

MAST: A Low-Cost Investigation of Space Tether Survivability and Dynamics



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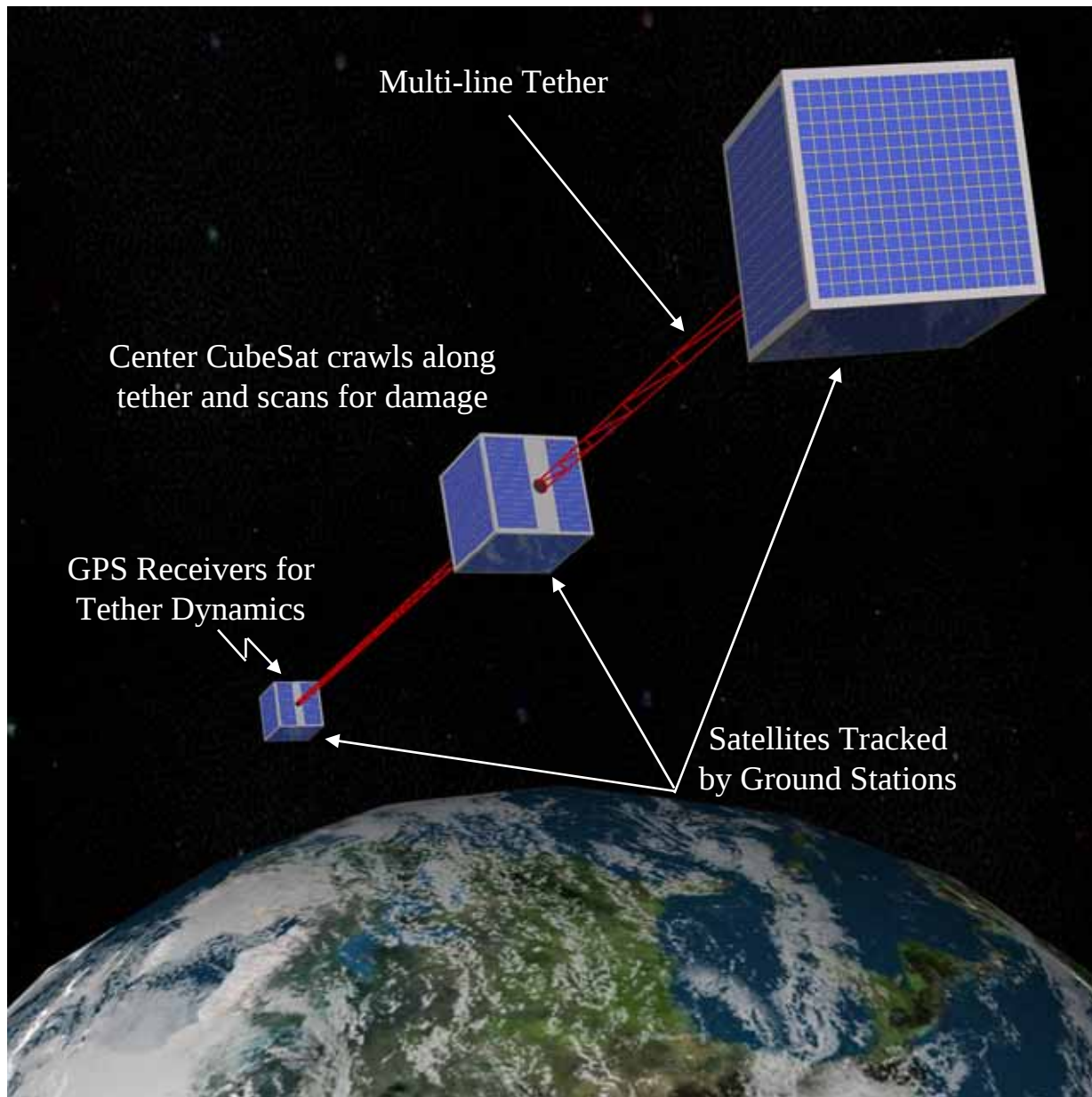
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MAST Mission Objectives



- **MAST - Multi-Application Survivable Tether Experiment**
- **PRIMARY Mission Objective**
 - Inspect multi-strand for micrometeorite impact damage and degradation due to atomic oxygen (AO)
 - Image tether which is a multi-strand 1 kilometer Hoytether™ constructed of MXER tether prototype material
- **SECONDARY Mission Objective**
 - Collect data on passive tether dynamics for study of formation dynamics and validation of tether dynamics models
 - Measure relative position of tether endpoints, and crawling body
- **GOAL**
 - Use CubeSat platform to conduct low-cost demonstration space flight
 - Use a 3 CubeSat platform – Deployer (TED), Inspector (GADGET), Other Endbody (RALPH)
 - Utilize an entire P-Pod Deployer with 3 x 1kg, and 3 x 10cm³ cubes
 - Image Tether for 6 months

Mission Concept



Mission Description

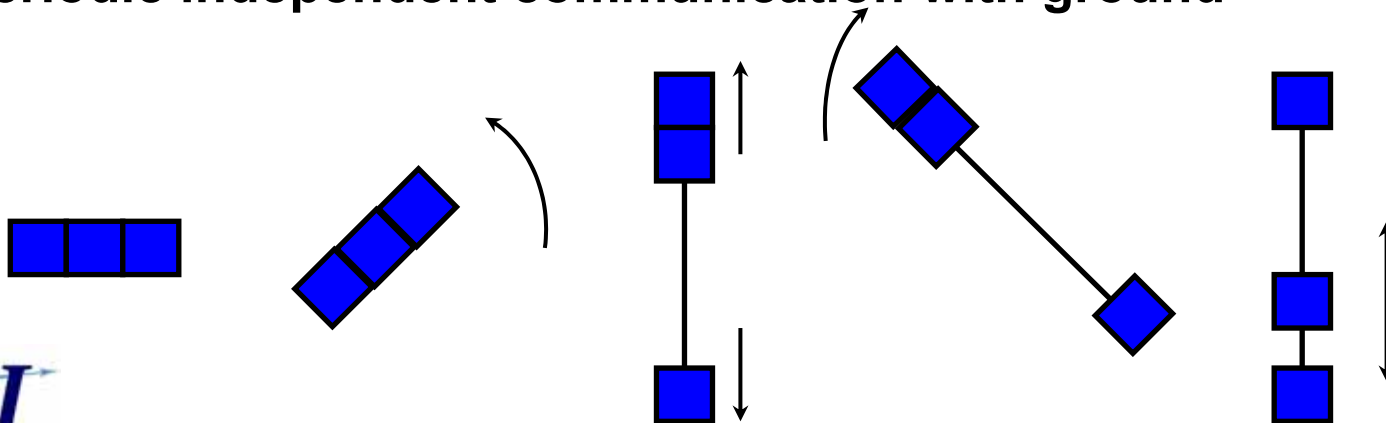


- **MAST will consist of 3 tethered CubeSats in Low Earth Orbit (LEO)**
- **A 1 kilometer multi-strand HoyTether™ will be deployed between the end CubeSats (*Ted* and *Ralph*)**
- **An Inspector Cube (*Gadget*) will traverse the tether to observed the effects of the space environment on the tether**
- **Tether Dynamics Data will be gathered throughout the mission and transmitted to the ground**
 - **Position, Velocity and body attitude will be sampled at a higher rate during tether deployment**
 - **Position, Velocity and body attitude will be sampled at a reduced rate periodically throughout the mission**

Mission Phases



- **Pre-Deployment**
 - Orbit insertion from P-POD
 - Wait for increased separation from other CubeSats
- **Deployment**
 - Tether deployment initiated by an impulsive separation
- **Inspection**
 - Formation Flying/Gravity Gradient Stabilization
 - Inspector cube will traverse tether multiple times
 - Images of entire tether will be sent to ground for analysis
 - Selectable flight dynamic information sampling
 - Periodic independent communication with ground



Overall Mission Timeline



- **On-orbit operations**

- After (P-POD deployment)+3 days, command deployment of tether
- After (P-POD deployment)+7 days, CSM watchdog timer independently activates cube separation regardless of orientation and status of spacecraft
- After (Tether deployment+7 days), start crawling along tether
- Image deployed tether repeatedly, with 7 day nominal crawl time
- (OPTIONAL) Tether can be (partially) retracted at end-of-mission
 - Will Increase the orbital lifetime

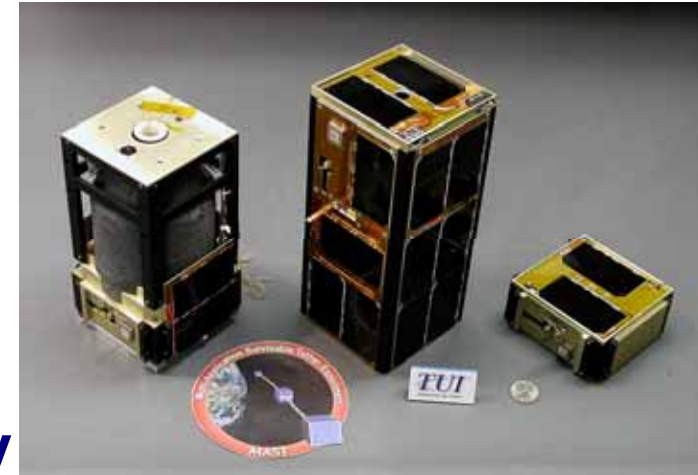
- **Launch Schedule**

- Currently scheduled launch date is 1 Dec 2006
- Orbit: 803.0 x 658.5 km, with 98° inclination
- Predicted Orbital Lifetime: 3.57 years

System Architecture



- **Three independent Spacecraft**
 - Tether Deployment Cube (TED)
 - Inspector Cube (GADGET)
 - Instrumented End-mass Cube (RALPH)



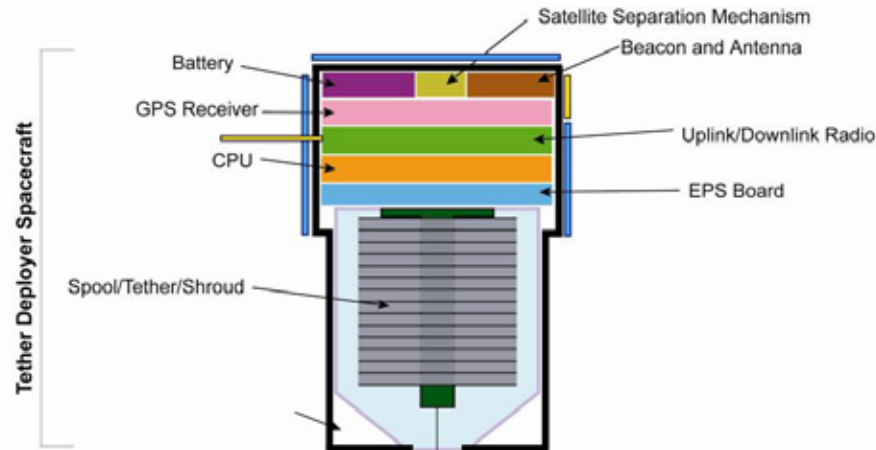
- **Design Requirements and Philosophy**

- Class D mission – single-string failures permitted
 - “Medium or significant risk of not achieving mission success permitted.”
 - “Minimum assurance standards are permitted.”
 - *ONE EXCEPTION – mechanism to initiate tether deployment may be self-initiated with a watchdog timer (CSM/nano Release Mechanism)*
- COTS components used in system
 - Reasonable to use in space environment and applications as determined through test, heritage, or analysis
- Maximal reuse of components and modules throughout MAST

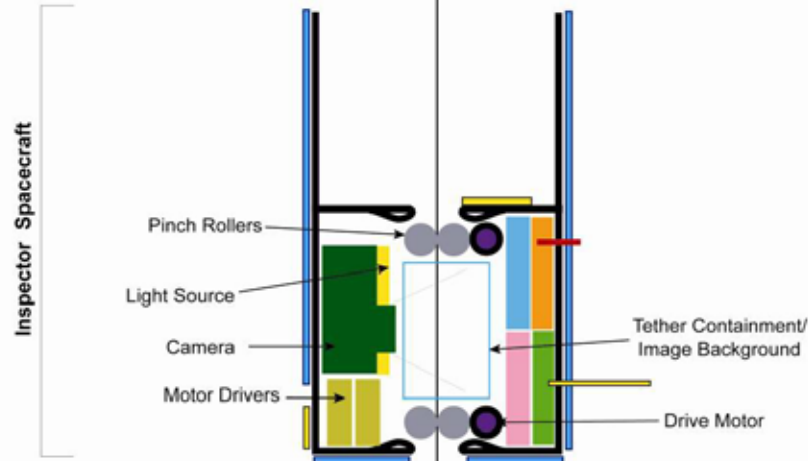
MAST Block Diagram



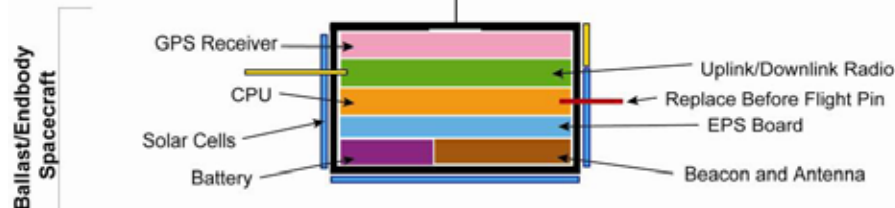
TED



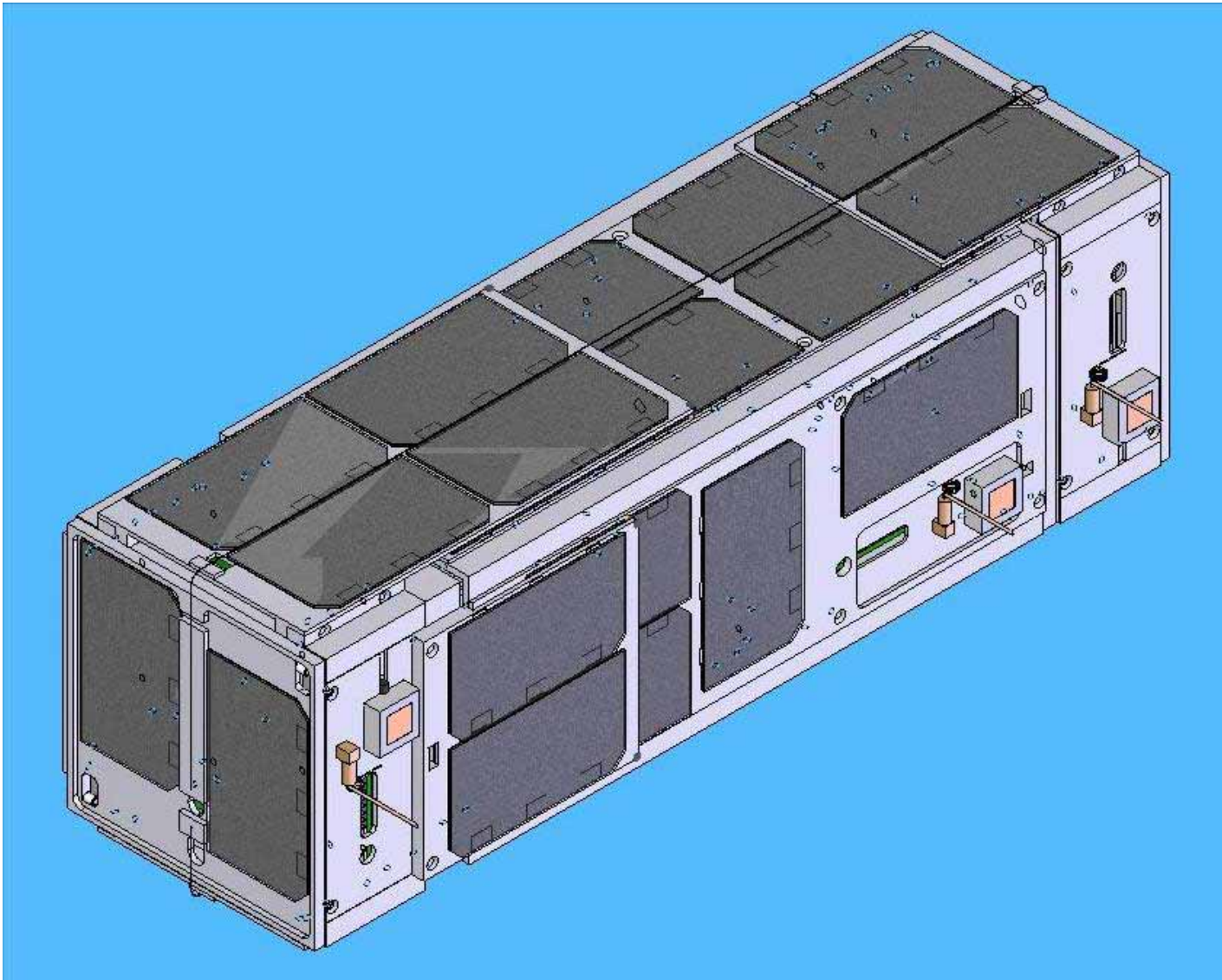
Gadget



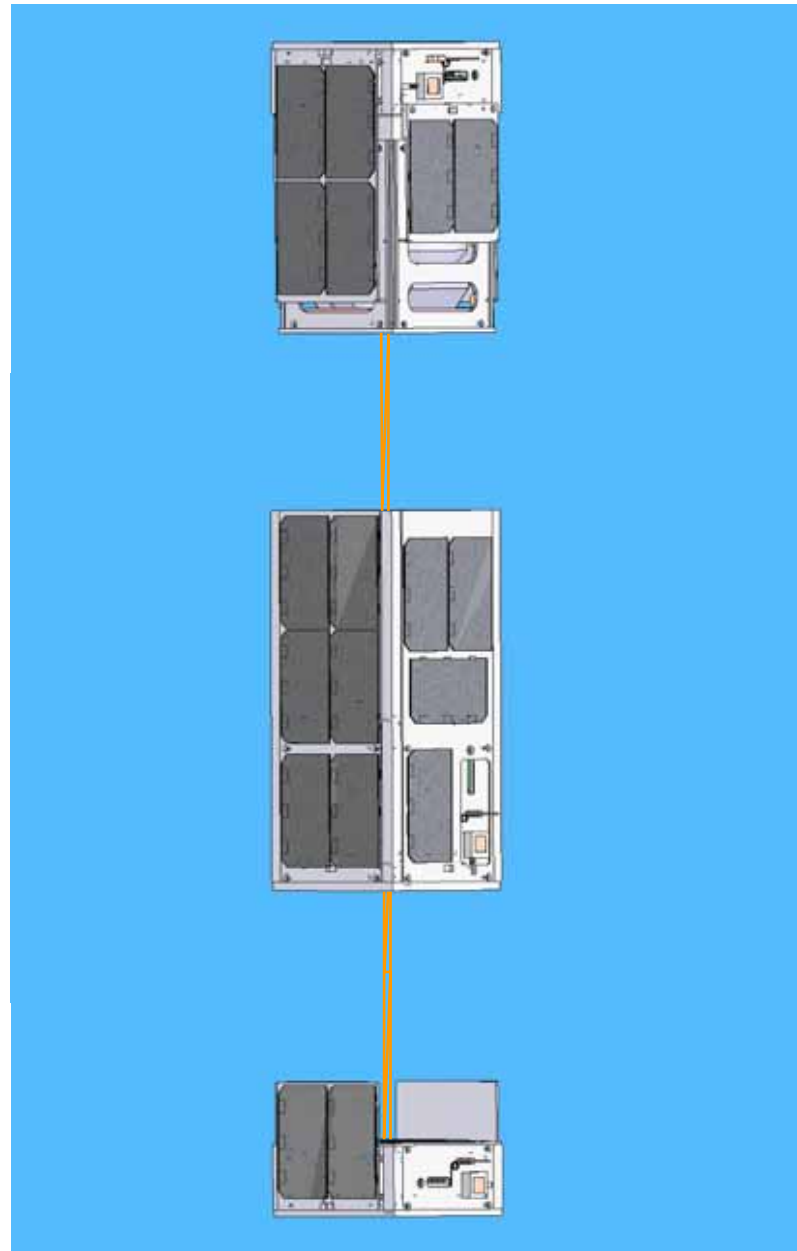
Ralph



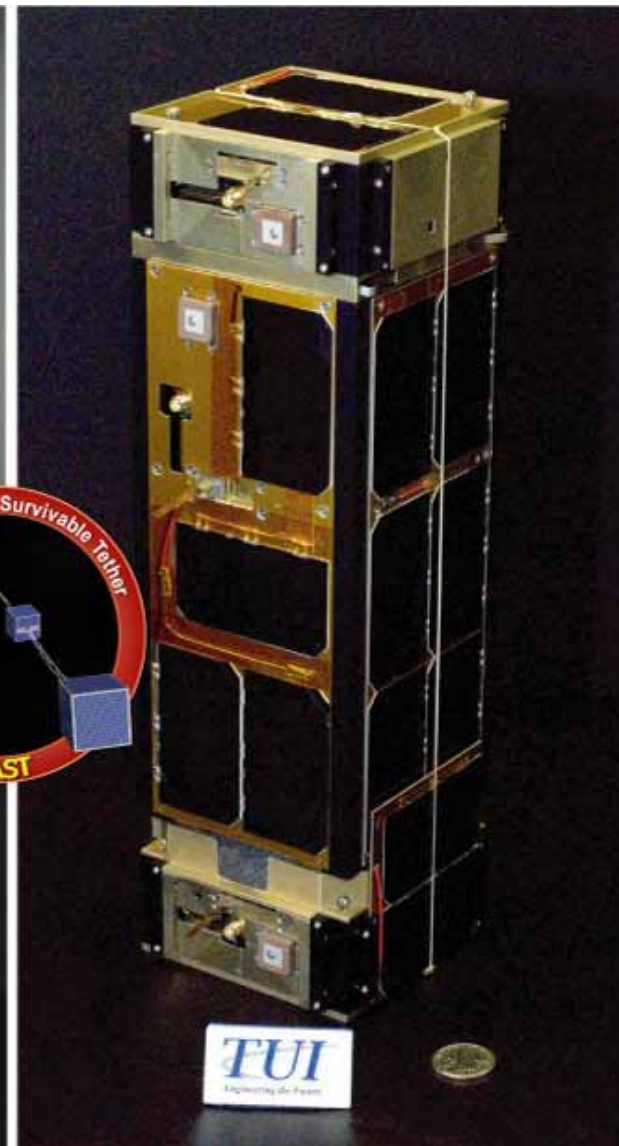
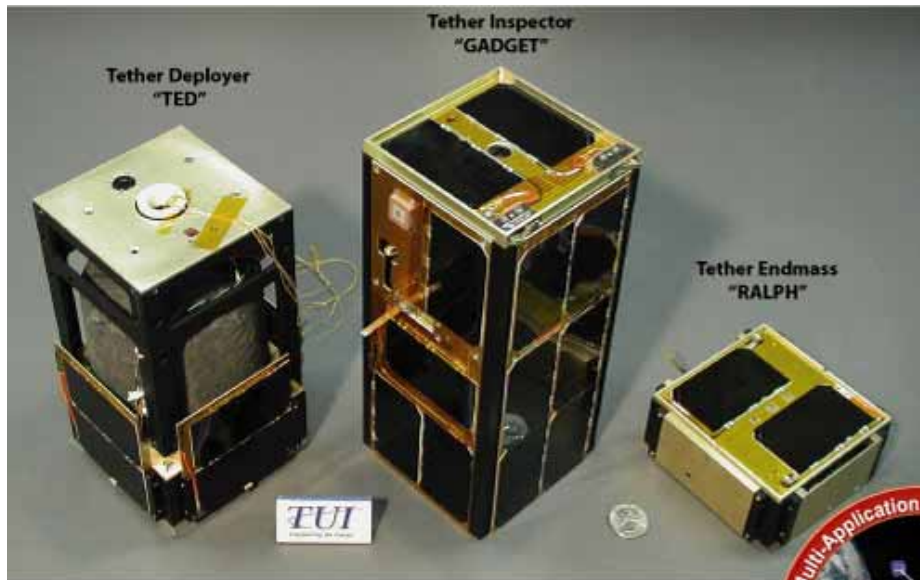
MAST Experiment Before Tether Deployment



MAST Experiment After Tether Deployment



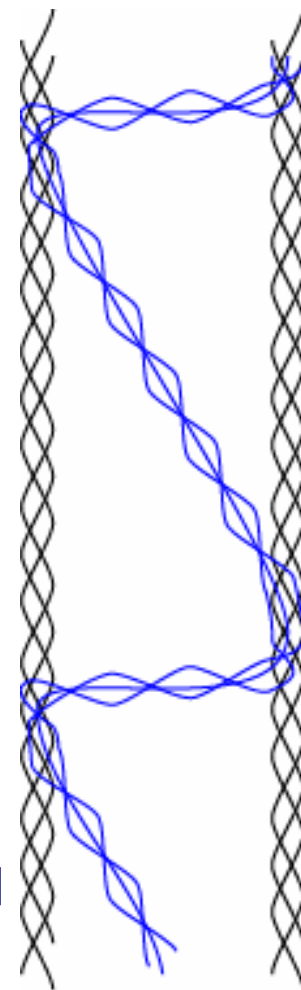
MAST Flight Hardware



MAST Tether Design



- **Minimum mass and volume HoyTether™**
- **Non-conductive tether**
- **MAST Tether has 2 primaries, 1 secondary**
 - Nominal Primary Line separation distance - 25mm
 - Primary/Secondary tie point separation distance – 250mm
 - Secondary has additional length to permit slack
- **MAST Hoytether™ constructed of 250 denier 2% TOR coated Zylon® (PBO)**
 - Primary & Secondary Line Diameter ≈ 0.5 mm
- **MAST Tether Survivability**
 - Expect to see 3.3 to 9.3 cuts/month
 - Probability of survival > 99.9% for 6 months
- **Tether is visually marked every few meters**
- **Radar reflective element (33cm long conductor) integrated into tether every 200m**



MAST Expected Debris and Meteoroid Flux



- **Orbital Debris and Micrometeoroid Flux**
 - Use NASA/JSC Orbital Debris Engineering Model
 - ORDEM2000 Does not include meteoroid flux
 - Since meteoroid flux approximately equal the orbital debris flux in the 0.1 – 1.0 mm range, we double the ORDEM2000 predicted debris flux

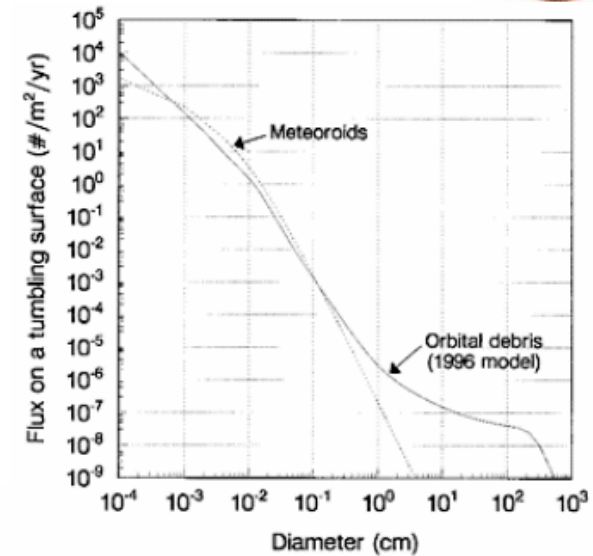
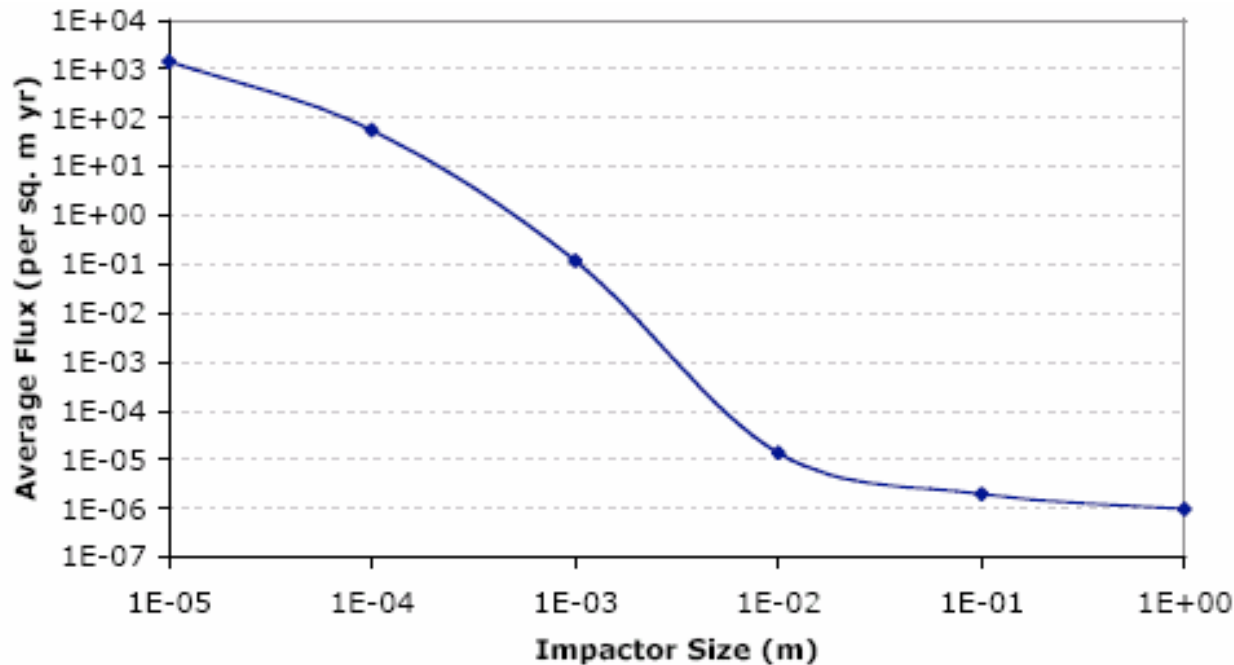


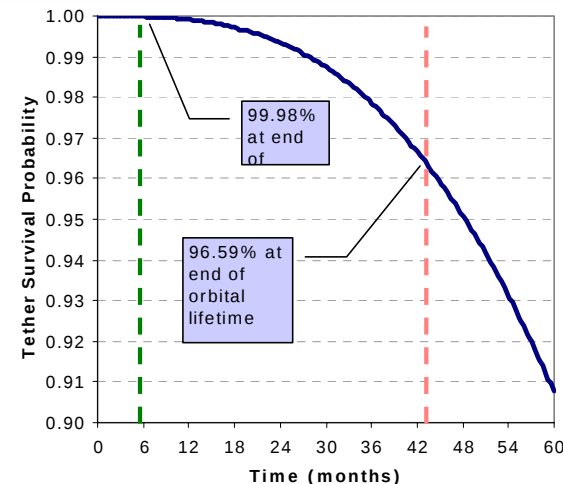
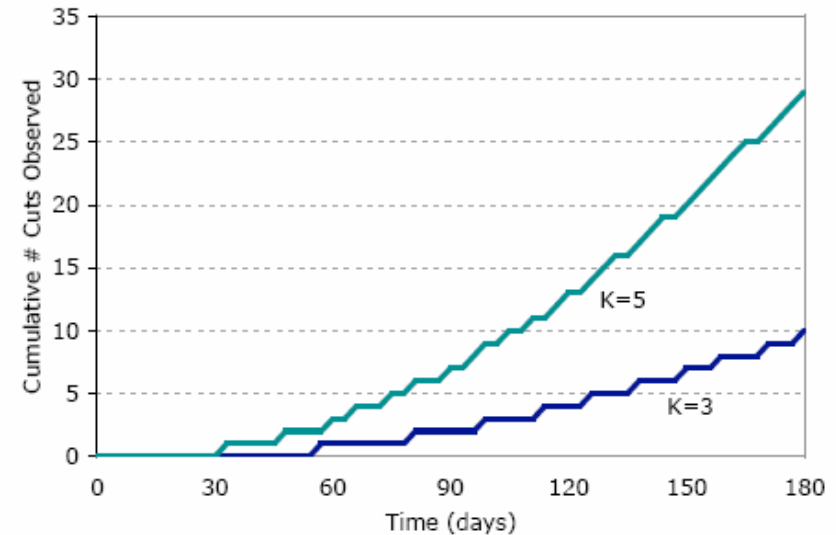
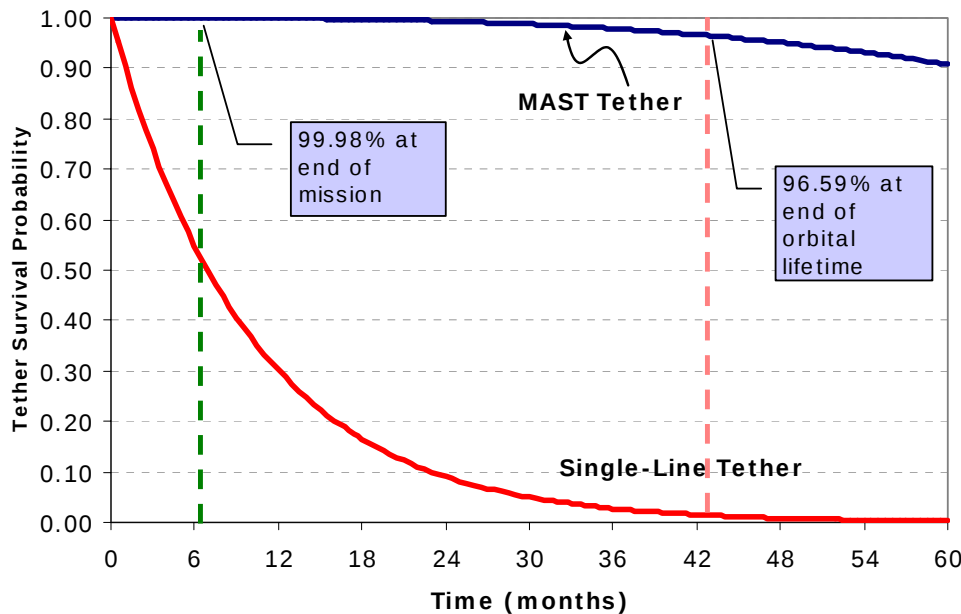
FIGURE 3-1 Comparison of meteoroid and debris flux in ISS orbit. Source: NASA.

MAST Tether Cut Rate & Survivability



- Prior experiments and analyses indicate a tether can be cut by an object 3-5 times its diameter
 - MAST experiment will measure K
- Inspector will traverse and image the 1 km tether nominally over 7 days

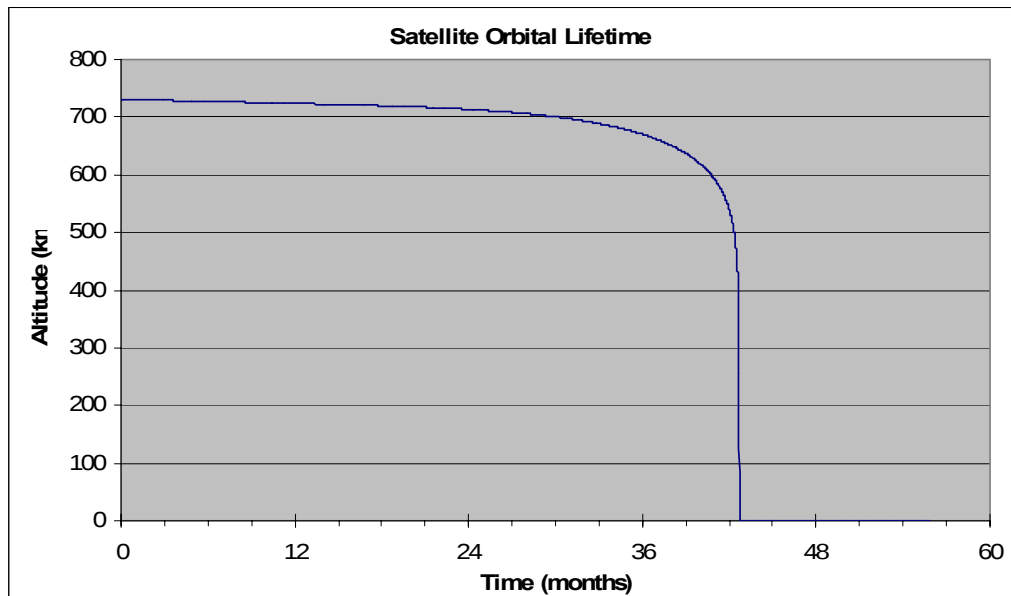
Lethality Coeff.:	3				5		
	Impactor Dia. (mm)	Impactor Dia. (mm)	OD Flux (#/m ² yr)	# Cuts/month	Impactor Dia. (mm)	OD Flux (#/m ² yr)	# Cuts/month
Primaries	0.5	0.17	19.9	3.3	0.1	55.8	9.3
Secondaries	1	0.33	4.2	0.7	0.2	14.0	2.3



MAST Orbital Lifetime



- **MAST experiment with 1km of tether**
 - System Mass: 3.21 kg
 - Cross-sectional area after tether deployment:
 - 0.034 m^2 (spacecraft) + 1.5 m^2 (tether) = 1.53 m^2
 - Ballistic Coefficient: 1.044 kg/m^2
- **Simulation Inputs**
 - Initial Orbit: 98° inclination, $803.0 \times 658.5 \text{ km}$ orbit
 - Orbital Insertion: 01 December 2006
- **Predicted Orbital Lifetime: 3.57 years**



Orbital Debris Assessment



- **Assessment of Orbital Debris Generated by Explosions and Intentional Breakups**
 - **MAST DOES NOT contain the following explosion or breakup hazards:**
 - Pressurized volumes
 - On-board propellants
 - Fuel storage or transport systems
 - Pyrotechnics
 - High capacity batteries
 - **MAST DOES contain the following breakup hazard:**
 - **Kinetic Energy Storage Devices**
 - There are 4 spring/post units in the Inspector Cube
 - Impart a 0.9 m/s relative separation velocity for tether deployment
 - Motion of posts and plate constrained
 - Kinetic energy is held in storage by a Vectran cable
 - Cable is severed by heat from a nichrome wire
 - Cable ends remain attached to Ralph

MAST Inspector - Gadget



- **Inspector Requirements**

- Inspector will travel along the 1 kilometer length of the tether with knowledge of its absolute position along the tether
 - Crawler mechanism will minimize the tether dynamics perturbations
 - Crawling velocity and acceleration is limited by tether tension
- Inspector will inspect the tether with sufficient resolution to determine tether damage due to micrometeoroids, and orbital debris
 - Optical imaging most suitable for evaluating
- Having sufficient resources (power, image storage space, downlink)
Gadget will traverse the tether once every 7 days

- **Additional Design Goals**

- Gather data on tether and body dynamics
 - Inspector will house GPS receiver in addition to GPS receivers in tether endbodies
 - Integrate magnetoinductive 3-axis magnetometer & compare to IGRF/WMM
 - Measure power produced by solar panels on each face (coarse sun sensor)

Command and Telemetry Radio



- Telemeter collected images, attitude, and housekeeping data to the ground
- Receive commands to modify MAST operations
- Constraints and Challenges
 - Low average available power
 - Image download requires high data rates
- MAST Comm Radio
 - Microhard MHX-2400 transceiver
 - 2.4 GHz ISM band, 1 Watt output power
 - Frequency Hopping Spread Spectrum
 - 115.2Kbaud Serial Interface
 - Satellite Antenna – monopole with ≈ 2 dBi gain
- Access Time: nominally 23 minutes/day
- Effective Throughput:
 - 20 Kbps (Considering packet overhead, round-trip delay, etc.)
- Downlink Capability:
 - 3.45 MegaBytes per day
- Transmission controlled by onboard orbital propagator to minimize power requirements



Ground Stations for MAST



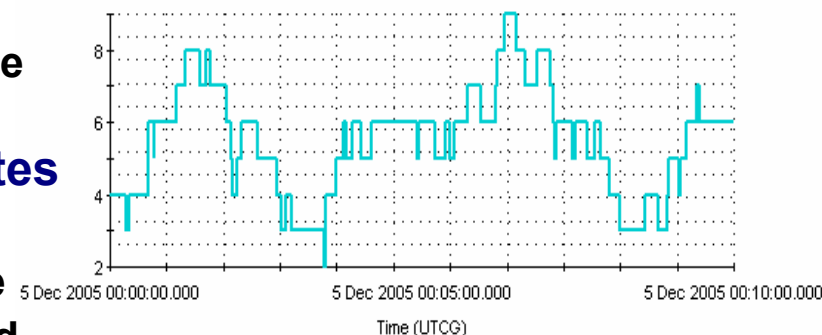
- **Primary GS located in Stanford Hills - 6 meter dish**
 - Gain: 41 dBi
 - Beam width: 1.46 degrees
 - Polarization: Right Hand Circular (RHCP)
 - Full-motion Tracking and Control System
 - Microhard MHX-2400 located at feed
- **Internet Enabled Mercury Ground Station Software**
 - Uses two-line elements (TLEs) from Space Command to point dish
 - Allows experimenters and users to access dish via TCP/IP
- **Possible Additional Ground Stations**
 - 4 meter dish at Penn State - State College, PA
 - 21 meter dish at Morehead University - Morehead, KY



GPS Receiver for MAST



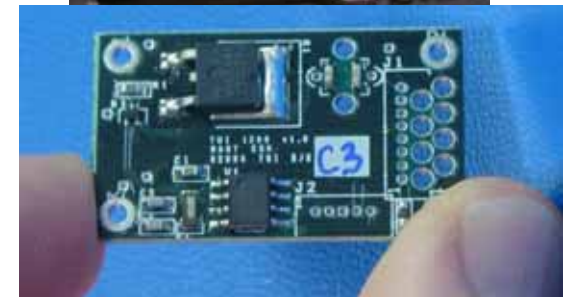
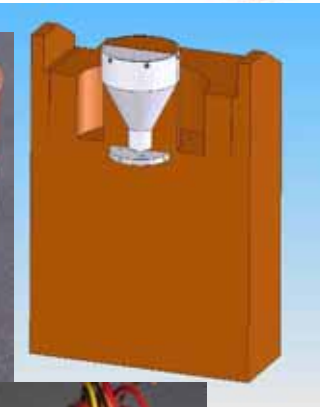
- **Phoenix GPS receiver from Deutsche Zentrum für Luft- und Raumfahrt (DLR)**
 - DLR has successfully flown predecessor Orion receiver
 - Stanford University has cooperative agreement in place with DLR for MAST
 - Low cost COTS hardware (Signav MG5001)
 - Technical expertise/advice available at Stanford
- **Orbital Position information**
 - Available in WGS-84 Cartesian format
- **Measurements for tether dynamics:**
 - During deployment: once every 5 seconds
 - Post-deployment: once every 1 minute
 - Differential post-processing by DLR will improve measurement accuracy
- **GPS Antenna located on 'side' face of satellites due to zenith/nadir ambiguity**
 - ≥ 5 satellites in view 95+% when satellite stable
 - Spinning may cause the system to lose lock and resolution due to limited number of sats in view



Follow-on Technologies & Products



- **Products Released in August 2005**
 - **nanoTerminator™** - end-of-mission deorbit module for nanosatellites
 - 100 meters of conductive tether
 - Utilizes ED tether drag to rapidly deorbit a small spacecraft
 - Enables pico- and nano-satellites to comply with orbital debris mitigation guidelines with minimal mass and volume impacts and at a low cost.
 - **nanosat Release Mechanism** – device for mechanism release or nanoTerminator™ deployment
 - Used to initiate mechanism release, spring energized separation, or nanoTerminator™ ejection either upon command or via integral watchdog timer expiration



[Web Link to nanoTerminator Data Sheet](#)