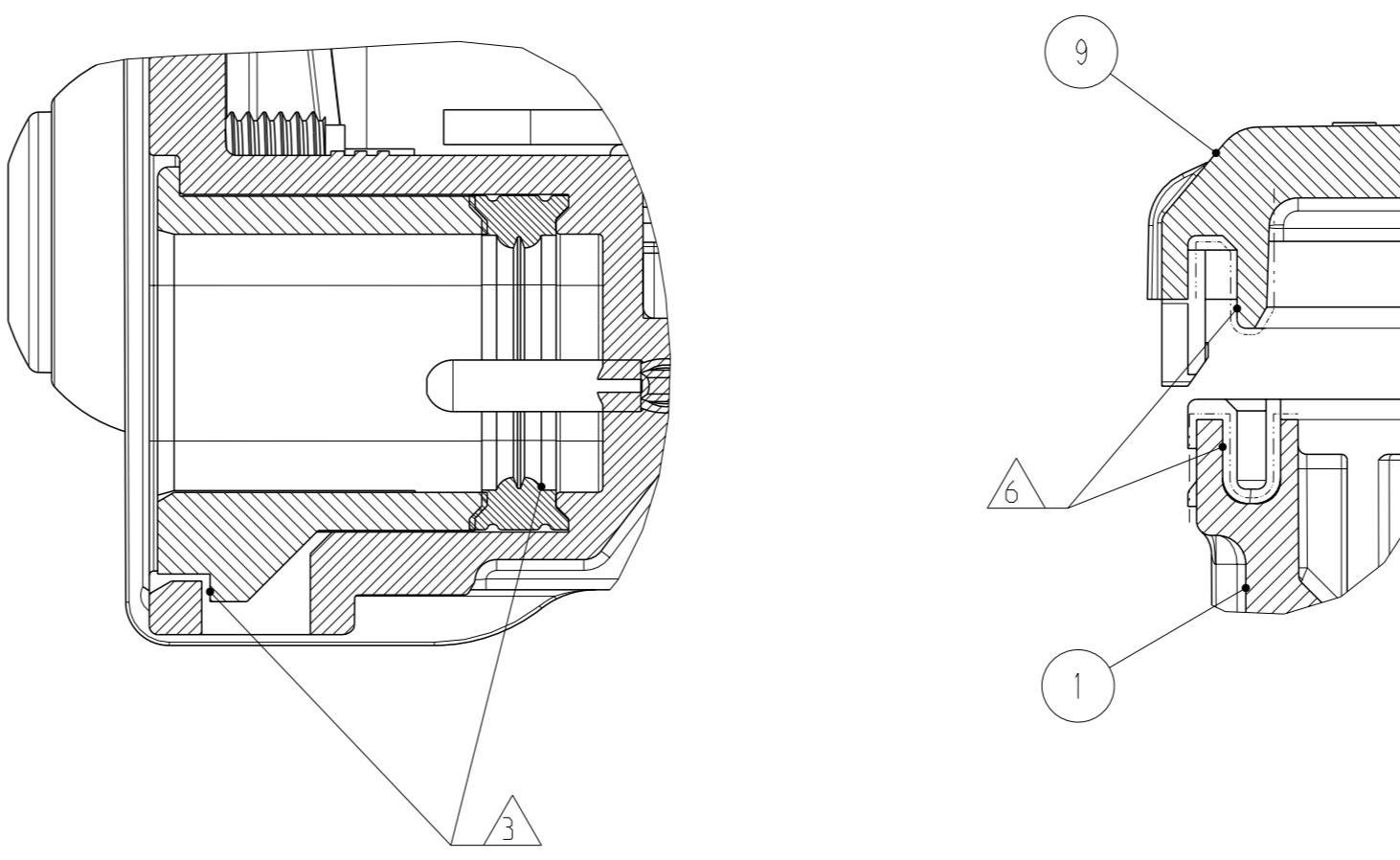
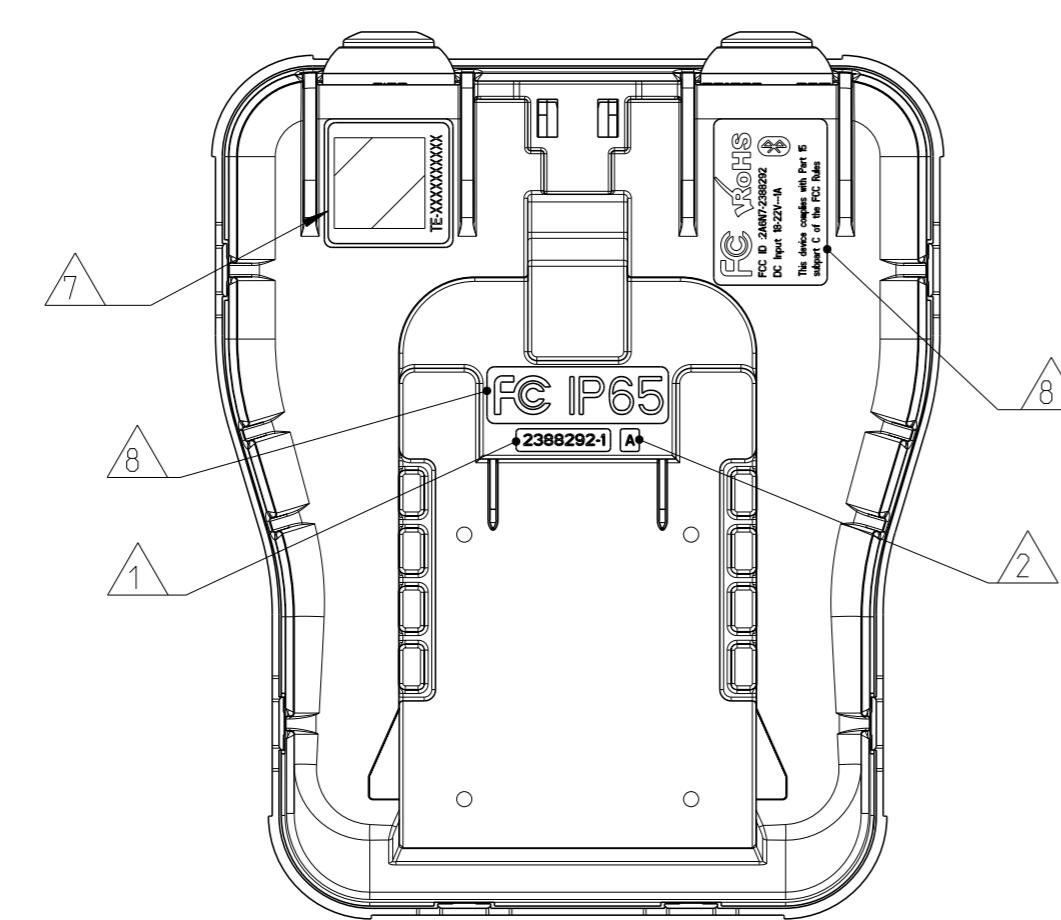
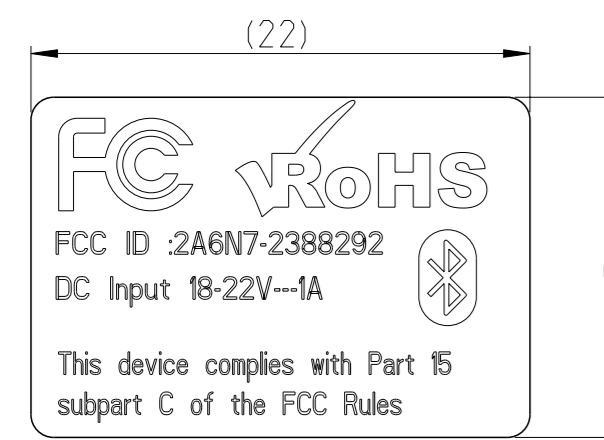


QR CODE LABEL DETAIL

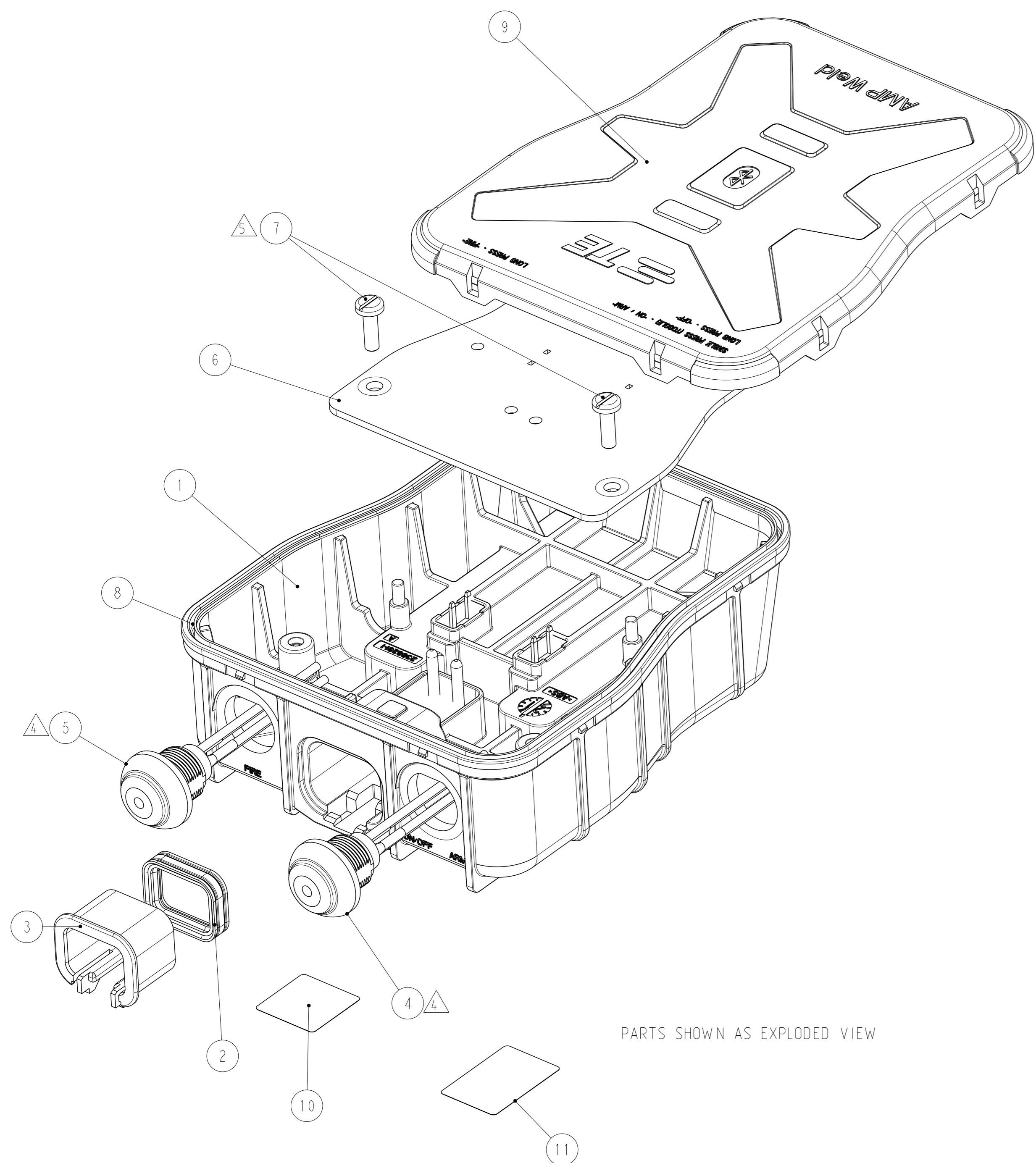


FCC LABEL DETAILS

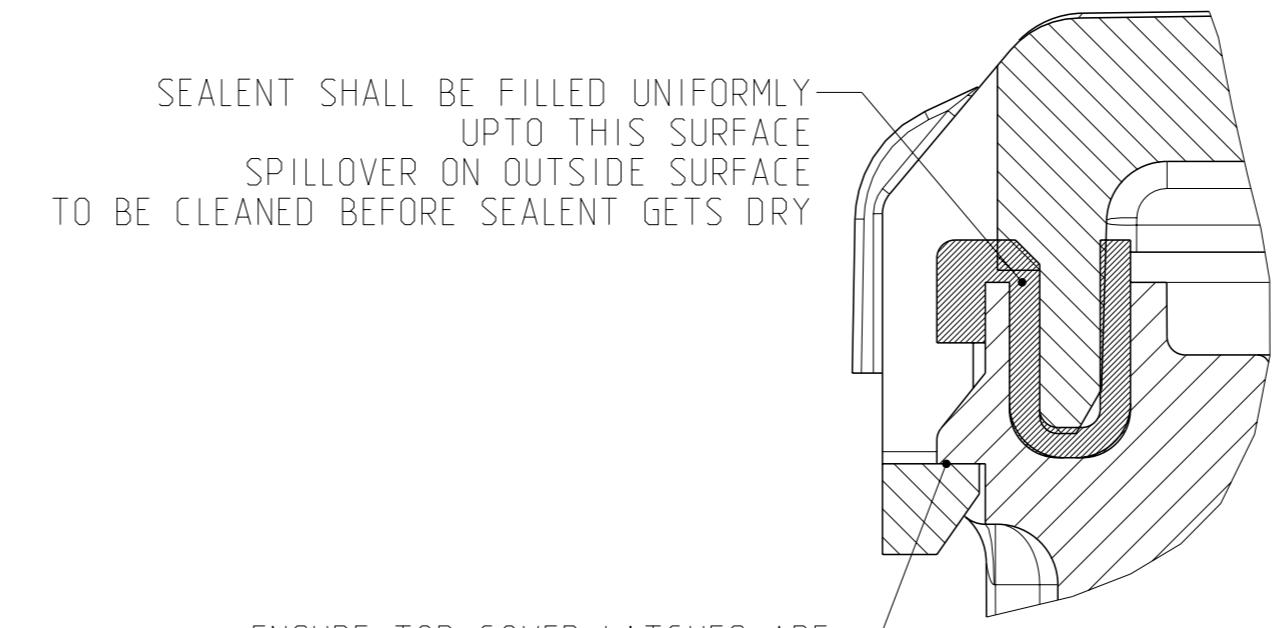


NOTES:

- 1 TE CONNECTIVITY (TE) ORDER-NUMBER.
- 2 ASSEMBLY REVISION MARKING.
- 3 ASSEMBLE INTERNAL SEAL, SNAP THE SEAL RETAINER ONTO HOUSING. VERIFY SEAL RETAINER RETENTION FEATURES ARE FULLY SEATED BEHIND HOUSING LATCH BUMPS AS SHOWN.
- 4 SWITCH SOLDERING DETAILS ONTO PCB AND ASSEMBLY PARAMETERS OF SWITCH REFER PUSH BUTTON DATA SHEET 2329328-1 AND CUSTOMER DRAWING 2329389-1
- 5 USAGE OF ELECTRICAL SCREWDRIVER WITH SCREW SPEED BETWEEN 300 TO 500 rpm FOR CONSISTANCE ASSEMBLY
- 6 FOR STRONG AND UNIFORM BONDING SURFACE PREPARATION REFER DOWSIL 736 TECHNICAL DATA SHEET ENSURE NO MOULD RELEASE OIL, NO BURS, DUST ON PERIPHERAL SEAL AREA BEFORE ASSEMBLY
- 7 ON THE LABEL "QR CODE AND ASSEMBLED DATE" MARKING
- 8 CERTIFICATION MARKING ON THIS AREA "FCC, RoHS, BLUETOOTH"



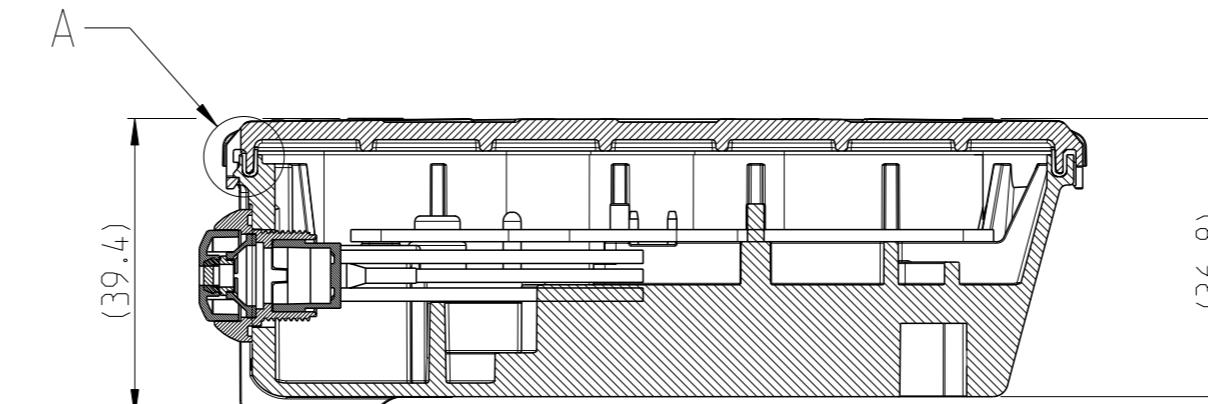
PARTS SHOWN AS EXPLODED VIEW



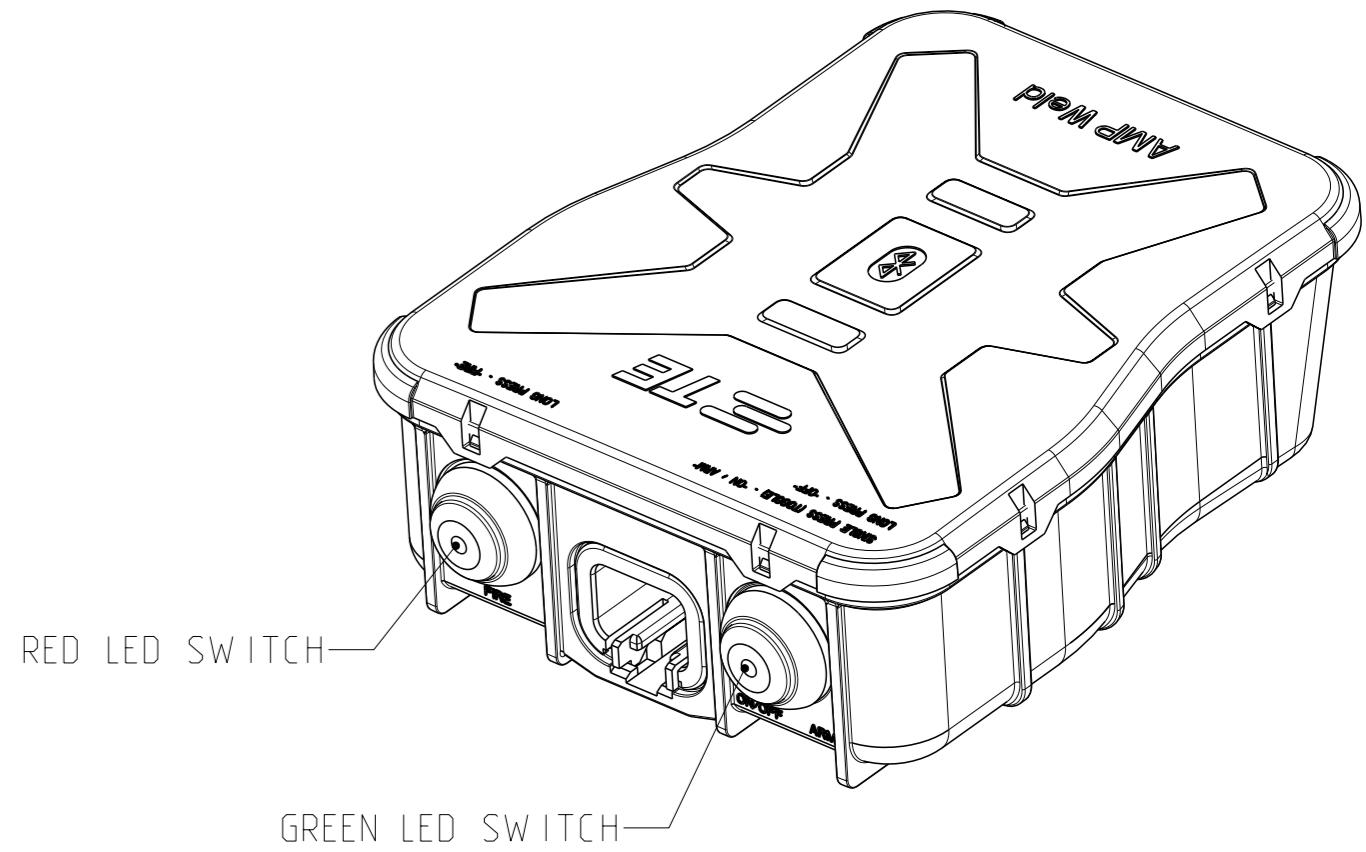
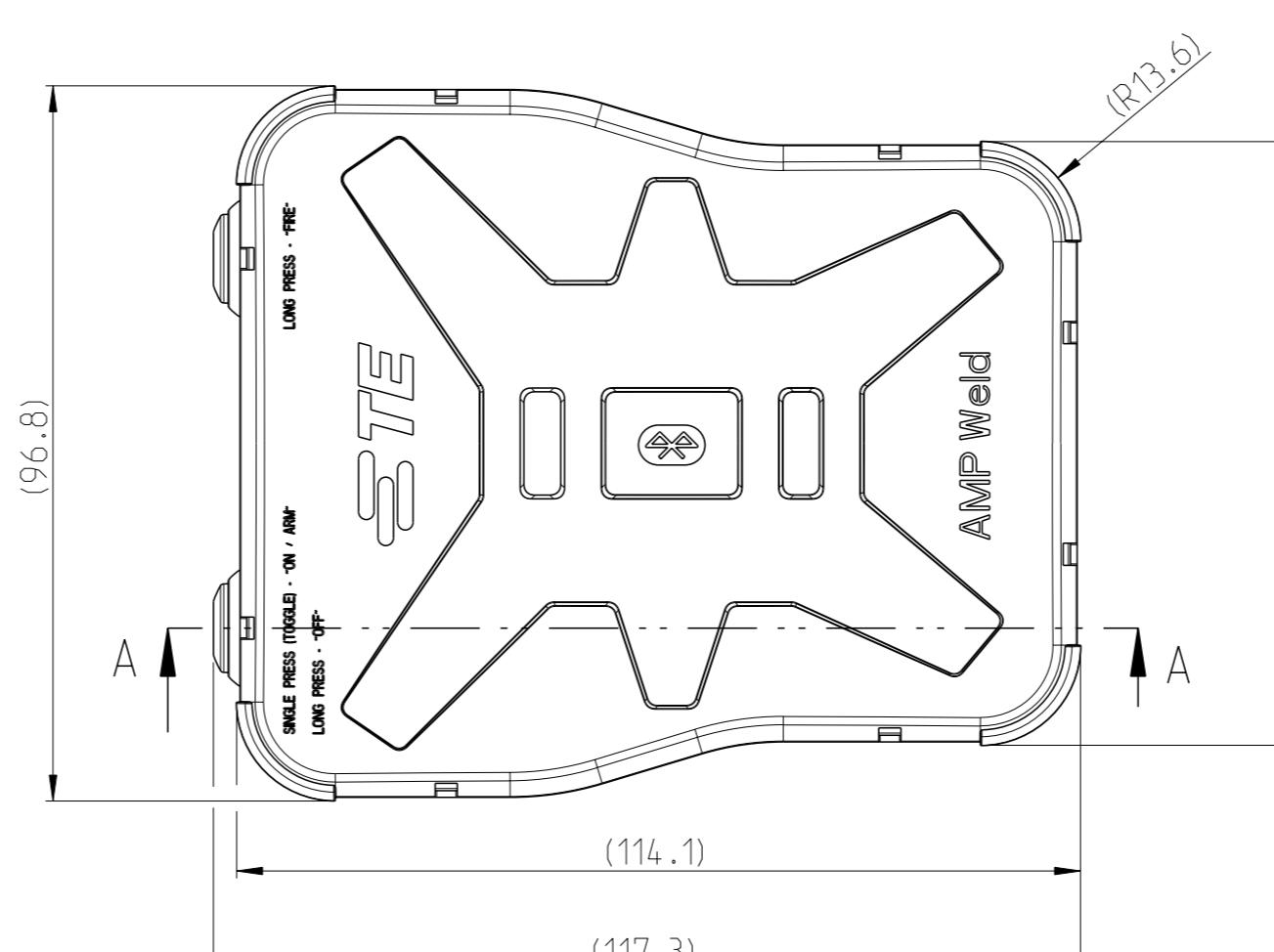
ENSURE TOP COVER LATCHES ARE
FULLY SEATED AND LOCKED AT ALL 8 PLACES
BEFORE SEALANT GETS DRY



DETAIL
8:1



SECTION A-A



1	NA	A	FCC DETIALS LOGO	-	-	11
1	NA	A	LABEL WITH QR CODE	-	-	10
1	2388296-1	A	AMP WELD ENCLOSURE COVER	30	ORANGE	9
1	NA	-	DOWSIL 736 RTV SEALENT	6	RED	8
2	NA	-	M3x10mm SELF TAPPING SCREW	2	BLACK	7
1	2388298-1	A	AMP WELD PCB ASSEMBLY	30	GREEN	6
1	2329389-7	B	PUSH BUTTON SWITCH RED LED	25	RED	5
1	1-2329389-9	B	PUSH BUTTON SWITCH GREEN LED	25	GREEN	4
1	1011-120-0205	B	SEAL RETAINER SLEEVE	2.5	GREY	3
1	1010-079-0206	C1	INTERNAL SEAL 2P DTP SERIES	0.5	ORANGE	2
1	2388291-1	A	AMP WELD ENCLOSURE	80	ORANGE	1
0- -1	TE PART NO	REV	DESCRIPTION	WEIGHT [g]	COLOUR	ITEM NO
1	REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					