

产品规格书

Product specification book



规格编号 Specification number	20220914008
生效日期 effective date	2022/9/14

客户名称 customer name	东莞市佳家通塑胶模具有限公司 Dongguan jiajiaotong plastic mould Co., Ltd
产品类型 product type	苹果手表线圈/Apple Watch Coil
客户料号 Customer Material Numbe	

【新版发行, 版本修订】 【本规范含目录共 3页】 【RoHS Compliant Parts】

编制 authorized strength	审核 audit	批准 ratify

本承认书在客户收到30天内, 请务必签章返回, 逾期视为生产时按此承认书的标准执行。
This acknowledgement must be signed and returned to the customer within 30 days after receipt. If overdue, it shall be deemed that the production shall be carried out according to the standards of this acknowledgement.

【客户核准】 【 Customer approval 】

日期/date:

承认状态/Recognition state: 完全承认/make a clean breast of
条件承认/Conditional recognition 拒绝承认/disallow

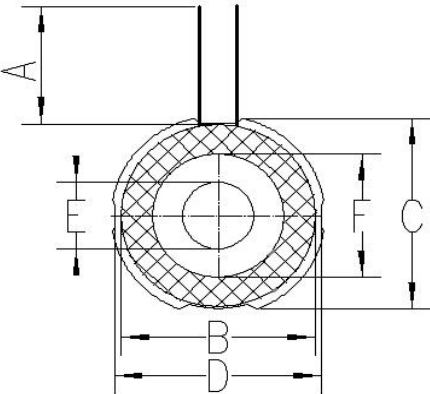
批准 ratify	审核 audit	复检 recheck	检查 examine

说明/explain:

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		规格编号 Specification number	20220914008
发行/修订记录 Issue/amendment record			
版本 versions	生效日期 effective date	变更内容/原因 Change content/reason	核准 examine and approve
01	2022/8/29	新规格发行 New specification issue	
编制 authorized strength		审核audit	批准 ratify

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◆、外形尺寸			(单位/unit: mm)		
			A	7.5 ±1.0	
			B	20.1 ±1.0	
			C	22.5 ±0.5	
			D	24.5 ±1.0	
			E	7.5 *2.2	
			F	13.5 ±1.0	
			I	2.5 (磁片厚度 / Thickness of magnetic plate)	
			(1)线径: 0.08*24P丝包线 (1)wire diameter:0.08*24Psilk-covered wire (2)绕线圈数:14TS (2)Number of coils wound:14TS (3)起尾线是否交叉: 是 (3)Whether the starting and ending lines cross: ye (4)线圈与磁片需粘帖居中 (4) The coil and magnetic disk must be centered (5)磁片背19MM圆3M胶 (5)Magnetic sheet back 19MM round 3M glue		
◆、电气特性/electrical specification:					
参数parameter	规格/specification	测试条件/test condition	测试仪器/test instrument		
L0	7.9 ±0.2% μH	100KHz/1V	■TH1816B		
Q	>30 min	100KHz/1V	■TH1816B		
DCR	<50 mΩ	@ 25°C	■CH-502BC		
◆、温度等级/temperature grade:					
操作温度	-40°C ~ 125°C				
◆、材料清/bill of materials:					
序号 serial number	品名 Trade name	材料规格 material specification	供应商 supplier	备注 remark	
1	磁片 magnetic sheet	24.5*22.5*2.5软磁 24.5*22.5*2.5 soft magnetism		PC95猛锌 PC95 zinc	
2	铜线 copper wire	0.08*24		丙铜丝包线 Acrylic copper silk covered wire	
3	磁铁高斯 Magnet gauss	3200-3300高斯 3200-3300 Gaussian		环保胶带 Environmental adhesive tape	
4	锡/tin	107H		千岛环保锡 Thousand Island environmental protection tin	
5	胶/glue	定制白胶 Custom white glue		环保胶水 Eco-friendly glue	
6	胶/glue			环保 environmental protection	
编制 authorized strength		审核 audit			批准 ratify