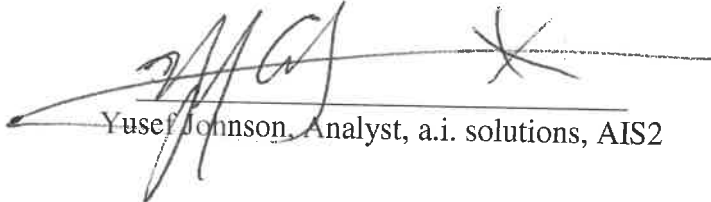


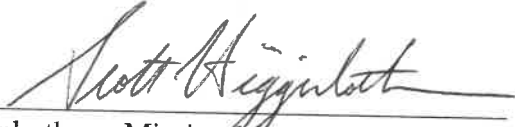
ELVL-2018-0045207 Rev A  
May 4, 2018

**Orbital Debris Assessment for  
The CubeSats on the  
CRS OA-10/ELaNa-21 Mission  
per NASA-STD 8719.14A**

Signature Page



Yusef Johnson, Analyst, a.i. solutions, AIS2



Scott Higginbotham, Mission Manager, NASA KSC VA-C

National Aeronautics and  
Space Administration

**John F. Kennedy Space Center, Florida**  
Kennedy Space Center, FL 32899



ELVL-2018-0045207 Rev A

Reply to Attn of: VA-H1

May 4, 2018

TO: Scott Higginbotham, LSP Mission Manager, NASA/KSC/VA-C  
FROM: Yusef Johnson, a.i. solutions/KSC/AIS2  
SUBJECT: Orbital Debris Assessment Report (ODAR) for the ELaNa-21 Mission

REFERENCES:

- A. *NASA Procedural Requirements for Limiting Orbital Debris Generation*, NPR 8715.6A, 5 February 2008
- B. *Process for Limiting Orbital Debris*, NASA-STD-8719.14A, 25 May 2012
- C. International Space Station Reference Trajectory, delivered May 2017
- D. McKissock, Barbara, Patricia Loyselle, and Elisa Vogel. *Guidelines on Lithium-ion Battery Use in Space Applications*. Tech. no. RP-08-75. NASA Glenn Research Center Cleveland, Ohio
- E. *UL Standard for Safety for Lithium Batteries, UL 1642*. UL Standard. 4th ed. Northbrook, IL, Underwriters Laboratories, 2007
- F. Kwas, Robert. Thermal Analysis of ELaNa-4 CubeSat Batteries, ELVL-2012-0043254; Nov 2012
- G. Range Safety User Requirements Manual Volume 3- Launch Vehicles, Payloads, and Ground Support Systems Requirements, AFSCM 91-710 V3.
- H. HQ OSMA Policy Memo/Email to 8719.14: CubeSat Battery Non-Passivation, Suzanne Aleman to Justin Treptow, 10, March 2014
- I. HQ OSMA Email:6U CubeSat Battery Non Passivation Suzanne Aleman to Justin Treptow, 8 August 2017
- J. *TechEdSat-8 Orbital Debris Assessment Report (ODAR)*, T8MP-06-XS001 Rev 0, NASA Ames Research Center

The intent of this report is to satisfy the orbital debris requirements listed in ref. (a) for the ELaNa-21 auxiliary mission launching on the CRS OA-10 vehicle. It serves as the final submittal in support of the spacecraft Safety and Mission Success Review (SMSR). Sections 1 through 8 of ref. (b) are addressed in this document; sections 9 through 14 fall under the requirements levied on the primary mission and are not presented here.

| <b>RECORD OF REVISIONS</b> |   |             |
|----------------------------|---|-------------|
| <b>REV</b>                 | <b>DESCRIPTION</b>  | <b>DATE</b> |
| 0                          | ODAR Submission for TJREVERB and VCC<br>CubeSats              | March 2018  |
| A                          | Combined original submission with full ELaNa-21<br>complement | May 2018    |

The following table summarizes the compliance status of the ELaNa-21 payload mission to be flown on the OA-10 vehicle. The 13 CubeSats comprising the ELaNa-21 mission are fully compliant with all applicable requirements.

**Table 1: Orbital Debris Requirement Compliance Matrix**

| <b>Requirement</b> | <b>Compliance Assessment</b> | <b>Comments</b>  |
|--------------------|------------------------------|--|
| 4.3-1a             | Not applicable               | No planned debris release  |
| 4.3-1b             | Not applicable               | No planned debris release  |
| 4.3-2              | Not applicable               | No planned debris release  |
| 4.4-1              | Compliant                    | On board energy source (batteries) incapable of debris-producing failure |
| 4.4-2              | Compliant                    | On board energy source (batteries) incapable of debris-producing failure |
| 4.4-3              | Not applicable               | No planned breakups  |
| 4.4-4              | Not applicable               | No planned breakups  |
| 4.5-1              | Compliant                    |  |
| 4.5-2              | Not applicable               |  |
| 4.6-1(a)           | Compliant                    | Worst case lifetime 3.9 yrs  |
| 4.6-1(b)           | Not applicable               |  |
| 4.6-1(c)           | Not applicable               |  |
| 4.6-2              | Not applicable               |  |
| 4.6-3              | Not applicable               |  |
| 4.6-4              | Not applicable               | Passive disposal   |
| 4.6-5              | Compliant                    |  |
| 4.7-1              | Compliant                    | Non-credible risk of human casualty                                      |
| 4.8-1              | Compliant                    | No planned tether release under ELaNa-21 mission                         |

## **Section 1: Program Management and Mission Overview**

The ELaNa-21 mission is sponsored by the Human Exploration and Operations Mission Directorate at NASA Headquarters. The Program Executive is Jason Crusan. Responsible program/project manager and senior scientific and management personnel are as follows:

CapSat: McKale Berg, Project Manager, University of Illinois

CySat 1: Rami Shoukih, Project Manager, Iowa State University

KickSat-2: BJ Jaroux, Project Manager, NASA Ames Research Center

HARP: Dr. J. Vanderlei Martins, Principal Investigator

OPAL: Dr. Charles Swenson, Principal Investigator, Utah State

Phoenix: Sarah Rogers, Project Manager, Arizona State University

SPACE HAUC: Supriya Chakrabarti, Principal Investigator, University of Massachusetts-Lowell

TechEdSat 8: Marcus Murbach, Project Manager, Ames Research Center

TJREVERB: Michael Piccione, Principal Investigator, Thomas Jefferson High School

UNITE: Glen Kissel, Principal Investigator, University of Southern Indiana

Virginia CubeSat Consortium (Aeternitas, Ceres, Libertas): Mary Sandy, Principal Investigator, Virginia Space Grant Consortium

| <b>Program Milestone Schedule</b> |                                  |
|-----------------------------------|----------------------------------|
| <b>Task</b>                       | <b>Date</b>                      |
| CubeSat Selection                 | September 15, 2017               |
| CubeSat Delivery to NanoRacks     | August 20th, 2018                |
| Launch                            | November 17 <sup>st</sup> , 2018 |

**Figure 1: Program Milestone Schedule**

The ELaNa-21 CubeSat complement will be launched as payloads on the OA-10 Antares launch vehicle to the International Space Station. The ELaNa-21 mission will deploy 13 pico-satellites (or CubeSats) from the International Space Station, using the NanoRacks CubeSat dispenser. Each CubeSat is identified in Table 2: ELaNa-21 CubeSats. The ELaNa-21 manifest includes: CapSat, CySat, HARP, KickSat-2, OPAL, Phoenix, SPACE HAUC, TechEdSat 8, TJREVERB, UNITE, and the three Virginia CubeSat Consortium CubeSats (Aeternitas, Ceres, and Libertas). The current launch date is projected to be November 17<sup>th</sup>, 2018.

The CubeSats on this mission range in size from a 10 cm cube to 60 cm x 10 cm x 10 cm, with masses from about 1.2 kg to 3.5 kg, with a total mass of roughly 20 kg being manifested on this mission. The CubeSats have been designed and universities and government agencies and each have their own mission goals.

## Section 2: Spacecraft Description

There are 13 CubeSats flying on the ELaNa-21 Mission. Table 2: ELaNa-21 CubeSats outlines their generic attributes.

**Table 2: ELaNa-21 CubeSats**

| CubeSat Names            | CubeSat Quantity | CubeSat size (mm <sup>3</sup> ) | CubeSat Masses (kg) |
|--------------------------|------------------|---------------------------------|---------------------|
| CapSat                   | 1                | 300 x 100 x 100                 | 2.8                 |
| CySat                    | 1                | 340 x 100 x 100                 | 1.6                 |
| * HARP                   | 1                | 368 x 100 x 100                 | 4.1                 |
| * KickSat-2              | 1                | 300 x 100 x 100                 | 2.3                 |
| * OPAL                   | 1                | 368 x 100 x 100                 | 5.0                 |
| Phoenix                  | 1                | 325 x 100 x 100                 | 3.2                 |
| SPACE HAUC               | 1                | 340 x 100 x 100                 | 2.9                 |
| *TechEdSat 8             | 1                | 600 x 100 x 100                 | 7.9                 |
| TJREVERB                 | 1                | 227 x 100 x 100                 | 2.6                 |
| UNITE                    | 1                | 340 x 108 x 108                 | 3.5                 |
| Virginia CC - Aeternitas | 1                | 113 x 100 x 78                  | 1.2                 |
| Virginia CC - Ceres      | 1                | 113 x 106 x 106                 | 1.2                 |
| Virginia CC - Libertas   | 1                | 118 x 105 x 106                 | 1.4                 |

\*The following pages describe the CubeSats flying on the ELaNa-21 mission, with the omissions noted below. ODARs for these CubeSats were previously submitted to the Agency as follows:

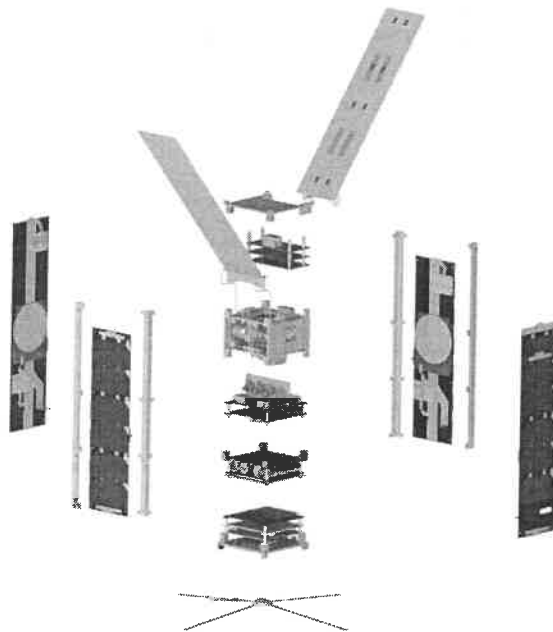
**HARP: ELaNa-22 Rev A ODAR 5/2017**

**KickSat-2: KickSat-2 9/2015**

**OPAL: ELaNA-22 ODAR 10/16**

**TechEdSat-8's ODAR was drafted by NASA Ames (Document No. T8MP-06-XS001 Rev 0)**





**Figure 2: CAPSat Expanded View.**

## Overview

The Cooling, Pointing, Annealing Satellite (CAPSat) is a CubeSat under development by the University of Illinois and Bradley University. The mission, which is expected to last approximately one year, encompasses three technology demonstrations, each advancing the technology readiness level of NASA roadmap technologies. The experiments are: strain-actuated deployable panels for improved pointing control and jitter reduction, an active thermal control system, and single-photon avalanche detectors (SPADs) to test methods of mitigating space radiation damage.

## CONOPS

Thirty minutes after all three separations switches register deployment, the power board will set a flag to initiate full boot. The C&DH will be brought online, and attempt to fire the thermal knives to release the antenna. After three attempts, it will begin a Bdot detumbling algorithm to attempt to reduce all angular motion. Beaconsing will begin after the antenna has attempted deployment. Once we are able to uplink its TLE and a date stamp update, the ADCS algorithm will switch to controlling the satellite such that service plate is the ram. After a few weeks of commissioning and testing the payloads, science operations will begin. Data will be transmitted down on the NanoCom AX100 radio to our ground station. Science will continue until the satellite re-enters.

## **Materials**

Satellite structure is made from AL60601T6, while the solar panels are Carbon fiber with an aluminum backing. The Cooling Payload consists of many small stainless steel components and its deployable panel is made of carbon fiber. The annealing payload is comprised of two circuit boards. The Pointing Payload is mostly circuit boards with an iron vibration motor and its deployable panel is made of a thin sheet of stainless steel.

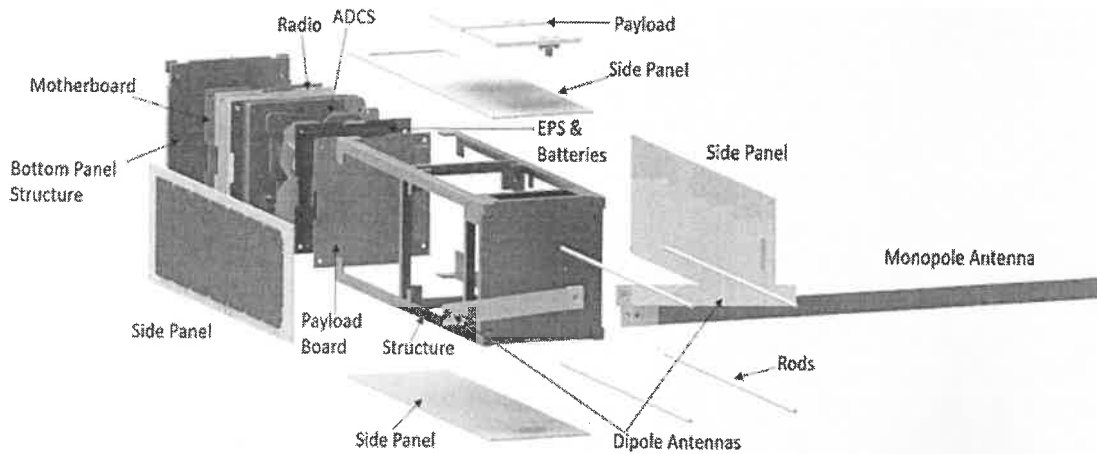
## **Hazards**

Regarding the restriction on pressure vessels for this launch, one of the CAPSat payloads contains a fluid loop containing 50/50 glycol/water, which under normal atmospheric conditions would not be considered a pressure vessel. The system has an operating pressure limit of 29.4 PSIA and a safety margin will be placed on the operating pressure of the system. The payload will undergo thorough leak and pressure testing in addition to standard vacuum, thermal, and vibration testing. There are no other hazards or exotic materials.

## **Power System/Batteries**

The electrical power storage system consists of common lithium-ion batteries with over-charge/current protection circuitry. The charging system incorporates an MPPT logic. The lithium batteries carry the UL-listing number MH12210.

## CySat – Iowa State University – 3U



**Figure 3: CySat Expanded View**

### Overview

CySat will operate in a Low Earth Orbit (LEO) environment to test out a state-of-the-art radiometer payload based off a Software Defined Radio (SDR) to observe the Earth and measure the soil moisture.

### CONOPS

Once CySat is deployed power will begin flowing and the countdown timers for the deployable antenna and the communication subsystem will initiate. After 45 minutes have passed, the antenna will deploy. The ground station, will then attempt to pick up CySat's beacon and establish contact. The satellite will be in a passive mode at this point, and will stay in this mode for roughly the first 24 hours of operations. This involves an ASCII message containing minimal system status information, and a welcome message for radio amateurs. A command will then be sent to CySat to ensure health and housekeeping data is gathered. This will continue for no more than a week. Once functions are determined to be nominal, CySat will be transitioned for primary operations and all primary payload routines will be active at this time. Payload activities are desired to continue for at least one year.

### Materials

The CySat structure is made of Aluminum 6061-T6. It contains standard commercial off the shelf (COTS) materials, electrical components, PCBs and solar cells.

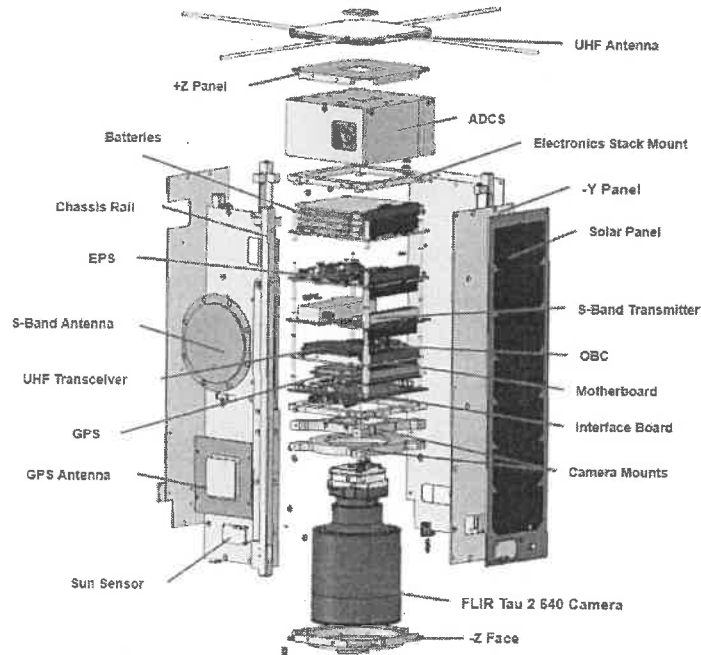
## **Hazards**

There are no pressure vessels, hazardous or exotic materials.

## **Batteries**

The electrical power storage system consists of Lithium ion batteries with cell overcurrent – charge, cell overcurrent – discharge, cell voltage and cell under – voltage protection circuits on each cell as well as on the entire battery assembly. Additional over – current bus protection and battery under – voltage protection is also provided by the electric power system (EPS). The UL – listing number for the batteries is: UL 1642.

## Phoenix– Arizona State University – 3U



**Figure 4: Phoenix Expanded View**

### Overview

Phoenix is a 3U CubeSat designed to study the Urban Heat Island Effect over several US cities. The payload is the Tau2 640 infrared camera, which is a commercially available, uncooled microbolometer produced by FLIR Technologies

### CONOPS

After the satellite is deployed from the ISS, it will initiate power to its components and start a countdown timer. After 30 minutes, the UHF antenna will deploy. After 45 minutes, the UHF beacon will be activated to communicate satellite health. Phoenix will undergo a week of checkout operations, where mission operators will monitor the health of the satellite, capture calibration images, and solidify the satellite's trajectory before beginning the mission objective. Mission operations are expected to last up to two years, and yield a total of 8,000 thermal IR images before the satellite re-enters.

### Materials

Phoenix is comprised of COTS hardware. Therefore, all electrical components, PCBs, and solar cells are rated for the environment of space. The chassis is made of Aluminum 7075-T6. Stainless-steel bolts will be used to assemble the chassis and all cabling will be comprised of copper alloy material.

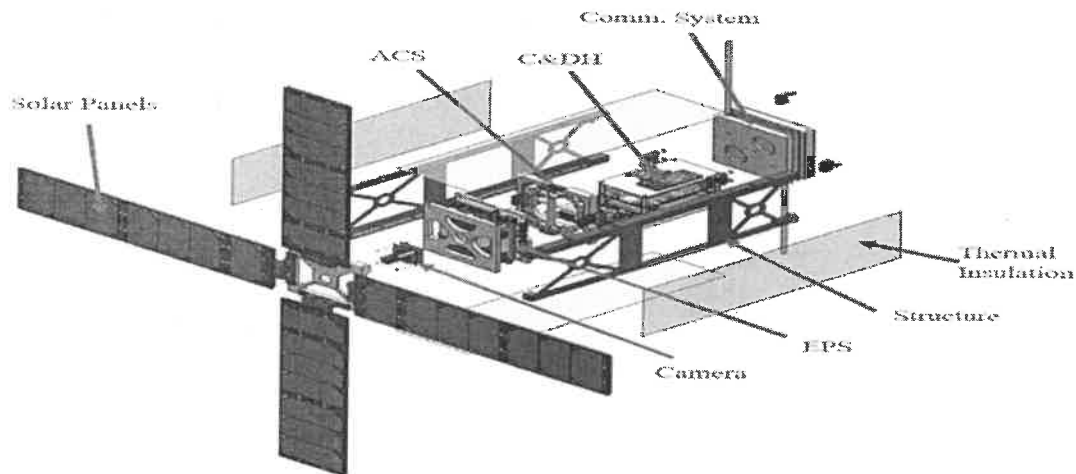
## **Hazards**

There are no pressure vessels, hazardous, or exotic materials.

## **Batteries**

The electrical power storage system consists of Lithium ion batteries with overcharge/current protection circuitry. The UL listing number for the batteries is: UL1642.

## SPACE HAUC – University of Massachusetts, Lowell – 3U



**Figure 5: SPACE HAUC Expanded View**

### Overview

SPACE HAUC will demonstrate that high data transmission rates can be achieved by using a X-Band Phased-Array antenna with an electronically steered beam on a CubeSat.

### CONOPS

Immediately upon deployment, SPACE HAUC will power up and determine if it is spin stabilized. If not, the Attitude Determination and Control System will stabilize the spin. It will then determine if it is sun pointed, if not the Attitude Determination and Control System will point SPACE HAUC at the sun. SPACE HAUC will then wait for a beacon signal from the ground, upon receipt of the beacon, SPACE HAUC will take pictures of the sun and transmit them down. The process of waiting for the beacon signal will be repeated whenever the beacon signal is lost.

### Materials

The CubeSat structure is made of Aluminum 7075-T6. It contains all standard commercial off the shelf (COTS) materials, electrical components, PCBs and solar cells except for the RF front end board and patch antennas which are custom designed. The high-speed radio uses a ceramic patch antenna.

## Hazards

There are no pressure vessels, hazardous, or exotic materials.

## Batteries

The lithium-ion battery is charged with all the available power from the photo-voltaic inputs that is not drained by the loads on the external power busses. The battery is protected against voltage being too high or too low.

The software high voltage protection implements a constant voltage charge scheme that will keep the battery at its maximum voltage. The full mode regulation works by lowering voltage on the solar panel inputs, thereby only taking in the power needed.

The software low voltage protection is a four state system. Should the battery voltage drop below 7.2 V, the battery hardware will switch to a 'safe mode' configuration, which allows for the switching off of all essential systems and leaves only a simple power beacon running. Should the battery drop below 6.5 V, the software will switch off all user outputs.



## TJREVERB – Thomas Jefferson High School for Science and Technology 2U

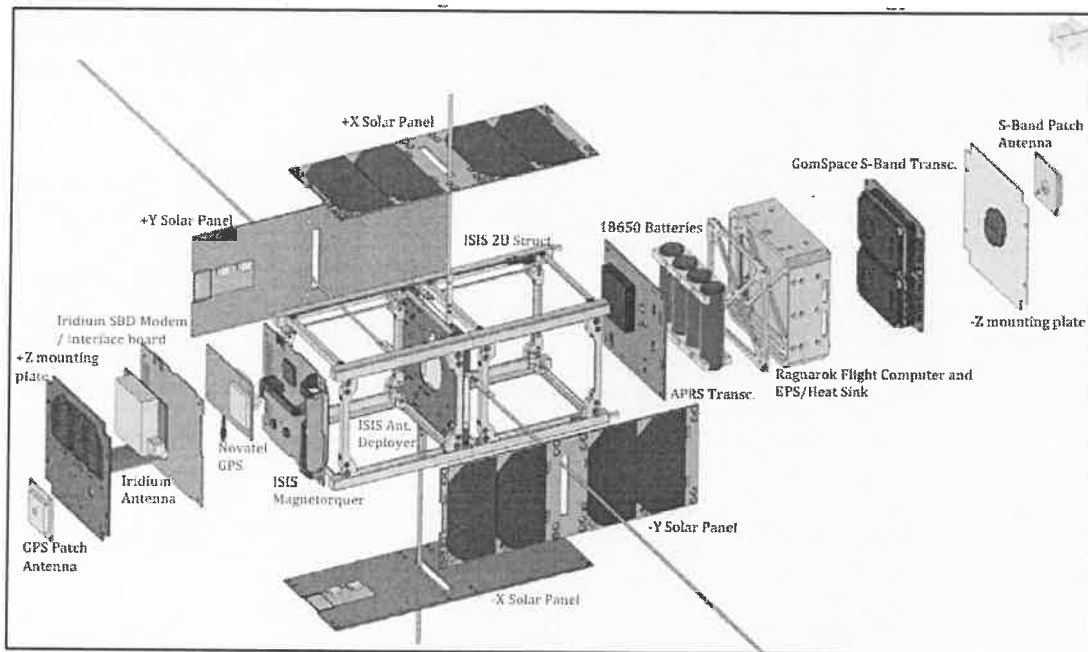


Figure 6: TJREVERB Expanded View

### Overview

TJREVERB (Thomas Jefferson High School for Science and Technology Research and Education Vehicle for Evaluating Radio Broadcasts) will be a 2U CubeSat with magnetic torque control. It will be using a VHF APRS transceiver on 145.825MHz for command and control. It will also have a 2.2-2.3 GHz transceiver and a 1.616-1.6265 GHz short burst data (SBD) modem to test the ability to send and receive data packets and compare the usage of the Near Earth Network and the Iridium satellite network. The SBD modem will also provide secondary command and control.

### CONOPS

Thirty mins after deployment, the spacecraft will deploy its antenna and start to detumble. After 45 mins the spacecraft establishes communications link, establish GPS link, clock synch, orbit determination daily, transmit AMSAT APRS signals, and perform operations modes (Charging, Comms check, and update) and science modes. Science modes consist of running various transmission activities while orbiting in various attitude orientations modes such as spin-stabilized and 3-axis regulation.

### Materials

TJREVERB's chassis is made of Aluminum 606. It contains standard commercial off-the-shelf (COTS) materials, electrical components, PCBs and solar cells.

## Hazards

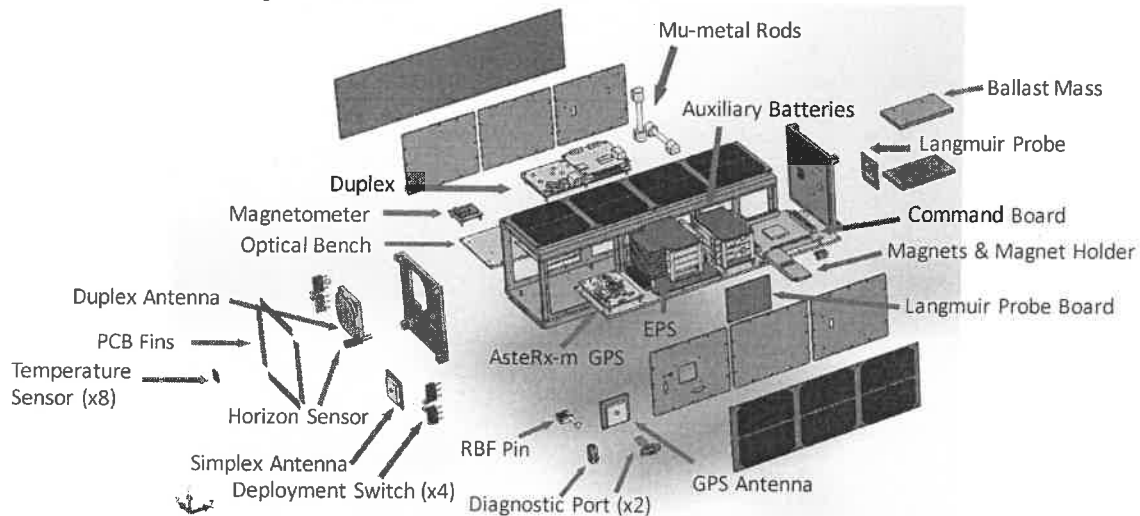
TJREVERB does not include any hazardous systems or pressure vessels.

## Batteries

The Orbtronics 18650B cell is a modified standard Panasonic 18650B NCR cell with UL listing MH12210 with flight heritage aboard past CubeSats such as GeneSat, SporeSat, OREOS, and Pharmasat. Each cell is 65 mm in length and 18.6 mm in diameter. The Graphite/LiNiCoAlO<sub>2</sub> (NCA) chemistry provides for maximum capacity of 3400 mAh at a full charge. Total of 40 Whr battery capacity is provided via 2 packs of 2 battery cells in series, @S2P, each at 20Whr.

Each cell contains a Positive Temperature Coefficient (PTC) device, Current Interrupt Device (CID), and an exhaust gas hole built into each battery cell to prevent cell rupture. The cell builds on the safety features of the 18650 cell by including a Seiko Protection Integrated Circuit (IC) that provides over voltage protections (OVP) at 4.35V, over-discharge (UVLO) protection (OCD) at 10-12A, and over-heating protection.

## UNITE– University of Southern Indiana – 3U



**Figure 7: UNITE Expanded View**

### Overview

The Undergraduate Nano Ionospheric Temperature Explorer (UNITE) CubeSat is a 3U nanosatellite that will explore Low Earth Orbit until re-entry into the atmosphere around 90 km. The mission of UNITE is to conduct space weather measurements with a Langmuir plasma probe, measure interior and exterior temperature of the craft, and model the craft's orbit in the final hours of re-entry. The lower ionosphere is a relatively unexplored region of space and the scientific data collected and transmitted by UNITE will contribute to the understanding of the region.

### CONOPS

Once deployed, the satellite's inhibit switches will be released. However, the satellite will not power on until the solar panels receive light. This is due to the "solar enable" feature of the EPS purchased from NearSpace Launch that acts as a third inhibit mechanism to the satellite powering on. Once powered on, no transmissions will be made for the first 45 minutes. Once this initial deployment period has passed, the satellite will begin collecting data and transmitting to the Globalstar satellite constellation. All transmission from UNITE will be to the Globalstar constellation as no ground station is used for the UNITE mission. The software of UNITE will change the rates of data collection and transmission based on the altitude. The satellite will continue to collect data and transmit until it burns up during re-entry.

### Materials

The structure of UNITE is a 3U chassis made of anodized 6061 aluminum. External to the chassis are solar panels, consisting of PCB and glass covered solar cells, and ceramic patch antennae. The internal components of the satellite are commercial off the shelf

(COTS) materials, two 1/8" thick aluminum plates (optical benches in exploded view), copper ballast masses, electrical components, PCBs, and batteries.

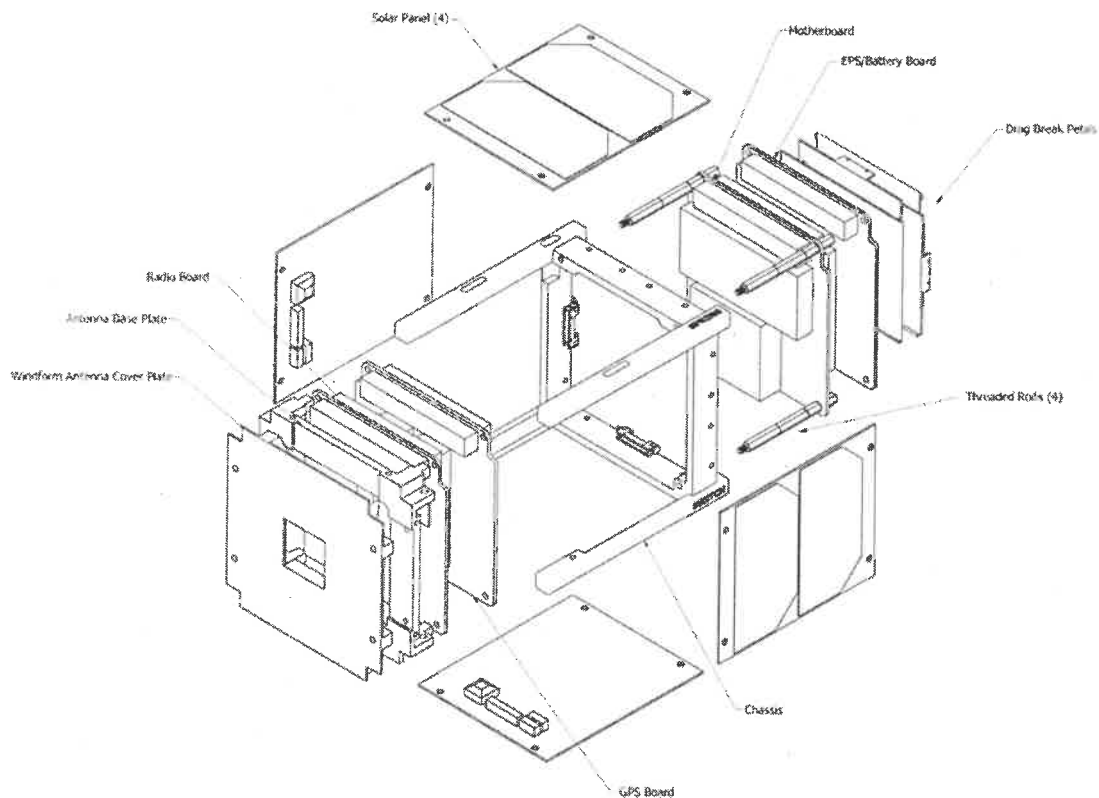
### **Hazards**

There are no pressure vessels, hazardous or exotic materials.

### **Batteries**

There are four 2-cell lithium-polymer battery packs on UNITE, bringing the maximum total stored energy to 64 watt-hours. Each battery pack contains over-charge/current protection circuitry. The NearSpace Launch EPS that interfaces with the batteries also contains over-current and over-voltage protection. The UL listing number for the batteries is 30156-1.

## Aeternitas – Old Dominion University (Virginia CubeSat Constellation)



**Figure 8: Aeternitas Expanded View**

### Overview

The Virginia CubeSat Constellation (VCC) mission is a joint operation between teams at Old Dominion University, University of Virginia, Virginia Tech, and Hampton University. ODU, UVA, and VT are each building 1U CubeSats (Aeternitas, Libertas, and Ceres, respectively) that will fly as a constellation in low earth orbit. The mission objectives are to provide undergraduate students with a hands-on flight project experience, to obtain data on atmospheric density and variability in LEO, and to test communication and relative ranging across a constellation of CubeSats. A Hampton University student team will perform analysis of spacecraft attitude, location, and orbital data to measure variations in atmospheric density in low earth orbit. Differing from Libertas and Ceres, Aeternitas will deploy a petal-like drag brake (similar to a deployable solar panel array) and will deorbit at an accelerated rate for the purposes of providing additional atmospheric drag data.

### CONOPS

After deployment from the NanoRacks deployer and remaining off for the required 30min, the antenna will deploy. Once enough power has been stored and the attitude has been determined, detumbling via magnetorquers will commence in short bursts. Once the

desired attitude stabilization is reached, Aeternitas will proceed with normal operations in which attitude and GPS data is recorded and inter-satellite ranging experiments are conducted with the other constellation CubeSats once per orbit. The results of these experiments, the scientific data, and health updates will be downlinked to the VT, ODU, and UVA ground stations during overflights. After initial data has been collected and downlinked, Aeternitas will deploy four drag brake petals that will remain connected to the satellite during de-orbit.

## **Materials**

Aeternitas' chassis is made of Aluminum 6061-T6. It contains standard commercial off-the-shelf (COTS) materials, electrical components, PCBs and solar cells. The Aeternitas' payload includes a ceramic patch antenna and the cover plate for the antenna assembly will be printed from Windform.

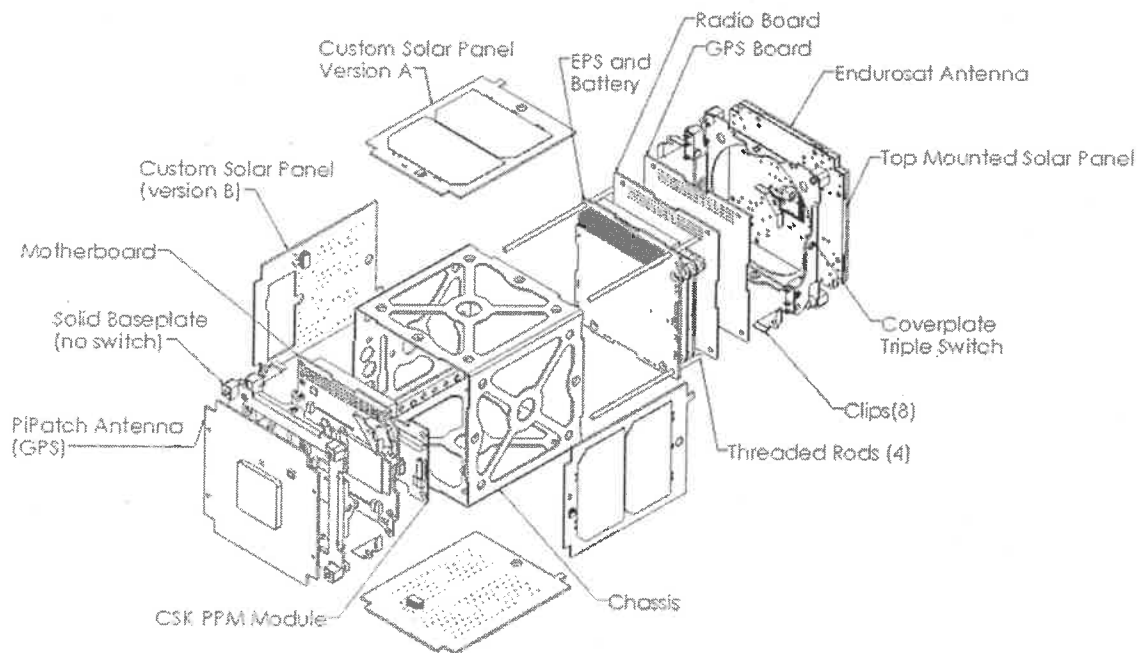
## **Hazards**

Aeternitas does not contain any pressure vessels, hazardous, or exotic materials.

## **Batteries**

Aeternitas is using the GOMspace NanoPower P31u EPS which controls the charging and discharging of two 1-cell lithium-ion batteries. The EPS features under-voltage and over-voltage protection as well as over-current protection via power distribution switches.

## Libertas –University of Virginia (Virginia CubeSat Constellation) – 1U



**Figure 9: Libertas Expanded View**

### Overview

The Virginia CubeSat Constellation (VCC) mission is a joint operation between teams at Old Dominion University, University of Virginia, Virginia Tech, and Hampton University. ODU, UVA, and VT are each building 1U CubeSats (Aeternitas, Libertas, and Ceres, respectively) that will fly as a constellation in low earth orbit. The mission objectives are to provide undergraduate students with a hands-on flight project experience, to obtain data on atmospheric density and variability in LEO, and to test communication and relative ranging across a constellation of CubeSats. A Hampton University student team will perform analysis of spacecraft attitude, location, and orbital data to measure variations in atmospheric density in low earth orbit.

### CONOPS

Upon deployment from NanoRacks, Libertas will initiate a thirty minute countdown timer before powering up, as required by the NanoRacks deployer ICD. The satellite will enter a commissioning period in which the satellite has its initial power-up, deploys the UHF antenna if there is sufficient battery power available, and performs a system health check. The CubeSat will detumble using a passive magnetic attitude control system. Once the desired attitude stabilization is reached, Libertas will proceed with normal operations in which attitude and GPS data is recorded and inter-satellite ranging experiments are conducted with the other constellation CubeSats once per orbit. The results of these experiments, the scientific data, and health updates will be downlinked to the VT, ODU, and UVA ground stations during overflights.

## **Material**

The Pumpkin CubeSat Kit 1U chassis is constructed primarily from Aluminum 5052. Internal components are either commercial-off-the-shelf or fabricated from common materials such as custom PCBs and aluminum brackets inside the spacecraft for securing magnets used for PMAC and separation switches.

## **Hazards**

Libertas does not contain any pressure vessels, hazardous, or exotic materials.

## **Power Systems/Hazards**

The electrical power storage system will consist of a Clyde Space 3rd Generation EPS and battery system that uses lithium-ion polymer cells with over-charge/current protection circuitry.



## Ceres – Virginia Tech (Virginia CubeSat Constellation) – 3U

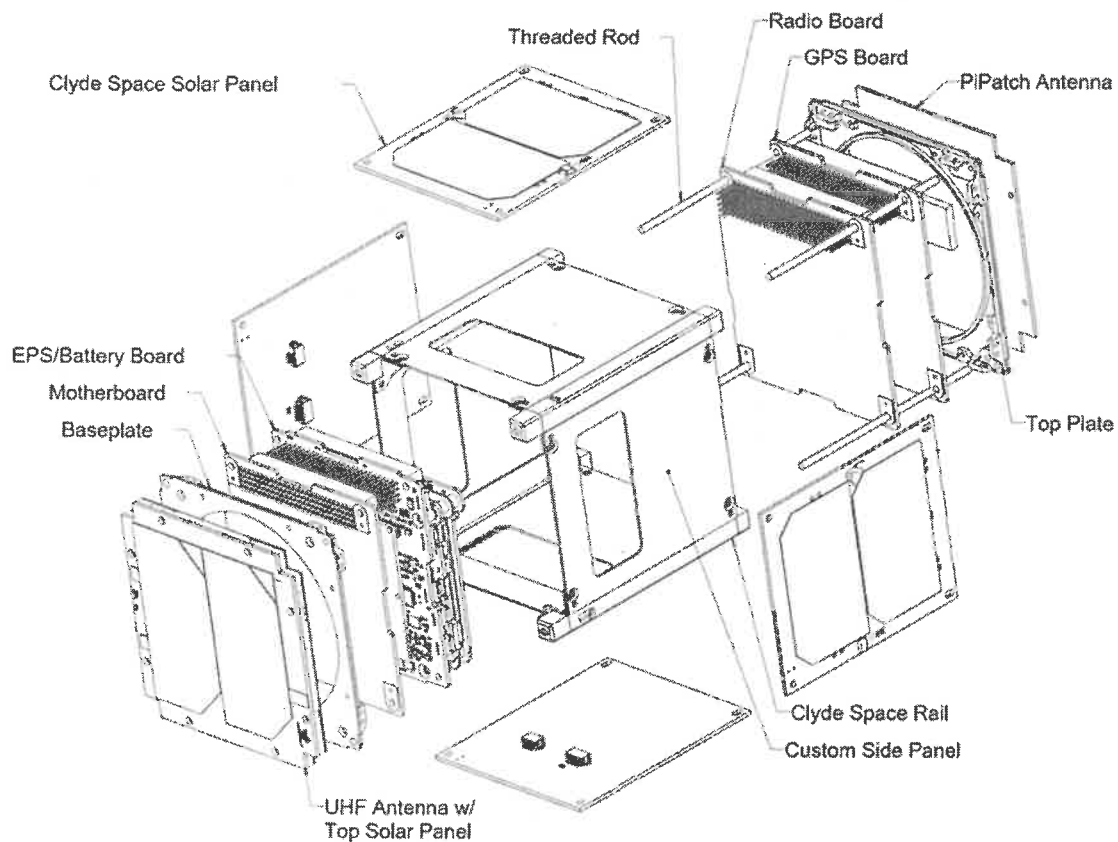


Figure 10: Ceres Expanded View

### Overview

The Virginia CubeSat Constellation (VCC) mission is a joint operation between teams at Old Dominion University, University of Virginia, Virginia Tech, and Hampton University. ODU, UVA, and VT are each building 1U CubeSats (Aeternitas, Libertas, and Ceres, respectively) that will fly as a constellation in low earth orbit. The mission objectives are to provide undergraduate students with a hands-on flight project experience, to obtain data on atmospheric density and variability in LEO, and to test communication and relative ranging across a constellation of CubeSats. A Hampton University student team will perform analysis of spacecraft attitude, location, and orbital data to measure variations in atmospheric density in low earth orbit.

## **CONOPS**

Following deployment, Ceres will power up and start a countdown timer. After thirty minutes have passed, a UHF turnstile antenna will be deployed. For the first few passes the ground station operators will attempt communications to perform checkouts of the spacecraft. Following successful checkout, the primary science mission will begin and continue for at least 3 months. This includes recording attitude and GPS data and performing inter-satellite ranging experiments with the other constellation CubeSats once per orbit. The results of these experiments, the scientific data, and health updates will be downlinked to the VT, ODU, and UVA ground stations during overflights.

## **Materials**

The CubeSat rail structure and skeleton is made of Aluminum 5052-H32. Non-critical parts of the chassis are made of a 3D printed Ultem 1010 derivative with added carbon nanotubes, similar to GSC31264. It contains all standard commercial off the shelf (COTS) materials, electrical components, PCBs and solar cells.

## **Hazards**

There are no pressure vessels, hazardous or exotic materials.

## **Batteries**

The electrical power storage system consists of a Clyde Space 3rd Generation EPS and battery system that uses lithium-ion polymer cells with over-charge/current protection circuitry.

### **Section 3: Assessment of Spacecraft Debris Released during Normal Operations**

The assessment of spacecraft debris requires the identification of any object (>1 mm) expected to be released from the spacecraft any time after launch, including object dimensions, mass, and material.

The section 3 requires rationale/necessity for release of each object, time of release of each object, relative to launch time, release velocity of each object with respect to spacecraft, expected orbital parameters (apogee, perigee, and inclination) of each object after release, calculated orbital lifetime of each object, including time spent in Low Earth Orbit (LEO), and an assessment of spacecraft compliance with Requirements 4.3-1 and 4.3-2.

No releases are planned on the ELaNa-21 CubeSat mission therefore this section is not applicable.

#### **Section 4: Assessment of Spacecraft Intentional Breakups and Potential for Explosions.**

There are NO plans for designed spacecraft breakups, explosions, or intentional collisions on the ELaNa-21 mission.

The probability of battery explosion is very low, and, due to the very small mass of the satellites and their short orbital lifetimes the effect of an explosion on the far-term LEO environment is negligible (ref (h)).

The CubeSats batteries still meet Req. 56450 (4.4-2) by virtue of the HQ OSMA policy regarding CubeSat battery disconnect stating;

“CubeSats as a satellite class need not disconnect their batteries if flown in LEO with orbital lifetimes less than 25 years.” (ref. (h))

Limitations in space and mass prevent the inclusion of the necessary resources to disconnect the battery or the solar arrays at EOM. However, the low charges and small battery cells on the CubeSat’s power system prevents a catastrophic failure, so that passivation at EOM is not necessary to prevent an explosion or deflagration large enough to release orbital debris.

The 6U CubeSat in this complement satisfy Requirements 4.4-1 and 4.4-2 if their batteries are equipped with protection circuitry, and they meet International Space Station (ISS) safety requirements for secondary payloads. Additionally, these CubeSats are being deployed from a very low altitude (ISS orbits at approximately 400 km), meaning any accidental explosions during mission operations or post-mission will have negligible long-term effects to the space environment.

Assessment of spacecraft compliance with Requirements 4.4-1 through 4.4-4 shows that with a maximum CubeSat lifetime of 3.9 years maximum, the ELaNa-21 CubeSats are compliant.

## Section 5: Assessment of Spacecraft Potential for On-Orbit Collisions

Calculation of spacecraft probability of collision with space objects larger than 10 cm in diameter during the orbital lifetime of the spacecraft takes into account both the mean cross sectional area and orbital lifetime.

The largest mean cross sectional area (CSA) among the 13 CubeSats is that of the SPACE HAUC CubeSat with solar arrays deployed.

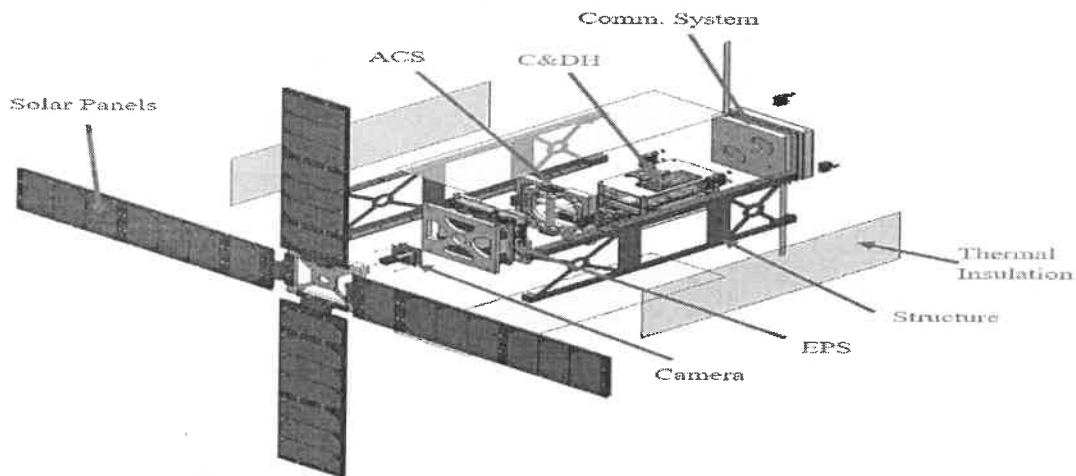


Figure 10: SPACE HAUC Expanded View (with solar panels deployed)

$$Mean\ CSA = \frac{\sum Surface\ Area}{4} = \frac{[2 * (w * l) + 4 * (w * h)]}{4}$$

Equation 1: Mean Cross Sectional Area for Convex Objects

$$Mean\ CSA = \frac{(A_{max} + A_1 + A_2)}{2}$$

Equation 2: Mean Cross Sectional Area for Complex Objects

All CubeSats evaluated for this ODAR are stowed in a convex configuration, indicating there are no elements of the CubeSats obscuring another element of the same CubeSats from view. Thus, the mean CSA for all stowed CubeSats was calculated using Equation 1. This configuration renders the longest orbital life times for all CubeSats.

Once a CubeSat has been ejected from the NanoRacks dispenser and deployables have been extended, Equation 2 is utilized to determine the mean CSA.  $A_{max}$  is identified as the view that yields the maximum cross-sectional area.  $A_1$  and  $A_2$  are the two cross-sectional areas orthogonal to  $A_{max}$ . Refer to Appendix A for component dimensions used in these calculations

The SPACE HAUC (2.9 kg) orbit at deployment is 408 km apogee altitude by 400 km perigee altitude, with an inclination of 51.6 degrees. With an area to mass ratio of 0.00398 m<sup>2</sup>/kg, DAS yields 3.9 years for orbit lifetime for its stowed state, which in turn

is used to obtain the collision probability. Even with the variation in CubeSat design and orbital lifetime ELaNa-21 CubeSats see an average of 0.0 probability of collision. All CubeSats on ELaNa-21 were calculated to have a probability of collision of 0.0. Table 3 below provides complete results.

There will be no post-mission disposal operation. As such the identification of all systems and components required to accomplish post-mission disposal operation, including passivation and maneuvering, is not applicable.

## Cubesat

|           | CapSat | CySat | Phoenix | SPACE HAUC | TechEdSat 8 |
|-----------|--------|-------|---------|------------|-------------|
| Mass (kg) | 2.8    | 2.7   | 3.2     | 2.9        | 7.9         |

| Stowed                                       |         |         |         |         |         |
|--|---------|---------|---------|---------|---------|
| Mean C/S Area (m <sup>2</sup> )              | 0.282   | 0.018   | 0.015   | 0.0116  | 0.104   |
| Area-to Mass (m <sup>2</sup> /kg)            | 0.102   | 0.014   | 0.012   | 0.004   | 0.0132  |
| Orbital Lifetime (yrs)                       | 0.23    | 3.4     | 3.7     | 3.9     | 2.2     |
| Probability of collision (10 <sup>4</sup> X) | 0.00000 | 0.00000 | 0.00000 | 0.00000 | 0.00000 |

| Deployed **                                  |  |  |  |  |         |         |
|--|--|--|--|--|---------|---------|
| Mean C/S Area (m <sup>2</sup> )              |  |  |  |  | 0.0709  | 0.564   |
| Area-to Mass (m <sup>2</sup> /kg)            |  |  |  |  | 0.0243  | 0.0714  |
| Orbital Lifetime (yrs)                       |  |  |  |  | 1.09    | 0.482   |
| Probability of collision (10 <sup>4</sup> X) |  |  |  |  | 0.00000 | 0.00000 |

Solar Flux Table Dated  
8/14/2017

\*\*Note: Blacked out areas represent Cubesats which do not have deployables or have deployable antennae with negligible areas with respect to on-orbit dwell time calculation. Data for TechEdSat-8 taken from Ames-submitted ODAR report.

Table 3: CubeSat Orbital Lifetime & Collision Probability

| <b>CubeSat</b> | <b>TJREVERB</b> | <b>UNITE</b> | <b>Aeternitas</b> | <b>Ceres</b> | <b>Libertas</b> |
|----------------|-----------------|--------------|-------------------|--------------|-----------------|
| Mass (kg)      | 2.6             | 3.5          | 1.2               | 1.2          | 1.4             |

| Stowed                                       |                |                |                |                |                |
|--|----------------|----------------|----------------|----------------|----------------|
| Mean C/S Area (m <sup>2</sup> )              | 0.085          | 0.020          | 0.0163         | 0.0176         | 0.0182         |
| Area-to Mass (m <sup>2</sup> /kg)            | 0.0327         | 0.006          | 0.0136         | 0.0147         | 0.0130         |
| Orbital Lifetime (yrs)                       | <b>0.77</b>    | <b>3.4</b>     | <b>2.3</b>     | <b>2.0</b>     | <b>2.4</b>     |
| Probability of collision (10 <sup>6</sup> X) | <b>0.00000</b> | <b>0.00000</b> | <b>0.00000</b> | <b>0.00000</b> | <b>0.00000</b> |

| Deployed **                                  |  |  |  |               |  |
|--|--|--|--|---------------|--|
| Mean C/S Area (m <sup>2</sup> )              |  |  |  | 0.0398        |  |
| Area-to Mass (m <sup>2</sup> /kg)            |  |  |  | 0.0333        |  |
| Orbital Lifetime (yrs)                       |  |  |  | <b>0.75</b>   |  |
| Probability of collision (10 <sup>6</sup> X) |  |  |  | <b>0.0000</b> |  |

Table 3: CubeSat Orbital Lifetime & Collision Probability (cont.)



The probability of any ELaNa-21 spacecraft collision with debris and meteoroids greater than 10 cm in diameter and capable of preventing post-mission disposal is less than 0.00000, for any configuration. This satisfies the 0.001 maximum probability requirement 4.5-1.

The VCC CubeSat Aeternitas will deploy a petal-like drag brake, for the purpose of providing data regarding drag effects upon its orbit. This feature does not increase the probability of on-orbit collision. The ELaNa-21 CubeSats have no capability or plan for end-of-mission disposal, therefore requirement 4.5-2 is not applicable.

In summary, assessment of spacecraft compliance with Requirements 4.5-1 shows ELaNa-21 to be compliant. Requirement 4.5-2 is not applicable to this mission.

## Section 6: Assessment of Spacecraft Post Mission Disposal Plans and Procedures

All ELaNa-21 spacecraft will naturally decay from orbit within 25 years after end of the mission, satisfying requirement 4.6-1a detailing the spacecraft disposal option.

Planning for spacecraft maneuvers to accomplish post-mission disposal is not applicable. Disposal is achieved via passive atmospheric reentry.

Calculating the area-to-mass ratio for the worst-case (smallest Area-to-Mass) post-mission disposal among the CubeSats finds SPACE HAUC in its stowed configuration as the worst case. The area-to-mass is calculated for is as follows:

$$\frac{\text{Mean } C/S \text{ Area (m}^2\text{)}}{\text{Mass (kg)}} = \text{Area - to - Mass } \left(\frac{\text{m}^2}{\text{kg}}\right)$$

**Equation 3: Area to Mass**

$$\frac{0.0116 \text{ m}^2}{2.9 \text{ kg}} = 0.004 \frac{\text{m}^2}{\text{kg}}$$

SPACE HAUC has the smallest Area-to-Mass ratio and as a result will have the longest orbital lifetime. The assessment of the spacecraft illustrates they are compliant with Requirements 4.6-1 through 4.6-5.

### DAS 2.1.1 Orbital Lifetime Calculations:

DAS inputs are: 408 km maximum apogee 400 km maximum perigee altitudes with an inclination of 51.6° at deployment no earlier than April 2018. An area to mass ratio of ~0.004 m<sup>2</sup>/kg for the SPACE HAUC CubeSat was used. DAS 2.1.1 yields a 3.9 years orbit lifetime for SPACE HAUC in its stowed state.

This meets requirement 4.6-1. For the complete list of CubeSat orbital lifetimes reference **Table 3: CubeSat Orbital Lifetime & Collision Probability**.

Assessment results show compliance.

## Section 7: Assessment of Spacecraft Reentry Hazards

A detailed assessment of the components to be flown on ELaNa-21 was performed. (Data provided for TechEdSat-8 in their submitted ODAR report was reviewed as well). The assessment used DAS 2.1.1, a conservative tool used by the NASA Orbital Debris Office to verify Requirement 4.7-1. The analysis is intended to provide a bounding analysis for characterizing the survivability of a CubeSat's component during re-entry. For example, when DAS shows a component surviving reentry it is not taking into account the material ablating away or charring due to oxidative heating. Both physical effects are experienced upon reentry and will decrease the mass and size of the real-life components as the reenter the atmosphere, reducing the risk they pose still further.

An assessment of the components flown on TechEdSat-8 is contained in Reference J.

The following steps are used to identify and evaluate a components potential reentry risk relative to the 4.7-1 requirement of having less than 15 J of kinetic energy and a 1:10,000 probability of a human casualty in the event the survive reentry.

1. Low melting temperature (less than 1000 °C) components are identified as materials that would never survive reentry and pose no risk to human casualty. This is confirmed through DAS analysis that showed materials with melting temperatures equal to or below that of copper (1080 °C) will always demise upon reentry for any size component up to the dimensions of a 1U CubeSat.
2. The remaining high temperature materials are shown to pose negligible risk to human casualty through a bounding DAS analysis of the highest temperature components, stainless steel (1500°C). If a component is of similar dimensions and has a melting temperature between 1000 °C and 1500°C, it can be expected to possess the same negligible risk as stainless steel components.

**Table 4: ELaNa-21 High Melting Temperature Material Analysis**

| CubeSat | Name                     | Material                  | Total Mass (kg) | Demise Alt (km) | Kinetic Energy (J) |
|---------|--------------------------|---------------------------|-----------------|-----------------|--------------------|
| CAPSat  | Antennae                 | Stainless Steel           | .0176           | 0               | 0                  |
| CAPSat  | Pointing Panel           | 301 Stainless Steel       | .0382           | 0               | 10                 |
| CAPSat  | Face Seal Edge Connector | 316 Stainless Steel       | .0093           | 77.5            | 0                  |
| CAPSat  | Gear Pump                | 316 Stainless Steel       | .110            | 68.6            | 0                  |
| CAPSat  | Bellows Accumulator      | 316 Stainless Steel       | .218            | 63.8            | 0                  |
| CAPSat  | Pressure Sensors         | 316 Stainless Steel       | .079            | 70.3            | 0                  |
| CAPSat  | Radiator Panel Hinge     | Unfinished Steel          | .0068           | 76.5            | 0                  |
| CAPSat  | Radiator Board Standoffs | 18-8 Stainless Steel      | .0055           | 73.8            | 0                  |
| CAPSat  | Pipe Fittings            | Stainless Steel (generic) | various         | 75.2            | 0                  |
| CySat   | Rods                     | Stainless Steel (generic) | .080            | 0               | 0                  |
| CySat   | Standoffs                | Stainless Steel (generic) | .084            | 72.8            | 0                  |

|                         |                             |                           |        |      |   |
|-------------------------|-----------------------------|---------------------------|--------|------|---|
| CySat                   | Fasteners                   | Stainless Steel (generic) | .040   | 77.0 | 0 |
| CySat                   | Separation Switches         | Stainless Steel (generic) | .028   | 0    | 0 |
| CySat                   | RBF Pin                     | Stainless Steel (generic) | .017   | 74.7 | 0 |
| CySat                   | Separation Springs          | Stainless Steel (generic) | .0002  | 77.3 | 0 |
| CySat                   | Reaction Wheel              | Brass                     | .060   | 73.1 | 0 |
| CySat                   | Magnetometer                | Stainless Steel (generic) | .005   | 77.3 | 0 |
| CySat                   | Deployable Magnetometer     | Stainless Steel (generic) | .002   | 77.8 | 0 |
| Phoenix                 | Screws                      | Stainless Steel (generic) | 6.94   | 77.7 | 0 |
| Phoenix                 | Nuts                        | Stainless Steel (generic) | 3.92   | 77.6 | 0 |
| Phoenix                 | Electronics Stack Rod       | Stainless Steel (generic) | 4.29   | 76.8 | 0 |
| Phoenix                 | Separation Springs          | Stainless Steel (generic) | 0.072  | 77.9 | 0 |
| SPACE HAUC              | Torsion Spring              | Steel (AISI 304)          | .00015 | 77.9 | 0 |
| SPACE HAUC              | 4-40 Screws                 | Steel (AISI304)           | .004   | 76.2 | 0 |
| SPACE HAUC              | Spacer RF Boards            | Steel (AISI 304)          | .004   | 76.5 | 0 |
| TJREVERB                | Standoff screws             | Stainless Steel (generic) | .020   | 77.7 | 0 |
| TJREVERB                | 6 mm screws                 | Stainless Steel (generic) | .064   | 77.5 | 0 |
| UNITE                   | External Fasteners          | Stainless Steel (generic) | .020   | 77.6 | 0 |
| UNITE                   | Magnet Holder               | Lexan                     | .010   | 78.0 | 0 |
| UNITE                   | Mu-Metal Rod                | HyMu80 (nickel alloy)     | .047   | 71.4 | 0 |
| UNITE                   | Internal Fasteners          | Stainless Steel (generic) | .0002  | 77.9 | 0 |
| Virginia CC: Aeternitas | Antenna Blades              | Steel/copper plate        | .0005  | 0    | 0 |
| Virginia CC: Ceres      | Separation Switches         | Beryllium Copper          | .003   | 0    | 0 |
| Virginia CC: Ceres      | Solar Panel Retaining Clips | Stainless Steel           | .001   | 0    | 0 |
| Virginia CC: Ceres      | Magnet Mounting Plates      | Aluminum                  | .050   | 0    | 0 |
| Virginia CC: Libertas   | Separation Switches         | Beryllium Copper          | .003   | 0    | 0 |

The majority of stainless steel components demise upon reentry and all CubeSats comply with the 1:10,000 probability of Human Casualty Requirement 4.7-1. A breakdown of the determined probabilities follows:

**Table 5: Requirement 4.7-1 Compliance by CubeSat**

| Name                   | Status    | Risk of Human Casualty |
|------------------------|-----------|------------------------|
| CapSat                 | Compliant | 1:0                    |
| CySat                  | Compliant | 1:0                    |
| SPACE HAUC             | Compliant | 1:0                    |
| TechEdSat-8            | Compliant | 1:0                    |
| TJREVERB               | Compliant | 1:0                    |
| UNITE                  | Compliant | 1:0                    |
| Virginia CC:Aeternitas | Compliant | 1:0                    |
| Virginia CC:Ceres      | Compliant | 1:0                    |
| Virginia CC:Libertas   | Compliant | 1:0                    |

\*Requirement 4.7-1 Probability of Human Casualty > 1:10,000

If a component survives to the ground but has less than 15 Joules of kinetic energy, it is not included in the Debris Casualty Area that inputs into the Probability of Human Casualty calculation. This is why all of the ELaNa-21 CubeSats have a 1:0 probability as none of their components have more than 15J of energy.

All CubeSats launching under the ELaNa-21 mission are shown to be in compliance with Requirement 4.7-1 of NASA-STD-8719.14A.

## **Section 8: Assessment for Tether Missions**

ELaNa-21 CubeSats will not be deploying any tethers.

ELaNa-21 CubeSats satisfy Section 8's requirement 4.8-1.

## Section 9-14

ODAR sections 9 through 14 pertain to the launch vehicle, and are not covered here. Launch vehicle sections of the ODAR are the responsibility of the CRS provider.

If you have any questions, please contact the undersigned at 321-867-2098.

/original signed by/

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Flight Design Analyst  
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cc: VA-H/Mr. Carney  
VA-H1/Mr. Beaver  
VA-H1/Mr. Haddox  
VA-C/Mr. Higginbotham  
VA-C/Mrs. Nufer  
VA-G2/Mr. Treptow  
SA-D2/Mr. Frattin  
SA-D2/Mr. Hale  
SA-D2/Mr. Henry  
Analex-3/Mr. Davis  
Analex-22/Ms. Ramos

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Appendix A. ELaNu-21 Component List by CubeSat: CapSat

| Item Number | Name                                 | Qty | Material                        | Body Type  | Mass (g) (total) | Diameter / Width (mm) | Length (mm) | Height (mm) | High Temp | Melting Temp (F°) | Survivability |
|-------------|--------------------------------------|-----|---------------------------------|------------|------------------|-----------------------|-------------|-------------|-----------|-------------------|---------------|
| 1           | Rail                                 | 4   | Aluminum 6061                   | Rail       | 50.8             | 17                    | 17          | 100         | No        | -                 | Demise        |
| 2           | Bottom Plate                         | 1   | Aluminum 6061                   | Plate      | 110.6            | 100                   | 100         | 100         | No        | -                 | Demise        |
| 3           | Antennae                             | 4   | Stainless Steel                 | Strip      | 4.4              | 6.7                   | 22          | 100         | Yes       | 2642°             | 0             |
| 4           | Short Radiation Shielding            | 2   | Carbon Fiber                    | Plate      | 38.7             | 80                    | 284.3       | 100         | No        | -                 | Demise        |
| 5           | Tall Radiation Shielding             | 1   | Carbon Fiber                    | Plate      | 44.5             | 80                    | 327         | 76          | No        | -                 | Demise        |
| 6           | Radiation Shielding with Access Port | 1   | Carbon Fiber                    | Plate      | 44.2             | 80                    | 327         | 20          | No        | -                 | Demise        |
| 7           | Solar Cell                           | 25  | Solar Cell                      | Panel      | 3.2              | 40                    | 70          | N/D         | No        | -                 | Demise        |
| 8           | Short Flex Cable                     | 2   | Kapton and PCB Components       | Flat Cable | 4.1              | 54                    | 18.34       | N/D         | No        | -                 | Demise        |
| 9           | Tall Flex Cable                      | 2   | Kapton and PCB Components       | Flat Cable | 4.5              | 54                    | 18.34       | N/D         | No        | -                 | Demise        |
| 10          | Top Plate                            | 1   | Aluminum 6061                   | Plate      | 76.3             | 100                   | 100         | 90.17       | No        | -                 | Demise        |
| 11          | Middle Plate                         | 1   | Aluminum 6061                   | Plate      | 65.3             | 93.65                 | 93.65       | 46          | No        | -                 | Demise        |
| 12          | Batteries                            | 4   | Lithium-Ion battery chemistry   | Cylinder   | 46.1             | 18.4                  | 65          | 90          | No        | -                 | Demise        |
| 13          | Battery Support Plate                | 1   | Aluminum 6061                   | Plate      | 25.2             | 86                    | 86          | 33.02       | No        | -                 | Demise        |
| 14          | Magnetometer                         | 4   | Circuit Board                   | Board      | 3.7              | 40                    | 30          | 90.17       | No        | -                 | Demise        |
| 15          | Daughter Card                        | 1   | Circuit Board                   | Plate      | 10.1             | 60                    | 30          | 90          | No        | -                 | Demise        |
| 16          | Power Board                          | 1   | Circuit Board                   | Board      | 56.5             | 94                    | 90          | 70          | No        | -                 | Demise        |
| 17          | C&DH Board (was CPU)                 | 1   | Circuit Board                   | Board      | 40               | 90                    | 90          | 90          | No        | -                 | Demise        |
| 18          | Torque Coil                          | 6   | FR-4                            | Plate      | 52.218           | 86                    | 76.2        | 90.17       | No        | -                 | Demise        |
| 19          | Torque Coil Plate                    | 1   | Aluminum 6061                   | Plate      | 17.8             | 74                    | 74          | 87          | No        | -                 | Demise        |
| 20          | GOMSpace Radio                       | 2   | Aluminum 6061 and Circuit Board | Plate      | 24.5             | 65                    | 40          | 31.75       | No        | -                 | Demise        |
| 21          | Radio Carry Board                    | 2   | Circuit Board                   | Board      | 19.1             | 60                    | 90          | 40          | No        | -                 | Demise        |
| 22          | Pointing Panel                       | 1   | 301 Stainless Steel             | Panel      | 128              | 80                    | 326.5       | 14.7        | Yes       | 2800°             | 0 km          |
| 23          | Strain gauge                         | 8   | Silicon                         | Board      | 2                | 7.5                   | 10.8        | 6.5         | No        | -                 | Demise        |



|    |  |    |                                 |                                    |        |       |        |       |     |       |         |
|----|--|----|---------------------------------|------------------------------------|--------|-------|--------|-------|-----|-------|---------|
| 24 | PL140 Bending Actuator                                   | 4  | Piezoelectric Ceramic (PIC 252) | Board                              | 2.1    | 11.2  | 45.5   | 15.5  | No  | -     | Dennise |
| 25 | L-bracket  | 2  | Aluminum 6061                   | Board                              | 4.67   | 17    | 39.454 | 51.64 | No  | -     | Dennise |
| 26 | Shaft  | 1  | Aluminum 6061                   | Board                              | 2.54   | 7.071 | 44     | N/D   | No  | -     | Dennise |
| 27 | Q-614 Rotary Actuator                                    | 2  | Piezoelectric Ceramic           | Board                              | 9      | 17.91 | 17.5   | N/D   | No  | -     | Dennise |
| 28 | Circuit Board  | 3  | Circuit Board                   | Board                              | 20     | 46.5  | 91.5   | N/D   | No  | -     | Dennise |
| 29 | Standoffs  | 12 | Aluminum 6061                   | Hexagonal Cylinder                 | 1.637  | 5.2   | N/D    | N/D   | No  | -     | Dennise |
| 30 | Vibration Motor  | 1  | Cast Iron                       | Board                              | 88     | 32    | 32     | 8.26  | No  | -     | Dennise |
| 31 | Carbon Fiber Radiator Panel with Thermal Control Coating | 1  | Carbon Fiber Composite          | Plate                              | 62.6   | 80    | 327    | 1.5   | No  | -     | Dennise |
| 32 | Face-Seal Edge Connector                                 | 2  | 316 Stainless Steel             | Rectangular Prism                  | 4.66   | 9.53  | 12.70  | 19    | Yes | 2500° | Dennise |
| 33 | Gear Pump  | 1  | 316 Stainless Steel             | Cylinder                           | 110.00 | 31.90 | 60.67  | 32    | No  | 2500° | Dennise |
| 34 | Water Block Heat Exchanger                               | 1  | Aluminum 6061                   | Rectangular Prism                  | 17.00  | 25.30 | 25.30  | 1.2   | No  | -     | Dennise |
| 35 | Bellows-Accumulator                                      | 1  | 316 Stainless Steel             | Hollow Cylinder                    | 218.00 | 43.94 | 29.85  | 5.00  | No  | 2500° | Dennise |
| 36 | Pressure Sensors   | 2  | 316 Stainless Steel             | Cylinder                           | 39.70  | 18.90 | 31.00  | N/A   | No  | 2500° | Dennise |
| 37 | Radiator Control Board                                   | 1  | Circuit Board                   | Board                              | 49.89  | 93.65 | 85.25  | 12.40 | No  | -     | Dennise |
| 38 | Kapton Heater  | 1  | Kapton                          | Sheet                              | 0.23   | 25.30 | 25.30  | N/A   | No  | -     | Dennise |
| 39 | Radiator Panel Hinge                                     | 2  | Unfinished Steel                | Plate                              | 3.44   | 32.00 | 18.40  | N/A   | No  | 2500° | Dennise |
| 40 | Cooling - Top Plate                                      | 1  | Aluminum 6061                   | Plate                              | 61.71  | 93.65 | 93.65  | 1.60  | No  | -     | Dennise |
| 41 | Cooling - Bottom Plate                                   | 1  | Aluminum 6061                   | Plate                              | 75.26  | 93.65 | 93.65  | 0.25  | No  | -     | Dennise |
| 42 | Cooling - Back Plate                                     | 1  | Aluminum 6061                   | Plate                              | 32.79  | 47.50 | 93.65  | 0.60  | No  | -     | Dennise |
| 43 | Cooling - Side Plate 1                                   | 1  | Aluminum 6061                   | Plate                              | 24.62  | 47.50 | 91.15  | 2.50  | No  | -     | Dennise |
| 44 | Cooling - Side Plate 2                                   | 1  | Aluminum 6061                   | Plate                              | 23.06  | 47.50 | 91.15  | 2.50  | No  | -     | Dennise |
| 45 | Loop Clamp   | 2  | Aluminum 6061                   | Bent Sheet Metal (in half-circle)  | 0.75   | 16.60 | 6.50   | 2.50  | No  | -     | Dennise |
| 46 | Hex Clamp  | 2  | Aluminum 6061                   | Bent Sheet Metal (in half-hexagon) | 0.60   | 9.00  | 20.77  | 2.50  | No  | -     | Dennise |

|    |                                |   |                      |                    |       |       |        |      |    |       |        |
|----|--------------------------------|---|----------------------|--------------------|-------|-------|--------|------|----|-------|--------|
| 47 | Bellows Clamp                  | 4 | Aluminum 6061        | Bent Sheet Metal   | 0.52  | 5.00  | 46.39  | 2.50 | No | -     | Demise |
| 48 | Bellows Ring Clamp             | 1 | Aluminum 6061        | Cylinder           | 1.49  | 22.00 | 2.66   | 0.80 | No | -     | Demise |
| 49 | Radiator Board Standoffs       | 4 | 18-8 Stainless Steel | Hexagonal Cylinder | 1.38  | 4.50  | 12.00  | 0.80 | No | -     | Demise |
| 50 | Pipe Fitting - MCB-1016-316    | 4 | 316 Stainless Steel  | Hexagonal Cylinder | 4.37  | 7.92  | 15.37  | 0.80 | No | 2500° | Demise |
| 51 | Pipe Fitting - MBV-1010        | 1 | 316 Stainless Steel  | Rectangular Prism  | 10.43 | 13.34 | 17.90  | N/A  | No | 2500° | Demise |
| 52 | Pipe Fitting - MTS-1010        | 1 | 316 Stainless Steel  | Rectangular Prism  | 7.59  | 7.94  | 15.88  | N/A  | No | 2500° | Demise |
| 53 | Pipe Fitting - SMCBRT-1016     | 2 | 316 Stainless Steel  | Rectangular Prism  | 9.25  | 7.92  | 32.77  | N/A  | No | 2500° | Demise |
| 54 | Pipe Fitting - MPFA-1810       | 2 | 316 Stainless Steel  | Cylinder           | 13.52 | 13.97 | 14.48  | 7.92 | No | 2500° | Demise |
| 55 | Pipe Fitting - SS-100-1-2RT    | 2 | 316 Stainless Steel  | Hexagonal Cylinder | 12.37 | 11.11 | 26.24  | 8.00 | No | 2500° | Demise |
| 56 | Pipe Fitting - SS-100-1-1      | 2 | 316 Stainless Steel  | Hexagonal Cylinder | 8.39  | 7.87  | 23.88  | 7.92 | No | 2500° | Demise |
| 57 | Pipe Fitting - MF-1010         | 2 | 316 Stainless Steel  | Hexagonal Cylinder | 3.07  | 7.94  | 9.12   | N/A  | No | 2500° | Demise |
| 58 | Pipe Fitting - MH-1031-316     | 2 | 316 Stainless Steel  | Hexagonal Cylinder | 2.52  | 7.94  | 8.66   | N/A  | No | 2500° | Demise |
| 59 | Pipe Fitting - SS-100-3        | 1 | 316 Stainless Steel  | Rectangular Prism  | 20.48 | 22.56 | 35.56  | N/A  | No | 2500° | Demise |
| 60 | Pipe Fitting - CF-316-05-316-E | 1 | 316 Stainless Steel  | Hexagonal Cylinder | 2.77  | 7.94  | 10.80  | N/A  | No | 2500° | Demise |
| 61 | Metal Tubing - Segment 1       | 1 | 316 Stainless Steel  | Bent Tubing        | 0.64  | 1.59  | 46.30  | N/A  | No | 2500° | Demise |
| 62 | Metal Tubing - Segment 2       | 1 | 316 Stainless Steel  | Bent Tubing        | 0.32  | 1.59  | 23.21  | 9.53 | No | 2500° | Demise |
| 63 | Metal Tubing - Segment 3       | 1 | 316 Stainless Steel  | Bent Tubing        | 0.20  | 1.59  | 14.77  | N/A  | No | 2500° | Demise |
| 64 | Metal Tubing - Segment 4       | 1 | 316 Stainless Steel  | Bent Tubing        | 0.49  | 1.59  | 35.27  | N/A  | No | 2500° | Demise |
| 65 | Metal Tubing - Segment 5       | 1 | 316 Stainless Steel  | Bent Tubing        | 0.53  | 1.59  | 38.22  | N/A  | No | 2500° | Demise |
| 66 | Metal Tubing - Segment 6       | 1 | 316 Stainless Steel  | Bent Tubing        | 0.53  | 1.59  | 38.22  | N/A  | No | 2500° | Demise |
| 67 | Metal Tubing - Segment 7       | 1 | 316 Stainless Steel  | Bent Tubing        | 0.90  | 1.59  | 65.14  | N/A  | No | 2500° | Demise |
| 68 | Metal Tubing - Segment 8       | 1 | 316 Stainless Steel  | Bent Tubing        | 0.67  | 1.59  | 48.38  | N/A  | No | 2500° | Demise |
| 69 | Flexible Tubing - Segment 1    | 2 | Teflon               | Bent Tubing        | 0.40  | 1.59  | 121.25 | N/A  | No | -     | Demise |
| 70 | Multimode Optic Fiber          | 2 | Fiberglass           | Bent Tubing        | 0.019 | 0.125 | 150    | N/A  | No | -     | Demise |
| 71 | Photodiode                     | 4 | Silicon              | Cylinder           | 0.018 | 1.02  | 2.41   | N/A  | No | -     | Demise |

Appendix B. ELaN-21 Component List by CubeSat: CYSat

| Item Number | Name   | Qty | Material  | Body Type              | Mass (g) (total) | Diameter/Width (mm) | Length (mm) | Height (mm) | High Temp | Melting Temp (F°) | Survivability |
|-------------|--|-----|---|------------------------|------------------|---------------------|-------------|-------------|-----------|-------------------|---------------|
| 1           | CubeSat Structure                                | 1   | Aluminum 6061   | Box                    | 500              | 10                  | 10          | 340.5       | No        | -                 | Demise        |
| 2           | Rods   | 4   | 18-8 Stainless Steel  | Cylinder               | 20               | 3                   | 340.5       | ---         | Yes       | 2650°             | 0             |
| 3           | Standoffs  | 28  | 18-8 Stainless Steel  | Hollow Cylinder        | 3                | 6                   | 15          | ---         | No        | 2650°             | Demise        |
| 4           | Fasteners (2M)                                   | 50  | 18-8 Stainless Steel  | Screw                  | 0.8              | 2                   | 5           | ---         | No        | 2650°             | Demise        |
| 5           | Separation Switches                              | 4   | Thermoplastic/Stainless Steel   | Box                    | 7                | 3.378               | 20          | 12.268      | No        | 2550°             | 0             |
| 6           | RBF Pin  | 1   | Stainless Steel   | Pin                    | 17               | 4.67                | 22.6        | ---         | No        | 2550°             | Demise        |
| 7           | Separation Springs                               | 2   | 316 Stainless Steel   | Cylinder               | 0.1              | 2.843               | 5.258       | ---         | No        | 2650°             | Demise        |
| 8           | Reaction Wheel                                   | 1   | Brass (Flywheel), Alucoat 650 coated Aluminum (housing)                       | Box                    | 60               | 28                  | 28          | 26.2        | No        | 1724°             | Demise        |
| 9           | Magnetometer - Deployment & Shell                | 1   | Alucoat 650 coated Aluminum   | Box                    | 5                | 83.3                | 16.8        | 6.5         | No        | -                 | Demise        |
| 10          | Deployable Magnetometer - Boom                   | 1   | Brass   | Box                    | 2                | 83.3                | 16.8        | 6.5         | No        | 1724°             | Demise        |
| 11          | Course Sun Sensor                                | 6   | FR4 - Eiperner AS 2467  | Box                    | 1                | 3.7                 | 10.8        | 1.5         | No        | -                 | Demise        |
| 12          | CubeTorquer (magnetorquer)                       | 2   | Supra 50 (Core), Alucoat 650 Aluminum (caps), Enamel coated copper (windings) | Cylinder with box caps | 28               | 13.5                | 60          | 18          | No        | -                 | Demise        |
| 13          | Cubecoil (magnetorquer)                          | 1   | Alucoat 650 Aluminum (body), Enamel coated copper (windings)                  | Plate                  | 46               | 90                  | 96          | 8           | No        | -                 | Demise        |
| 14          | Cube Sense (fine sun sensor & nadir sensor, PCB) | 1   | FR4 - Eiperner AS 2467  | Plate                  | 80               | 90                  | 96          | 35          | No        | -                 | Demise        |
| 15          | CubeComputer (ADCS computer)                     | 1   | FR4 - Eiperner AS 2467  | Plate                  | 56               | 90                  | 96          | 10          | No        | -                 | Demise        |
| 16          | Cubecontrol                                      | 1   | FR4 - Eiperner AS 2467  |                        | 60               | 90                  | 96          | 30          | Yes       | -                 | Demise        |
| 17          | Battery  | 1   | Lithium-Ion Polymer   | Box                    | 205              | 90.17               | 95.89       | 14          | Yes       | -                 | Demise        |

|    |                                   |    |   |                    |                     |        |        |       |    |   |  |         |
|----|-----------------------------------|----|---|--------------------|---------------------|--------|--------|-------|----|---|--|---------|
| 18 | Battery Board                     | 1  | PCB Material (FR4)                                    | Box                |                     |        |        |       | No | - |  | Dennise |
| 19 | Pin Headers                       |    | Phosphor Bronze                                       | Rectangle          |                     |        |        |       | No | - |  | Dennise |
| 20 | Electronic Power System (EPS)     | 1  | PCB Material (FR4)                                    | Box                | 86                  | 90.17  | 95.89  | 12.4  | No | - |  | Dennise |
| 21 | Connectors                        |    | Brass   | Rectangle          |                     |        |        |       | No | - |  | Dennise |
| 22 | Solar Panels                      | 6  | PCB Material (FR4)                                    | Rectangle          | approx              | varies | varies | 1.6   | No | - |  | Dennise |
| 23 | XTI Prime Solar Cells             | 28 |   | Rectangle          | 2.27                | 6.91   | 3.97   | 0.225 | No | - |  | Dennise |
| 24 | TrosolX Solar Wing Solar Cells    | 12 |   | Triangle           | 0.75                | 26.3   | 10     | 0.01  | No | - |  | Dennise |
| 25 | Primary Radio                     | 1  | Aluminum 6082   | Box                | 90                  | 90.18  | 95.89  | 14.56 | No | - |  | Dennise |
| 26 | PCB                               | 1  | FR-4 Substrate  | Box                | 54                  | 96.52  | 90.17  | 1.6   | No | - |  | Dennise |
| 27 | Microcontroller - STM32F411RC6    | 2  | Silica(Amorphous)/A                                   | Box                | 0.3570 <sub>2</sub> | 12     | 12     | 1.6   | No | - |  | Dennise |
| 28 | Memory                            | 4  | Silica(Amorphous)/A                                   | Integrated Circuit | 0.54                | 8.26   | 5.33   | 2.03  | No | - |  | Dennise |
| 29 | Linear Voltage Regulator - AP7313 | 1  | Silica(Amorphous)/A                                   | Integrated Circuit | 0.008               | 2.4    | 2.9    | 1.025 | No | - |  | Dennise |
| 30 | Buffer - SN74LS125ADR             | 7  | Silica(Amorphous)/A                                   | Integrated Circuit | 0.129               | 8.2    | 10.5   | 2     | No | - |  | Dennise |
| 31 | Buffer - PCA9517AD118             | 2  | Silica(Amorphous)/A                                   | Integrated Circuit | 0.0745              | 6.2    | 5      | 1.75  | No | - |  | Dennise |
| 32 | EIP IU CubeSat                    | 1  |   |                    |                     |        |        |       | No | - |  | Dennise |
| 33 | Software-Defined Radio            | 1  | copper, Rogers 4003, FR4 370HR, stainless steel, etc. | box                |                     |        |        |       | No | - |  | Dennise |
| 34 | Antennae                          |    | flexible polymer                                      | plate              |                     |        |        |       | No | - |  | Dennise |
| 35 | Payload Board                     | 1  | PCB layers, copper, etc                               | plate              |                     |        |        |       | No | - |  | Dennise |

Appendix C. ELA/Na-21 Component List by CubeSat: Phoenix

| Item Number | Name                        | Qty | Material                 | Body Type  | Mass (g) (total) | Diameter/Width (mm) | Length (mm) | Height (mm) | High Temp | Melting Temp (F°) | Survivability |
|-------------|-----------------------------|-----|--------------------------|------------|------------------|---------------------|-------------|-------------|-----------|-------------------|---------------|
| 1           | Phoenix 3U CubeSat          | 1   | Aluminum 7075            | Box        | 3.2              | 100                 | 325         | 100         | -         | -                 | -             |
| 2           | +Z panel                    | 1   | Aluminum 7075            | Flat Plate | 49.76            | 100                 | 337         | 100         | No        | -                 | Demise        |
| 3           | -Z panel                    | 1   | Aluminum 7075            | Flat Plate | 56.71            | 97                  | 96          | 97          | No        | -                 | Demise        |
| 4           | +X panel                    | 1   | Aluminum 7075            | Flat Plate | 38.75            | 83                  | 64          | 325         | No        | -                 | Demise        |
| 5           | -X panel                    | 1   | Aluminum 7075            | Flat Plate | 38.75            | 83                  | 34          | 325         | No        | -                 | Demise        |
| 6           | +Y panel                    | 1   | Aluminum 7075            | Flat Plate | 38.75            | 83                  | 37.5        | 325         | No        | -                 | Demise        |
| 7           | -Y panel                    | 1   | Aluminum 7075            | Flat Plate | 38.75            | 83                  | 19.34       | 325         | No        | -                 | Demise        |
| 8           | Corner Raits                | 4   | Anodized Aluminum 7075   | Flat Plate | 89.65            | 18.5                | 0.1528      | 340         | No        | -                 | Demise        |
| 9           | 3U Solar Panels             | 2   | PCB FR-4/Fiberglass      | Flat Plate | 56               | 83                  | 25          | 322.5       | No        | -                 | Demise        |
| 10          | S-Band Patch Antenna        | 1   | Aluminum                 | Sphere     | 50               | 89                  | 27.94       | 81.5        | No        | -                 | Demise        |
| 11          | GPS Patch Antenna           | 1   | PCB FR-4/Fiberglass      | Flat Plate | 50               | 70                  | 1.59        | 70          | No        | -                 | Demise        |
| 12          | UHF Turnstyle Antenna Frame | 1   | Aluminum (Hard Anodized) | Box        | 74               | 98                  | 12.7        | 98          | No        | -                 | Demise        |
| 13          | UHF Turnstyle Antenna Rods  | 4   | SMA                      | Cylinder   | 0.25             | 1.6                 | 326         | 136.9       | No        | -                 | Demise        |
| 14          | Sun Sensors                 | 6   | PCB FR-4/Fiberglass      | Box        | 3.5              | 27.94               | 96          | 17.15       | No        | -                 | Demise        |
| 15          | Deployment Switches         | 3   | Thermoplastic            | Box        | 0.016            | 3.37                | 96          | 23.4        | No        | -                 | Demise        |
| 16          | Battery                     | 1   | PCB FR-4/Fiberglass      | Box        | 335              | 95.9                | 93.39       | 90.2        | No        | -                 | Demise        |
| 17          | EPS                         | 1   | PCB FR-4/Fiberglass      | Flat Plate | 148              | 95.9                | 87.44       | 90.2        | No        | -                 | Demise        |
| 18          | MAI ADCS                    | 1   | Unfinished Aluminum      | Box        | 694              | 97                  | 16.26       | 97          | No        | -                 | Demise        |
| 19          | FLIR Tau 2 640 IR Camera    | 1   | Anodized Aluminum        | Cylinder   | 475              | 82                  |             | 144.51      | No        | -                 | Demise        |
| 20          | S-Band Transmitter          | 1   | PCB FR-4/Fiberglass      | Box        | 95               | 96                  | 27.4        | 90.2        | No        | -                 | Demise        |
| 21          | UHF Transceiver             | 1   | polimide                 | Box        | 24.5             | 40                  | 19.05       | 65          | No        | -                 | Demise        |
| 22          | GPS                         | 1   | PCB FR-4/Fiberglass      | Box        | 24               | 46                  | 96          | 71          | No        | -                 | Demise        |
| 23          | OBC                         | 1   | polimide                 | Box        | 24               | 40                  | 70          | 65          | No        | -                 | Demise        |

|    |                               |     |                     |            |       |        |       |         |     |       |        |
|----|-------------------------------|-----|---------------------|------------|-------|--------|-------|---------|-----|-------|--------|
| 24 | Motherboard                   | 1   | polimide            | Flat Plate | 51    | 92     | 20    | 88.9    | No  | -     | Demise |
| 25 | Interface Board               | 1   | PCB FR-4/Fiberglass | Flat Plate | 150   | 92     | 33.02 | 88.9    | No  | -     | Demise |
| 26 | FLIR Breakout Board           | 1   | PCB FR-4/Fiberglass | Flat Plate | 0.88  | 25     | 100   | 14.48   | No  | -     | Demise |
| 27 | Payload Lens Mount            | 1   | Aluminum 7075       | Box        | 47.54 | 87     | 152.4 | 87      | No  | -     | Demise |
| 28 | Payload Core Mount            | 1   | Aluminum 7075       | Box        | 58.96 | 87     | 92    | 87      | No  | -     | Demise |
| 29 | Electronics Stack Mount (top) | 1   | Aluminum 7075       | Box        | 44.1  | 97     | 144   | 97      | No  | -     | Demise |
| 30 | Electronics Stack Mount (top) | 1   | Aluminum 7075       | Box        | 47.1  | 97     | 30    | 97      | No  | -     | Demise |
| 31 | G10 Washers                   | 27  | G-10                | Cylinder   | 0.06  | 5      | 22    | 0       | No  | -     | Demise |
| 32 | Screws                        | 112 | Stainless Steel     | Cylinder   | 0.062 | 2.5    | 6.93  | 8       | Yes | 2550° | Demise |
| 33 | Nuts                          | 112 | Stainless Steel     | Cylinder   | 0.035 | 2.5    | 96    | 2       | Yes | 2550° | Demise |
| 34 | Cabling                       | 35  | Copper Alloy        | Cylinder   | 0.28  | 26 AWG | 96    | various | No  | -     | Demise |
| 35 | Thermal Heat Straps           | 8   | Copper Alloy        | Flat Plate | 0.25  | 10     | 96    | 50      | No  | -     | Demise |
| 36 | Electronics Stack Rod         | 4   | Stainless Steel     | Cylinder   | 4.29  | 3.18   | 96    | 117.17  | Yes | 2550° | Demise |
| 37 | Separation Springs            | 2   | Stainless Steel     | Cylinder   | 0.036 | 4      | 96    | 13      | Yes | 2550° | Demise |

Appendix D. ELaNu-21 Component List by CubeSat: SPACEHAUC

| Item Number | Name                          | Qty | Material                 | Body Type | Mass (g) (total) | Diameter/Width (mm) | Length (mm) | Height (mm) | High Temp | Melting Temp (F°) | Survivability |
|-------------|-------------------------------|-----|--------------------------|-----------|------------------|---------------------|-------------|-------------|-----------|-------------------|---------------|
| 1           | SpaceHAUC 3U CubeSat          | 1   | N/A                      | Box       | 2,92             | 100                 | 340         | 12          | -         | -                 | -             |
| 2           | Spacecraft Bus Side           | 2   | Aluminum 7075-T6         | Box       | 266.62           | 82.2                | 337         | 2.83        | No        | -                 | Demise        |
| 3           | Solar Panel Frame             | 4   | Aluminum 7075-T6         | Panel     | 308.72           | 95                  | 96          | 9.75        | No        | -                 | Demise        |
| 4           | Camera Plate                  | 1   | Aluminum 7075-T6         | Plate     | 71.69            | 10                  | 64          | 10          | No        | -                 | Demise        |
| 5           | Hinge Base                    | 4   | Aluminum 7075-T6         | Box       | 25.08            | 20                  | 34          | 5           | No        | -                 | Demise        |
| 6           | Hinge Rotor                   | 4   | Aluminum 7075-T6         | Plate     | 18.12            | 2.02                | 37.5        | N/A         | No        | -                 | Demise        |
| 7           | Hinge Pin                     | 4   | Aluminum 7075-T6         | Pin       | 1.68             | 0.305               | 19.34       | N/A         | No        | -                 | Demise        |
| 8           | 1800 Torsion Spring           | 4   | AISI 304 Stainless Steel | Spring    | 0.1528           | 0.0382              | 0.1528      | 0.305       | No        | 2550°             | Demise        |
| 9           | 4-40 Screws                   |     | AISI 304 Stainless Steel | Bolt      | 0                | 6.35                | 25          | 8.5         | No        | 2550°             | Demise        |
| 10          | Dowel Holster                 | 4   | Aluminum 7075-T6         | Box       | 9.72             | 3.175               | 27.94       | N/A         | No        | -                 | Demise        |
| 11          | Dowel                         | 4   | Aluminum 7075-T6         | Pin       | 2.192            | 4.76                | 1.59        | N/A         | No        | -                 | Demise        |
| 12          | Dowel Hex Nut                 | 8   | AISI 304 Stainless Steel | Nut       | 1.4712           | 1.44                | 12.7        | 4.57        | No        | -                 | Demise        |
| 13          | Compression Spring            | 4   | AISI 304 Stainless Steel | Spring    | 0.4684           | 82.6                | 326         | 2.3         | No        | -                 | Demise        |
| 14          | Solar Panels                  | 4   | Commercial FR4           | Panel     | 624              | 95                  | 96          | 5           | No        | -                 | Demise        |
| 15          | EPS Front Mount               | 1   | Aluminum 7075-T6         | Plate     | 81.53            | 95                  | 96          | 5           | No        | -                 | Demise        |
| 16          | EPS Back Mount                | 1   | Aluminum 7075-T6         | Plate     | 78.24            | 92.92               | 93.39       | 36.75       | No        | -                 | Demise        |
| 17          | Electronic Power Supply (EPS) | 1   | Commercial FR4           | Box       | 100              | 93.34               | 87.44       | 28.71       | No        | -                 | Demise        |
| 18          | Battery Pack                  | 1   | Glass/Polymide           | Box       | 270              | 6.35                | 16.26       | 12.45       | No        | -                 | Demise        |
| 19          | Deployment Switch             | 2   |                          | Box       | 4                |                     |             |             | No        | -                 | Demise        |
| 20          | Wires                         | 1   | Copper                   | Wires     | 20               | 14                  | 27.4        | 5.9         | No        | -                 | Demise        |
| 21          | NanosSOC-A60 Fine Sun Sensor  | 1   |                          | Box       | 4                | 16.51               | 19.05       | 1.63        | No        | -                 | Demise        |
| 22          | TSL2561 Coarse Sun Sensor     | 8   |                          | Chip      | 24               | 95                  | 96          | 10          | No        | -                 | Demise        |

|    |                             |   |                          |          |        |       |       |       |     |       |        |
|----|-----------------------------|---|--------------------------|----------|--------|-------|-------|-------|-----|-------|--------|
| 23 | Magnetorquer Board          | 1 | Aluminum 7075-T6         | Plate    | 98.22  | 8.5   | 70    | N/A   | No  | -     | Demise |
| 24 | Magnetorquer Rods           | 3 | Copper                   | Cylinder | 90     | 6     | 20    | 6.5   | No  | -     | Demise |
| 25 | Magnetorquer Rod Collar     | 4 | Aluminum 7075-T6         | Box      | 5.2    | 22.86 | 33.02 | 2.36  | No  | -     | Demise |
| 26 | 9 DOF Adafruit Magnetometer | 1 | Commercial FR4           | Chip     | 2.8    | 62    | 100   | 11.73 | No  | -     | Demise |
| 27 | ADR V9361                   | 1 |                          | Board    | 60     | 76.2  | 152.4 | 6.65  | No  | -     | Demise |
| 28 | ADR V9361 Breakout Board    | 1 |                          | Board    | 80     | 54    | 92    | 1.57  | No  | -     | Demise |
| 29 | Auxiliary Mounting Board    | 1 | Aluminum 7075-T6         | Plate    | 26.94  | 88    | 144   | 1.57  | No  | -     | Demise |
| 30 | Base Board                  | 1 | Aluminum 7075-T6         | Plate    | 64.09  | 30    | 30    | 41.2  | No  | -     | Demise |
| 31 | Camera                      | 1 |                          | Cylinder | 21     | 2.5   | 22    | N/A   | No  | -     | Demise |
| 32 | Standoff_Camera             | 4 | Aluminum 7075-T6         | Cylinder | 0.448  | 6     | 6.93  | 20    | No  | -     | Demise |
| 33 | Standoff_ADRV               | 8 |                          | Cylinder | 8.4    | 95    | 96    | 8     | No  | -     | Demise |
| 34 | Tape Antenna Base           | 1 | Aluminum 7075-T6         | Plate    | 114.54 | 95    | 96    | 10    | No  | -     | Demise |
| 35 | Antenna Mounting Brace      | 1 | Aluminum 7075-T6         | Plate    | 123.67 | 95    | 96    | 1.57  | No  | -     | Demise |
| 36 | Back End Board              | 1 | RO4000                   | Board    | 35     | 95    | 96    | 1.57  | No  | -     | Demise |
| 37 | Daughter Board              | 1 | RO4000                   | Board    | 35     | 95    | 96    | 1.57  | No  | -     | Demise |
| 38 | Patch Antenna               | 1 | RO4000                   | Board    | 14     | 16    | 23.6  | 4.74  | No  | -     | Demise |
| 39 | Tape Cage_Monopole Antenna  | 2 | Aluminum 7075-T6         | Plate    | 1.5    | 22    | 9     | N/A   | No  | -     | Demise |
| 40 | Pulley_Monopole Antenna     | 2 | Aluminum 7075-T6         | Cylinder | 10.76  | 4.5   | 5     | 4.5   | No  | -     | Demise |
| 41 | Spacer_RF Boards            | 8 | AISI 304 Stainless Steel | Cylinder | 4.312  |       |       |       | Yes | 2550° | Demise |
| 42 | Wires                       | 1 | Copper                   | Wires    | 20     | 100   | 340   | 0.2   | No  | -     | Demise |
| 43 | Multi-Layer Insulation      | 1 | Insulation               | Panel    | 40     |       |       |       | No  | -     | Demise |
| 44 | Radiators                   | 2 | Aluminum 7075-T6         | Panel    | 150    | N/A   | N/A   | N/A   | No  | -     | Demise |
| 45 | Paints                      | 1 | AZ-93 White Paint        | Paint    | 5      | 100   | 340   | 12    | No  | -     | Demise |



Appendix E. E1aNa-21 Component List by CubeSat: TUREVERB

| Item Number | Name   | Qty | Material   | Body Type        | Mass (g) (total) | Diameter / Width (mm) | Length (mm) | Height (mm) | High Temp | Melting Temp (F°) | Survivability |
|-------------|--|-----|--|------------------|------------------|-----------------------|-------------|-------------|-----------|-------------------|---------------|
| 1           | 2U CubeSat Structural Chassis  | 1   | Aluminum 5052-H32                                    | Box              | 206              | 100                   | 100         | 227         | -         | -                 | -             |
| 2           | SIDE Solar Panel   | 4   | GaAs, G10 Fiberglass                                 | Panel            | 100              | 100                   | 226*        | 2.5         | No        | -                 | Demise        |
| 3           | pos Z Mounting Plate   | 1   | Aluminum 5052  | Sheet Panel      | 14.935           | 100                   | 100         | 1           | No        | -                 | Demise        |
| 4           | -Z Mounting Plate  | 1   | Aluminum 5052  | Sheet Panel      | 14.935           | 100                   | 100         | 1           | No        | -                 | Demise        |
| 5           | EPS Block, Ragnarok Flight Computer, Aluminum Heat Sink                        | 1   | Circuit Boards (FR-4 Fiberglass), Aluminum Heat Sink | Plate-like block | 250              | 96                    | 90          | 45          | No        | -                 | Demise        |
| 6           | 18650 Li-Ion Battery Dual Cell   | 2   | Lithium polymer                                      | cylinder         | 256              | 96                    | 91          | 21          | No        | -                 | Demise        |
| 7           | ISIS 3-axis Magnetorquer Board   | 1   | PCB FR-4 Fiberglass, Aluminum, Copper                | Board            | 196              | 90.1                  | 95.9        | 17          | No        | -                 | Demise        |
| 8           | Iridium Radio (Iridium 9603-1 daughterboard on motherboard from NVAL Research) | 1   | FR-4 Fiberglass, Aluminum Heat Sink                  | box              | 150              | 47                    | 80          | 10          | No        | -                 | Demise        |
| 9           | GomSpace S-band Radio (TR600)  | 1   | FR-4 Fiberglass, Aluminum                            | box              | 200              | 92.682                | 88.875      | 19.531      | No        | -                 | Demise        |
| 10          | APRS Radio (SATT4)   | 1   | FR-4 Fiberglass, Aluminum, Stainless Steel           | box              | 150              | 95.885                | 86.17       | 9.087       | No        | -                 | Demise        |
| 11          | S-Band Patch Antenna   | 1   | Aluminum 8062  | box              | 50               | 76                    | -           | 4           | No        | -                 | Demise        |
| 12          | Patch Antenna(GPS)   | 1   | Aluminum, Ceramic                                    | Box              | 50               | 25                    | 25          | 8           | No        | -                 | Demise        |
| 13          | Patch Antenna Near Earth Network   | 1   | Aluminum, Ceramic                                    | Box              | 10               | 17                    | 17          | 9           | No        | -                 | Demise        |
| 14          | S-Band Heat Sink Block   | 2   | Aluminum   | Box              | 60               | 97*                   | 97*         | 10          | No        | -                 | Demise        |
| 15          | ISIS Antenna Deployer System (Turnstile)                                       | 1   | Aluminum 6061*                                       | Square plate     | 100              | 98 (stowed)           | 98 (stowed) | 7 (stowed)  | No        | -                 | Demise        |
| 16          | Interface Board GPS/Iridium  | 1   | FR-4 Fiberglass, Aluminum                            | Square           | 50               | 96                    | 92          | 11.7        | No        | -                 | Demise        |
| 17          | Circuit board standoffs  | 20  | Aluminum 5052*                                       | cylinder         | 1                | 3                     | -           | various     | No        | -                 | Demise        |

|    |  |    |                 |                            |        |      |          |     |       |         |
|----|--|----|-----------------|----------------------------|--------|------|----------|-----|-------|---------|
| 18 | Molex PicoBlade 4 Pin Connector Female 51021 Series  | 8  | Stainless Steel | connector                  | 0.3376 | -    | variable | No  | -     | Dennise |
| 19 | Molex PicoBlade 12 Pin Connector Female 51021 Series | 4  | Stainless Steel | connector                  | 0.4256 | -    | variable | No  | -     | Dennise |
| 20 | 2 Pin Shunt (used as an RBF pin)*                    | 2  | Stainless Steel | pin                        | 10     | 5.08 | 2.54     | No  | -     | Dennise |
| 21 | M3, 8mm Screw /Astandoff screws)                     | 20 | Stainless Steel | Screws                     | 1      | 3*   | 8        | Yes | 2500° | Dennise |
| 22 | Molex PicoBlade 4 Pin Connector Male 53047-0210      | 8  | Stainless Steel | Pin connector              | 1      | 11*  | 2.45*    | No  | -     | Dennise |
| 23 | M2.5, 6mm screw                                      | 64 | Stainless Steel | Screws                     | 1      | 2.5* | 6        | Yes | 2500° | Dennise |
| 24 | Kapton Tape  | -  | Tape            | Acrylic Adhesive (Coating) | 22.5   | -    | -        | No  | -     | Dennise |

Appendix F. Elana-23 Component List by CubeSat: UNITE

| Item Number | Name                  | Qty | Material               | Body Type   | Mass (g) (total) | Diameter / Width (mm) | Length (mm) | Height (mm) | High Temp | Melting Temp (F°) | Survivability |
|-------------|-----------------------|-----|------------------------|-------------|------------------|-----------------------|-------------|-------------|-----------|-------------------|---------------|
| 1           | UNITE CubeSat         | 1   | Anodized Aluminum 6061 | Box         |                  | 108.15                | 340.15      | 108.15      | No        | -                 | Dennise       |
| 2           | NSL 3U Bus            | 2   | Anodized Aluminum 6061 | Planar      | 835              | 99.95                 | 316.22      | 99.95       | No        | -                 | Dennise       |
| 3           | End Plates            | 6   | Anodized Aluminum 6061 | Planar      | 275              | 12.12                 | 99.95       | 99.95       | Yes       | -                 | Dennise       |
| 4           | Side Panels           | 3   | Ceramic, PCB FR-4      | Planar      | 204              | 1.59                  | 98.95       | 82.95       | No        | -                 | Dennise       |
| 5           | Patch Antenna         | 1   | Ceramic, PCB FR-4      | Planar      | 45               | 1.75                  | 35.1        | 35.1        | No        | -                 | Dennise       |
| 6           | Duplex Antenna        | 3   | PCB FR-4               | Planar      | 21.3             | 9.66                  | 48.41       | 48.41       | No        | -                 | Dennise       |
| 7           | 8-Cell Solar Panels   | 1   | PCB FR-4               | Planar      | 291.9            | 82.95                 | 316.25      | 1.59        | Yes       | -                 | Dennise       |
| 8           | 6-Cell Solar Panel    | 30  | GaAs                   | Planar      | 64.8             | 82.59                 | 240.18      | 1.59        | No        | -                 | Dennise       |
| 9           | Solar Cells           | 4   | PCB FR-4               | Planar      | 93               | 39.7                  | 69.11       | 0.2         | No        | -                 | Dennise       |
| 10          | PCB Fins              | 1   | -                      | Cylindrical | 16.4             | 0.79                  | 80          | 9.75        | No        | -                 | Dennise       |
| 11          | Horizon Sensor        | 38  | Nylon                  | Cylindrical | 1.1              | 8.03                  | 20.2        | N/A         | No        | -                 | Dennise       |
| 12          | Spacers               | 146 | Stainless Steel        | Cylindrical | 2.28             | 3.18                  | N/A         | 3.18        | No        | -                 | Dennise       |
| 13          | Fasteners             | 4   | -                      | Box         | 29.2             | 2.18                  | N/A         | N/A         | No        | 2500°             | Dennise       |
| 14          | Deployment Switches   | 2   | -                      | Box         | 13               | 6.35                  | 6.5         | 20          | No        | -                 | Dennise       |
| 15          | Diagnostic Port       | 1   | -                      | Cylindrical | 10               | 7.17                  | 13.29       | 5.38        | No        | -                 | Dennise       |
| 16          | RBF PIN               | 1   | Anodized Aluminum 6061 | Box         | 200              | 70                    | 40          | 37.18       | No        | -                 | Dennise       |
| 17          | Batteries             | 4   | Lithium Polymer        | Box         | 13.8             | 31.75                 | 31.75       | 9.59        | No        | -                 | Dennise       |
| 18          | Magnetometer Board    | 1   | PCB FR-4               | Planar      | 35               | 1.59                  | 57.14       | 45.2        | No        | -                 | Dennise       |
| 19          | Langmuir Probe Board  | 1   | PCB FR-4               | Planar      | 202              | 87                    | 90          | 47.11       | No        | -                 | Dennise       |
| 20          | NSL EPS/Simplex Board | 1   | PCB FR-4               | Box         | 125              | 61                    | 118.7       | 21.59       | No        | -                 | Dennise       |
| 21          | NSL Duplex Board      | 1   | PCB FR-4               | Planar      | 27               | 70                    | 47.5        | 6.5         | No        | -                 | Dennise       |
| 22          | GPS Board             | 1   | PCB FR-4               | Planar      | 39               | 80                    | 80          | 7.94        | No        | -                 | Dennise       |
| 23          | C&DH Board            | 1   | PCB FR-4               | Planar      | 10               | 72.5                  | 20.15       | 6.35        | No        | -                 | Dennise       |

|    |                                |    |                         |             |      |       |       |       |    |       |         |
|----|--------------------------------|----|-------------------------|-------------|------|-------|-------|-------|----|-------|---------|
| 24 | Magnet Holder                  | 1  | Lexan                   | Planar      | 47   | 12.7  | 67.7  | 6.35  | No | -     | Dennise |
| 25 | Mu - Metal Rod                 | 2  | HyMu-80                 | Cylindrical | 420  | 80    | 310   | 3.175 | No | 2650° | Dennise |
| 26 | Optical Bench                  | 2  | Aluminum                | Planar      | 3    | 2.8   | 12.31 | 2.8   | No | -     | Dennise |
| 27 | Magnets                        | 3  | Neodymium               | Cylindrical | 12.2 | 10.45 | 1.64  | 11.9  | No | -     | Dennise |
| 28 | AD590 Temperature Sensor Board | 2  | PCB FR-4                | Planar      | 19.2 | 2.18  | N/A   | N/A   | No | -     | Dennise |
| 29 | Internal Fasteners             | 96 | Stainless Steel         | Cylindrical | 12   | 2.18  | N/A   | 6.35  | No | 2500° | Dennise |
| 30 | Spacers                        | 48 | Aluminum                | Cylindrical | 50   | N/A   | N/A   | N/A   | No | -     | Dennise |
| 31 | Cabling                        | -  | Copper, PTFE Insulation | Linear      | 377  | 45    | 75    | 5     | No | -     | Dennise |
| 32 | Ballast Mass                   | 2  | Copper Alloy            | Planar      | 50   | N/A   | N/A   | N/A   | No | -     | Dennise |
| 33 | Silicon                        | -  | -                       | -           | 10   | N/A   | N/A   | N/A   | No | -     | Dennise |
| 34 | Epoxy                          | -  | -                       | -           | 200  | 70    | 40    | 37.18 | No | -     | Dennise |

Appendix G. Elana-23 Component List by CubeSat: Virginia CC - Aeternitas

| Item Number | Name   | Qty | Material           | Body Type         | Mass (g) (total) | Diameter / Width (mm) | Length (mm) | Height (mm) | High Temp | Melting Temp (F°) | Survivability |
|-------------|--|-----|--------------------|-------------------|------------------|-----------------------|-------------|-------------|-----------|-------------------|---------------|
| 1           | Aeternitas ODU IU Chassis                      | 1   | -                  | Box               | -                | -                     | -           | -           | -         | -                 | -             |
| 2           | CubeSat Structure - Rails // +x-Axis           | 1   | Aluminum 6061      | Rectangular Sheet | 57.079           | 100                   | 113.5       | 6.9         | No        | -                 | Dennise       |
| 3           | CubeSat Structure - Rails // -x-Axis           | 1   | Aluminum 6061      | Rectangular Sheet | 57.205           | 100                   | 113.5       | 6.9         | No        | -                 | Dennise       |
| 4           | CubeSat Structure - Span // +y-Axis            | 1   | Aluminum 6061      | Rectangular Box   | 15.269           | 19                    | 78.35       | 4.15        | No        | -                 | Dennise       |
| 5           | CubeSat Structure - Span // -y-Axis            | 1   | Aluminum 6061      | Rectangular Box   | 13.901           | 15                    | 78.35       | 4.15        | No        | -                 | Dennise       |
| 6           | CubeSat Structure - Bolts and Fasteners        | 30  | Steel Alloy        | Cylindrical Rods  | 0.6279           | 2.625                 | 11.375      | 2.625       | No        | 2500°             | Dennise       |
| 7           | Antenna - Cover Plate                          | 1   | Windform           | Box               | 12.443           | 98                    | 98          | 1           | No        | -                 | Dennise       |
| 8           | Antenna - Base Plate                           | 1   | Aluminum 6061      | Box               | 66.18            | 96.8                  | 96.8        | 19.9        | No        | -                 | Dennise       |
| 9           | Antenna - Antenna Swing Arms                   | 2   | Windform           | L-shaped          | 1.944            | 25                    | 50          | 7.3         | No        | -                 | Dennise       |
| 10          | Antenna - Antenna Blades                       | 4   | Steel/copper plate | Sheet             | 0.5              | 6                     | 187.4       | 0.4         | Yes       | 2500°             | 0.0           |
| 11          | Antenna - GPS/Iridium Patch Antenna - Toadles  | 1   | Ceramic            | Box               | 64               | 25                    | 25          | 4           | No        | -                 | Dennise       |
| 12          | Drag Brake - Hinge - Top                       | 4   | Aluminum 6061      | Box/Cylindrical   | 1                | 6.921                 | 30          | 6           | No        | -                 | Dennise       |
| 13          | Drag Brake - Hinge - Bottom                    | 4   | Aluminum 6061      | Box/Cylindrical   | 1                | 30                    | 5           | 1           | No        | -                 | Dennise       |
| 14          | Drag Brake - Petals - petal 1                  | 1   | Lexan              | Box               | 8                | 65.4                  | 70.8        | 1.6         | No        | -                 | Dennise       |
| 15          | Drag Brake - Petals - petal 2-4                | 3   | Lexan              | Box               | 9                | 65.4                  | 70.8        | 1.6         | No        | -                 | Dennise       |
| 16          | Drag Brake - Springs                           | 4   | Alloy Steel        | Cylindrical       | 0.578            | 4.7244                | 4.7244      | 0.5334      | Yes       | 2500°             | Dennise       |
| 17          | Solar Panels with Magnetorquers/CSS - GOMSface | 4   | Germanium          | Rectangular Sheet | 57               |                       |             |             | No        | -                 | Dennise       |
| 18          | piNAV GPS-L1 - SkyFox Labs                     | 1   | FR4, Metal Alloy   | Rectangular Box   | 47               | 84                    | 35          | 12          | No        | -                 | Dennise       |
| 19          | Lithium Radio - Astro Dev                      | 1   | FR4, Aluminum      | Rectangular Box   | 48               | 62                    | 32          | 11.12       | No        | -                 | Dennise       |

|    |  |    |  |                         |      |      |      |     |     |       |  |         |
|----|--|----|--|-------------------------|------|------|------|-----|-----|-------|--|---------|
| 20 | EPS/Battery - GOMSpace                                   | 1  | Lithium Ion, FR4                                       | Rectangular Box         | 220  | 96   | 90   |     | No  | -     |  | Dennise |
| 21 | Radio Board  | 1  | FR4  | Square Plate            | 40   | 96   | 90   | 2   | No  | -     |  | Dennise |
| 22 | GPS Board  | 1  | FR4  | Square Plate            | 45   | 96   | 90   | 2   | No  | -     |  | Dennise |
| 23 | Processor Board  | 1  | FR4  | Square Plate            | 40   | 96   | 90   | 2   | No  | -     |  | Dennise |
| 24 | Mounting Hardware (4 Threaded Rods, 12 Spacers, 12 Nuts) | 1  | Stainless Steel, Aluminum                              | Cylindrical Rod, Toroid | 20   | -    | -    | -   | Yes | 2500P |  | Dennise |
| 25 | Z-axis magnetorquer                                      | 1  | Pre-evacuated enamel copper wire, Space grade epoxy 3M | Rectangular Box         | 7.5  | 50   | 50   | 4.3 | No  | -     |  | Dennise |
| 26 | Iridium Radio  | 1  | --   | Rectangular Box         | 11.4 | 29.6 | 31.5 | 8.1 | No  | -     |  | Dennise |
| 27 | Cables/Connectors  | -- | Copper alloy, Insulator                                | --                      | --   | --   | --   | --  | No  | -     |  | Dennise |
| 28 | IMU - MPU-9250   | 1  | Ceramic, X7R   | Square                  | 1    | 3    | 3    | 1   | No  | -     |  | Dennise |
| 29 | Intersat Radio - HopeRF RFM69HCW                         | 1  | Ceramic, FR4   | Square                  | 1    | 16   | 16   | 1.8 | No  | -     |  | Dennise |

Appendix H. ELaNu-23 Component List by CubeSat: Virginia CC - Ceres

| Item Number | Name                               | Qty | Material   | Body Type | Mass (g) (total) | Diameter / Width (mm) | Length (mm) | Height (mm) | High Temp | Melting Temp (°F) | Survivability |
|-------------|------------------------------------|-----|--|-----------|------------------|-----------------------|-------------|-------------|-----------|-------------------|---------------|
| 1           | Ceres IU CubeSat                   | 1   | -  | Box       | -                | 106.7                 | 106.7       | 113.5       | -         | -                 | -             |
| 2           | CubeSat Structure (Side Walls)     | 4   | Utem 1010 Substrate with Carbon Nano Tube Matrix | Plate     | 8                | 1                     | 83          | 95          | No        | -                 | Dennise       |
| 3           | CubeSat Structure (Top Plate)      | 1   | Aluminum 5052-H32                                | Plate     | 35               | 100                   | 100         | 11.58       | No        | -                 | Dennise       |
| 4           | CubeSat Structure (Bottom Plate)   | 1   | Aluminum 5052-H32                                | Plate     | 35               | 100                   | 100         | 38.3        | No        | -                 | Dennise       |
| 5           | CubeSat Structure (Rails and Feet) | 4   | Aluminum 5052-H32                                | Plate     | 5                | 8.5                   | 8.5         | 113.5       | No        | -                 | Dennise       |
| 6           | Mother Board; TI MSP430FR5994      | 1   | FR4  | Plate     | 88               | 96                    | 90          | 1.6         | No        | -                 | Dennise       |
| 7           | Clyde Space 3rd Gen. EPS           | 1   | FR4  | Plate     | 86               | 95.89                 | 90.17       | 23.24       | No        | -                 | Dennise       |
| 8           | Processing Module; TI MSP430F5438A | 1   | FR4  | Plate     | 11               | 54.6                  | 53.4        | 1.6         | No        | -                 | Dennise       |
| 9           | Batteries; ClydeSpace 20Whr        | 1   | Lithium Ion Polymer, FR4                         | Plate     | 246              | 95.89                 | 90.17       | 21.4        | No        | -                 | Dennise       |
| 10          | ClydeSpace Solar Panels            | 3   | FR4  | Plate     | 46               | 83                    | 97          | 1.6         | No        | -                 | Dennise       |
| 11          | EnduroSat Solar Panel              | 1   | FR4-Tg170  | Plate     | 48               | 98                    | 98          | 3.1         | No        | -                 | Dennise       |
| 12          | piNAV GPS                          | 1   | FR4, Metal Alloy                                 | Box       | 47               | 84                    | 35          | 12          | No        | -                 | Dennise       |
| 13          | Skyfox Labs PIPatch GPS Antenna    | 1   | FR4, GPS L1 Patch                                | Plate     | 50               | 98                    | 98          | 5.5         | No        | -                 | Dennise       |
| 14          | EnduroSat UHF Antenna Assembly     | 1   | Hard Anodized Aluminum, FR4                      | Plate     | 85               | 98                    | 98          | 5.6         | No        | -                 | Dennise       |
| 15          | Radio Board                        | 1   | FR4  | Plate     | 24               | 96                    | 90          | 1.6         | No        | -                 | Dennise       |
| 16          | GPS and IMU Board                  | 1   | FR4  | Plate     | 25               | 96                    | 90          | 1.6         | No        | -                 | Dennise       |
| 17          | Astro Dev Radio Li-I               | 1   | FR4, Aluminum                                    | Box       | 30               | 62                    | 32          | 11.12       | No        | -                 | Dennise       |
| 18          | Separation Switches                | 3   | Thermoplastic, Beryllium Copper                  | Box       | 3                | 12.3                  | 20          | 3.38        | Yes       | 2349°             | 0 km          |
| 19          | Separation Spring                  | 1   | ASTM A228  | Cylinder  | 1                | 3                     | -           | 10          | No        | -                 | Dennise       |

|    |  |    |                           |                         |    |      |      |     |     |       |         |
|----|--|----|---------------------------|-------------------------|----|------|------|-----|-----|-------|---------|
| 20 | Bondable Terminals                                       | 2  |                           | Plate                   | <1 | 2.7  | 1.65 | 0.6 | No  | -     | Dennise |
| 21 | Strain Gauge   | 2  | encapsulated K-alloy      | Plate                   | <1 | 3.18 | 6.35 | 0.6 | No  | -     | Dennise |
| 22 | Mounting Hardware (Solar Panel Retaining Clips)          | 8  | Stainless Steel           | Plate                   | 1  | 20   | 20   | 0.5 | Yes | 2500* | 0 km    |
| 23 | IMU; InvenSense MPU9250                                  | 1  | Ceramic, X7R              | Box                     | 1  | 3    | 3    | 1   | No  | -     | Dennise |
| 24 | Intersatellite Radio; HopenRF RFM69HCW                   | 1  | Ceramic, FR4              | Box                     | 1  | 16   | 16   | 1.8 | No  | -     | Dennise |
| 25 | Mounting Hardware (4 Threaded Rods, 12 Spacers, 12 Nuts) | 1  | Stainless Steel, Aluminum | Cylindrical Rod, Toroid | 20 | -    | -    | -   | Yes | 2500* | 0 km    |
| 26 | Separating Switch Mounts                                 | 4  | Aluminum                  | Plate                   | 4  | 12.3 | 20   | 20  | No  | -     | Dennise |
| 27 | Mounting Hardware (Nuts and Bolts Parts)                 | 30 | Stainless Steel           | Toroid, Cylindrical     | 2  | 3    | -    | 7   | Yes | 2750* | Dennise |
| 28 | Cabling (Electrical)                                     | 1  | Copper alloy, Insulator   | Flexible Cable          | 15 | 2    | 300  | -   | No  | -     | Dennise |
| 29 | Cabling (Co-ax)  | 1  | Copper alloy, Insulator   | Flexible Cable          | 15 | 3    | 400  | -   | No  | -     | Dennise |

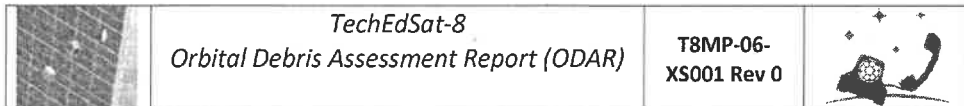


## Appendix I: ELANa-23 Component List by CubeSat: Virginia CC - Libertas

| Item Number | Name  | Qty | Material                        | Body Type         | Mass (g) (total) | Diameter / Width (mm) | Length (mm) | Height (mm) | High Temp | Melting Temp (F°) | Survivability |
|-------------|---|-----|---------------------------------|-------------------|------------------|-----------------------|-------------|-------------|-----------|-------------------|---------------|
| 1           | Libertas UVA IU CubeSat                               | 1   | -                               | Box               | -                | 106.75                | 105.66      | 118.6       | No        | -                 | Demise        |
| 2           | Pumpkin CubeSat Kit Structure (Side Walls and Feet)   | 1   | Aluminum 5052-H32               | Box               | 104              | 100                   | 100         | 113.5       | No        | -                 | Demise        |
| 3           | Pumpkin CubeSat Kit Structure (Top Plate)             | 1   | Aluminum 5052-H32               | Square Plate      | 45               | 100                   | 100         | 11.58       | No        | -                 | Demise        |
| 4           | Pumpkin CubeSat Kit Structure (Bottom Plate)          | 1   | Aluminum 5052-H32               | Square Plate      | 58               | 100                   | 100         | 38.3        | No        | -                 | Demise        |
| 5           | Pumpkin CubeSat Kit (CSK)Motherboard                  | 1   | FR4                             | Square Plate      | 88               | 96                    | 90          | 1.6         | No        | -                 | Demise        |
| 6           | Clyde Space EPS                                       | 1   | FR4                             | Square Plate      | 86               | 95.89                 | 90.17       | 23.24       | No        | -                 | Demise        |
| 7           | Pumpkin CSK Plugable Processing Module                | 1   | FR4                             | Rectangular Plate | 11               | 54.6                  | 53.4        | 1.6         | No        | -                 | Demise        |
| 8           | Clyde Space 20 WHr Battery Pack (Integrated with EPS) | 1   | Lithium Ion Polymer, FR4        | Square Plate      | 246              | 95.89                 | 90.17       | 21.4        | No        | -                 | Demise        |
| 9           | Clyde Space Solar Panels                              | 3   | FR4                             | Rectangular Plate | 46               | 83                    | 97          | 1.6         | No        | -                 | Demise        |
| 10          | Clyde Space Solar Panel (RBF Cutout)                  | 1   | FR4                             | Rectangular Plate | 46               | 81.74                 | 111         | 3.58        | No        | -                 | Demise        |
| 11          | EnduroSat Solar Panel                                 | 1   | FR4-Tg170                       | Rectangular Plate | 48               | 98                    | 98          | 3.1         | No        | -                 | Demise        |
| 12          | Skyfox Labs pINAV GPS                                 | 1   | FR4, Metal Alloy                | Rectangular Box   | 47               | 84                    | 35          | 12          | No        | -                 | Demise        |
| 13          | Skyfox Labs PIPatch GPS Antenna                       | 1   | FR4, GPS LI Patch               | Square Plate      | 50               | 98                    | 98          | 5.5         | No        | -                 | Demise        |
| 14          | EnduroSat UHF Antenna Assembly                        | 1   | Hard Anodized Aluminum, FR4     | Square Plate      | 85               | 98                    | 98          | 5.6         | No        | -                 | Demise        |
| 15          | Radio Board   | 1   | FR4                             | Square Plate      | 24               | 96                    | 90          | 1.6         | No        | -                 | Demise        |
| 16          | GPS and IMU Board                                     | 1   | FR4                             | Square Plate      | 25               | 96                    | 90          | 1.6         | No        | -                 | Demise        |
| 17          | Astro Dev Lithium Radio                               | 1   | FR4, Aluminum                   | Rectangular Box   | 30               | 62                    | 32          | 11.12       | No        | -                 | Demise        |
| 18          | Magnets for PMAC                                      | 20  | Al Ni Co                        | Cylindrical       | 1                | 3.175                 |             | 4.953       | Yes       | 2651°             | Demise        |
| 19          | Separation Switches                                   | 3   | Thermoplastic, Beryllium Copper | Rectangular Box   | 3                | 12.3                  | 20          | 3.38        | Yes       | 2349°             | 0 km          |

|    |  |    |                           |                         |    |       |     |     |     |       |         |
|----|--|----|---------------------------|-------------------------|----|-------|-----|-----|-----|-------|---------|
| 20 | Separation/deployment Springs (in CSK cover plate)       | 1  | ASTM A228                 | Spring Coil             | 1  | 3     | -   | 10  | No  | -     | Dennise |
| 21 | Mounting Hardware (Solar Panel Retaining Clips)          | 8  | Stainless Steel           | Bent Plate              | 1  | 20    | 20  | 0.5 | Yes | 2500° | Dennise |
| 22 | Invensense MPU9250 IMU                                   | 1  | Ceramic X7R               | Box                     | 1  | 3     | 3   | 1   | No  | -     | Dennise |
| 23 | HopeRF RFM69HCW Intersatellite radio                     | 1  | Ceramic/FR4               | Box                     | 1  | 16    | 16  | 1.8 | No  | -     | Dennise |
| 24 | Separation Switch Mounts                                 | 4  | Aluminum                  | Bent Plate              | 4  | 12.3  | 20  | 20  | No  | -     | Dennise |
| 25 | Magnet Mounting Hardware                                 | 4  | Aluminum                  | Cylindrical             | 4  | 4.175 | -   | 25  | No  | -     | Dennise |
| 26 | Mounting Hardware (Nuts and Bolts Pairs)                 | 45 | Stainless Steel           | Toroid, Cylindrical     | 2  | 3     | -   | 7   | Yes | -     | Dennise |
| 27 | Mounting Hardware (4 Threaded Rods, 12 Spacers, 12 Nuts) | 1  | Stainless Steel, Aluminum | Cylindrical Rod, Toroid | 20 | -     | -   | -   | Yes | 2500° | Dennise |
| 28 | Cabling (Electrical)                                     | 1  | Copper alloy, Insulator   | Flexible Cable          | 15 | 2     | 600 | -   | No  | -     | Dennise |
| 29 | Cabling (RG178 Coax)                                     | 1  | Copper alloy, Insulator   | Flexible Cable          | 15 | 3     | 400 | -   | No  | -     | Dennise |

**Appendix J: ELaN-a-21 TechEdSat-8 ODAR**



**TechEdSat-8**  
**Orbital Debris Assessment Report (ODAR)**  
**&**  
**End of Mission Plan (EOMP)**

In accordance with NPR 8715.6A, this report is presented as compliance with the required reporting format per NASA-STD-8719.14, APPENDIX A.

**Report Version: 1 (3/15/2018)**

**DAS Software Used in This Analysis: DAS v2.1.1**

**VERSION APPROVAL and/or FINAL APPROVAL\*:**

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|  |   |  |  |
|--|---|--|--|
|  | <p><i>TechEdSat-8</i><br/> <i>Orbital Debris Assessment Report (ODAR)</i></p> | <p><b>T8MP-06-<br/>XS001 Rev 0</b></p> |  |
|--|---|--|--|

| <b>Record of Revisions</b> |             |                       |                              |                   |
|----------------------------|-------------|-----------------------|------------------------------|-------------------|
| <b>REV</b>                 | <b>DATE</b> | <b>AFFECTED PAGES</b> | <b>DESCRIPTION OF CHANGE</b> | <b>AUTHOR (S)</b> |
| 0                          | 3/15/2018   | All                   | Initial Draft                | Sebastian Smith   |

|   |  |                         |  |
|---|--|-------------------------|--|
|  | <i>TechEdSat-8</i><br><i>Orbital Debris Assessment Report (ODAR)</i> | T8MP-06-<br>XS001 Rev 0 |  |
|---|--|-------------------------|--|

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**Self-assessment and OSMA assessment of the ODAR using the format in Appendix A.2 of NASA-STD-8719.14:**

A self-assessment is provided below in accordance with the assessment format provided in Appendix A.2 of NASA-STD-8719.14. In the final ODAR document, this assessment will reflect any inputs received from OSMA as well.

**Orbital Debris Self-Assessment Report Evaluation: TechEdSat-8 Mission**

| Reqm't #                                | Launch Vehicle |     |               |            |                        | Spacecraft |     |               |            | Comments                               |
|---|----------------|-----|---------------|------------|------------------------|------------|-----|---------------|------------|--|
|   | Compliant      | N/A | Not Compliant | Incomplete | Standard Non-Compliant | Compliant  | N/A | Not Compliant | Incomplete |  |
| 4.3-1.a<br>25 x/cm                      |                |     |               |            |                        | x          |     |               |            | No Debris Released in LEO. See note 1. |
| 4.3-1.b<br><100 objects/year/line       |                |     |               |            |                        | x          |     |               |            | No Debris Released in LEO. See note 1. |
| 4.3-2<br>CIRA < 200K/m                  |                |     |               |            |                        | x          |     |               |            | No Debris Released in GEO. See note 1. |
| 4.4-1<br>< 1000 Explosive Risk          |                |     |               | x          |                        | x          |     |               |            | There is no explosive hazard.          |
| 4.4-2<br>Deserve Energy Source          |                |     |               | x          |                        | x          |     |               |            | There is no explosive hazard.          |
| 4.4-3<br>Limit Long Term Risk           |                |     |               | x          |                        | x          |     |               |            | No planned breakups.                   |
| 4.4-4<br>Limit DU Short term Risk       |                |     |               | x          |                        | x          |     |               |            | No planned breakups. 1.                |
| 4.5-1<br><1000 Debris Impact Risk       |                |     |               | x          |                        | x          |     |               |            | See note 1.                            |
| 4.5-2<br>Protonation Disposal Risk      |                |     |               |            |                        | x          |     |               |            |  |
| 4.6-1(a)<br>Atmosphere Emission Control |                |     |               | x          |                        | x          |     |               |            | See note 1.                            |
| 4.6-1(b)<br>Spacecraft                  |                |     |               | x          |                        | x          |     |               |            | See note 1.                            |
| 4.6-1(c)<br>Disposal Readiness          |                |     |               | x          |                        | x          |     |               |            | See note 1.                            |
| 4.6-2<br>LEO Disposal                   |                |     |               | x          |                        | x          |     |               |            | See note 1.                            |
| 4.6-3<br>MEO Disposal                   |                |     |               | x          |                        | x          |     |               |            | See note 1.                            |
| 4.6-4<br>Disposal Readiness             |                |     |               | x          |                        | x          |     |               |            | See note 1.                            |
| 4.6-5<br>Simulation of Debris           |                |     |               | x          |                        | x          |     |               |            | See note 1.                            |
| 4.7-1<br>Ground Population Risk         |                |     |               | x          |                        | x          |     |               |            | See note 1.                            |
| 4.8-1<br>Tethers Risk                   |                |     |               |            |                        | x          |     |               |            | No tethers used.                       |

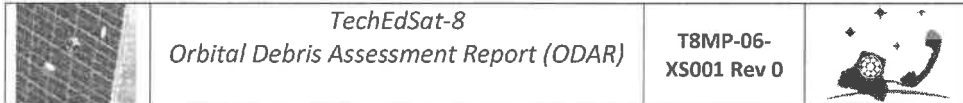
**Notes:**

1. All of the other portions of the launch stack are non-NASA and TechEdSat-8 is not the lead.



### Pre-Launch EOMP Evaluation: TechEdSat Mission

| Reqn't #   | Spacecraft                          |                                     |                                     |                                     | EOMP Comments   |
|--|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|---|
|  | Compliant                           | N/A                                 | Not Compliant                       | N/A                                 |   |
| 4.3-1.a<br><small>25 years</small>                   | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |   |
| 4.3-1.b<br><small>&lt;100 Objects/year limit</small> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |   |
| 4.3-2<br><small>CGO +/- 200km</small>                | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |   |
| 4.4-1<br><small>&lt; 0.00 Explosion Risk</small>     | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |   |
| 4.4-2<br><small>Passive Energy Source</small>        | <input checked="" type="checkbox"/> | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | Passive RF systems. No planned breakups. Very low probability of breakup or debris generation due to explosion. |
| 4.4-3<br><small>Limit Long Term Risk</small>         | <input checked="" type="checkbox"/> | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | No planned breakups.  |
| 4.4-4<br><small>Limit BU Short term Risk</small>     | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |   |
| 4.5-1<br><small>&lt;1000 Items Impact Risk</small>   | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |   |
| 4.5-2<br><small>Postmission Disposal Risk</small>    | <input checked="" type="checkbox"/> | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            |   |
| 4.6-1(a)<br><small>Atmospheric Escape Option</small> | <input checked="" type="checkbox"/> | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            |   |
| 4.6-1(b)<br><small>Storage Orbit</small>             | <input checked="" type="checkbox"/> | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | N/A. No ability to maneuver to higher orbit.  |
| 4.6-1(c)<br><small>Debris Retrieval</small>          | <input checked="" type="checkbox"/> | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | N/A. Atmospheric re-entry.  |
| 4.6-2<br><small>GEO Disposal</small>                 | <input checked="" type="checkbox"/> | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | N/A. Not in GEO   |
| 4.6-3<br><small>MEO Disposal</small>                 | <input checked="" type="checkbox"/> | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | N/A. Orbit not between LEO and GEO.   |
| 4.6-4<br><small>Disposal Feasibility</small>         | <input checked="" type="checkbox"/> | <input type="checkbox"/>            | <input type="checkbox"/>            | <input type="checkbox"/>            | No operation is required to execute atmospheric re-entry  |
| 4.6-5<br><small>Stability of EO Orbit</small>        | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |   |
| 4.7-1<br><small>Ground Population Risk</small>       | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |   |
| 4.8-1<br><small>Threats Risk</small>                 | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> | <input checked="" type="checkbox"/> |   |



### **Assessment Report Format:**

ODAR Technical Sections Format Requirements:

This ODAR follows the format in NASA-STD-8719.14, Appendix A.1 and includes the content indicated at a minimum in each section 2 through 8 below for the TechEdSat-8 satellite. Sections 9 through 14 apply to the launch vehicle ODAR and are not covered here.

### **ODAR Section 1: Program Management and Mission Overview**

**Mission Directorate:** ARC Code R Office

**Engineer Director:** David Korsmeyer, ARC

**Mission Design Division, Division Chief:** Charles Richey, ARC

**Project Manager/Senior Scientist:** Marcus Murbach

**Schedule of mission design and development milestones from NASA mission selection through proposed launch date, including spacecraft PDR and CDR (or equivalent) dates\*:**

|                                    |                |
|------------------------------------|----------------|
| Mission Selection:                 | March 2018     |
| Mission Preliminary Design Review: | March 2018     |
| Mission Critical Design Review:    | May 2018       |
| Launch:                            | September 2018 |
| Begin Operation:                   | April 2018     |

### **Mission Overview:**

The Technical Education Satellite 8 (TechEdSat-8) satellite will be hard-stowed onto an Orbital ATK Antares where it will be put aboard the International Space Station (ISS). TechEdSat-8 will test and validate three different technologies in Low Earth Orbit (LEO): demonstration of the modulated Exo-Brake, demonstration of the viability of the Iridium 9602 communication module and ISM band communications, and experimental cameras.

The satellite will be launched from the ISS December of 2018. It will be inserted into orbit at an apogee of approximately 406 km, perigee of 403 km, with an inclination of 51.64 degrees. Transmission of data will begin 30 minutes after launch from the ISS. The Exo-Brake will deorbit the satellite approximately 25 weeks after deployment from the ISS, which concludes the mission.

TechEdSat-8 will fly on the OA-8 mission, stowed inside the NanoRacks CubeSat Deployer. The NanoRacks CubeSat Deployer is stowed in a Common Transfer Bag (CTB) during launch. TechEdSat-8 will later be integrated in the JEM Remote Manipulator System (JEMRMS). JEMRMS contains the NanoRacks CubeSat Deployer, which will use a spring to “push” the



TechEdSat-8 at a velocity of 5 cm/sec and at an angle of 45 degrees relative to the ISS. There are no propellants

**Launch vehicle and launch site:** Antares, MARS Pad OA, Wallops Flight Facility, Virginia

**Proposed launch date:** September, 2018

**Mission duration:** 25 weeks

**Launch and deployment profile, including all parking, transfer, and operational orbits with apogee, perigee, and inclination:**

TechEdSat-8 will be launched on an Orbital ATK Antares launch vehicle where it will be transported onto the ISS. It will then be deployed from the JEMRMS by the Japan Aerospace Exploration Agency (JAXA) using the NanoRacks CubeSat Deployer. The interface requirements between the NanoRacks CubeSat Deployer and a satellite are developed based on the CubeSat Design Specification rev. 12 published on August 1, 2009 by the California Polytechnic State University with JEM unique requirements.

This system will allow TechEdSat-8 to be launched at a velocity of 5 cm/sec and at an angle of 45 degrees relative to the JEMRMS into a circular orbit initially approximately 400 km relative to Earth's surface.

The TechEdSat-8 orbit is defined as follows:

**Apogee:** 406 km

**Perigee:** 403 km

**Inclination:** 51.64 degrees.

TechEdSat-8 has no propulsion and therefore does not actively change orbits. TechEdSat-8 will deploy the Exo-Brake, slow down, lose altitude, and then disintegrate upon atmospheric re-entry approximately 25 weeks after ISS deployment. If the Exo-Brake fails to deploy the satellite will re-enter in 113 weeks.

**Interaction or potential physical interference with other operational Spacecraft:**

The main risks of this satellite are the Canon BP-930 battery used by the spacecraft (certified by JSC) and the possibility of the TechEdSat-8 impacting the International Space Station after deployment. Since the TechEdSat-8 is a 6U CubeSat being launched from the system, and NanoRacks has shown that the likelihood of any CubeSat impacting the ISS is very minimal (validated by the ISS Program Office).

Commented [SSL(E&IC1): Are we still using these batteries on T8?

## **ODAR Section 2: Spacecraft Description**

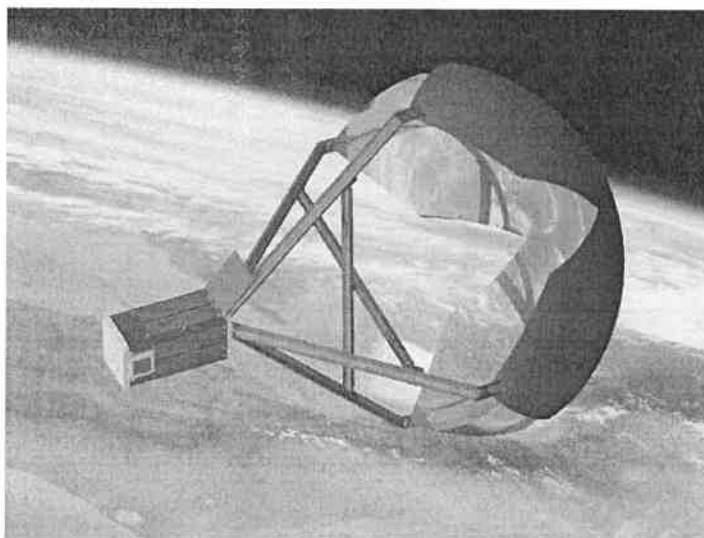
### **Physical description of the spacecraft:**

TechEdSat-8 is a 6U nanosatellite with dimensions of 10 cm x 10 cm x 74 cm and a total mass approximately equal to 7.9 kg. TechEdSat-8's payload carries a deployable Exo-Brake as a technology demonstration. The deployed Exo-Brake has a cross-sectional area of 0.564286 m<sup>2</sup>.

TechEdSat-8 will contain the following systems: one PhoneSat circuit board, one UofI Crayfish board, two Iridium 9602 modems, one OEM 615 GPS, four Canon BP-930 batteries, three patch antennas, two Leopard Imaging camera's, two NOAA boards, two Fatsat boards, one NVIDIA microprocessor, one 7" NOAA tape measure antenna, and one winch Exo-Brake control system.

**Commented [SSL(E&IC2):** Update internal components and picture

- The PhoneSat circuit board is the main board for the cameras.
- The Iridium 9602 modems will have two patch antennas.
- The OEM615 GPS shares two patch antennas with the Iridium 9602 modems.
- The SJSU-UofI power board will control the deployment of the Exo-Brake and the winch system.



**Figure 1: TechEdSat-8 Fully Deployed View**

**Dry mass of satellite at launch, excluding solid rocket motor propellants:** 7.9 kg

**Description of all propulsion systems (cold gas, mono-propellant, bi-propellant, electric, nuclear):**

There will be no propulsion systems on TechEdSat-8.

**Identification, including mass and pressure, of all fluids (liquids and gases) planned to be on board and a description of the fluid loading plan or strategies, excluding fluids in sealed heat pipes.**

Not applicable, there will be no fluids or gasses on board.

Commented [SSL(E&IC3): Do we need to include the air/water in the struts?

**Fluids in Pressurized Batteries:**

None. TechEdSat-8 uses unpressurized standard COTS Lithium Ion battery cells.

**Description of attitude control system and indication of the normal attitude of the spacecraft with respect to the velocity vector:**

TechEdSat-8 will implement an attitude control system based off three single axis magnetorquers and an internal IMU to both determine and correct the attitude of the satellite when necessary. Additional attitude control may come from the Exo-Brake's aerodynamic torque exerting on the satellite.

Commented [SSL(E&IC4): Are we including magnetorquers in this iteration?

**Description of any range safety or other pyrotechnic devices:**

None. The TechEdSat-8 satellite will be launched powered off and a Remove-Before-Flight (RBF) pin is used to prevent accidental activation.

**Description of the electrical generation and storage system:**

The power will be generated by solar panels and four Lithium Ion batteries. The batteries that will be used are Canon BP-930 (supplied by the ISS Program Office). See attached data sheet (Appendix B). This battery is approved by the ISS for flight. The dimensions of the battery are 4 x 7 x 3.8 cm and the weight is 0.18 kg.

**Identification of any other sources of stored energy not noted above:**

None.

**Identification of any radioactive materials on board:**

None.

**ODAR Section 3: Assessment of Spacecraft Debris Released during Normal Operations**

**Identification of any object (>1 mm) expected to be released from the spacecraft any time after launch, including object dimensions, mass, and material:**

None. There are no intentional releases.

**Rationale/necessity for release of each object:**

N/A.

**Time of release of each object, relative to launch time:**

N/A.

**Release velocity of each object with respect to spacecraft:**

N/A.

**Expected orbital parameters (apogee, perigee, and inclination) of each object after release:**

N/A.

**Calculated orbital lifetime of each object, including time spent in Low Earth Orbit (LEO):**

N/A.



**Assessment of spacecraft compliance with Requirements 4.3-1 and 4.3-2 (per DAS v2.1)**

**4.3-1, Mission Related Debris Passing Through LEO:**

COMPLIANT. No debris released >1mm, while passing through LEO.

**4.3-2, Mission Related Debris Passing Near GEO:**

COMPLIANT. No debris released will transverse GEO.

|   |  |                         |  |
|---|--|-------------------------|--|
|  | <i>TechEdSat-8</i><br><i>Orbital Debris Assessment Report (ODAR)</i> | T8MP-06-<br>XS001 Rev 0 |  |
|---|--|-------------------------|--|

**ODAR Section 4: Assessment of Spacecraft Intentional Breakups and Potential for Explosions.**

**Potential causes of spacecraft breakup during deployment and mission operations:**

There is no credible scenario that would result in spacecraft breakup during normal deployment and operations.

**Summary of failure modes and effects analyses of all credible failure modes, which may lead to an accidental explosion:**

In-mission failure of a battery cell protection circuit could lead to a short circuit resulting in overheating and a very remote possibility of battery cell explosion. The battery safety systems discussed in the FMEA (see requirement 4.4-1 below) describe the combined faults that must occur for any of nine (9) independent, mutually exclusive failure modes that could lead to a battery explosion.

**Detailed plan for any designed spacecraft breakup, including explosions and intentional collisions:**

There are no planned breakups other than during atmospheric entry for disposal.

**List of components which shall be passivated at End of Mission (EOM) including method of passivation and amount which cannot be passivated:**

None.

**Rationale for all items which are required to be passivated, but cannot be due to their design:**

TechEdSat-8 will be in orbit for 25 weeks with successful deployment of the Exo-Brake based on the DAS analysis shown in this report. If the Exo-Brake fails to deploy, TechEdSat-8 will be in orbit for 113 weeks based on the DAS analysis shown in this report. Therefore, no post-mission passivation will be performed, as the satellite will burn up on re-entry at the end of the mission.

**Assessment of spacecraft compliance with Requirements 4.4-1 through 4.4-4:**

**Requirement 4.4-1:** Limiting the risk to other space systems from accidental explosions during deployment and mission operations while in orbit about Earth or the Moon, or Mars, or in the vicinity of Sun-Earth or Earth-Moon Lagrange Points:

For each spacecraft and launch vehicle orbital stage employed for a mission, the program or project shall demonstrate, via failure mode and effects analyses or equivalent analyses, that the integrated probability of explosion for all credible failure modes of each spacecraft and launch vehicle does not exceed 0.001 (excluding small particle impacts) (Requirement 56449).

**Compliance statement:**

**Required Probability:** 0.001.

**Expected Probability:** 0.000.

**Supporting Rationale and FMEA details:**

*Payload Pressure Vessel Failure:*

TechEdSat-8 is vented per ISS safety standards. It is not a sealed container.

*Battery explosion:*

**Effect:** All failure modes below might result in battery explosion with the possibility of orbital debris generation. However, in the unlikely event that a battery cell does explosively rupture, the small size, mass, and potential energy, of these small batteries is such that while the spacecraft could be expected to vent gases, most debris from the battery rupture should be contained within the vessel due to the lack of penetration energy. Note also that this same battery combination has been tested extensively, and now flown several times with no noted anomaly.

**Probability:** Very Low. It is believed to be less than 0.1% given that multiple independent (not common mode) faults must occur for each failure mode to cause the ultimate effect (explosion).

**Failure mode 1:** Battery Internal short circuit.

*Mitigation 1:* Complete proto-qualification and environmental acceptance tests of the Canon BP-930 battery by JSC ISS program. The acceptance tests are shock, vibration, thermal cycling, and vacuum tests followed by maximum system rate-limited charge and discharge to prove that no internal short circuit sensitivity exists.

*Combined faults required for realized failure:* Environmental testing **AND** functional charge/discharge tests must both be ineffective in discovery of the failure mode.

**Failure Mode 2:** Internal thermal rise due to high load discharge rate.

*Mitigation 2:* Each cell includes a positive temperature coefficient (PTC) variable resistance device that ensures high rate discharge is limited to acceptable levels if thermal rise occurs in the battery.

*Combined faults required for realized failure:* The PTC must fail **AND** spacecraft thermal design must be incorrect **AND** external over current detection and protection must fail for this failure mode to occur.

**Failure Mode 3:** Overcharging and excessive charge rate.



*Mitigation 3:* The satellite bus battery charging circuit design eliminates the possibility of the batteries being overcharged if circuits function nominally. This circuit has been proto-qualification tested for survival in shock, vibration, and thermal-vacuum environments. The charge circuit disconnects the incoming current when battery voltage indicates normal full charge at 8.4 V. If this circuit fails to operate, continuing charge can cause gas generation. The batteries include overpressure release vents that allow gas to escape, virtually eliminating any explosion hazard.

*Combined faults required for realized failure:*

- 1) **For overcharging:** The charge control circuit must fail to function **AND** the PTC device must fail (or temperatures generated must be insufficient to cause the PTC device to modulate) **AND** the overpressure relief device must be inadequate to vent generated gasses at acceptable rates to avoid explosion.
- 2) **For excessive charge rate:** The maximum charging rate from a single solar panel when in AM 1.5 G conditions (on Earth, perpendicular to the sun) is 200 mA. The maximum charge rate our battery can accept is 3 A. The battery is a proto-qualified Canon BP-930 from the JSC ISS program, and has four US18650S cells. The battery itself has two parallel strings of 2 cells connected in series, and thus having 4 cells. Due to solar panel current limits and their direction-facing arrangement on the satellite, there is no physical means of exceeding charging rate limits, even if only a single string from the battery was accepting charge. For this failure mode to become active one string must fail to accept a charge **AND** the charge control circuit on the remaining string fails. The overpressure relief vent keeps the battery cells from rupturing, and is thus limited to worst-case effects of overcharging.

**Failure Mode 4:** Excessive discharge rate or short circuit due to external device failure or terminal contact with conductors not at battery voltage levels (due to abrasion or inadequate proximity separation).

*Mitigation 4:* This failure mode is negated by a) proto-qualification tested short circuit protection on each external circuit, b) design of battery packs and insulators such that no contact with nearby board traces is possible without being caused by some other mechanical failure, c) obviation of such other mechanical failures by proto-qualification and acceptance environmental tests (shock, vibration, thermal cycling, and thermal-vacuum tests).

*Combined faults required for realized failure:* The PTC must fail **AND** an external load must fail/short-circuit **AND** external over-current detection and disconnect function must fail to enable this failure mode.

**Failure Mode 5:** Inoperable vents.

*Mitigation 5:* Battery vents are not inhibited by the battery holder design or the spacecraft.

*Combined effects required for realized failure:* The manufacturer fails to install proper venting and ISS environmental stress screening fails to detect failed vents.

**Failure Mode 6: Crushing.**

*Mitigation 6:* This mode is negated by spacecraft design. There are no moving parts in the proximity of the batteries.

*Combined faults required for realized failure:* A catastrophic failure must occur in an external system **AND** the failure must cause a collision sufficient to crush the batteries leading to an internal short circuit **AND** the satellite must be in a naturally sustained orbit at the time the crushing occurs.

**Failure Mode 7:** Low level current leakage or short-circuit through battery pack case or due to moisture-based degradation of insulators.

*Mitigation 7:* These modes are negated by a) battery holder/case design made of non-conductive plastic, and b) operation in vacuum such that no moisture can affect insulators.

*Combined faults required for realized failure:* Abrasion or piercing failure of circuit board coating or wire insulators **AND** dislocation of battery packs **AND** failure of battery terminal insulators **AND** failure to detect such failures in environmental tests must occur to result in this failure mode.

**Failure Mode 8:** Excess temperatures due to orbital environment and high discharge combined.

*Mitigation 8:* The spacecraft thermal design will negate this possibility. Thermal rise has been analyzed in combination with space environment temperatures showing that batteries do not exceed normal allowable operating temperatures, which are well below temperatures of concern for explosions.

*Combined faults required for realized failure:* Thermal analysis **AND** thermal design **AND** mission simulations in thermal-vacuum chamber testing **AND** the PTC device must fail **AND** over-current monitoring and control must all fail for this failure mode to occur.

**Failure Mode 9:** Polarity reversal due to over-discharge caused by continuous load during periods of negative power generation vs. consumption.

*Mitigation 9:* In nominal operations, the spacecraft EPS design negates this mode because the processor will stop when voltage drops too low, below 7 V. This disables ALL connected loads, creating a guaranteed power-positive charging scenario. The spacecraft will not restart or connect any loads until battery voltage is above the acceptable threshold. At this point, only the safe mode processor is enabled and charging the battery commences. Once the battery reaches 90% of the peak voltage (around 7.5 V), it will switch to nominal mode and will be able to receive ground commands for continuing mission functions.

*Combined faults required for realized failure:* The microcontroller must stop executing code **AND** significant loads must be commanded/stuck "on" **AND** power margin analysis must be wrong **AND** the charge control circuit must fail for this failure mode to occur.

**Failure Mode 10:** Excess battery temperatures due to post mission orbital environment and constant solar panel overcharge while satellite is powered off.

*Mitigation 10:* Selection of the ISS-approved Canon BP-930 battery packs (GSE from the NASA/Johnson Space Center). These battery packs have battery protection circuits, which prevent over-charge and over-heating. They are lot-tested and supplied as GSE (Government Furnished Equipment) from the NASA/Johnson Space Center. In terms of the orbit environment, the previous TechEdSat-1, TechEdSat-3, and TechEdSat-4, TechEdSat-5, and TechEdSat-6 (using the same packaging and battery pack) showed no signs of overeating from environmental heating.

**Requirement 4.4-2:** Design for passivation after completion of mission operations while in orbit about Earth or the Moon:

Design of all spacecraft and launch vehicle orbital stages shall include the ability to deplete all onboard sources of stored energy and disconnect all energy generation sources when they are no longer required for mission operations or post mission disposal or control to a level which cannot cause an explosion or deflagration large enough to release orbital debris or break up the spacecraft. The design of depletion burns and ventings should minimize the probability of accidental collision with tracked objects in space (Requirement 56450).

**Compliance statement:**

TechEdSat-8 will be in orbit for 25 weeks with successful deployment of the Exo-Brake. If the Exo-Brake fails to deploy, TechEdSat-8 will be in orbit for approximately 113 weeks based on the DAS analysis shown in this report. Therefore, no post-mission passivation will be performed, as the satellite will burn up on re-entry at the end of the mission. Therefore, the TechEdSat-8 battery will meet the above requirement.

**Requirement 4.4-3.** Limiting the long-term risk to other space systems from planned breakups for Earth, lunar, Mars, Sun-Earth Lagrange Point, and Earth-Moon Lagrange Point missions:

Planned explosions or intentional collisions shall:

- a. For LEO-crossing missions, be conducted at an altitude such that for orbital debris fragments larger than 10 cm the object-time product does not exceed 100 object-years. For example, if the debris fragments greater than 10cm decay in the maximum allowed 1 year, a maximum of 100 such fragments can be generated by the breakup.
- b. Not generate debris larger than 1 mm that remains in Earth, lunar, or Mars orbits or in the vicinity of Sun-Earth or Earth-Moon Lagrange points longer than one year

**Compliance statement:**

This requirement is not applicable. There are no planned breakups.

**Requirement 4.4-4:** Limiting the short-term risk to other space systems from planned breakups for Earth, lunar, Mars, Sun-Earth Lagrange Point, and Earth-Moon Lagrange Point missions:

Immediately before a planned explosion or intentional collision, the probability of debris, orbital or ballistic, larger than 1 mm colliding with any operating spacecraft within 24 hours of the breakup shall be verified to not exceed 10<sup>-6</sup>.

**Compliance statement:**

This requirement is not applicable. There are no planned breakups.

**ODAR Section 5: Assessment of Spacecraft Potential for On-Orbit Collisions**

Assessment of spacecraft compliance with Requirements 4.5-1 and 4.5-2 (per DAS v2.1, and calculation methods provided in NASA-STD-8719.14, section 4.5.4):

**Requirement 4.5-1. Limiting debris generated by collisions with large objects when in Earth orbit:** For each spacecraft and launch vehicle orbital stage in or passing through LEO, the program or project shall demonstrate that, during the orbital lifetime of each spacecraft and orbital stage, the probability of accidental collision with space objects larger than 10 cm in diameter does not exceed 0.001. For spacecraft and orbital stages near GEO, the time-integrated probability -when they are in the GEO protection zone -of accidental collision with space objects larger than 10 cm in diameter shall not exceed 0.001 (Requirement 56506).

**Large Object Impact and Debris Generation Probability:** 0.000000; COMPLIANT.

**Requirement 4.5-2. Limiting debris generated by collisions with small objects when operating in Earth:** For each spacecraft, the program or project shall demonstrate that, during the mission of the spacecraft, the probability of accidental collision with orbital debris and meteoroids sufficient to prevent compliance with the applicable post mission disposal requirements does not exceed 0.01 (Requirement 56507).

**Small Object Impact and Debris Generation Probability:** 0.000000; COMPLIANT

**ODAR Section 6: Assessment of Spacecraft Postmission Disposal Plans and Procedures**

**6.1 Description of spacecraft disposal option selected:** Two cases will be considered for this section. The first case is called “Nominal Deployment” in which the Exo-Brake successfully

deploys and de-orbits the satellite. The second case is called “No Deployment” in which the Exo-Brake fails to deploy and the satellite de-orbits naturally due to atmospheric friction.

Case 1: *Nominal Deployment* The satellite will de-orbit due to the deployed Exo-Brake. There is no propulsion system and burn at re-entry.

Case 2: *Failed Deployment* The satellite will de-orbit naturally by atmospheric re-entry. There is no propulsion system and burn at re-entry.

**6.2 Plan for any spacecraft maneuvers required to accomplish post mission disposal: None.**

**6.3 Calculation of area-to-mass ratio after post mission disposal, if the controlled reentry option is not selected:**

Case 1: *Nominal Deployment*

**Spacecraft Mass:** 7.9 kg

**Cross-sectional Area:** 0.564286 m<sup>2</sup>

**Area to mass ratio:**  $0.564286/7.9 = 0.07143 \text{ m}^2/\text{kg}$

Case 2: *Failed Deployment*

**Spacecraft Mass:** 7.9 kg

**Cross-sectional Area:** 0.10434 m<sup>2</sup>

**Area to mass ratio:**  $0.10434/7.9 = 0.0132076 \text{ m}^2/\text{kg}$

**6.4 Assessment of spacecraft compliance with Requirements 4.6-1 through 4.6-4 (per DAS v 2.1 and NASA-STD-8719.14 section):**

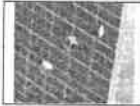
**Requirement 4.6-1. Disposal for space structures passing through LEO:** A spacecraft or orbital stage with a perigee altitude below 2000 km shall be disposed of by one of three methods: (Requirement 56557)

a. Atmospheric reentry option:

- Leave the space structure in an orbit in which natural forces will lead to atmospheric reentry within 25 years after the completion of mission but no more than 30 years after launch; or
- Maneuver the space structure into a controlled de-orbit trajectory as soon as practical after completion of mission.

b. Storage orbit option: Maneuver the space structure into an orbit with perigee altitude greater than 2000 km and apogee less than GEO - 500 km.

c. Direct retrieval: Retrieve the space structure and remove it from orbit within 10 years after completion of mission.



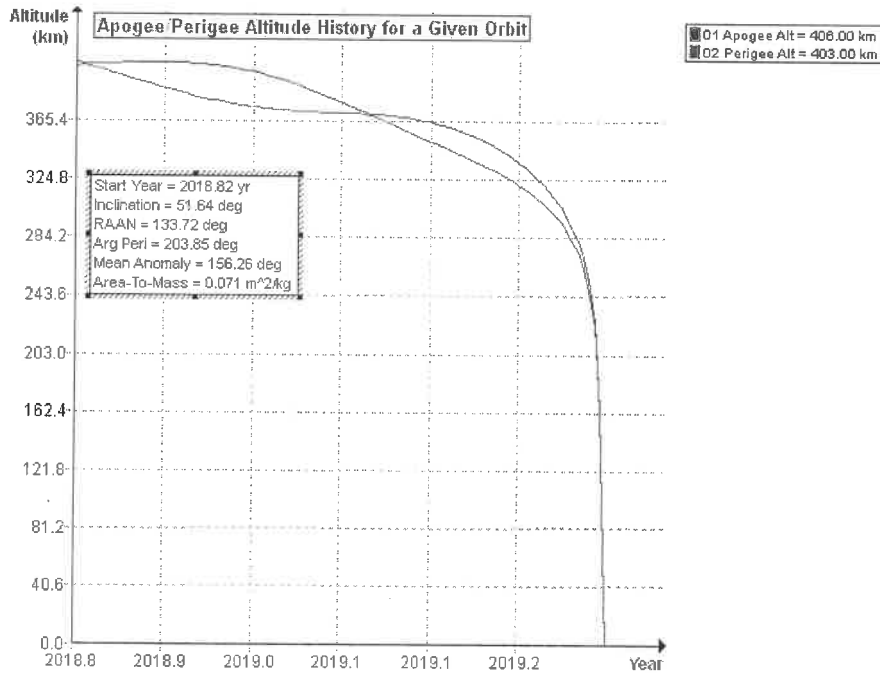
**Analysis:**

**Case 1: Nominal Deployment**

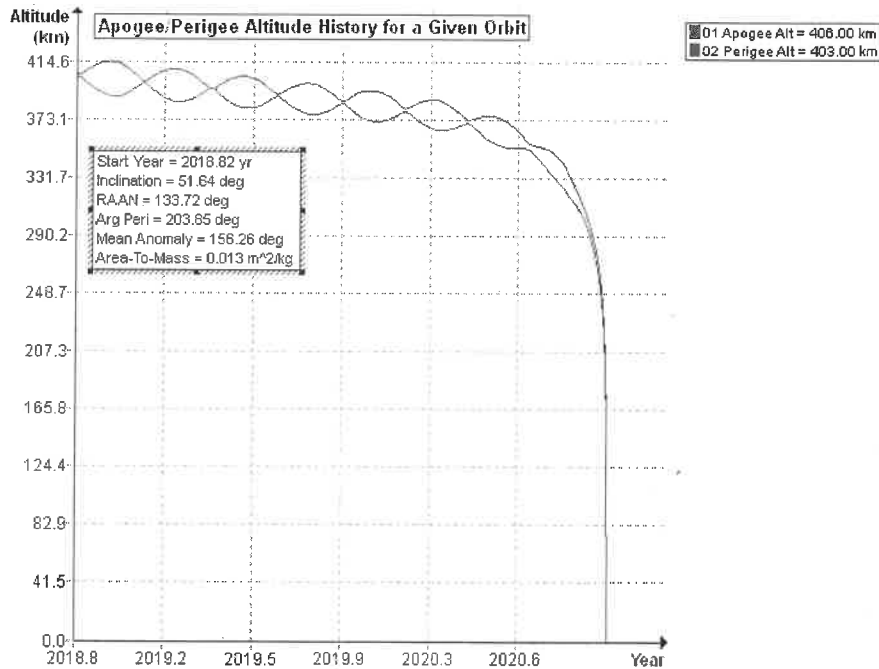
TechEdSat-8 satellite reentry is COMPLIANT using Method "a." TechEdSat-8 will re-enter in 0.482 years (approximately 25 weeks) after launch with orbit history shown in Figure 2.

**Case 2: Failed Deployment**

TechEdSat-8 satellite reentry is COMPLIANT using Method "a." TechEdSat-8 will re-enter in 2.179 years (approximately 113 weeks) after launch with orbit history as shown in Figure 3 (analysis assumes an approximate random tumbling behavior).



**Figure 2: TechEdSat-8 Orbit History for Case 1: Nominal Deployment**



**Figure 3: TechEdSat-8 Orbit History for Case 2: Failed Deployment**

**Requirement 4.6-2. Disposal for space structures near GEO.** A spacecraft or orbital stage in an orbit near GEO shall be maneuvered at EOM to a disposal orbit above GEO with a predicted minimum perigee of GEO +200 km (35,986 km) or below GEO with a predicted maximum apogee of GEO -200 km (35,586 km) for a period of at least 100 years after disposal.

**Analysis:** Not applicable. TechEdSat-8 orbit is in LEO.

**Requirement 4.6-3. Disposal for space structures between LEO and GEO.**

- a. A spacecraft or orbital stage shall be left in an orbit with a perigee greater than 2000 km above the Earth's surface and apogee below GEO altitude -200 km for 100 years.
- b. A spacecraft or orbital stage shall not use nearly circular disposal orbits near regions of high value operational space structures, such as the Global Navigation Satellite Systems near the semi-synchronous altitudes

**Analysis:** Not applicable. TechEdSat-8 orbit is in LEO.

**Requirement 4.6-4. Reliability of Post mission Disposal Operations in Earth Orbit:** NASA space programs and projects shall ensure that all post mission disposal operations to meet Requirements 4.6-1, 4.6-2, and/or 4.6-3 are designed for a probability of success as follows:

- a. Be no less than 0.90 at EOM.
- b. For controlled reentry, the probability of success at the time of reentry burn must be sufficiently high so as not to cause a violation of Requirement 4.7-1 pertaining to limiting the risk of human casualty.

**Analysis:**

*Case 1: Nominal Deployment*

TechEdSat-8 de-orbiting relies on the Exo-Brake de-orbiting device. Release of the Exo-Brake will result in de-orbiting in approximately 25 weeks with no disposal or de-orbiting actions required.

*Case 2: Failed Deployment*

TechEdSat-8 de-orbiting does not rely on de-orbiting devices. Release from the ISS with a downward, retrograde vector will result in de-orbiting in approximately 2 years with no disposal or de-orbiting actions required.

**ODAR Section 7: Assessment of Spacecraft Reentry Hazards**

**Assessment of spacecraft compliance with Requirement 4.7-1:**

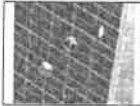
**Requirement 4.7-1. Limit the risk of human casualty:** The potential for human casualty is assumed for any object with an impacting kinetic energy in excess of 15 joules:

- a. For uncontrolled reentry, the risk of human casualty from surviving debris shall not exceed 0.0001 (1:10,000) (Requirement 56626).

**Summary Analysis Results:** DAS v2.1 reports that TechEdSat-8 is compliant with the requirement. It predicts that no component on board has more than 15 joules of impact kinetic energy. The majority of TechEdSat-8 including its components and the Exo-Brake will burn up on re-entry. As seen in the analysis outputs below, the highest impact kinetic energy is 2 Joules. Also, there are no titanium components that will be used on TechEdSat-8.

03 14 2018; 07:40:53PM \*\*\*\*\*Processing Requirement 4.7-1  
Return Status : Passed





*TechEdSat-8*  
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\*\*\*\*\*INPUT\*\*\*\*\*

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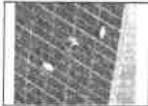
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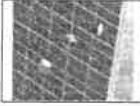
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name = FatSat  
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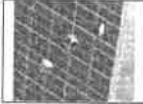
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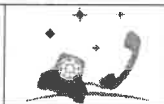
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\*\*\*\*\*OUTPUT\*\*\*\*\*

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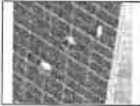
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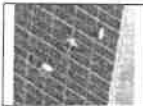
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Impact Kinetic Energy = 0.000000

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\*\*\*\*\*

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 =====

Requirements 4.7-1b and 4.7-1c below are non-applicable requirements because TechEdSat-8 does not use controlled reentry.

4.7-1, b) **NOT APPLICABLE.** For controlled reentry, the selected trajectory shall ensure that no surviving debris impact with a kinetic energy greater than 15 joules is closer than 370 km from foreign landmasses, or is within 50 km from the continental U.S., territories of the U.S., and the permanent ice pack of Antarctica (Requirement 56627).

4.7-1 c) **NOT APPLICABLE.** For controlled reentries, the product of the probability of failure of the reentry burn (from Requirement 4.6-4.b) and the risk of human casualty assuming uncontrolled reentry shall not exceed 0.0001 (1:10,000) (Requirement 56628).

**ODAR Section 8: Assessment for Tether Missions**

*Requirement 4.8-1. Mitigate the collision hazards of space tethers in protected regions of space:* Intact and remnants of severed tether systems in Earth, lunar, or Mars orbit, in the Sun-Earth Lagrange Points, or in the Earth-Moon Lagrange Points shall limit the generation of orbital debris from on-orbit collisions with other operational spacecraft.

Not applicable. There are no tethers in the TechEdSat-8 mission.

**ODAR Sections 9-14: Launch Vehicle**

Since the TechEdSat-8 launch vehicle is managed by Orbital ATK, the orbital debris assessment for the launch vehicle will be performed by Orbital ATK. The following note from NPR 8715.6A, Paragraph P.2.2, is applied, "Note: It is recognized that NASA has no involvement or control in the design or operation of Federal Aviation Administration (FAA)-licensed launches or foreign or Department of Defense (DoD)-furnished launch services, and, therefore, these are not subject to the requirements in this NPR for the launch portion."

**END of ODAR for TechEdSat-8.**