

Training for the logistics solution

Pick-to –Light / Put-to-Light mOOnTAG®

Ref.: E.04.TRA.737.EN.PTL_User Training V4

Summary

The solution

- DPD mOOnTAG®
- Architecture
- Mission

Lokeos

- Connection
- The different models
 - Users
 - Logs
 - Equipments
 - Locations
 - mOOnTAG
 - Monitor
 - Configuration
 - Supervision
 - Events
 - Tests

• (Re)configuration

- Initialization
 - Configure DPDs for an area
 - Check the configuration
- Installation
 - Install the DPDs on the supports in the area
- Use
 - How the DPDs work
 - Process a mission
 - Problem solving
- FCC notice



The Solution

- DPD mOOnTAG®
- Architecture
- Mission



1.The solution - Architecture

- Physical equipments
 - mOOnTAG® SENSORs and IDs
 - mBASEs
 - IOBox
 - Thin clients
- Software :
 - Lokeos P2L + licence
 - UHF Tablet + DPD Encoder application (.apk)
- External systems
 - An MES PTL client for mission creation



1.The solution - DPD or mOOnTAG®



1.The solution - DPD or mOOnTAG®

When changing batteries, remove the old ones and wait 20sec before inserting the new ones into the sensor.



1.The solution – mOOnTAG W



1.The solution - Mission





Lokeos

- Connection
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2.Lokeos

Connection

- From a web browser (Chrome or Firefox), open the page Lokeos: http[s]://<server adress>
- Select language
- Enter your user account and password :





« User » module

Depending on the user's rights, the pages have the following functions:

- Creation
- Modification
- Suppression
- Reset password



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« User » module

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- All fields are editable
- A user assigned to a zone must be located in the zone
- Assigning an IP address allows you to automate the connection

« Logs » module

- Allows you to view the activities of Lokeos.
- Options :
 - Number of lines displayed (100 by default)
 - Text filtering on 2 values
- Actions
 - Downloading the current log file
 - Downloading the complete log directory

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		Resources	2023/04/18 09:27:53:947	CET [INFO] 5 - INFO Sour	rce notified 10099 for ta	ag:10099 state=0						



Example of logs

Line 157756: 2020/07/17 06:46:24:470 CEST [INFO] SimpleLog - -5 - INFO com.editag.tbox.application.pick2light.web- Received MQTT PAHO message on topic MU/FABRICATION/PICKTOLIGHT/IOT: }10000 4948202007170646244610MSG___SISI____IOT__HPO0101CHG_ETATIOT__HPO--NBTR0005--DPD_27081---BFI--DPD_2703-1--BFI--DPD_2707--1-BFI--DPD_2702---1BFI--DPD_2700***4****

« Logs » module

• Usage

- View the active log of Lokeos
- Allows you to download all logs for transmission to the support team
- Please note that the syntax and content of the log files are likely to change with the versions
- Important keywords in the filters
 - « opened » checks the opening of the link with the mBASEs
 - « DPD_ » checks the sending/receiving of frames with the MES PickToLight
 - « backup » checks the synchronisation status with the backup mBASE
 - « ERROR » to see the errors
 - « simple|full command » trace les demandes l'allumage
 - « <zone>_<n° DPD> » traces the actions on a given DPD



« Equipments » module

		ē					My Account
٦	ADMIN Users			Equipments		Keywords T 🗙	Columns 🗸 🗸 🗸
	Equipments	+ 🌣 🖉 🗎					
	Logs			1-3 of 3	Brecords « < 1 > » 20 ~		
	WiP Event		Name A	Identifier 🗇	Equipment type 🗇	Location 💠	Last contact 🗇
	Counters				EES INDUS MBase		4/14/23 4:15:04 PM
	ALERT		AsciiTranslator	ees-indus-xxxx.AsciiTranslator	EES INDUS AsciiTranslator		
	Events Supervision		EES Indus	ees-indus-xxxx	EES INDUS	Site indus	
	OPERATION			1-3 of 3	$\frac{1}{3} \operatorname{records} \ll \langle 1 \rangle \gg 20 \sim$		
	WIP dashboard						
	REFERENCE SYSTEM	EDITAG					© EDITAG EES 3.2.35.1_20230202_193800 Support@editag.eu
	Wip-IDs						
	RTI-IDS						
	SENSOR						
	m2ONE						
	moontag						
	TOPOLOGY						
	Locations						
	Units of work						
	Resources						

« Equipments » module

Create equipment

EES INDUS MBase (rfid_receiver)

Туре



Name		Super equipment	EES Indus (ees-indus-xxxx)
Location	Select location	∽ Is active	
Warning inhibited		Fréquence du signal de vie (mi	in) 2
Equipment address on bus (max 255)	0	Reference to driver	com.editag.tbox.driver.reader.moontag_indus
Element identifier	000000	En ligne	
TCP port of serial bus	1470	IP address of serial bus	192.168.1.0
Receiver alive monitoring timer (mins)	5	Comments	
onfiguration			
Wip Function		Backup of master	Select master receiver
Parent receiver	Select master receiver	~	
Ra configuration			
Change LORA frequency area		Change sending power	
Change equipment address on bus			

 \sim



~>

« Equipments » module

Radio frequency area	Possible areas of supervision
0 (or 4)	4, 8, 12, 24,, 240, 252
1	1, 5, 9, 13, 25,, 241, 254
2	2, 6, 10, 14, 26,, 242, 254
3	3, 7, 11, 15, 27,, 243, 255
16	16, 28,, 244
17	17, 29,, 245
18	18, 30,, 246
19	19,31,, 247
20	20,32,, 248
21	21,33,, 249
22	22,34,, 250
23	23,35,, 251

« Locations » module

- SITE
 - Radio area
 - Picking area
 - Section
 - DPDs

Static

Dynamic

G						💙 🔍 Mon com
MIN		En	placements	Mots cle	és T X	Colonnes 🗸 🖌 🕽
uipments gs	+ Déconnecter ca	npteur 🔟				
stem	Nom ≎	Identifiant unique 💠	Type d'emplacement 💠	Capteurs 🗇	Code pièce 💠	Designation 🗇
P Event	✓ □ Site	330105	Site			
unters	> Zone Radio 1	330105.100	Zone			
ERT	✓	330105.116	Zone			
pervision	> HPO	330105.16	Zone			
ERATION	✓	330105.118	Zone			
P dashboard	> CSL	330105.30	Zone			
ERENCE SYSTEM	✓ □ MVG	330105.18	Zone			
-iDs	✓	18001	Tronçon			
ISOR	MVG_0100	18001.100000	DPD	200500802		
ONE	✓ 🗹 Section 10	18010	Tronçon			
OnTAG	MVG 1000	18010.1000000	DPD	200501258		
OLOGY	MVG 1001	18010 1001001		200501149		
ations		10010.1001001		200301147		
	MVG_1002	18010.1002002	טיט	200501255		
Sources	MVG_1003	18010.1003003	DPD	200500041		
	MVG 1004	18010.1004004	DPD	200500164		

« Locations » module

Each element has a right-click ٠ parameter:



- Displays the buttons created in the system according to their hierarchy (zone / section)
- An active button is associated with a mOOnTAG® sensor
- The pop-up menu allows you to configure the location and assign a plan for supervision

		Emp	lacements		Mots clés	T X	Colonnes	✓ ✓	2
	+ Déconnecter ca	pteur							
	Nom 💠	Identifiant unique ≎	Type d'emplacement 💠	Capteurs 💠	Code pie	èce ≎	De	signation 💠	
Corroct	✓ □ Site	330105	Site						
Coneci	✓ Zone Radio 1	330105.100	Zone						
selection	✓ □ MVD	330105.1	Zone						
	✓	1001	Tronçon						
	MVD_0100	1001.100000	DPD	200501171					
	MVD_0101	1001.101001	DPD	200501192					
	MVD_0102	1001.102002	DPD	200501159					
	MVD_0103	1001.103003	DPD	200501173					
	MVD_0104	1001.104004	DPD	200501263					

Incorrect • selection

Ability to delete important items

+ 🖍 Déconnecter ca	pteur 🖻				
Nom 🗇	Identifiant unique \diamondsuit	Type d'emplacement 🗇	Capteurs 🗇	Code pièce 🗇	Designation \diamondsuit
✓ □ Site	330105	Site			
🗙 🔽 Zone Radio 1	330105.100	Zone			
✓ 🗹 MVD	330105.1	Zone			
🗙 🗹 Section 1	1001	Tronçon			
MVD_0100	1001.100000	DPD	200501171		
MVD_0101	1001.101001	DPD	200501192		
MVD_0102	1001.102002	DPD	200501159		
MVD_0103	1001.103003	DPD	200501173		

« Locations » module

	ē				🚹 🗸 Mon compte
ADMIN Profils utilisateur	+ Import / Export				
Utilisateurs	Nom ≎	Identifiant unique 🛇	Capteurs 🗢	Code pièce 🗇	Designation ≎
Equipements	✓ Site indus	330114			
Système	✓ Groupe	330114.200			
WiP Event	✓ □ CDE	330114.18			
Compteurs	> Section 0	18000			
ALERTE	✓ Section 1	18001			
Evénements Supervision	CDE_1000	18001.1000000	174000025		
OPERATION	CDE_1001	18001.1001001	174000006		
Tableau de bord	CDE_1002	18001.1002002	191501080		
PICK TO LIGHT	CDE_1003	18001.1003003	174200178		
Configuration	CDE_1004	18001.1004004	191500843		
Tests	CDE_1005	18001.1005005	191501767		
Tableau de bord	CDE_1006	18001.1006006	174000054		
RÉFÉRENTIEL	CDE_1007	18001.1007007	191500302		
Wip-IDs Rti-IDs	CDE_1009	18001.1009009	191500064		
CAPTEUR	CDE_1010	18001.1010010	191501035		
mZONE	CDE_1011	18001.1011011	183901625		
mOOnTAG	CDE_1012	18001.1012012	183901608		
	✓ □ CDE_1013	18001.1013013	191501779		
Ressources	CDE_1013.01	18001.1013013.01			
Emplacements	CDE_1013.02	18001.1013013.02 The n	OOnTAG-W in sub locati	on of the	
	CDE_1013.03	18001.1013013.03 mOO	TAG Master of the chain		
	CDE_1013.04	18001.1013013.04			
	CDE_1013.05	18001.1013013.05			



Activity 1

Check mBASE sychro



« mOOnTAG » module

- This page allows you to check the status of connected and disconnected mOOnTAG® Sensors
- In the last column, it gives the reference to the DPD with which it is connected
- The sensor details are available through the contextual menu (right click or dbl-click), important info:
 - Battery level
 - RSSI

		亘						🗸 🗸 My Account					
1	ADMIN Users Equipments	+		Sensors		K	eywords TX Col	umns 🗸 🖌 🛛					
	Logs Sensors		(1 of 4) « < 1 2 3 4 > » 20 ~										
	Locations		Serial number 🔨	Last contact date & time 💠	Monitored object \diamondsuit	Name 💠	Battery voltage (V) 💠	Firmware version 💠					
	ALERT		174000045	10/5/20 3:03:14 PM	KCP 0301 (1003.301001)	P2L0A5F07AD	3.45	3153					
	Events		193601238	10/5/20 3:03:46 PM	KCP 0315 (1003.315015)	P2L0B8A1ED6	3.5	3153					
	Supervision		193601256	10/5/20 3:00:31 PM	KCP 0103 (1001.103003)	P2L0B8A1EE8	3.6	3153					
	PICK TO LIGHT Dashboard		193601259	10/5/20 3:04:31 PM	KCP 0603 (1006.603003)	P2L 0B8A1EEB	3.51	3153					
	Configuration		200500235	10/5/20 3:03:32 PM	KCP 0310 (1003.310010)	P2L 0BF3640B	3.6	3153					
	Monitor Tests		200500238	10/5/20 2:58:38 PM	KCP 0306 (1003.306006)	P2L 0BF3640E	3.53	3153					
			200500248	10/5/20 3:02:47 PM	KCP 0215 (1002.215015)	P2L 0BF36418	3.54	3153					
			200500251	10/5/20 3:02:22 PM	KCP 0202 (1002.202002)	P2L 0BF3641B	3.51	3153					

« Monitor » module



- Allows the tracking of P2L missions in the sections of the different zones
- If a mission is in progress, allows you to send or force a mission for a DPD (click on the section then on the DPD)

« Monitor » module

- When the user is located, it does not propose the list of areas to be selected, but automatically selects the user's area.
- When an area is selected, it displays only the sections within it.
- When an area is paused, the information is displayed.
- Each mission is virtually identified by its colour and date of creation
- When a mission is in progress for a section, the button changes to the colour of the mission (or grey for multicoloured missions).
- When a mission is active, clicking on the section button will display the status of all its DPDs. Status of a mission:
 - In progress
 - Finished (the DPDT must be discharged)
 - Close (all DPDs have been acquitted)
- Each DPD is represented by a button that takes on the colour of the mission, or dark blue when it is switched off / acknowledged
- Clicking on a DPO allows you to display the details and to access the buttons for returning or forcing the acknowledgement



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« Configuration » module



« Configuration » module

mBASE status

- Display the Leader/Backup mBASE informations
- Performing an mBASE switchover







Activity 2

Search for the battery level of a DPD



« Supervision » module

				≓ 🖬 🗖	11/22/17 4:59 F
Running events 🐥 0 🔺	D				
Priority Event date & time	Event types 💠		Name ≎	Identifier ≎	Acknowl Is ≎ ≎
No result	1				
(1 of 1) « < > »	10 ~				
Acknowledged events					
Event date & time 🗸	Event types 💠	Name 💠	ldentifier ≎	Comments 💠	Acknowledging user 💠
11/22/17 3:24:02 PM	Sensor 173800021 associated	PCI_1325	1003.1325025		
11/22/17 3:23:34 PM	Sensor 173800021 disconnected	PCI_1336	1003.1336036		
11/22/17 3:21:06 PM	Sensor 173800021 associated	PCI_1336	1003.1336036		
11/22/17 3:19:24 PM	Sensor 0020510 associated	PCI_1319	1003.1319019		
11/22/17 3:18:46 PM	Sensor 173800021 disconnected	PCI_1319	1003.1319019		
11/22/17 3:18:40 PM	Sensor 173800230 associated	PCI_1322	1003.1322022		
11/22/17 3:18:18 PM	Sensor 174200013 associated	PCI_1314	1003.1314014		
11/22/17 3:18:12 PM	Sensor 173800230 disconnected	PCI_1336	1003.1336036		
11/22/17 3:18:00 PM	Sensor 173800021 associated	PCI_1319	1003.1319019		

- This page monitors the technical status of the Lokeos system:
 - Connecting and disconnecting SENSORS with DPDs
 - mBASEs offline
 - Offline DPDs
 - Unknown DPDs
 - Test status
 - Etc...

« Supervision » module

- Alarms (red)
 - mBASE in error or automatically switched to backup one
 - mBASE offline
 - Unknown DPD adressed by the MES
- Alerts (yellow)
 - Low battery tag
 - Offline tag (do not respond to query messages)
- Acknowledged message (white)

« Supervision » module

Events

				≓	11/22/17	4:59 PN	
Running events 🗍 0 🔥	D						
Priority Event date & time	Event types 💠	Event types \diamondsuit Name \diamondsuit		Identi	ifier ≎ Acknowl Is active ≎		
No result					Preferences		
(1 of 1) « < > »	10 ~						
Acknowledged events					Custom title		
Event date & time 🗸	Event types 💠	Name 💠	ldentifier ≎	Comments	Object	All	~
11/22/17 3:24:02 PM	Sensor 173800021 associated	PCI_1325	1003.1325025		Location	All	~
11/22/17 3:23:34 PM	Sensor 173800021 disconnected	PCI_1336	1003.1336036		Fruitment		
11/22/17 3:21:06 PM	Sensor 173800021 associated	PCI_1336	1003.1336036		Equipment	Only with sensor	~
11/22/17 3:19:24 PM	Sensor 0020510 associated	PCI_1319	1003.1319019		EndUser	All	~
11/22/17 3:18:46 PM	Sensor 173800021 disconnected	PCI_1319	1003.1319019		Display synontic and details		
11/22/17 3:18:40 PM	Sensor 173800230 associated	PCI_1322	1003.1322022		Display synoptic and details	No	
11/22/17 3:18:18 PM	Sensor 174200013 associated	PCI_1314	1003.1314014		Display ended events	Yes	
11/22/17 3:18:12 PM	Sensor 173800230 disconnected	PCI_1336	1003.1336036		Display technical events		
11/22/17 3:18:00 PM	Sensor 173800021 associated	PCI_1319	1003.1319019		, ,	res	
11/22/17 3:18:00 PM	Sensor 0020510 disconnection	PCI_1319	1003.1319019		Save	Cancel	

« Supervision » module

Alerts notifications

						≓	🔺 🔹 🕤	9/23/20 1	0:15 AM
				_					
Running	events 🔒 71 🔒	52 Acknowledge all							
Priority	Event date & time	Event	types ≎		Name 💠	Identifie	r ≎	Acknowl	ls active ≎
٠	9/23/20 10:11:41 AM	Offline receiver		mBASE M 10082 Zon es 3		ees-p2l-vl.mbase_m	ees-p2l-vl.mbase_m_10082_zones_3		-
٠	9/22/20 8:23:33 AM	DPD MV2_4	4009 unknown	MV2		34000	340001.3		-
٠	9/22/20 6:55:17 AM	DPD MV2_1007 unknown		MV2		34000	340001.3		-
٠	9/22/20 6:55:12 AM	DPD MV2_1007 unknown		MV2		34000	340001.3		-
٠	9/21/20 9:50:04 AM	DPD MV2_4	8011 unknown	MV2		34000	1.3	-	-
	9/18/20 2:21:38 PM	DPD PPI_2	012 unknown	PPI		34000	1.2	-	-
	9/18/20 2:15:55 PM	DPD PPI_2	012 unknown	PPI		34000	1.2	-	-
•	9/18/20 7:16:04 AM	DPD MV2_4	6004 unknown	MV2		34000	1.3	-	-
•	9/18/20 7:14:39 AM	DPD MV2_4	6004 unknown	MV2		34000	1.3	-	-
•	9/18/20 7:14:39 AM	DPD MV2_4	6004 unknown		MV2	34000	1.3	-	-
(1 of 13	³⁾ « < <u>1</u> 2	3 4 5 6 7 8 9 10) > » 10 ~						
Acknow	ledged events								
	Event date & time 💉	Event typ	es 💠	Name 💠	Identifier 🗇	Comments 💠	Acknowled	ging user 🗧	\$
	9/23/20 10:15:56 AM	Sensor 19150138	86 associated	MV2_1009	3001.1009009				
	9/23/20 10:15:34 AM	Sensor 191501386	6 disconnected	MV2_1009	3001.1009009				

« Supervision » module

Notifications

					Ŧ	🛨 🔺 💿 🦐 5/25/20 3:55 PM		
Running	events 🛔 0 🔺 2 Acknow	rledge all						
Priority ~	Event date & time ≎	Event types 💠	Nar	ne ≎	Identifier ≎	Acknowl active		
A	5/25/20 3:54:49 PM	Alert Andon	CDI	8254	4008.8254254	💽		
A	5/25/20 3:53:39 PM	Alert Andon	CDE	_8254	4008.8254254	🗹		
(1 of 1)	« < <u>1</u> > » 10	•				\smile		
Acknow	edged events							
	Event date & time \vee	Event types 💠	Name 🗘	Identifier 🗘	Comments 💠	Acknowledging user 🗘		
	5/25/20 3:53:33 PM	Andon alert acked	CDE_8254	4008.8254254				
	5/25/20 3:53:33 PM	Andon alert acked	CDE_8254	4008.8254254				
	5/25/20 3:53:26 PM	Alert Andon	CDE_8254	4008.8254254				
	5/25/20 3:52:55 PM	Alert Andon	CDE_8254	4008.8254254				
	5/25/20 3:52:44 PM	Andon alert acked	CDE_8254	4008.8254254				
	5/25/20 3:52:38 PM	Alert Andon	CDE_8254	4008.8254254				
	5/25/20 3:49:21 PM	Alert Andon	CDE_8254	4008.8254254				
	5/25/20 3:47:03 PM	Alert Andon	CDF_8254	4008 8254254				
	5/25/20 3:46:44 PM	Alert Andon	CDE_8254	4008.8254254				
	5/25/20 3:45:17 PM	Defaults acknowledged	EES P2L	ees-p2l		super		
(1 of 6)	of 6) « < 1 2 3 4 5 6 > » 10							

« Supervision » module

Notifications

					≓ 4	24	3/06/21	1 12:49
Evèneme	ents en cours 🔒 1	A 6 Tout acquitter						
Criticité	Date et heure événement ≎	Types d'événements 💠		Nom 💠	Identifiant ≎	Acq	uitté ≎	Actif \$
	28/06/21 12:43:32	Récepteur hors ligne		mBASE M09 KEHLO07	ees-p2l-ke.mbase_m09_ke	hlo07	-	-
A	28/06/21 11:34:55	Tag hors ligne	Tag hors ligne HCD_5013		9005.5013013		-	-
A	28/06/21 11:34:05	Batterie faible	Batterie faible HCD_6009		9006.6009009		-	-
A	28/06/21 11:33:44	Batterie faible	Batterie faible HCD_5017		9005.5017017		-	-
A	28/06/21 11:33:07	Batterie faible HCD_5027		HCD_5027	9005.5027027		-	-
A	28/06/21 11:29:37	Batterie faible	Batterie faible		9001.1009009		-	-
A	28/06/21 09:39:19	Batterie faible	Batterie faible HCD_6005		9006.6005005		-	-
(1 of 1)	« < <u>1</u> >	» 10 v						
Evéneme	ents acquittés							
Date e	t heure événement 🗸	Types d'événements 🗇	Nom 💠	Identifiant 💠	Commentaires 🗇	Utilisateur ayant	acquitt	:é ≎
2	8/06/21 12:44:32	Le DPD 183900807 à un identifiant dupliqué ou invalide	PCI_3017	3003.3017017				
2	8/06/21 12:44:32	Le DPD 182000260 à un identifiant dupliqué ou invalide	PCI_3071	3003.3071017				
2	8/06/21 12:44:32	Le DPD 204901187 à un identifiant	PCI 4021	3001 4021021				

« Events » module

	TAG	Ш							🔒 🗸 My Account
١				Event	log		Keywords	T X Colum	ins 🗸 🖌 📿
	Equipments	x	Export Excel						
	Logs Sensors			(1 of 3	30) « < <u>1</u> 2 3	4 5 6 7 8 9 10	0 > > 20 ~		
	Locations		Event date & time 🗸	Event types 💠	Name 💠	Identifier 💠	Location \diamondsuit	Acknowledged 💠	Is active 💠
	ALERT Events		11/4/20 10:10:13 AM	Sensor 201600613 associated	HPO_1040	16010.1040040	Site>Zone Radio 16>HPO>Section 10>HPO_1040	True	False
	Supervision		11/4/20 10:09:56 AM	Sensor 200501587 disconnected	HPO_1040	16010.1040040		True	False
	PICK TO LIGHT Dashboard		11/4/20 9:20:17 AM	Sensor 200500269 associated	HPO_1408	16014.1408008	Site>Zone Radio 16>HPO>Section 14	True	False
	Configuration Monitor		11/4/20 9:19:07 AM	DPD HPO_1408 has no sensor paired	HPO	330105.16		True	False
	Tests		11/4/20 9:17:24 AM	DPD HPO_1408 has no sensor paired	HPO	330105.16		True	False
			11/4/20 9:14:44 AM	DPD HPO_1408 has no sensor paired	HPO	330105.16		True	False
			11/4/20 9:14:05 AM	Sensor 200500269 disconnected	HPO_1408	16014.1408008		True	False
			11/4/20 8:41:22 AM	Sensor 200501110 associated	MVG_1108	18011.1108008	Site>Zone Radio 18>MVG>Section 11	True	False
			11/4/20 8:41:04 AM	Sensor 200500146 associated	MVG_1204	18012.1204004	Site>Zone Radio 18>MVG>Section 12	True	False
			11/4/20 8:40:53 AM	Sensor 200501110 disconnected	MVG_1204	18012.1204004		True	False



Activity 3

What is the last event in the supervision ?

How many red alarms are active ?

What is the type of alarm for a low battery level ?





« Tests » module

		⊡			🐥 🗸 My Account	 Allo 	ows you to run ignit	ion tests for:
٦	ADMIN Users	SECTION TEST		TEST SCENARIO		•	one Section A series of Sections	
	Equipments Logs Sensors	Section	5000,5001,5002,5003,5	Scenario file Restart on completion		•	Launch a test scena	rio
	Locations ALERT	Restart on completion	Reset v	Ack timeout in secs	120	 Als 	o allows: Reset DPDs	
S	Supervision Test free	Test frequency in secs	3					
	Dashboard Configuration	Launch section Test		SCENARIO IMPORT		Pos	ssible actions:	
	Monitor Tests			Test file import: + Select Up	load X Cancel		Reset	~
		DPD TEST					Reset	
		Area					Test 1 - Display	
		DPD	DPD_8002				Test 2 - Acks	
		Color (RBGPCOW*)	V				Test 3 - Mixed	
		Effect (CR,CL,FI,**)	FI				Are You There?	
		Озріаў	****					
		DPD Test						

« Test » module

Section test



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- Reset Clearing
- Test 1 Ignition test:
 - Sends the different colours and effects to the DPD. Displays a number from 01 to 15
 - Requires DPDT Acknowledgement
- Test2 Ack test
 - Displays a mission for each section.
 Waits for an ACK from each DPD (Automatic if delay >= 0)
 - Manual ACK (delay = -1)
- Test 3 Mixed test
 - Displays a mission on the first section
 - Switch to the next section at each aknowledgement
- AreYouThere? DPDs status

Options:

- Restart the test in a loop
- Change the frequency of iterations (or check delay)

« Test » module

Unitary test

	SECTION TEST		TEST SCENARIO	
	Section	1000 1001 1002 1003 10	Scenario file	jeuHC_1_Avec1operateur.csv
	Test to play	Test 2 - Acks	Restart on completion	on
Sensors	Restart on completion	on	Ack timeout in secs	5
	Test frequency in secs	6	Launch scenario	
	Automatic ACK delay	3		
	Launch section Test DPD TEST		1) Enter th nam	e area
	Area	PCI	2) Enter the D	PD name
	DPD	PCI_1000		
	DPD Color (RBVW*)	PCI_1000		

- Colors:
 - R: Red
 - B: Blue
 - V: Green
 - P: Pink
 - C : Cyan
 - O : Yellow/Orange
 - W: White
 - *: Clear
- Effects:
 - CR: Rapid flashing
 - CL: Slow flashing
 - FI: Permanent
 - ** : Effacer
- Dispaly:
 - * : Empty
 - -
 - Numbers 1 to 9



(Re)configuration

- Initialization
- Encoding
- DPD status
- Configuration checking
 - Configure DPDs for an area
- Installation
 - Install the DPDs on the supports in the area
- Use
 - How the DPDs work
 - Process a mission
 - Problem solving



Initialization

- Phases of initialisation of a zone
 - 1. Configure the DPDs IDs of the area with the Android tablet and its encoding application (next slides)
 - Each DPD ID must have a unique identification on the site
 - Encoding convention:
 - Patner ID = site code
 - Zone number: frome 0 to 15
 - Section number: from 0 to 253
 - DPD number: 4 digits must be unique in the area, serves as an identifier for the MES
 - Order number: 3 digits 001 to 253 (000 being for DPDT), must be unique in the section, defines the ignition priority in the section
 - 2. Checking configuration with Lokeos (next slides)
 - Connect a mOOnTAG SENSOR to each ID
 - Check display to validate DPD synchronization
 - Check the synchronization of DPDs in Lokeos with the Monitor, Sensors or Locations module
 - Run a series of ignition tests on sections of the zone to check ignition
 - Run a series of picking tests from the customer's MES on sections of the zone

Click on « select » 1

Select the DPD 2

▲ ■ ▶			🛇 🛡 ⊿ 🗎 14:39
DPD Encoc	ler Controls		
	ê Sélectio	onner 🚺	
Etiquette	lue		
2	Config	Jurer	
Zone			
Tronçon			
DPD ID			+1
N° Ordre			+1
3	盲 Ecri	re	
\bigtriangledown	0		

A	•		N 🛇 👻 🖌 🗎 14:39
	DPD Encoder	Controls	
		Sélectionner	
	Etiquette lue		
	Zone		
	Tronçon		
	Lecture en cou	Irs	<u> </u>
	Zone=1, Tronçoi	n=009, DPD=1901, N° (Ordre=001
		Sélectionner	2
(3	3)	Ê Ecrire	
	\bigtriangledown	0	





The data must respect the encoding convention: DPD ID = Section number + order number Note : pay attention to Site Code / Partner ID

Each of the encoding parameters will define a unique identifier used in the reference: the URN



position / order number	Role (or function)
0	The ID will give the clipped SENSOR the function of DPDT within its section. A section requires at least one DPDT to exist. There can be only one DPDT maximum per Section.
1 -> 253	The ID will give the clipped SENSOR the DPD function. A section can contain a maximum of 253 DPDs. A section cannot contain the same DPD twice.
254	The ID will give the clipped SENSOR the function of DPD Andon within its section. There can only be a maximum of one DPD Andon per Section.

3.(Re)configuration

mOOnTAG-W

Encoding:

- The encoding method is the same as for the standard mOOnTAG PTL and is done on the mOOnTAG ID-W

Hardware installation:

- Wire the mOOnTAG-W to each other and to the Master mOOnTAG of the chain
- Be sure to observe the connection direction of the mOOnTAG-W
- Close the black cover of each mOOnTAG-W
- Fix the mOOnTAG-W :
 - > Zip tie
 - > Double-sided scotch tape
 - > Elastic
- Clip on the sensor of the Master mOOnTAG
- Possible mix between mOOnTAG-W and mOOnTAG Pick-to-Light standard chains on a same section





3.(Re)configuration

DPD status



mOOnTAG SENSOR unclipped. Le SENSOR diplays :

- EDITAG
- serial number (hexadecimal)
- the firmware version installed on the S and U PCB
- · a barcode encrypting the hexadecimal serial number of the sensor

mOOnTAG SENSOR clipped, searching for synchronisation. The sensor displays:

- EDITAG
- serial number (hexadecimal)
- the firmware version installed on the S and U PCB
- Encoding parameters

mOOnTAG SENSOR clipped and synchronised to a mBASE.

Sending and receiving information frames.



DPD status



Displayins the encoding parameters -Frequncy area: 16 -Section: 16 -Order number: 6 -ID number: 1606



The mOOnTAG SENSOR is clipped to an ID encoded in position Andon (254).

An ANDON Alert is in progress





Configuration checking

Lokeos allows you to check that the system is correctly configured in the following ways:

- « Sensors » module if there are inconsistencies
 - Unclipped a DPD: the associated sensor must be free
 - If not, disconnect the associated DPD in the locations page
 - Reconnect a DPD: the connected sensor must be associated
 - If not, check the PDP encoding and repeat the operation in range of the mBASE
- Unit and section tests checking the activity of the section's DPDs
 - Start a test 3 on the continuous section and reconnect the DPDs that do not follow the missions
- « Supervision » module errors detection
 - Reconnect the DPD in case of an alert:
 - "DPD unknown"



Activity 4

Encod an **ID**





Frequent actions

- Usage
 - Send missions
 - Problems solving
- Add DPD or section
 - Encode the Section number and Area number in the ID with the UHF Tablet
 - Clip the sensor to the ID on its backing plate
 - Check the status of the DPD in Lokeos: the sensor is well connected to the DPD
- Removing a DPD from a Section
 - Unclipp the sensor from the ID
 - Dismantle the ID
 - Check the status of the DPD in Lokeos: the sensor is no longer linked to the DPD



Good practices

Replace the sensors/batteries of the mOOnTAG marked as low battery:

- Can be extinguished during production
- May be subject to electronic interference during production

Do not leave the DPDs in "connecting..." status as this consumes energy:

- Disconnect mBASE
- Remove a DPD from production and leave it clipped

Do not perform maintenance/troubleshooting during production:

- Mixed/Ack Test
- mBASE Switch

Note: changes of DPDs are allowed during production

3.(Re)configuration - Maintenance

- Monitoring
 - Monitoring of missions with the « Monitor » module
 - Check the status of the sensors
 - Statistics on the « Dashboard » module
- Level 1 or 2 maintenance
 - Supervision of alerts
 - The type of alerts created by the system
- Level 3 maintenance
 - « Logs » module
 - Downloading and viewing logs
 - Important research
- Update
 - Firmware
 - Software

FCC notice

FCC Part 15 compliance statement

This device complies with part 15 of the FCC Rules. Operation is subject to the following two
conditions: (1) This device may not cause harmful interference, and (2) this device must accept any
interference received, including interference that may cause undesired operation.

Licence-Exempt Radio Apparatus (ISED)

- This device contains licence-exempt transmitter(s)/receiver(s) that comply with Innovation, Science and Economic Development Canada's licence-exempt RSS(s). Operation is subject to the following two conditions:
- 1. This device may not cause interference.
- 2. This device must accept any interference, including interference that may cause undesired operation of the device.

Appareils radio exempts de licence (ISDE)

- L'émetteur/récepteur exempt de licence contenu dans le présent appareil est conforme aux CNR d'Innovation, Sciences et Développement économique Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes :
- 1. L'appareil ne doit pas produire de brouillage;
- 2. L'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

Changes or modifications not expressly approved by EDITAG could void the user's authority to operate the equipment.

End of presentation