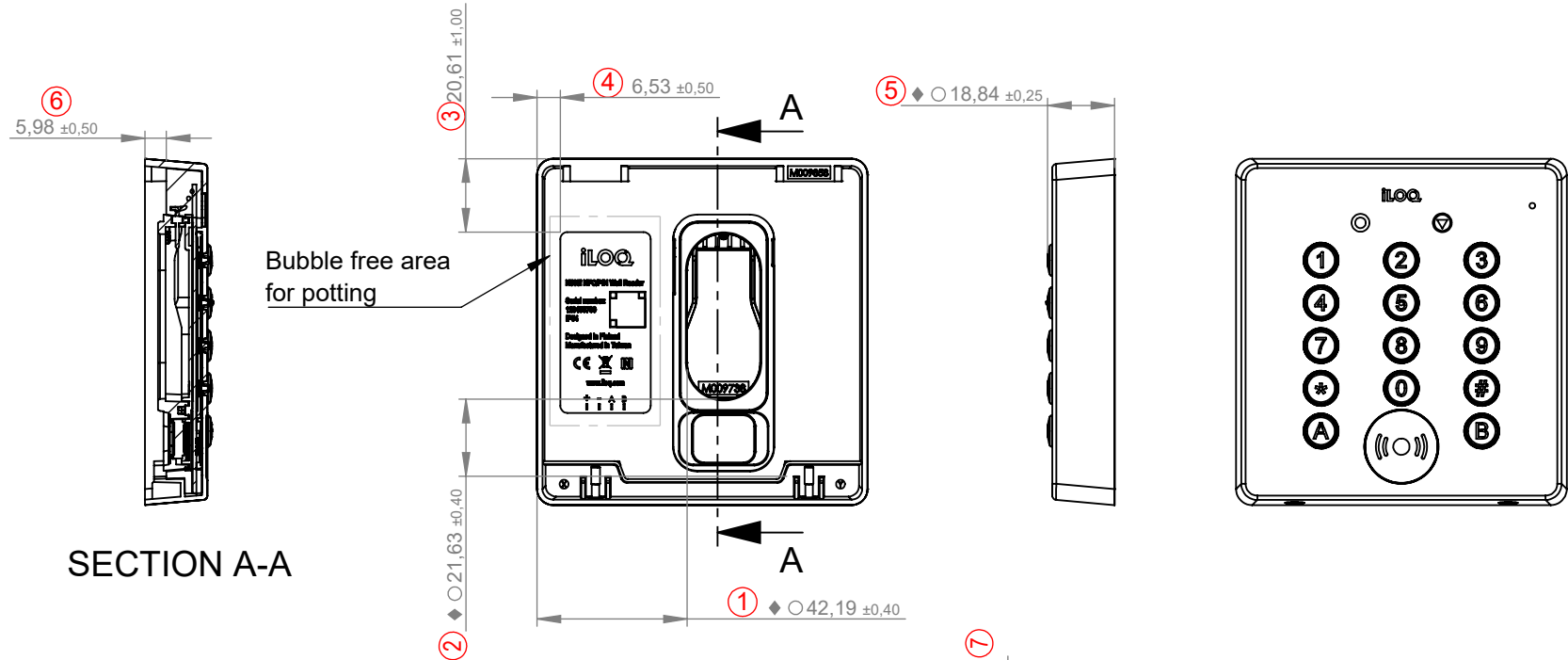
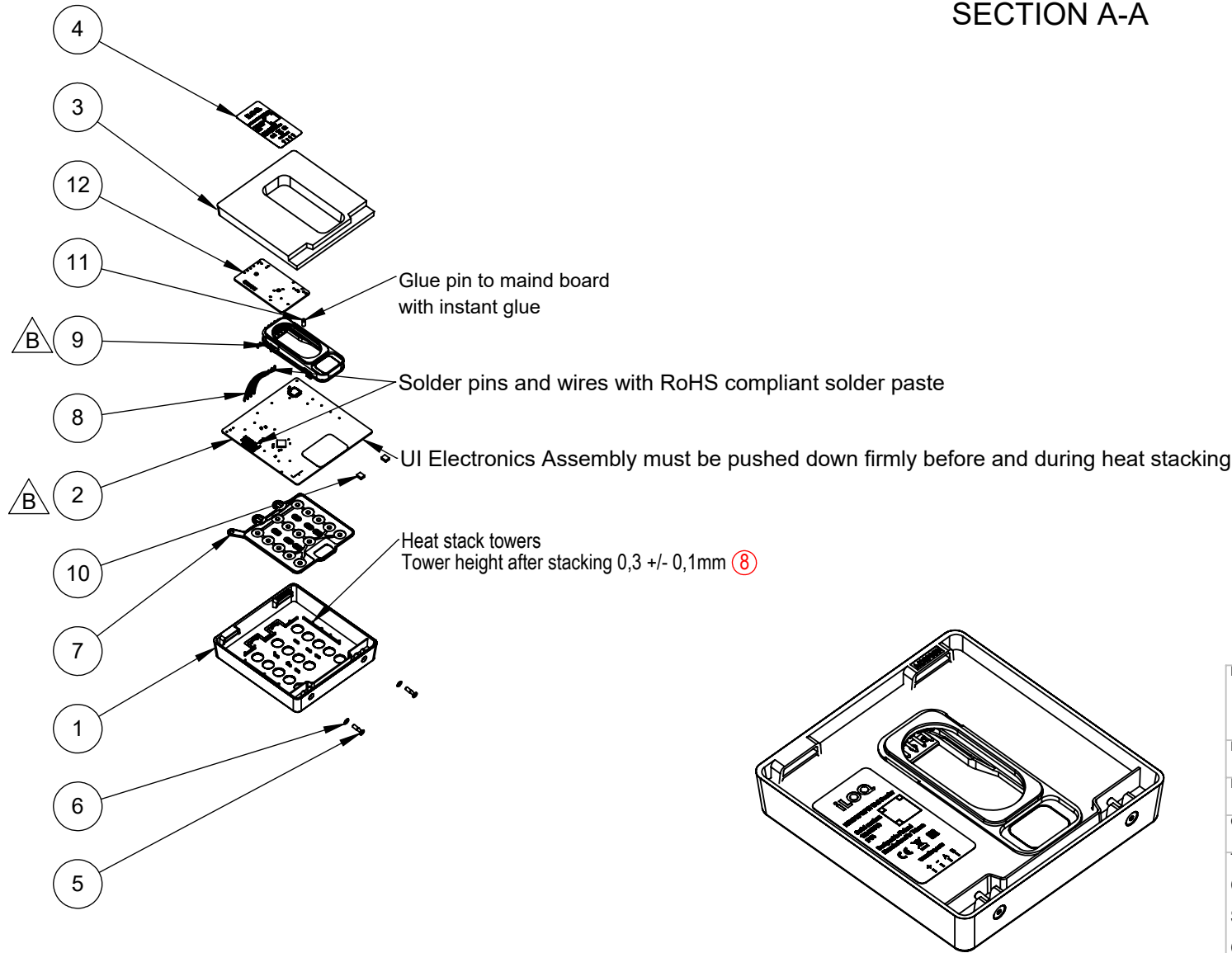




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NOTES:

1. MECHANICAL REQUIREMENTS:
- Grease, oil and dirt to be removed. (except in parting lines) unless otherwise specified.
  - Dimensions of the unspecified features in 3D MASTER DATA to be followed
  - General tolerance accuracy defined in title block unless otherwise specified
  - All numbered dimensions marked by symbol (X) must be measured and reported from 3-5 samples from each cavity when requested. It is recommended to use iLOQ measuring report template.
  - If any measuring point are unclear, correct measuring points to be checked and confirmed with designer.
2. SPECIFICATIONS AND OTHER DOCUMENTS:
- DFM report to be submitted by manufacturer to iLoq and must be approved by design responsible before tooling starts.
  - FAI report to be submitted by manufacturer to iLoq from tooling samples and must be approved by design responsible before mass production starts.
  - Cpk report to be submitted by manufacturer to iLoq from preproduction order (min. qty. 200 pcs) and must be approved by design responsible before mass production starts.
3. OTHER REQUIREMENTS:
- Dimensions marked by symbol ○, Process capability (Cpk) to be proved
    - Quantity of numbers:3pcs
  - Dimensions marked by symbol ●, Continuous statistical process capability (SPC) to be proven
    - Quantity of numbers:
  - Dimensions marked by symbol ◆, Dimension will be measured in IQC.
    - Quantity of numbers:3pcs
  - Cpk requirement >1,33
  - Part package shall provide protection during transport, handling and storing.
4. EXEMPTIONS
- No changes allowed on part without written approval by iLoq design responsible person



Material: (+delivery state)		Design: Sami Tuominen26-04-2022		<div>iLOQ</div> <div>All rights reserved. Copyright © 2022iLOQ Oywww.iloq.com</div>	
		Chec'd: Artturi Mantila24-11-2023			
Part postprocessing:		Appr'd: Timo Savikoski01-12-2023			
Plating / Coating:		Based on: M014835_A-Wall Reader Assembly			
Color:		Surface Texture / Roughness:		Description:	
Tolerance:		Metric: mm			
General tol. acc. ISO2768-1 m					
Size ISO 14405 (E) 		Name: Wall Reader Assembly			
Geometric tol. symbols acc. ISO1101:2017		Status:		Drawing number:	Rev.
Surface rough. symbols acc. ISO1302:2002		Size: A3		Released M014835	B
		Sheet: 1/1			